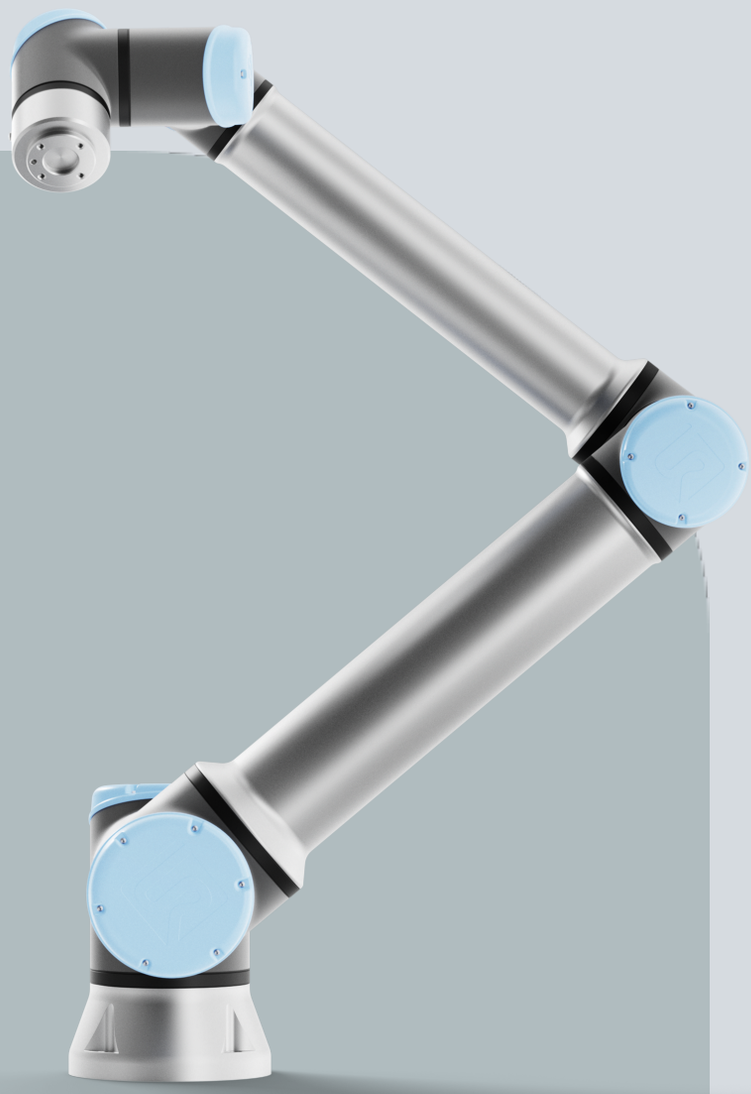
UNIVERSAL ROBOTS

User Manual

UR12e



Original instructions (en)

PolyScope X

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1. Preface

Introduction

Congratulations on your new Universal Robots robot, which consists of the robot arm (manipulator), Control Box, and Teach Pendant.

Originally designed to mimic the range of motion of a human arm, the robot arm is composed of aluminium tubes, articulated by six joints, allowing for a wide range of flexibility in your automation installation.
Universal Robots' patented programming interface, PolyScope, allows you to create, load, and run your automation applications.

About this manual

This manual contains safety information, guidelines for safe use, and instructions to mount the robot arm, Control Box and Teach Pendant. You can also find instructions for installing the robot and starting to program it.

Read and adhere to the intended uses. Perform a risk assessment. Install and use in accordance with the electrical and mechanical specifications provided in this user manual.

Risk assessment requires an understanding of the hazards, risks and risk reduction measures for the robot application. Robot integration can require a basic level of mechanical and electrical training.

Content disclaimer

Universal Robots A/S continues to improve the reliability and performance of its products, and as such reserves the right to upgrade products, and product documentation, without prior warning.
Universal Robots A/S makes every effort to ensure the content of the User Manuals is precise and correct, but is not responsible for any errors or missing information.

This manual does not contain warranty information.

Online manuals

Manuals, guides and handbooks can be read online. We have gathered a large number of documents at
https://www.universal-robots.com/manuals

- PolyScope X Software Handbook with descriptions and instructions for the software.
- The Service Handbook with instructions for troubleshooting, maintenance, and repair.
- The Script Directory with scripting for in-depth programming.

UR+

The online showroom UR+ www.universal-robots.com/plus provides cutting-edge products to customize your UR robot application. You can find everything you need in one place – from tools and accessories to software.

UR+ products connect to and work with UR robots to ensure simple set-up and an overall smooth user experience. All UR+ products are tested by UR.

You can also access the UR+ Partner Program via the UR+ software platform plus.universal-robots.com to design more user-friendly products for UR robots.

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Academy

The UR Academy site academy.universal-robots.com offers a variety of training opportunities.

myUR

The myUR portal allows you to register all your robots, keep track of service cases, and get answers to general support questions.

Sign in to myur.universal-robots.com to access the portal.

In the myUR portal, your cases are handled either by your preferred distributor, or escalated to Universal Robots Customer Service teams.
You can also subscribe to robot monitoring and manage additional user accounts in your company.

Developer suite

The UR Developer Suite universal-robots.com/products/ur-developer-suite is a collection of all the tools needed to build an entire solution, including developing URCaps, adapting end-effectors, and integrating hardware.

Support

The support site www.universal-robots.com/support contains other language versions of this manual.

UR forums

The UR Forum forum.universal-robots.com allows robot enthusiasts of all skill levels to connect to UR and each other, to ask questions and to exchange information. While the UR Forum was created by UR+ and UR admins are UR employees, the majority of the content is created by UR Forum users like you.

Data Notice

In compliance with Regulation (EU) 2854/2023 (“Data Act”), a Data Notice for this product along with instructional information on how to obtain Readily Available data can be found at the following location: https://www.universal-robots.com/legal/data-notice/

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2. Liability and Intended Use

2.1. Limitation of Liability

Description

Any information provided in this manual must not be construed as a warranty, by UR, that the industrial robot will not cause injury or damage, even if the industrial robot complies with all safety instructions and information for use.

2.2. Intended Use

Description



NOTICE

Universal Robots takes no responsibility and assumes no liability for unapproved uses of its robots or uses for which its robots are not intended and Universal Robots will provide no support for unintended uses.



READ MANUAL

Failure to use the robot in accordance with the intended use can result in hazardous situations.

- Read and follow the recommendations for intended use and the specifications provided in the User Manual.

Universal Robots robots are intended for industrial use, to handle tools/end effectors and fixtures, or to process or transfer components or products.

All UR robots are equipped with safety functions, which are purposely designed to enable collaborative applications, where the robot application operates together with a human. The safety function settings must be set to the appropriate values as determined by the robot application risk assessment.

The robot and Control Box are intended for inside use where, normally, only non-conductive pollution occurs i.e. Pollution degree 2 environments.

Collaborative applications, that rely upon power and force limiting safety functions, are only intended for applications, where the residual risks of the risk assessment are only low risk(s) of injury to people. The robot application risk assessment includes assessing the following:

- robot
- tool/end effector
- work piece
- obstacles
- associated equipment and machinery
- nearby machinery and operation
- and tasks both associated with the robot application and nearby equipment.

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WARNING

Using UR robots or UR products outside of the intended uses can result in injuries, death and/or property damage. Do not use the UR robot or products for any of the below unintended uses and applications:

- Medical use, i.e. uses relating to disease, injury or disability in humans including the following purposes:
  - Rehabilitation
  - Assessment
  - Compensation or alleviation
  - Diagnostic
  - Treatment
  - Surgical
  - Healthcare
  - Prosthetics and other aids for the physically impaired
  - Any use in proximity to patient/s
- Handling, lifting, or transporting people
- Any application requiring compliance with specific hygienic and/or sanitation standards, such as proximity or direct contact with food, beverage, pharmaceutical, and /or cosmetic products.
  - UR joint grease leaks, and can also be released as vapor into the air.
  - UR joint grease is not “food grade”.
  - UR robots do not meet any food, National Sanitization Foundation (NSF), Food and Drug Administration (FDA), or hygienic design standards.

  Hygienic standards, for example ISO 14159 and EN 1672-2, require a hygiene risk assessment be conducted.
- Any use, or any application, deviating from the intended use, specifications, and certifications of UR robots or UR products.
- Misuse is prohibited as the result could be death, personal injury, and /or property damage

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WARNING

Failure to consider the added risks due to the reach, payloads, operating torques and speeds associated with robot application, can result in injury or death.

- Your application risk assessment shall include the risks associated with the application's reach, motion, payload and speed of the robot, end effector and workpiece.

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WARNING

Do not modify or alter e-Series robots end caps. A modification can create unforeseen hazards. All authorized disassembling and reassembling shall be done at a UR service center, or can be done according to the newest version of all relevant service manuals by skilled persons.

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3. Your Robot

Description

This section provides an overview of the robot system components, including hardware, connection accessories, and interfaces required for installation, operation, and user interaction.

3.1. Technical Specifications UR12e

General specification

Maximum payload	12.5 kg / 27.6 lb
Reach	1300 mm / 51.2 in
Degrees of freedom	6 rotating joints
Programming	PolyScope 5 GUI on 12" touchscreen or PolyScope X GUI on 12" touchscreen
Power consumption (average)	615 W Approx. 350 W using a typical program
Ambient temperature range	0-50 °C. At ambient temperatures above 35°C, the robot may operate at reduced speed and performance.
Safety functions	23 configurable safety functions. PLd Category 3 in accordance with: EN ISO 13849-1.

Performance

Force Torque sensor accuracy	5.5 N

Movement

Speed	Base and Shoulder joints: Max 120 °/s. All other joints: Max 180 °/s . Maximum TCP speed: Approx. 4 m/s / Approx. 157.5 in/s.
Pose repeatability	± 0.05 mm / ± 0.0019 in (1.9 mils) per ISO 9283
Joint ranges	± 360 ° for all joints

Features

IP classification	IP54
Noise	Robot Arm: Less than 60 dB(A) Control Box: Less than 50 dB(A)
Tool I/O ports	2 digital in, 2 digital out, 2 analog in
Tool I/O power supply & voltage	2 A (Dual pin) 1 A (Single pin) & 12 V/24 V

Physical

Footprint	Ø190 mm / 7.5 in
Materials	Aluminium, PC/ASA plastic
Robot arm weight	33.3 kg / 73.5 lb

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Control Box

Control Box power source	100-240 VAC, 47-440 Hz
Control Box size (W × H × D)	460 mm × 449 mm × 254 mm / 18.2 in × 17.6 in × 10 in
Control Box I/O ports	16 digital in, 16 digital out, 2 analog in, 2 analog out
Control Box I/O power supply	24 V 2 A in Control Box
System update frequency	500 Hz
Short-Circuit Current Rating (SCCR)	200A
Communication	MODBUS TCP & Ethernet/IP adapter, PROFINET, USB 2.0, USB 3.0
Tool Communication	RS-485

Robot Cable

TP cable: Teach Pendant to Control Box	4.5 m / 177 in
Robot Cable: Robot Arm to Control Box (options)	Standard (PVC) 1 m / 39 in x 12.1 mm. Standard (PVC) 2 m / 78.7 in x 12.1 mm. Standard (PVC) 3 m / 118 in x 12.1 mm. Standard (PVC) 6 m / 236 in x 12.1 mm. Standard (PVC) 12 m / 472.4 in x 12.1 mm. High flex (PUR) 6 m / 236 in x 13.4 mm. High flex (PUR) 12 m / 472.4 in x 13.4 mm. High flex (PUR) 6 m / 236 in x 14.6 mm. High flex (PUR) 12 m / 472.4 in x 14.6 mm.

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3.2. What Is In The Box

Description

This section identifies the contents of the product package.

In the boxes

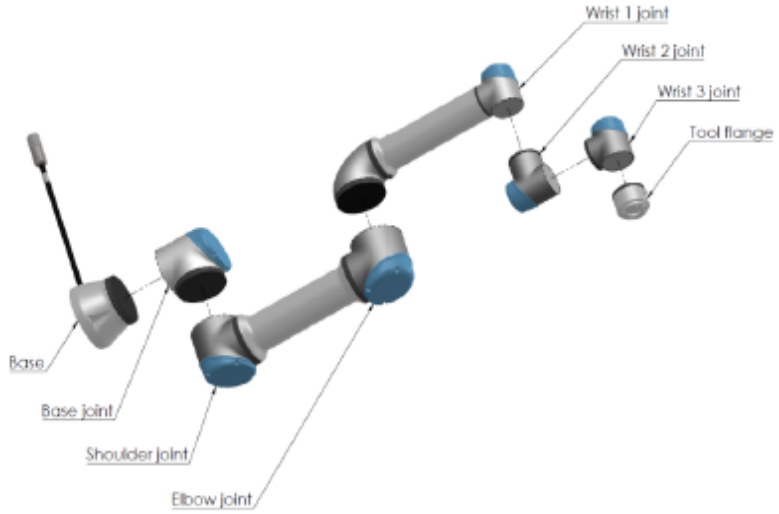
- Robot arm.
- Control Box CB5.
- Teach Pendant or a 3PE Teach Pendant.
- Mounting bracket for the Control Box.
- Mounting bracket for the Teach Pendant.
- Key for opening the Control Box.
- Cable for connecting the robot arm and the Control Box (multiple options available depending on robot size).
- Mains cable or power cable compatible with your region.
- Round sling or lifting sling (depending on robot size).
- Tool cable adapter (depending on robot version).
- This documentation.

3.2.1. Robot Arm

About the robot arm

The Joints, Base, and Tool Flange are the main components of the robot arm. The controller coordinates joint motion to move the robot arm.

Attaching an end effector (tool) to the Tool Flange at the end of the robot arm allows the robot to manipulate a workpiece. Some tools have a purpose beyond manipulating a part, for example, QC inspection, adhesive application, and welding.



The main components of the robot arm.

- **Base**: where the robot arm is mounted.
- **Shoulder** and **Elbow**: make larger movements.
- **Wrist 1** and **Wrist 2**: make finer movements.
- **Wrist 3**: where the tool is attached to the Tool Flange.

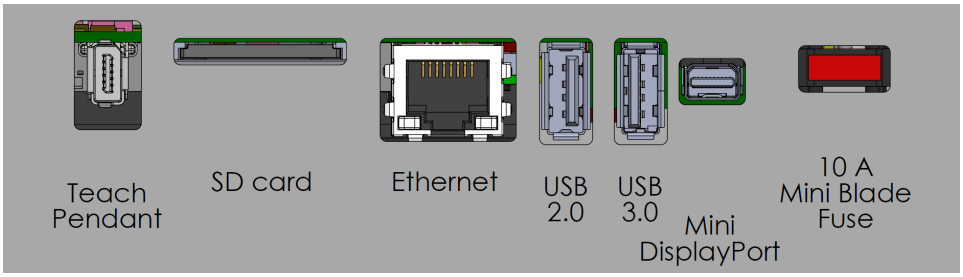
The robot is partly completed machinery; as such, a Declaration of Incorporation is provided. A risk assessment is required for each robot application.

3.2.2. Control Box

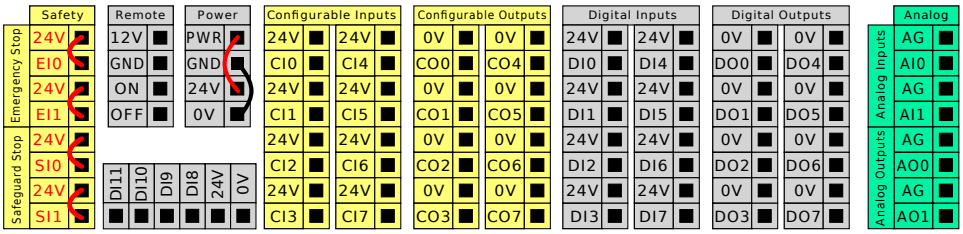
About the Control Box

The Control Box houses the connection ports and Controller Inputs and Outputs (I/O) used in robot arm programs and installations. The connection ports are used for external connections. The I/O are groups of electrical interfaces used for communication and configuration.

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External connections ports.



Input and Output (I/O) groups.

For detailed descriptions of the Control Box connection ports and the Controller I/O, see the Installation.

SD card handling

The SD card slot is equipped with a push-to-latch mechanism.

CAUTION

Always power down the Control Box before removing the SD card. Failure to do this will result in corrupted data.

NOTICE

Always remove the SD card completely before reinserting. Partial removal will prevent the latch from engaging.

Insert SD card

This is how you insert a SD card:

1. Make sure to orientate the card as seen on the Control Box before you insert the SD card.
2. Gently push the SD card into the slot until a click is felt.
3. The card is now latched and securely held in place.

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Remove SD card

This is how you remove the SD card.



CAUTION

Do not pull the SD card out without first pushing it inward to release the latch. Removing the card without using the push mechanism may lead to increased wear of the slot mechanism.

1. Push the SD card until a click is felt.
2. Release the card; it will partially eject.
3. Pull the SD card out completely.

3.2.3. Teach Pendant with 3-Position Enabling Device

Description

Depending on the robot generation, your Teach Pendant can include a built-in 3PE device. This is called a 3-Position Enabling Teach Pendant (3PE TP).
Higher payload robots can only use the 3PE TP.

If you are using a 3PE TP, the buttons are located on the underside of the Teach Pendant, as illustrated below. You can use either button, according to your preference.

If the Teach Pendant is disconnected, you are required to connect and configure an external 3PE device. The 3PE TP functionality extends to the PolyScope interface, where there are additional functions in the Header.



NOTICE

- If you have bought a UR15, UR20, UR30, UR8 Long, or UR18 robot, a Teach Pendant without the 3PE device will not work. See the **Robot and 3PE TP compatibility table** below.
- Using a UR15, UR20, UR30, UR8 Long, or UR18 robot requires an external enabling device or a 3PE Teach Pendant when programming, or teaching, within the reach of the robot application. See ISO 10218-2.
- The 3PE Teach Pendant is not included with the purchase of the OEM Control Box, so enabling device functionality is not provided.

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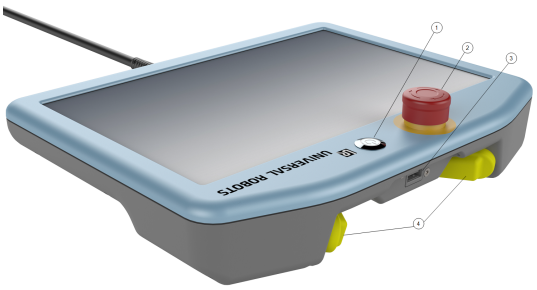
Robot and 3PE TP Compatibility Table

Compatibility Table per UR Robot Generations		
Robot Generation	**Standard Teach Pendant**	**3PE Teach Pendant**
e-Series	√	√
UR Series		√
Please note that UR Series robots are not compatible with the Standard Teach Pendant.		

Compatibility Table per Individual UR Robots			
Robot Model*	**Standard Teach Pendant**	**3PE Teach Pendant**	**No Teach Pendant**
UR3e	√	√	√
UR5e	√	√	√
UR7e	√	√	√
UR10e	√	√	√
UR12e	√	√	√
UR16e	√	√	√
UR8 Long		√	√
UR15		√	√
UR18		√	√
UR20		√	√
UR30		√	√
**This includes both Standard and OEM Control Box.*			

Overview of TP

1. Power button
2. Emergency Stop button
3. USB port (comes with a dust cover)
4. 3PE buttons



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Freedrive A Freedrive robot symbol is located under each 3PE button, as illustrated below.



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Touch Screen

Description

The **Teach Pendant touch screen** is optimized for use in industrial environments. Unlike consumer electronics, teach pendant touch screen sensitivity is, by design, more resistant to environmental factors such as:

- Water droplets and/or machine coolant droplets
- Radio wave emissions
- Other conducted noise from the operating environment

Using the Touch Screen

The touch sensitivity is designed to avoid false selections on PolyScope X and to prevent unexpected motion of the robot.
For best results, use the tip of your finger to make a selection on the screen. In this manual/handbook, this is referred to as a **tap**.
A commercially available stylus may be used to make selections on the screen, if desired. The preceding section lists and defines the icons/tabs and buttons in the PolyScope X interface.

3PE Teach Pendant Button Functions

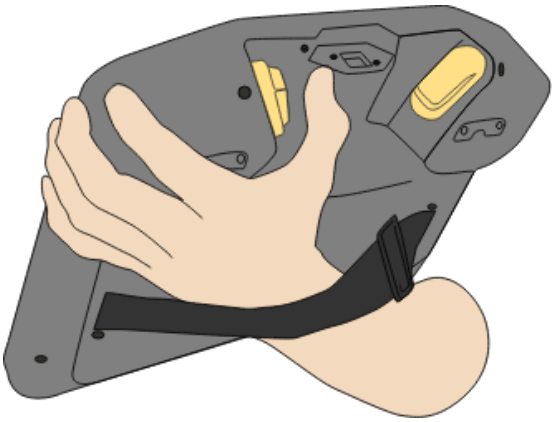
Description

NOTICE
The 3PE buttons are only active in Manual mode. In Automatic mode, robot movement does not require 3PE button action.

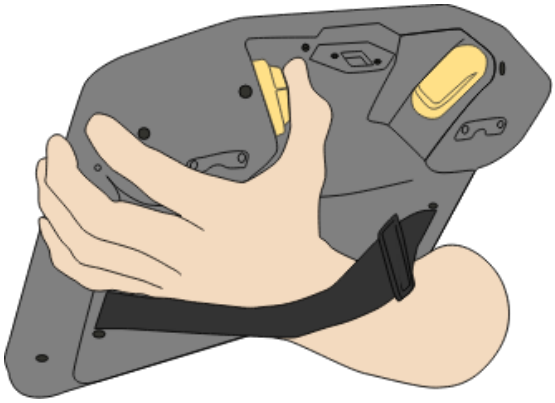
The table below describes the functions of the 3PE buttons.

Position		Description	Action
1	Release	There is no pressure on the 3PE button. It is not pressed.	Robot movement is stopped in Manual mode. Power is not removed from the robot arm and the brakes remain released.
2	Light-press (Grip lightly)	There is some pressure on the 3PE button. It is pressed to a middle point.	Allows your program to play when the robot is in Manual mode.
3	Tight-press (Grip tightly)	There is full pressure on the 3PE button. It is pressed all the way down.	Robot movement is stopped in Manual mode. Robot is in 3PE Stop.

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Button release



Button press

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3.2.4. Robot Cables

Description This section lists the e-Series robot cables and warns against improper cable selection and the use of incompatible cables.

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Warnings



WARNING: ELECTRICITY

Conducting installation and/or maintenance of equipment connected to a power source can result in injury or death due to electric shock.

- Disconnect equipment from the power source before conducting installation or maintenance tasks.



CAUTION

Incorrect mating or unmating can damage the Harting connector.

- Do not force the connector if the end-marking letters are not aligned.
- Do not twist the connector before it is fully seated.
- Do not pull on the cable to disconnect the connector.
- Do not rock or tilt the connector during mating or unmating.



NOTICE

Improper cable selection, usage, or connections can result in loss of power to the robot arm.

- Do not extend the connection by joining more than one cable between the Control Box and the robot.



NOTICE

Connecting the Base Flange cable directly to any Control Box can result in damage to equipment and property.

- Do not connect the Base Flange cable to your Control Box.
- Always use a UR robot cable to connect the Base Flange to your Control Box.



NOTICE

Use the same mating and unmating steps at the Control Box connector and at the robot Base Flange connector. For the mating and unmating procedure, see Robot Cables (g-Series).



READ MANUAL

Failure to use the robot in accordance with the intended use can result in hazardous situations.

- Read and follow the recommendations for intended use and the specifications provided in the User Manual.

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Item		200145	200146	165100	165101	166100	166101
Cable type		Standard (black)				High flex (blue)	
Length		1m	2m	6m	12m	6 m	12m
Material		PVC				PUR	
Diameter		12.1mm				13.4mm	
Torsion		n/a				±30°/m	
Max speed		n/a				120 m/min	
Max acceleration		n/a				10 m/s²	
Max tensile strain	static	7N/mm²				50N/mm²	
	dynamic	10.3N/mm²				20N/mm²	
Bend	radius	7 x d (static install)				4 x d (static install) 8 x d (dynamic install)	
	cycles	n/a				5Mil at 8 x d	
Mating cycles		500					

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4. Safety

Description

Read the safety information here to understand key safety guidelines, important safety messages and your responsibilities when working with the robot.
System design and installation are not covered here.

4.1. General

Description

Read the general safety information and the instructions and guidance pertaining to risk assessment and the intended use. Subsequent sections describe and define safety-related functions particularly relevant for collaborative applications.



WARNING

An application risk assessment must be performed for the safety of personnel and equipment.

Read and understand the specific engineering data relevant to mounting and installation, in order to understand the integration of UR robots before the robot is powered on for the first time.

It is essential to observe and follow all assembly instructions in the following sections of this manual.



NOTICE

Universal Robots disclaims any and all liability if the robot (arm Control Box with or without Teach Pendant) is damaged, changed or modified in any way. Universal Robots cannot be held responsible for any damages caused to the robot or any other equipment due to programming errors, unauthorized access to the UR robot and its contents, or malfunctioning of the robot.

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4.2. Safety Message Types

Description Safety messages are used to emphasize important information. Read all the messages to help ensure safety and to prevent injury to personnel and product damage.



WARNING
Indicates a hazardous situation that, if not avoided, can result in death or serious injury.



WARNING: ELECTRICITY
Indicates a hazardous electrical situation that, if not avoided, can result in death or serious injury.



WARNING: HOT SURFACE
Indicates a hazardous hot surface where injury can result from contact and non-contact proximity.



CAUTION
Indicates a hazardous situation that, if not avoided, can result in injury.



GROUND
Indicates grounding.



PROTECTIVE GROUND
Indicates protective grounding.



NOTICE
Indicates the risk of damage to equipment and/or information to be noted.



READ MANUAL
Indicates more detailed information that should be consulted in the manual.

4.3. General Warnings and Cautions

Description The following warnings messages can be repeated, explained or detailed in subsequent sections.

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WARNING

Failure to adhere to the general safety practices, listed below, can result in injury or death.

- Verify the robot arm and tool/end effector are properly and securely bolted in place.
- Verify the robot application has ample space to operate freely.
- Verify the personnel are protected during the lifetime of the robot application including transport, installation, commissioning, programming/ teaching, operation and use, dismantling and disposing.
- Verify robot safety configuration parameters are set to protect personnel, including those who can be within reach of the robot application.
- Avoid using the robot if it is damaged.
- Avoid wearing loose clothing or jewelry when working with the robot. Tie back long hair.
- Avoid placing any fingers behind the internal cover of the Control Box.
- Inform users of any hazardous situations and the protection that is provided, explain any limitations of the protection and the residual risks.
- Inform users of the location of the emergency stop button(s) and how to activate the emergency stop in case of an emergency or an abnormal situation.
- Warn people to keep outside the reach of the robot, including when the robot application is about to start-up.
- Be aware of robot orientation to understand the direction of movement when using the Teach Pendant.
- Adhere to the requirements in ISO 10218-2.



WARNING

Handling tools/end effectors with sharp edges and/or pinch points can result in injury.

- Make sure tools/end effectors have no sharp edges or pinch points.
- Protective gloves and/or protective eyeglasses could be required.



WARNING: HOT SURFACE

Prolonged contact with the heat generated by the robot arm and the Control Box, during operation, can lead to discomfort resulting in injury.

- Do not handle or touch the robot while in operation or immediately after operation.
- Check the temperature on the log screen before handling or touching the robot.
- Allow the robot to cool down by powering it off and waiting one hour.



CAUTION

Failure to perform a risk assessment prior to integration and operation can increase risk of injury.

- Perform a risk assessment and reduce risks prior to operation.
- If determined by the risk assessment, do not enter the range of the robot movement or touch the robot application during operation. Install safeguarding.
- Read the risk assessment information.

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CAUTION

Using the robot with untested external machinery, or in an untested application, can increase the risk of injury to personnel.

- Test all functions and the robot program separately.
- Read the commissioning information.



NOTICE

Very strong magnetic fields can damage the robot.

- Do not expose the robot to permanent magnetic fields.



READ MANUAL

Verify all mechanical and electrical equipment is installed according to relevant specifications and warnings.

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4.4. Integration and Responsibility

Description

The information in this manual does not cover designing, installing, integrating and operating a robot application, nor does it cover all peripheral equipment that can influence the safety of the robot application. The robot application must be designed and installed in accordance with the safety requirements set forth in the relevant standards and regulations of the country where the robot is installed.

The person/s integrating the UR robot are responsible for ensuring that the applicable regulations in the country concerned are observed and that any risks in the robot application are adequately reduced. This includes, but is not limited to:

- Performing a risk assessment for the complete robot system
- Interfacing other machines and additional safeguarding if required by the risk assessment
- Setting the correct safety settings in the software
- Ensuring safety measures are not modified
- Validating the robot application is designed, and installed and integrated
- Specifying instructions for use
- Marking the robot installation with relevant signs and contact information of the integrator
- Retaining all documentation; including the application risk assessment, this manual and additional relevant documentation.

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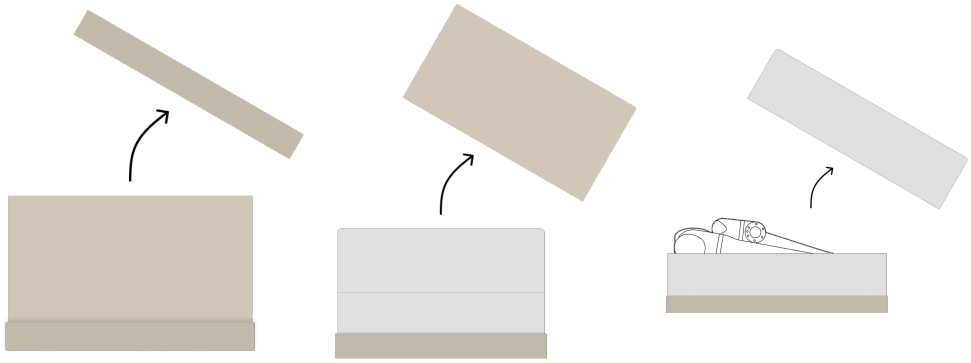
5. Lifting and Handling

Description

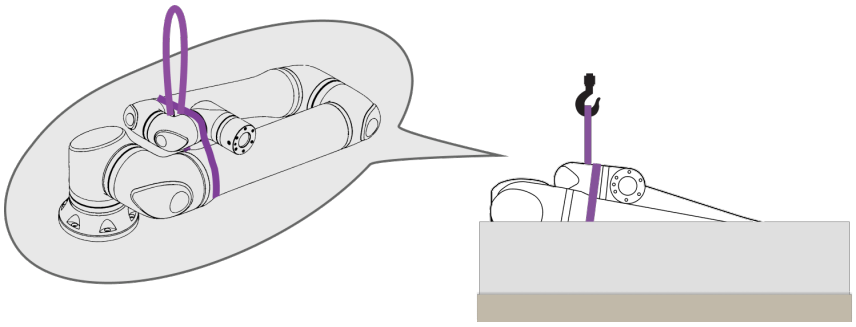
The robot arms come in different sizes and weights, so it is important to use the appropriate lifting and handling techniques for each model. Here you can find information on how to safely lift and handle the robot.

Proper lifting and handling

1. Transport the robot to the site using a forklift.
2. Open the box as illustrated.

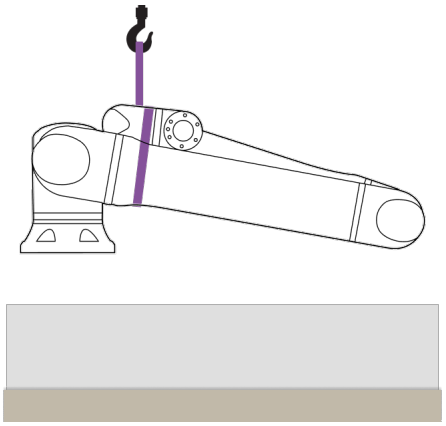


3. Securely strap the robot arm with the lifting sling.



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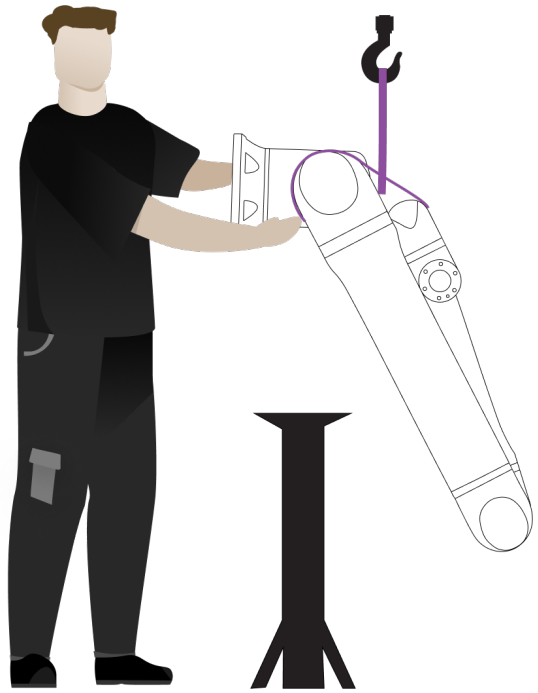
4. Lift the robot arm out of the box using the strap and hook.



CAUTION

Use a lifting equipment when lifting heavier robot arm.

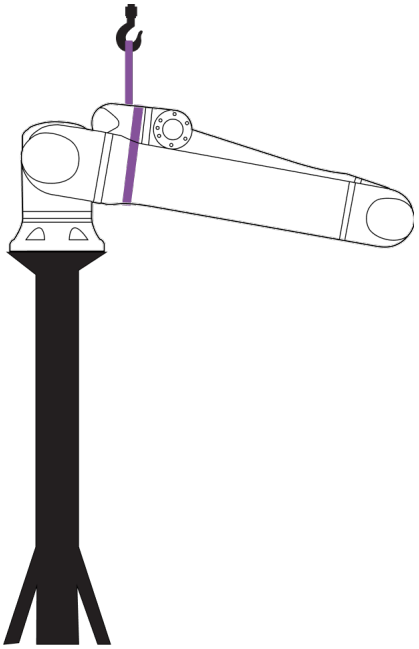
5. While the robot is lifted, support it to rotate and hang as illustrated.



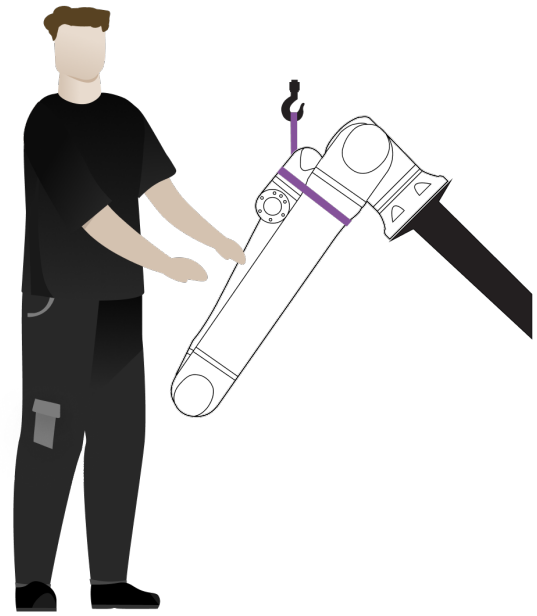
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Mounting the Robot Arm

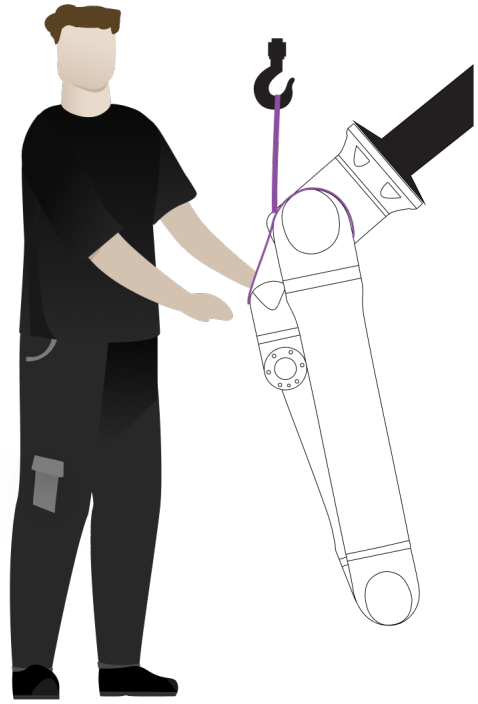
The robot arm can be mounted sideways, upside-down or in an angle (±45°).



Sideways mounting



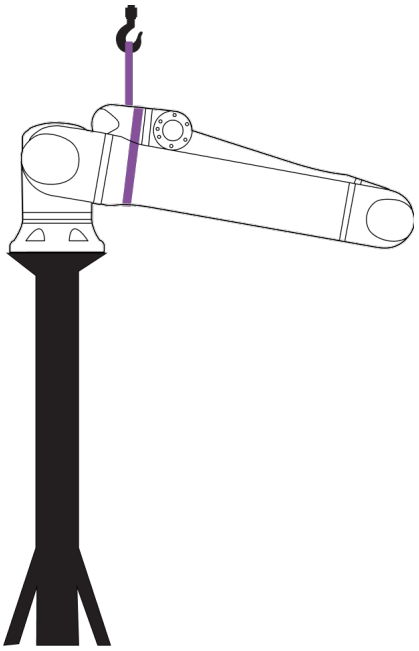
Angular mounting (±45°)



Upside-down mounting

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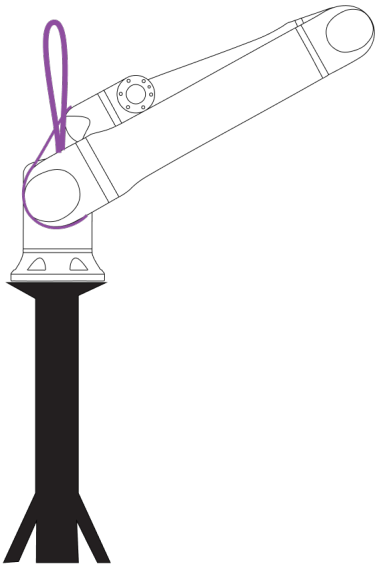
1. Mount the robot arm. Tighten the screws and apply torque as specified in the relevant user manual.



2. Remove the strap.
3. Power on the robot and reposition shoulder joint as intended.

> **NOTICE**
> For sideways mounting, no need to power on the robot.

4. Re-place the strap.



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WARNING

Lifting or movement of heavy parts can cause injury.

- Lifting apparatus/aid to lift can be required.
- Unpack the robot arm in the desired workspace to minimize lifting and movement of heavy parts.



WARNING

Incorrect assembly of components and/or wiring can lead to injury.

- Personal protective gear (footwear, eyewear, gloves) can be required.



NOTICE

There may be specific regulations for assembly lifting in your region.

- Follow the local regulations and guidelines for lifting.

For detailed mounting descriptions, see Assembly section.

5.1. Robot Arm

Description The robot arm, depending upon weight, can be carried by one or two people unless the sling is provided. If the sling is provided, equipment for lifting and transport is required.

5.2. Control Box and Teach Pendant

Description The Control Box and the Teach Pendant can each be carried by one person.
While in use, all cables are to be coiled and held to prevent tripping hazards.

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6. Assembly and Mounting

Description Install and power on the robot arm and Control Box to start using PolyScope.

Assemble the robot

You have to assemble the robot arm, Control Box and Teach Pendant to be able to continue.

1. Unpack the robot arm and the Control Box.
2. Mount the robot arm on a sturdy, vibration-free surface.
3. Place the Control Box on its Foot.
4. Connect the robot cable to the robot arm and the Control Box.
5. Insert the SD-card into the Control Box.
6. Plug in the mains, or main power cable, of the Control Box.

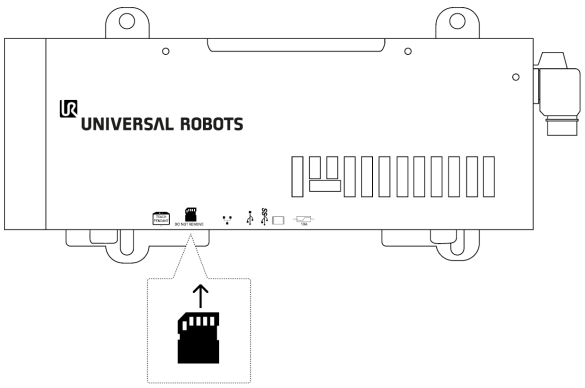
WARNING

Failure to secure the robot arm to a sturdy surface can lead to injury caused by the robot falling.

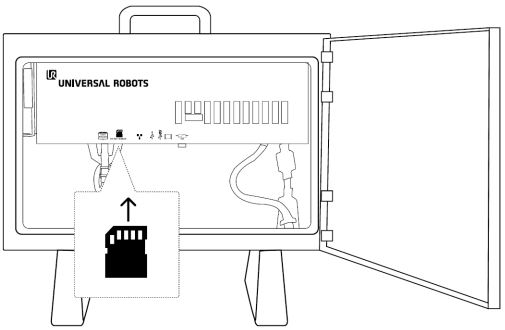
- Ensure the robot arm is secured to a sturdy surface.

Insert SD-card

OEM Control Box



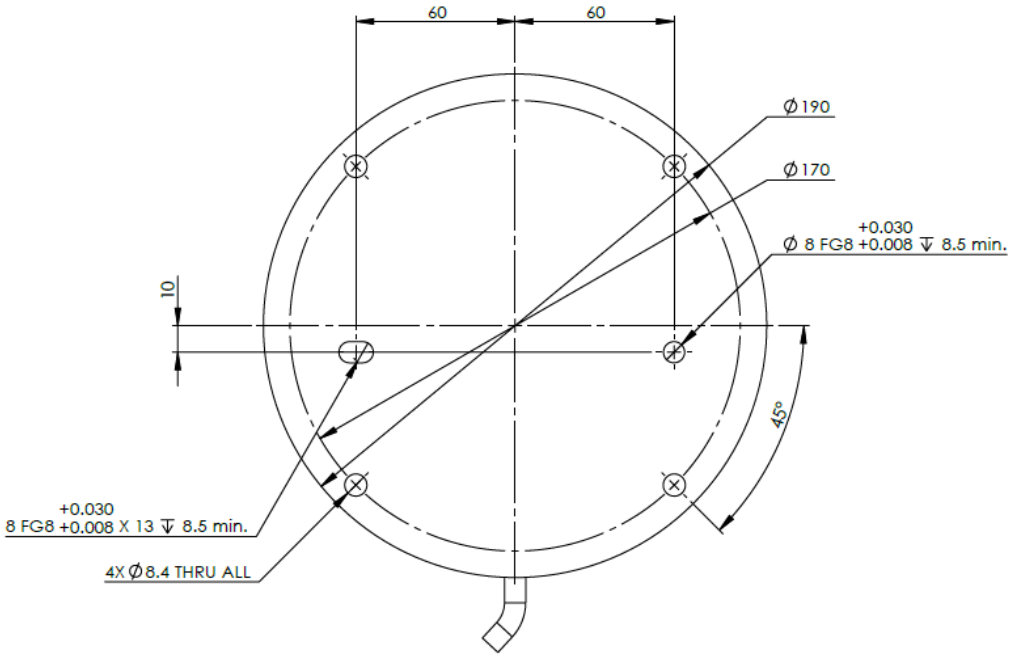
Control Box



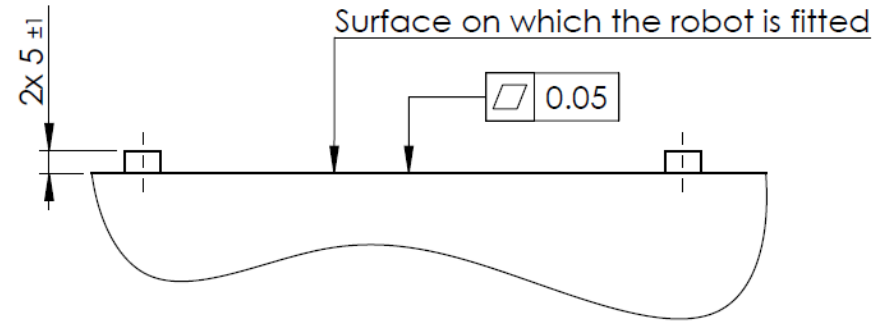
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6.1. Securing the Robot Arm

Description



1.1: *Bottom view of Robot base*



1.2: *Mounting plate for Robot base*

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To power down the robot arm



WARNING

Unexpected startup and/or movement can lead to injury.

- Power down the robot arm to prevent unexpected startup during mounting and dismounting.

1. On the left side of the footer, tap the **Robot State** icon to turn off the robot arm.

   The icon color changes from green to white.
2. Press the power button on the Teach Pendant to turn off the Control Box.
3. If a **Shutdown** dialog box appears, tap **Power Off**.

You can now:

- Unplug the mains cable/power cord from the wall socket.
- Wait 30 seconds for the robot to discharge any stored energy.

To secure the robot arm

1. Place the robot arm on the surface on which it is to be mounted. The surface must be even and clean.
2. Tighten the four 8.8 strength, M8 bolts to a torque of 20 Nm.
   (Torque values have been updated SW 5.18. Earlier printed version will show different values)
3. If accurate re-mounting of the robot is required, use the Ø8 mm. hole and Ø8x13 mm. slot with corresponding ISO 2338 Ø8 h6 positioning pins in the mounting plate.

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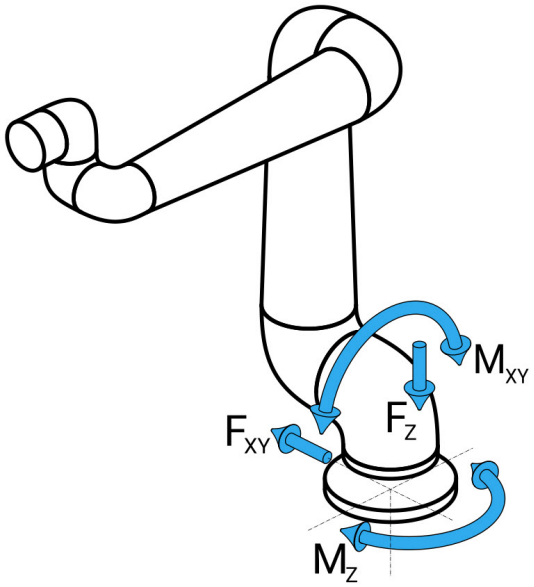
6.2. Dimensioning the Stand

Description

The structure (stand) on which the robot arm is mounted is a crucial part of the robot installation. The stand must be sturdy and free of any vibrations from external sources.

Each robot joint produces a torque that moves and stops the robot arm. During normal uninterrupted operation and during stopping motion, the joint torques are transferred to the robot stand as:

- Mz: Torque around the base z-axis.
- Fz: Force along the base z-axis.
- Mxy: Tilting torque in any direction in the base xy plane.
- Fxy: Force in any direction in the base xy plane.



Force and moment at base flange definition.

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Dimensioning the Stand

The magnitude of the loads depends on robot model, program, and multiple other factors. Dimensioning of the stand shall account for the loads that the robot arm generates during normal uninterrupted operation and during category 0, 1, and 2 stopping motion.

During stopping motion, the joints are allowed to exceed the maximum nominal operating torque. The load during stopping motion is independent of the stop category type.
The values stated in the following tables are maximum nominal loads in worst-case movements multiplied by a safety factor of 2.5. The actual loads will not exceed these values.

Robot Model	Mz [Nm]	Fz[N]	Mxy[Nm]	Fxy [N]
UR12e	990	1700	1460	1160

Maximum joint torques during category 0, 1, and 2 stops.

Robot Model	Mz [Nm]	Fz[N]	Mxy[Nm]	Fxy [N]
UR12e	830	1450	860	860

Maximum joint torques during normal operation.

The normal operating loads can generally be reduced by lowering the acceleration limits of the joints. Actual operating loads are dependent on the application and robot program. You can use URSim to evaluate the expected loads in your specific application.

Safety margins

You can incorporate added safety margins, factoring in the following design considerations:

- **Static stiffness**: A stand that is not sufficiently stiff will deflect during robot motion, resulting in the robot arm not hitting the intended waypoint or path. Lack of static stiffness can also result in a poor Freedrive teaching experience or robot stops.
- **Dynamic stiffness**: If the frequency of the stand matches the movement frequency of the robot arm, the entire system can resonate, creating the impression that the robot arm is vibrating. Lack of dynamic stiffness can also result in robot stops. The stand should have a minimum resonance frequency of 45 Hz.
- **Fatigue**: The stand shall be dimensioned to match the expected operating lifetime and load cycles of the complete system.



WARNING

- Potential tip-over hazards.
- The robot arm's operational loads can cause movable platforms, such as tables or mobile robots, to tip over, resulting in possible accidents.
- Prioritize safety by implementing adequate measures to prevent the tipping of movable platforms at all times.



CAUTION

- If the robot is mounted on an external axis, the accelerations of this axis must not be too high.

  You can let the robot software compensate for the acceleration of external axes by using the script command:
  `set_base_acceleration()`
- High accelerations can cause the robot to make safety stops.

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6.3. Mounting Description

Description

Tool Flange	Uses four M6 thread holes for attaching a tool to the tool flange. The M6 strength class 8.8 bolts shall be tightened with 8 Nm. For accurate tool repositioning, use a pin in the Ø6 hole provided.
Control Box	The Control Box can be hung on a wall or placed on the ground.
Teach Pendant	The Teach Pendant is wall mounted or placed onto the Control Box. Verify the cable does not cause tripping hazard. You can buy extra brackets for mounting the Control Box and Teach Pendant.



WARNING

Mounting and operating the robot in environments exceeding the recommended IP rating can result in injury.

- Mount the robot in an environment suited to the IP rating. The robot must not be operated in environments that exceed those corresponding to the IP ratings of the robot (IP54), Teach Pendant (IP54) and Control Box (IP44)



WARNING

Unstable mounting can result in injury.

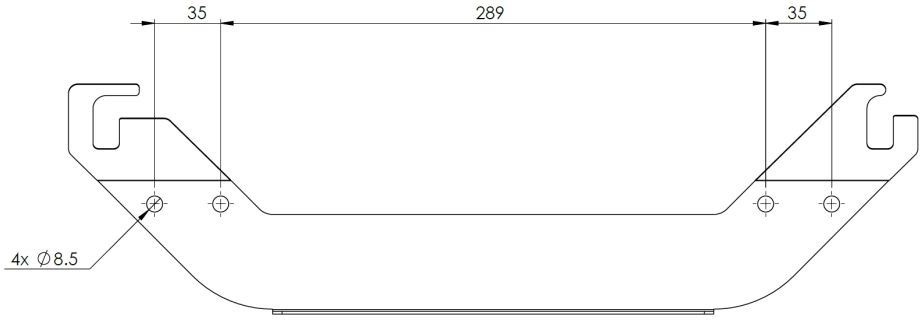
- Always make sure the robot parts are properly and securely mounted and bolted in place.

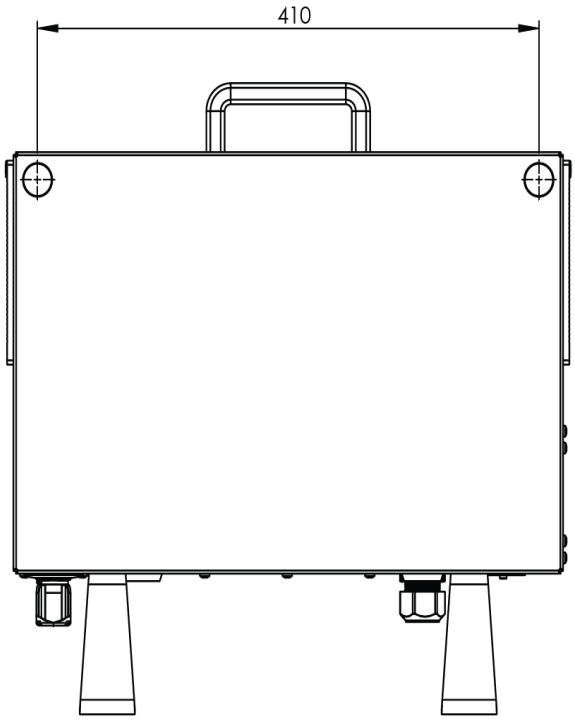
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6.3.1. Control Box Mounting

To mount a CB to a wall

Use the bracket, shown below, included with the robot to mount the Control Box.
Mount the bracket to a wall, then hang the Control Box on the bracket via the mounting pegs.



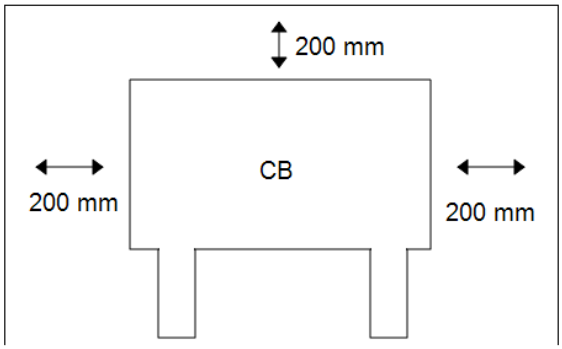


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6.3.2. Control Box Clearance

Description

The flow of hot air in the Control Box can result in equipment malfunction. The recommended Control Box clearance is 200 mm on each side for sufficient cool airflow.



WARNING

A wet Control Box can cause fatal injury.

- Make sure the Control Box and cables do not come into contact with liquids.
- Place the Control Box (IP44) in an environment suited for the IP rating.

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6.4. Workspace and Operating Space

Description

The workspace is the range of the fully extended robot arm, horizontally and vertically. The operating space is the location where the robot is expected to function.

NOTICE

Disregard for the robot workspace and operating space can result in the damage to property.

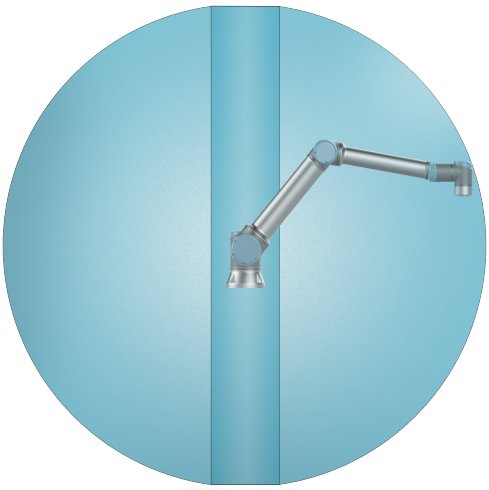
It is important to consider the cylindrical volume directly above and directly below the robot base when choosing location to mount the robot. Moving the tool close to the cylindrical volume should be avoided because it causes the joints to move fast even when the tool is moving slowly. This can cause the robot to work inefficiently and can make it difficult to conduct a risk assessment.

NOTICE

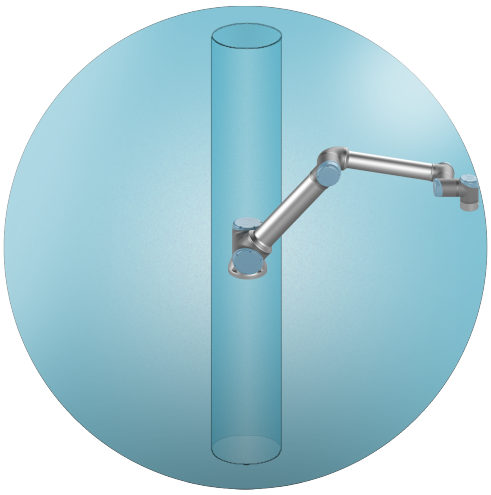
Moving the tool close to the cylindrical volume can cause the joints to move too fast, leading to loss of functionality and damage to property.

- Do not move the tool close to the cylindrical volume, even when the tool is moving slowly.

The cylindrical volume is both directly above and directly below the robot base. The robot extends 1300 mm from the base joint.



Front



Tilted

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6.4.1. Singularity

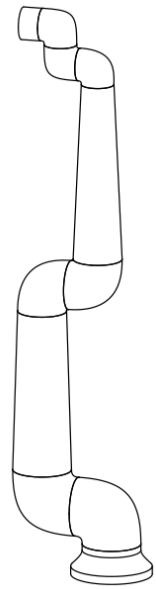
Description

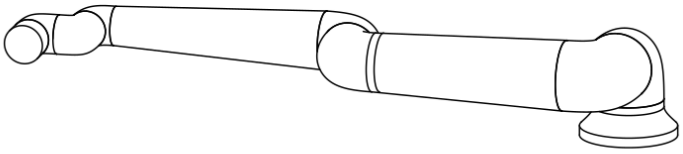
A singularity is a pose that restricts the motion and the ability to position the robot. The robot arm can stop moving or have very sudden and fast movements when approaching and leaving singularity. During placement of robot in the workspace and definition of the operating space, it is important to take into consideration the singularity position detailed below.

WARNING

Make sure that robot motion near a singularity does not create hazards to anyone within the range of the robot arm, end effector, and workpiece.

- Set safety limits for the speed and acceleration of the elbow joint.





The following causes singularity in the robot arm:

- Outer workspace limit
- Inner workspace limit
- Wrist alignment

Outer workspace limit

The singularity occurs because the robot cannot reach far enough or it reaches outside of the maximum working area.

To avoid: Arrange the equipment around the robot to avoid it reaching outside of the recommended workspace.

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Inner workspace limit

The singularity occurs because the movements are directly above or directly below the robot base. This causes many positions/orientations to be unreachable.

To avoid: Program the robot task in such a way that it is not necessary to work in or close to the central cylinder. You can also consider mounting the robot base on a vertical surface to rotate the central cylinder from a vertical to horizontal orientation, potentially moving it away from the critical areas of the task.

Wrist alignment

This singularity occurs because wrist joint 2 rotates on the same plane as the shoulder, elbow and wrist joint 1. This limits the range of movement of the robot arm, regardless of workspace.

To avoid: Lay out the robot task in such a way that it is not necessary to align the robot wrist joints in this manner. You can also offset the direction of the tool, so that the tool can point horizontally without the problematic wrist alignment.

6.4.2. Fixed and Movable Installation

Description

Whether the robot arm is fixed (mounted to a stand, wall or floor) or in a movable installation (linear axis, push cart, or mobile robot base), it must be installed securely to ensure stability through all motions.

The design of the mounting must ensure stability when there are movements of:

- the robot arm
- the robot base
- both robot arm and robot base

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6.5. Robot Connections: Base Flange Cable

Description

This subsection describes the connection for a robot arm configured with a Base Flange Cable connector.

Base Flange Cable connector

The Base Flange Cable establishes the robot connection to robot arm to the Control Box. The Robot Cable connects to the Base Flange Cable connector on one end, and to the Control Box connector on the other end.
You can lock each connector when robot connection is established.

CAUTION

Improper robot connection can result in loss of power to the robot arm.

- Do not use one Robot Cable to extend another Robot Cable.

NOTICE

Connecting the Base Flange Cable directly to any Control Box can result in equipment or property damage.

- Do not connect the Base Flange Cable directly to the Control Box.

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6.6. Robot Connections: Robot Cable

Description

This subsection describes the connection for a robot arm configured with a fixed 6 meter Robot Cable.

To connect the arm and Control box

You can turn the connector to the right to make it easier to lock after the cable is plugged in.

- Establish the robot connection by connecting the robot arm to the Control Box with the Robot Cable.
- Plug and lock the cable from the robot into the connector at the bottom of the Control Box shown below.
- Twist the connector twice to ensure it is properly locked before turning on the robot arm.



CAUTION

Improper robot connection can result in loss of power to the robot arm.

- Do not disconnect the Robot Cable when the robot arm is turned on.
- Do not modify the original Robot Cable.

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6.7. Mains Connections

Description

The mains cable from the Control Box has a standard IEC plug at the end. Connect a country specific mains plug, or cable, to the IEC plug.

NOTICE

- IEC 61000-6-4:Chapter 1 scope: “This part of IEC 61000 for emission requirement applies to electrical and electronic equipment intended for use within the environment of existing at industrial (see 3.1.12) locations.”
- IEC 61000-6-4:Chapter 3.1.12 industrial location: “Locations characterized by a separate power network, supplied from a high- or medium-voltage transformer, dedicated for the supply of the installation”

Mains connections

To power the robot, the Control Box shall be connected to the mains via the supplied power cord. The IEC C13 connecter on the power cord connects to the IEC C14 appliance inlet at the bottom of the Control Box.

WARNING: ELECTRICITY

Failure to correctly place the mains connection can result in injury.

- The power plug for the mains connection shall be placed outside the reach of the robot, such that power can be removed without exposing personnel to potential hazards.
- If additional safeguarding is implemented, the power plug for the mains connection shall also be placed outside the safeguarded space such that power can be removed without exposure to any potential hazards.

NOTICE

Always use a power cord with a country specific wall plug when connecting to the Control Box.

For <200 Vac countries, use power cord with 15A ampacity.

For >200 Vac countries, use power cord with 10A ampacity.

Do not use an adapter.

As a part of the electrical installation, provide the following:

- Connection to ground
- Main fuse
- Residual current device
- A lockable (in the OFF position) switch

A main switch shall be installed to power off all equipment in the robot application as an easy means for lockout. The electrical specifications are shown in the table below.

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Parameter	Min	Typ	Max	Unit
Input voltage	90	-	264	VAC
External mains fuse (90-200V)	15	-	16	A
External mains fuse (200-264V)	8	-	16	A
Input frequency	47	-	440	Hz
Stand-by power	-	-	<1.5	W
Standby voltage			5	V
Nominal operating power	90	250	500	W



WARNING: ELECTRICITY

Failure to follow any of the below can result in serious injury or death due to electrical hazards.

- Ensure the robot is grounded correctly (electrical connection to ground). Use the unused bolts associated with grounding symbols inside the Control Box to create common grounding of all equipment in the system. The grounding conductor shall have at least the current rating of the highest current in the system.
- Ensure the input power to the Control Box is protected with a Residual Current Device (RCD) and a correct fuse.
- Lockout all power for the complete robot installation during service.
- Ensure other equipment shall not supply power to the robot I/O when the robot is locked out.
- Ensure all cables are connected correctly before the Control Box is powered. Always use the original power cord.

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7. First Boot

Description

The first boot is the initial sequence of actions you can take with the robot after assembly.
This initial sequence requires you to:

- Power on the robot
- Insert the serial number
- Verify Installation
- Initialize the robot arm
- Test the Mount and Payload using Freedrive
- Power down the robot

CAUTION

Failure to verify the payload and installation before starting up the robot arm can lead to injury to personnel and/or property damage.

- Always verify the actual payload and installation are correct before starting up the robot arm.

CAUTION

Incorrect payload and installation settings prevent the robot arm and Control Box from functioning correctly.

- Always verify that the payload and installation settings are correct.

NOTICE

Starting up the robot in low temperatures can result in lower performance, or stops, due to temperature-dependent oil and grease viscosity.

- Starting up the robot in low temperatures can require a warm-up phase.

7.1. Powering On the Robot

To power on the system

Powering on the system turns on the Control Box and loads the display on the TP screen.

1. On the Teach Pendant, press the emergency stop button.
2. Press the power button on the Teach Pendant to power on the system.

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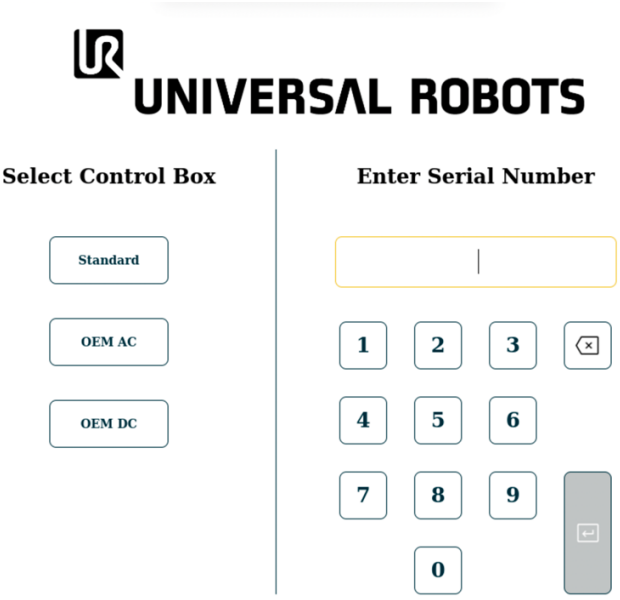
7.2. Inserting the Serial Number

To insert the serial number

Installing your robot for the first time requires you to enter the serial number on the robot arm. This procedure is also required when you re-install the software. For example, when you install a software update.

1. Select your Control Box.
2. Add the serial number as it is written on the robot arm.
3. Tap **OK** to end.

It can take a few minutes for the start screen to load.



Serial number entry screen on the Teach Pendant

7.3. Verifying the Installation

Verify robot mounting

Mounting settings describe whether the robot is mounted vertically, horizontally, or at an angle. This allows the robot to determine the direction of gravity, enabling smooth and precise movement.
This screen also allows you to specify the orientation of the robot base in relation to the viewer, giving the robot an accurate appearance in the visualizations.

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WARNING

Always verify the actual payload and installation are correct before starting up the robot arm. If these settings are incorrect, the robot arm and Control Box will not function correctly and may become dangerous to people or equipment.

CAUTION

Ensure the robot arm is not touching an object (e.g. a table) because a collision between the robot arm and an obstacle might damage a joint gearbox.

To change the mounting settings of the robot arm:

1. On the Teach Pendant, press the emergency stop button.
2. On the Teach Pendant, press the power button and allow the system to start and load PolyScope X.
3. On the screen, tap **OK** when the **Robot Emergency Stop** dialog appears.
4. Tap the **Application** icon in the Main Navigation on the left side of the Teach Pendant screen.

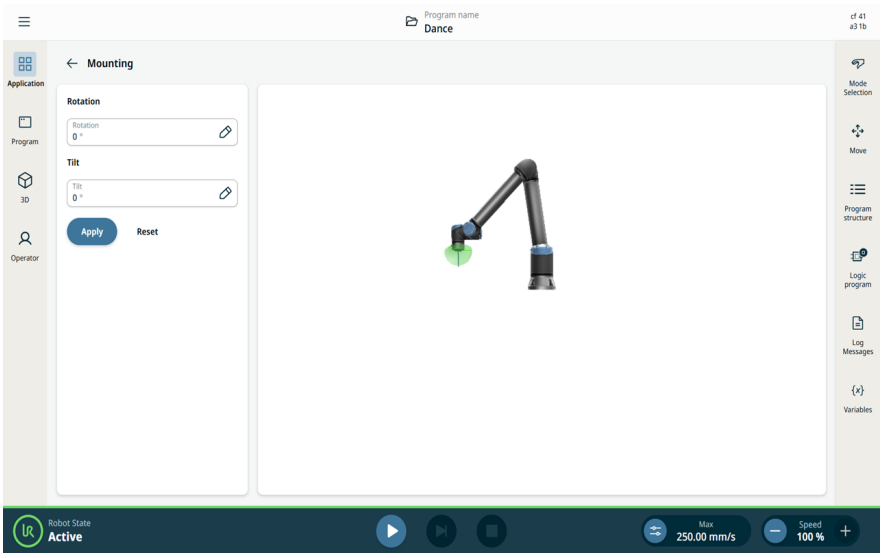
   Tap the **Mounting** icon.

   A screen appears with two fields on the left side:

   Rotation. The alignment with respect to the power cable.

   Tilt. The angle of the base in degrees: 0 being horizontal floor mounting, 90 being wall mounting, and 180 being a ceiling mounting.

   The robot arm is seen in the center screen.



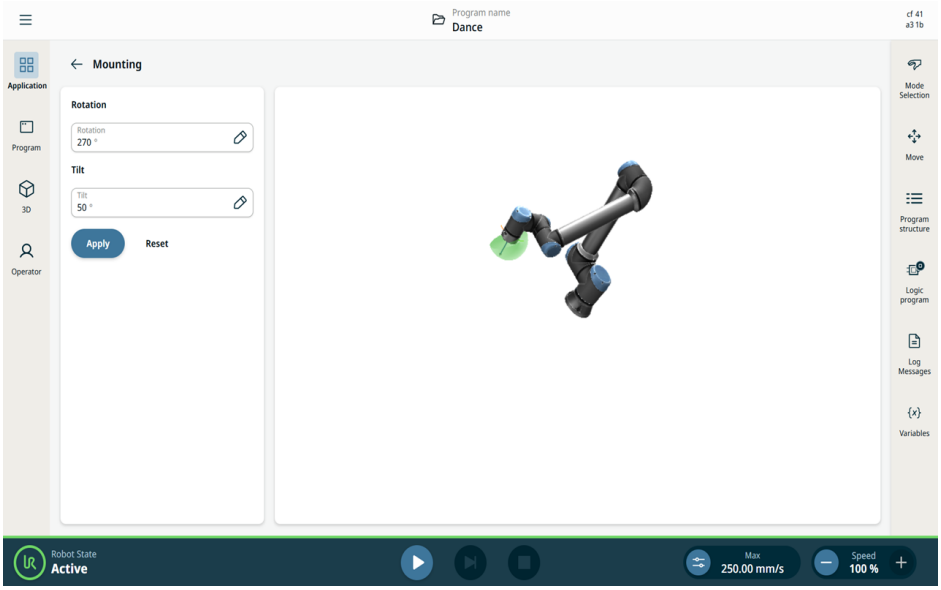
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5. You can use the following touch gestures to adjust the view of the robot arm. Only the current view is changed.
   - **Press and rotate** clockwise or counterclockwise.

     Function: Changes your viewing direction of the robot.
   - **Pinch**. Touch the screen with two fingers and bring them closer together.

     Function: Zooms out the robot image.
   - **Spread**. Touch the screen with two fingers and move them apart.

     Function: Zooms in the robot image.
6. Tap the **Rotation** field, enter your value in degrees, and **Confirm**.
7. Tap the **Tilt** field, enter your value in degrees, and **Confirm**. The current view is updated to show the corresponding change in the robot arm configuration.



8. Tap the back arrow to return to the previous screen.

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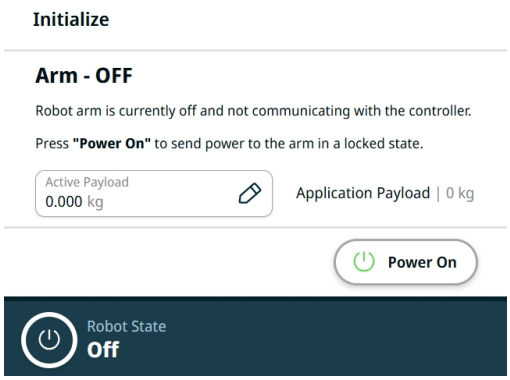
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Verify active payload

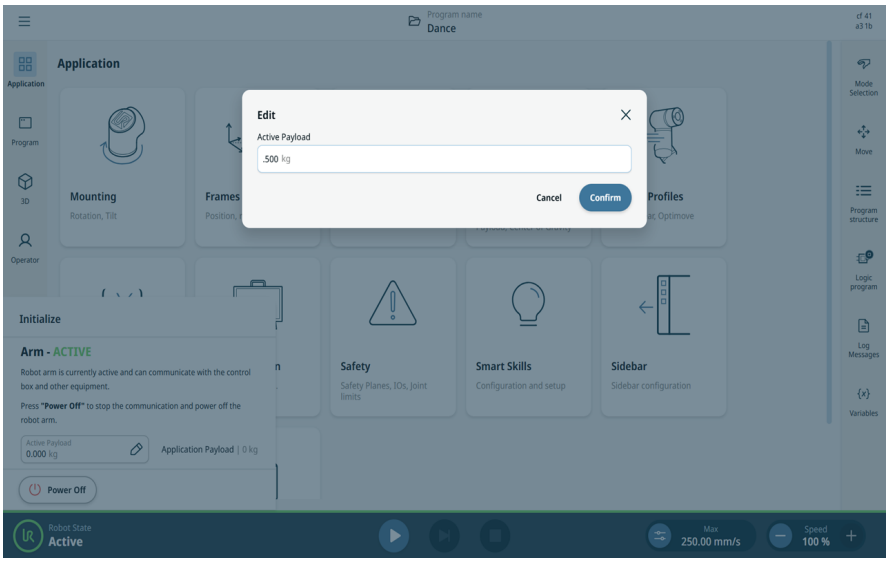
Starting the robot arm disengages the braking system, allowing you to start moving the robot arm and to start using PolyScope X. Before powering on the robot arm, you need to verify that the correct active payload is configured.

1. Check the **Robot State** in the footer of the screen.

   If the state is **Emergency Stopped**, hold and twist the emergency stop button to reset. The arm will then be in **Off** state.
2. Step outside the reach (workspace) of the robot arm.
3. Tap the on-screen **Power** button.



4. In the Initialize box, tap **Power On**. On a new robot or the first boot after the software update, an **Updating Firmware** dialog may appear. When the arm firmware update is complete, the robot state will change to **Locked**.
5. In the **Active Payload** field, verify the payload mass.
6. Tap the **Active Payload** field, and an **Edit** field appears in the main screen.
7. Enter your active payload and tap **Confirm**.



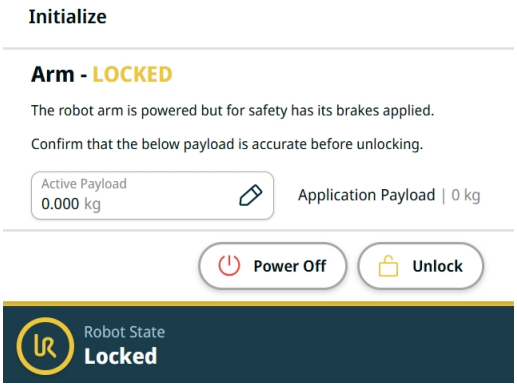
You can now **Unlock** the brakes and start moving the robot arm.

7.4. Starting the Robot Arm

To start the robot

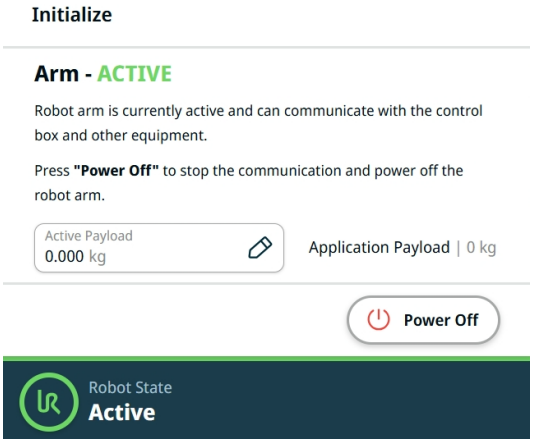
Starting the robot arm disengages the braking system, allowing you to start moving the robot arm and to start using PolyScope X.

1. On the left side of the footer, tap the power or **Robot State** icon.
2. If the robot arm state is **Off**, tap **Power On** in the Initialize box. The robot arm state will change to **Booting** and **Locked**.
3. Tap **Unlock** to release the brakes.



Robot arm initialization is accompanied by sound and slight movements as the joint brakes are released.

4. The robot arm state is now **Active**, and you can start to use the interface.



5. You can tap **Power Off** to turn off the robot arm or check **Freedrive** to verify robot arm mounting.

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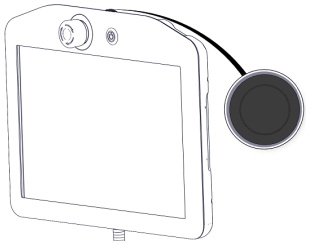
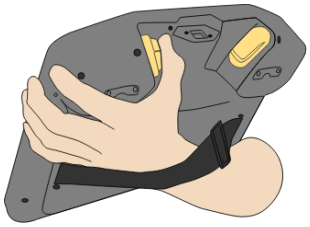
7.5. Testing Mount and Payload using Freedrive

Description

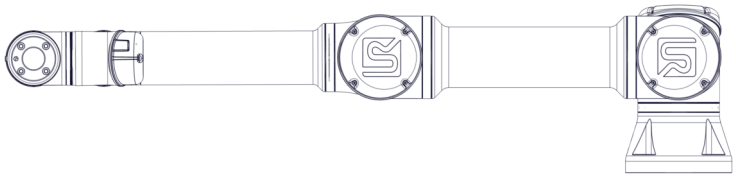
Freedriving the robot allows quickly check if the robot is functioning normally and mounting settings and payload are correctly specified.
Detailed description of the Freedrive could be found in the Freedrive section.

To test Freedrive

1. Set **Active Payload** to zero if there are no tools attached to the robot arm.
   Alternatively, set the **Active Payload**, TCP (tool center point) and CoG (center of gravity) according to tool specifications.
   See **Payload and Center of Gravity** for details.
2. To move the robot arm in Freedrive, see figure below.

Standard TP	3PE TP
On a standard teach pendant (TP), press and hold the Freedrive button.	On a 3PE TP, rapidly light-press, release, light-press again, and keep holding the 3PE button in this position.
	

3. Pull/Push the robot arm to a horizontally elongated position and release. See figure below.



Elongated horizontal position of UR robot

4. Verify the robot arm can maintain this position without support while you are pressing the Freedrive or 3PE button.

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7.6. Powering Down the Robot

To power down the robot arm



WARNING

Unexpected startup and/or movement can lead to injury.

- Power down the robot arm to prevent unexpected startup during mounting and dismounting.

1. On the left side of the footer, tap the **Robot State** icon to turn off the robot arm.

   The icon color changes from green to white.
2. Press the power button on the Teach Pendant to turn off the Control Box.
3. If a **Shutdown** dialog box appears, tap **Power Off**.

You can now:

- Unplug the mains cable/power cord from the wall socket.
- Wait 30 seconds for the robot to discharge any stored energy.

7.7. PolyScope X Overview

Overview

PolyScope X is the software installed on the teach pendant that operates the robot arm via touch screen. The PolyScope X interface allows you to create, load, and execute programs.



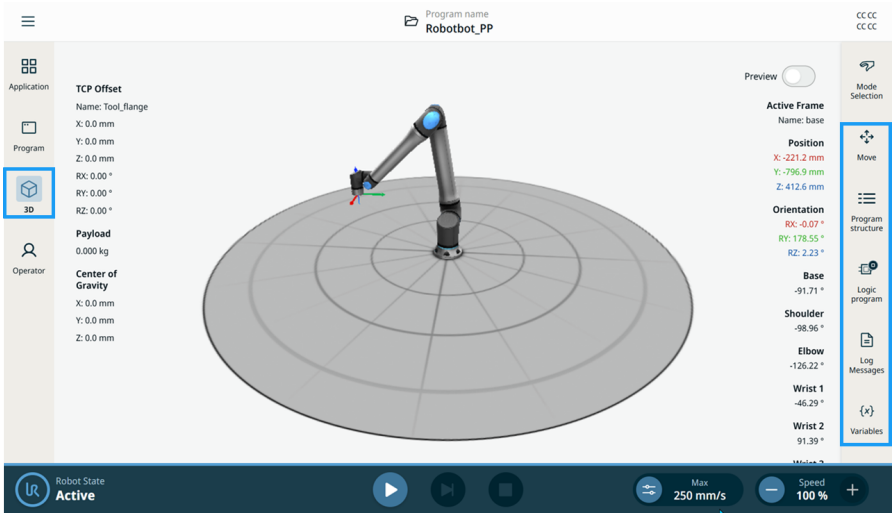
NOTICE

Always update your software to the latest version.

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To view Main Screen

1. Tap the **3D Viewer** icon on the main navigation. This gives you a three-dimensional view of the robot arm in X-Y-Z coordinates.
2. To maximize the 3D viewing area, collapse the multitask screen using the sidebar icons.
   - Tap once to switch between panels of the multitask screen.
   - Tap an already-selected icon to close the multitask screen.

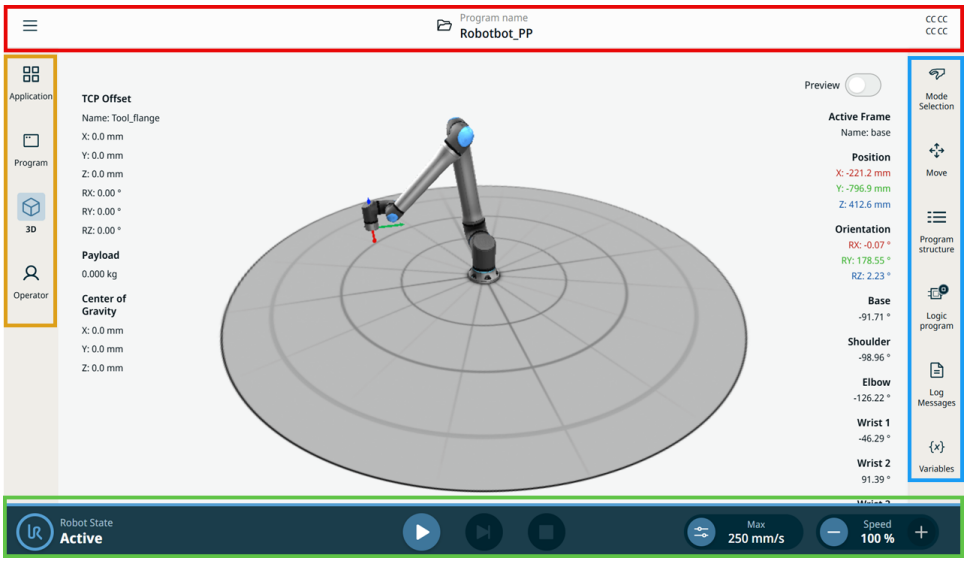


3D Viewer screen rendering the arm in the X-Y-Z frame

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Screen Layout

The PolyScope X screen interface is divided as shown in the following illustration:



PolyScope X layout partitioned into Header, Main Navigation, Sidebar, and Footer

- **Header** - in the red-bordered box. Also called **System Manager**, which contains a folder to load, create, and edit programs and access URCaps.

  Contains three icons:

  - Hamburger menu
  - **System Manager**
  - **Safety checksum**
- **Main Navigation** - in the orange-bordered box. Also called **navigation hub**.

  Contains icons and fields to select a main screen:

  - **Application**
  - **Program**
  - **3D Viewer**
  - **Operator Screen**
- **Sidebar** - in the blue-bordered box. Also called **multitask screen**.

  Contains icons and fields to select a multitask screen:

  - **Mode Selection**
  - **Move**
  - **Program structure**
  - **Logic program**
  - **Log messages**
  - **Variables**
- **Footer** - in the green-bordered box. Also called **robot control bar**.

  Contains buttons to control robot state, speed, and program run/play.

  - Robot state initialization
  - **Play/Pause/Stop**
  - **High Speed Manual Mode**
  - Speed slider

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Screen Combinations

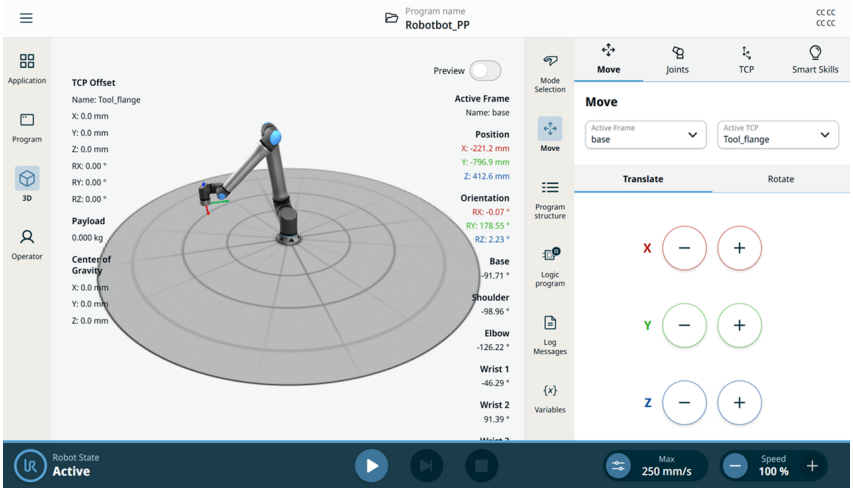
The main screen and the multitask screen make up the operating screen combination for the robot. The multitask screen is independent of the main screen so you can do separate tasks. For example, you can configure a program in the main screen while moving the robot arm in the multitask screen. You can also hide the multitask screen if it is not needed.

- **Main screen**

  Contains fields and options to manage and monitor robot actions.

- **Multitask screen**

  Contains fields and options often relating to the main screen.



Main screen with the expanded multitask screen

To show/hide the Multitask Screen

1. In the sidebar, tap any icon to show the multitask screen.

   The sidebar expands to the middle of the screen so the multitask screen becomes visible.
2. Tap the currently selected icon in the sidebar to hide the multitask screen.

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7.8. Application Tab

The Application tab allows you to configure the settings which affect the overall performance of the robot and PolyScope X.

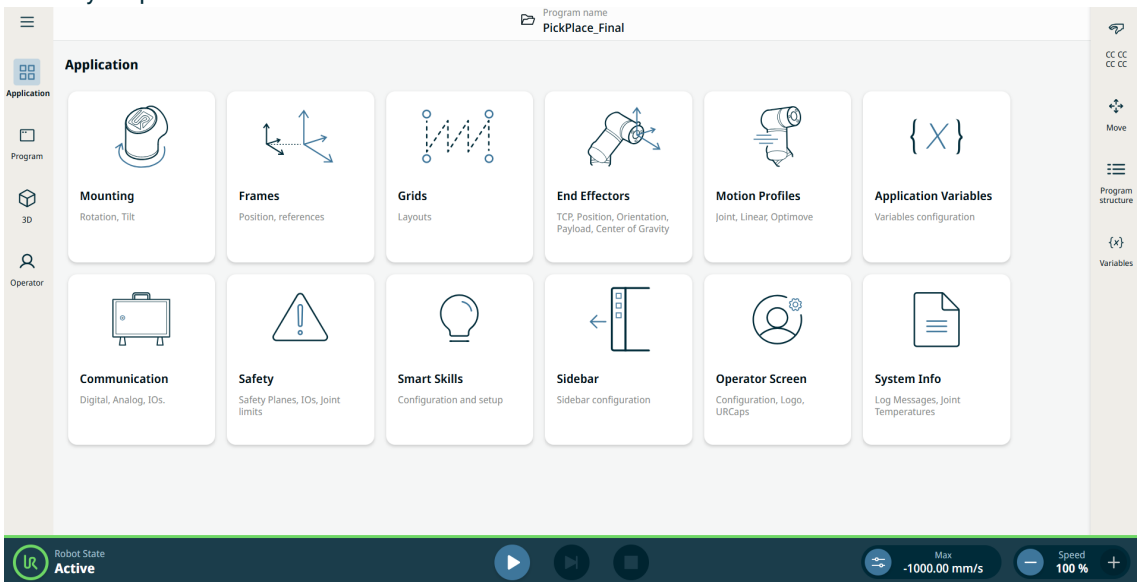


Figure 1.3: *Application screen displaying application buttons.*

Use the Application tab to access to the following configuration screens.

- Mounting
- Frames
- Grids Application
- End Effectors Application
- Motion Profiles
- Application Variables
- Communication
- Safety
- Smart Skills Application
- Sidebar in the Application Tab
- Operator Screen Application
- System Info

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7.9. Move the Robot with 3PE Teach Pendant

Description

Freedrive allows the robot arm to be manually pulled into desired positions
For most robot sizes, the most typical way to enable Freedrive is to press the Freedrive button on the Teach Pendant. More ways to enable and use Freedrive are described in the following sections.
In Freedrive, the robot arm joints move with little resistance because the brakes are released. Resistance increases as the robot arm in Freedrive approaches a predefined limit or plane. This makes pulling the robot into position feel heavy.



WARNING

Injury to personnel can occur due to unexpected motion.

- Verify the configured payload matches the payload in use.
- Verify the correct payload is securely attached to the tool flange.

Enabling Freedrive

You can enable Freedrive in the following ways:

- Use the 3PE Teach Pendant.
- Use the Freedrive on robot.
- Use I/O actions.



NOTICE

Enabling Freedrive while you are moving the robot arm can cause drift and faults.

- Do not enable Freedrive while you are pushing or touching the robot.

3PE Teach Pendant

To use the 3PE TP button to freedrive the robot arm:

1. Rapidly light-press, release, light-press again and keep holding the 3PE button in this position.

Now you can pull the robot arm into a desired position, while the light-press is maintained.

Freedrive on robot

Use **Freedrive on robot** to move the robot arm in PolyScope:

1. On the main navigation, tap **Application**, and then tap **Safety**.
2. Tap **Unlock** and enter the password.
3. Under Safety I/O, tap **Inputs**.
4. On the **Functions** drop-down menu, scroll down to **Freedrive Enabled Input**.
5. Tap **Apply** and **Apply and Restart** to restart the robot arm.
6. Tap **Confirm Configuration**.
7. Move the robot arm as desired.

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Backdrive	During initialization of the robot arm, minor vibrations may be observed when the robot brakes are released. In some situations, such as when the robot is close to collision, these vibrations are undesirable. Use Backdrive to force specific joints to a desired position without releasing all brakes in the robot arm.
Heavy Freedrive	If the robot arm is powered on and the brakes are released, the joints can be moved by force. The force required to initiate motion depends on the Force Limits specified in the safety settings.

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8. Installation

Description Installing the robot can require the configuration and use of input and output signals (I/Os). These different types of I/Os and their uses are described in the following sections.

8.1. Electrical Warnings and Cautions

Warnings Observe the following warnings for all the interface groups, including when you design and install an application.



WARNING

Failure to follow any of the below can result in serious injury or death, as the safety functions could be overridden.

- Never connect safety signals to a PLC that is not a safety PLC with the correct safety level. It is important to keep safety interface signals separated from the normal I/O interface signals.
- All safety-related signals shall be constructed redundantly (two independent channels).
- Keep the two independent channels separate so a single fault cannot lead to loss of the safety function.



WARNING: ELECTRICITY

Failure to follow any of the below can result in serious injury or death due to electrical hazards.

- Make sure all equipment not rated for water exposure remain dry. If water is allowed to enter the product, lockout-tagout all power and then contact your local Universal Robots service provider for assistance.
- Only use the original cables supplied with the robot only. Do not use the robot for applications where the cables are subject to flexing.
- Use caution when installing interface cables to the robot I/O. The metal plate in the bottom is intended for interface cables and connectors. Remove the plate before drilling holes. Make sure that all shavings are removed before reinstalling the plate. Remember to use correct gland sizes.

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CAUTION

Disturbing signals with levels higher than those defined in the specific IEC standards can cause unexpected behaviors from the robot. Be aware of the following:

- The robot has been tested according to international IEC standards for **ElectroMagnetic Compatibility (EMC)**. Very high signal levels or excessive exposure can damage the robot permanently. EMC problems are found to happen usually in welding processes and are normally prompted by error messages in the log. Universal Robots cannot be held responsible for any damages caused by EMC problems.
- I/O cables going from the Control Box to other machinery and factory equipment may not be longer than 30m, unless additional tests are performed.



GROUND

Negative connections are referred to as Ground (GND) and are connected to the casing of the robot and the Control Box. All mentioned GND connections are only for powering and signalling. For PE (Protective Earth) use the M6-size screw connections marked with earth symbols inside the Control Box. The grounding conductor shall have at least the current rating of the highest current in the system.



READ MANUAL

Some I/Os inside the Control Box can be configured for either normal or safety-related I/O. Read and understand the complete Electrical Interface chapter.

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8.2. Control Box Connection Ports

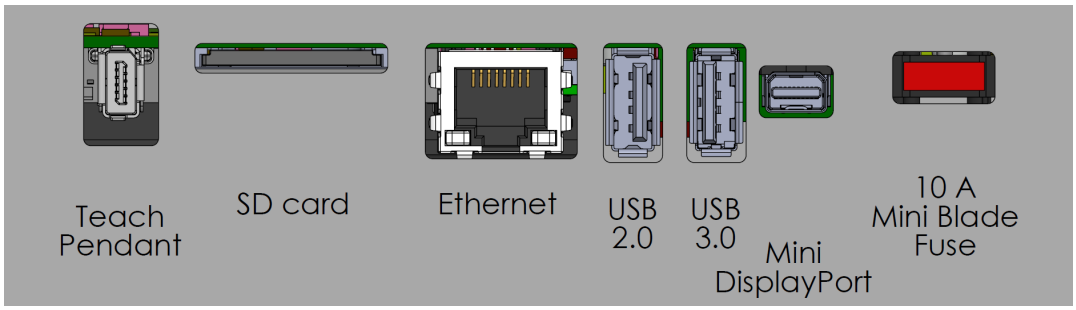
Description

The underside of the I/O interface groups in the Control Box is equipped with external connection ports and a fuse, described below. There are capped openings at the base of the Control Box cabinet to run external connector cables to access the connection ports.

External connection ports

The ports for external connections are as follows:

- Teach Pendant port to use the Teach Pendant to control or program the robot arm.
- SD card port to insert an SD card.
- Ethernet port to allow ethernet type connections.
- Mini DisplayPort to support monitors using DisplayPort. This port requires an active converter to support DVI or HDMI.
- The Mini Blade Fuse is used when an external power supply is connected.



NOTICE

Connecting or disconnecting a Teach Pendant while the Control Box is powered on can cause equipment damage .

- Do not connect a Teach Pendant while the Control Box is on.
- Power off the Control Box before you connect a Teach Pendant.

NOTICE

Failure to plug in the active adapter before powering on the Control Box can hinder the display output.

- Plug in the active adapter before powering on the Control Box.
- In some cases the external monitor must be powered on before the Control Box.
- Use an active adapter that supports revision 1.2 as not all adapters function out-of-the-box.

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8.3. Ethernet

Description

The Ethernet interface can be used for:

- MODBUS, EtherNet/IP and PROFINET.
- Remote access and control.

To connect the Ethernet cable by passing it through the hole at the base of the Control Box, and plugging it into the Ethernet port on the underside of the bracket.
Replace the cap at the base of the Control Box with an appropriate cable gland to connect the cable to the Ethernet port.



The electrical specifications are shown in the table below.

Parameter	Min	Typ	Max	Unit
Communication speed	10	-	1000	Mb/s

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8.4. 3PE Teach Pendant Installation

Description

The 3-Position Enabling Teach Pendant (3PE TP) is a safety-critical interface designed to enhance manual control. Integrated directly into the Teach Pendant, the 3PE buttons ensure that robot motion can only be initiated when the operator maintains a controlled grip.

8.4.1. Hardware Installation

To remove a Teach Pendant

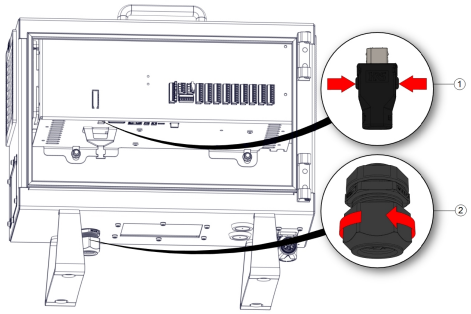
NOTICE

Replacing the Teach Pendant can result in the system reporting a fault on start-up.

- Always select the correct configuration for the type of Teach Pendant.

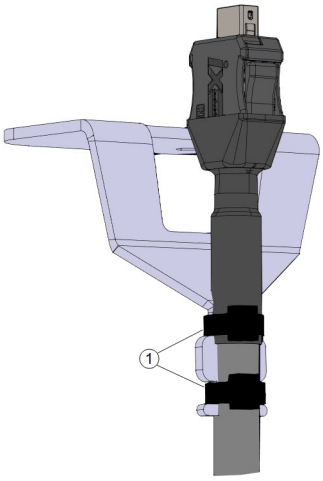
To remove the standard Teach Pendant:

1. Power down the Control Box and disconnect the main power cable from the power source.
2. Remove and discard the two cable ties used for mounting the Teach Pendant cables.
3. Press in the clips on both sides of the Teach Pendant plug as illustrated, and pull down to disconnect from the Teach Pendant port.
4. Fully open/loosen the plastic grommet at the bottom of the Control Box and remove the Teach Pendant plug and cable.
5. Gently remove the Teach Pendant cable and Teach Pendant.



1	Clips	2	Plastic grommet

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1	Cable ties

To install a 3PE Teach Pendant

1. Place the Teach Pendant plug and cable in through the bottom of the Control Box and fully close/tighten the plastic grommet.
2. Push the Teach Pendant plug into the Teach Pendant port to connect.
3. Use two new cable ties to mount the Teach Pendant cables.
4. Connect the main power cable to the power source and power on the Control Box.

There is always a length of cable with the Teach Pendant that can present a tripping hazard if it is not stored properly.

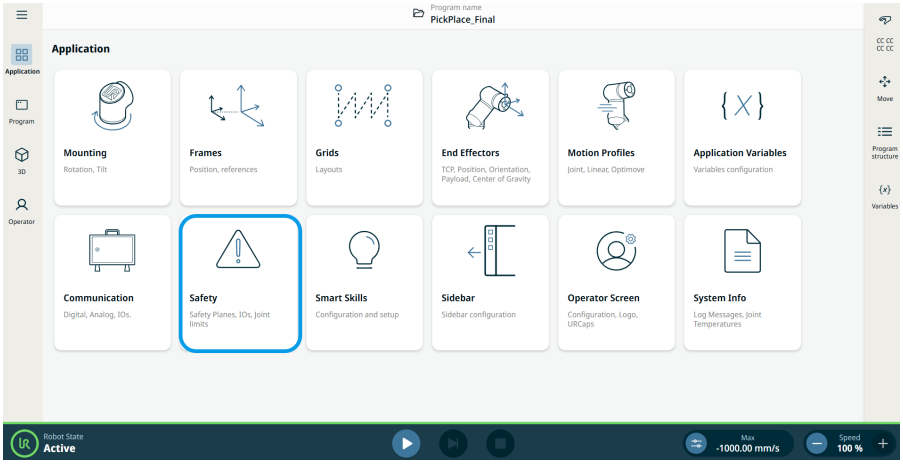
- Always store the Teach Pendant and the cable properly to avoid tripping hazards.

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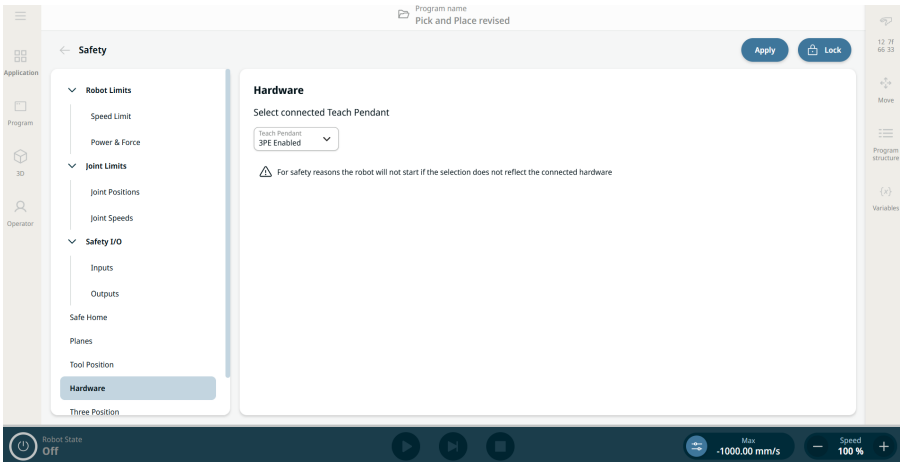
8.4.2. Software Installation

To configure the 3PE TP software

1. On PolyScope, in the left menu, tap **Application** and select **Safety**.



2. Tap **Hardware** and the **Unlock** button.



3. Enter the password and tap **Confirm**. Teach Pendant is now enable.
4. Tap **Apply** to restart the system. PolyScope continues to run.
5. Tap **Apply and restart** then **Confirm Configuration** to complete the 3PE Teach Pendant software installation.

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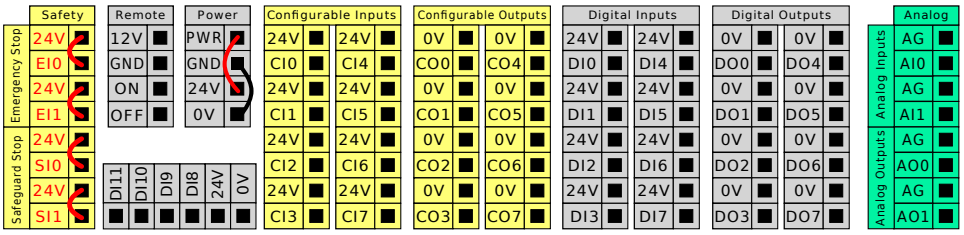
8.5. Controller I/O

Description

The electrical interface inside the Control Box consists of groups Inputs and Outputs **I/O**that allow for communication and configurations between the robot arm and different types of equipment. The I/O groups include:

- Digital (24V)
- Configurable (24V)
- Analog
- Safety (24V)

The illustration below shows the layout of electrical interface groups inside the Control Box. Observe and maintain the purpose of the color scheme, as illustrated below.



Yellow with red text	Dedicated safety signals
Yellow with black text	Configurable for safety
Gray with black text	General purpose digital I/O
Green with black text	General purpose analog I/O

I/O groups

You can install the robot according to the electrical specifications which are the same for all three listed inputs.

- Safety I/O.
- Configurable I/O.
- General purpose I/O.

NOTICE

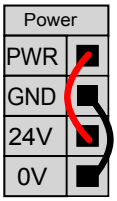
Configurable I/O are I/O configured as either safety-related I/O or normal I/O. These are the yellow terminals with black text.

It is possible to power the digital I/O from an internal 24V power supply or from an external power source by configuring the terminal block called **Power**. This block consists of four terminals. The upper two (PWR and GND) are 24V and ground from the internal 24V supply. The lower two terminals (24V and 0V) in the block are the 24V input to supply the I/O. The default configuration uses the internal power supply.

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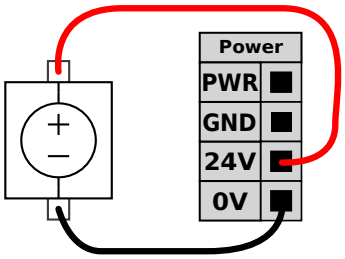
Power supply default

In this example the default configuration uses the internal power supply



External power supply

If more current is needed, you can connect an external power supply as shown below.
The fuse is Mini Blade type with maximum current rating of 10 A and a minimum voltage rating of 32 V. The fuse must be UL marked. If the fuse is overloaded, it must be replaced.



In this example the configuration uses an external power supply for more current.

Power supply specification

The electrical specifications for both the internal and external power supply are shown below.

Terminals	Parameter	Min	Typ	Max	Unit
Internal 24V power supply					
[PWR - GND]	Voltage	23	24	25	V
[PWR - GND]	Current	0	-	2*	A
External 24V input requirements					
[24V - 0V]	Voltage	20	24	29	V
[24V - 0V]	Current	0	-	6	A

*3.5A for 500ms or 33% duty cycle.

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Digital I/O specification

The digital I/O are constructed in compliance with IEC 61131-2. The electrical specifications are shown below.

Terminals	Parameter	Min	Typ	Max	Unit
Digital Outputs					
[COx / DOx]	Current*	0	-	1	A
[COx / DOx]	Voltage drop	0	-	0.5	V
[COx / DOx]	Leakage current	0	-	0.1	mA
[COx / DOx]	Function	-	PNP	-	Type
[COx / DOx]	IEC 61131-2	-	1A	-	Type
Digital Inputs					
[EIx/SIx/CIx/DIx]	Voltage	-3	-	30	V
[EIx/SIx/CIx/DIx]	OFF region	-3	-	5	V
[EIx/SIx/CIx/DIx]	ON region	11	-	30	V
[EIx/SIx/CIx/DIx]	Current (11-30V)	2	-	15	mA
[EIx/SIx/CIx/DIx]	Function	-	PNP +	-	Type
[EIx/SIx/CIx/DIx]	IEC 61131-2	-	3	-	Type

*For resistive loads or inductive loads of maximum 1H.

8.5.1. Digital Input and Output

Tool Output

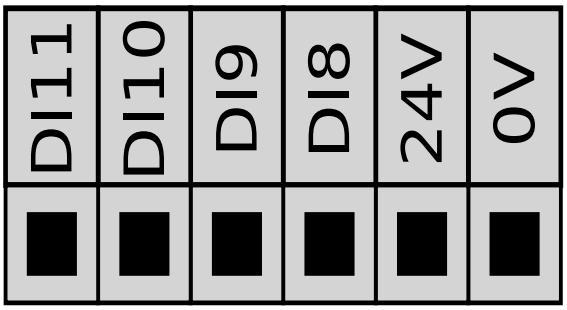
The **Tool Output** contains two digital output fields, **Tool Output Voltage**, a **Power Supply** current indicator, and the **Dual Pin Power** toggle.

- **Digital Output (DO)** - Set each output independently to HIGH or LOW. Three modes are available:
  - **Sinking (NPN)**
  - **Sourcing (PNP)**
  - **Push/Pull**
- **Tool Output Voltage** - Select 0 V, 12 V, or 24 V. This setting persists when the robot controller restarts.
- **Power Supply** - Indicates current consumption.
- **Dual Pin Power** - Toggle between digital outputs and a power source for the tool. Enabling **Dual Pin Power** disables the default tool digital outputs (DO).

After you select a new output configuration, the changes take effect and the loaded installation is updated. After you verify that the tool outputs work as intended, save the installation to keep the changes.

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Digital Input You can use the horizontal Digital Inputs block (DI8-DI11), illustrated below, for quadrature encoding Conveyor Tracking.



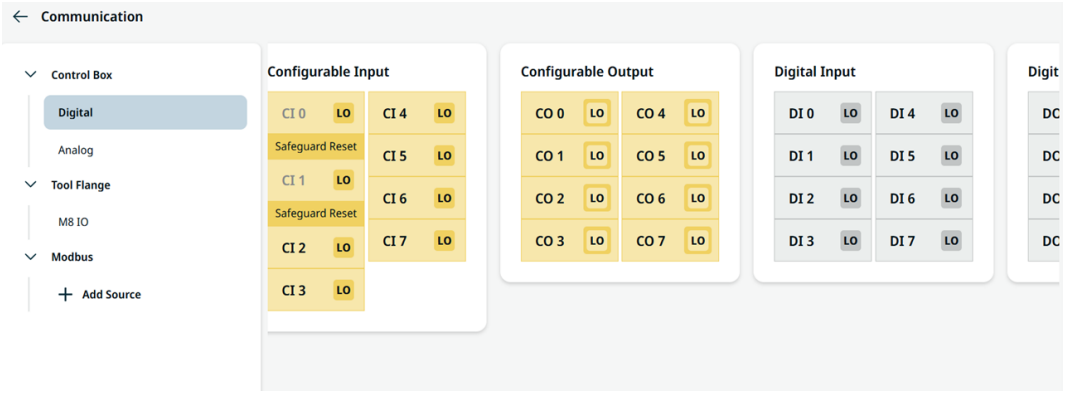
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8.5.2. Using the Wired I/O Tab

Description

Use the Digital I/O Tab screen to monitor and set the live I/O signals from/to the Control Box.

The screen displays the current state of the I/O, including during program execution. The program stops if anything is changed during execution. At program stop, all output signals retain their states. The screen updates at 10Hz, so a very fast signal might not display properly.



Configurable I/Os

Configurable I/Os can be reserved for special safety settings defined in the I/O Setup. Under those which are reserved will have the name of the safety function in place of the default or user defined name.

Configurable inputs that are reserved for safety settings are not togglable and will be displayed as LEDs only.

For unreserved I/Os, it has the following options:

- Start Program
- Stop Program
- Pause Program
- Freedrive

Digital I/Os

DI have the following options:

- Start Program
- Stop Program
- Pause Program
- Freedrive

All DIs are preset to Low.
All DOs are set independently to either high or low.

Analog I/Os

The analog I/Os can be set to either current [4-20mA] or voltage [0-10V] output. These settings are persistent over restarts of the robot controller and saved in the installation.

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8.5.3. Drive Power Indicator

Description

The drive power indicator is a light that turns on when the robot arm is powered on, or when there is power to the robot cable. When the robot arm is powered off, the drive power indicator turns off.

The drive power indicator is connected via the Configurable Outputs. It is not a safety feature and does not use safety I/Os.

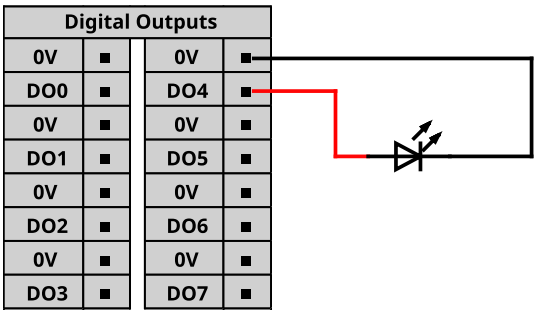
Indicator

The drive power indicator can be a light that can work at 24 V DC.

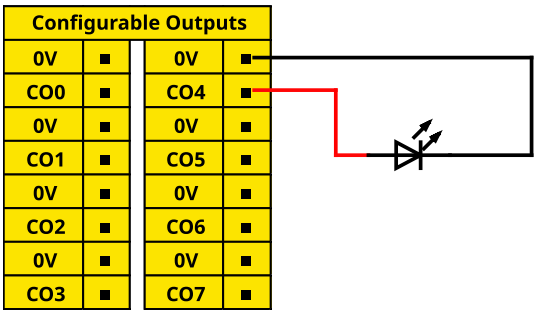
To set up the indicator

Setting up the indicator requires a light and wiring for the outputs.

1. Connect your drive power indicator to the Configurable Outputs as shown in the image below.
2. Verify the drive power indicator is correctly connected.
   - You can power on the robot arm and verify the light turns on.
   - You can power off the robot arm and verify the light turns off.



Drive Power Indicator on CB5.6

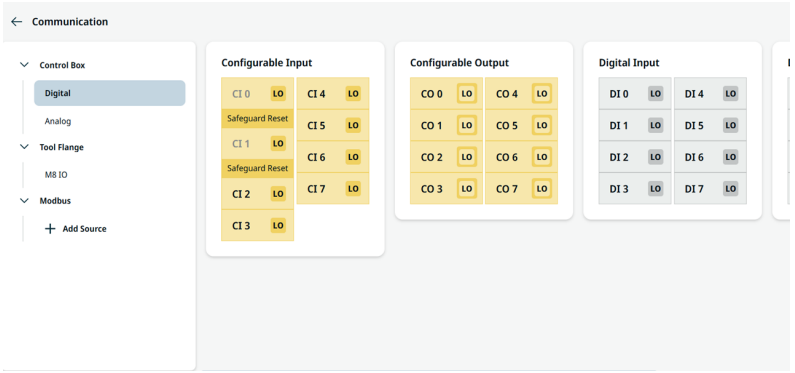


Drive Power Indicator on CB7

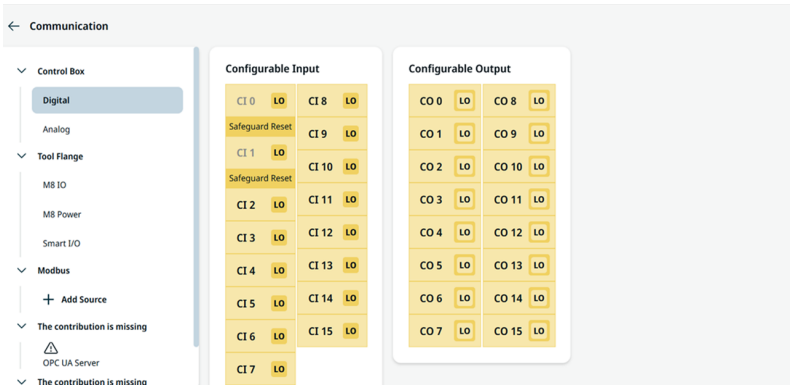
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To configure the indicator

1. In the Navigation menu, tap **Application**.
2. Select **Communication**.
3. In the side menu, select **Control Box** and **Output**.
4. Scroll to your desired output type and tap to select one of the following:
   - Configurable Output
   - Digital Output (in CB5.6 only)



Control Box I/O on CB5.6

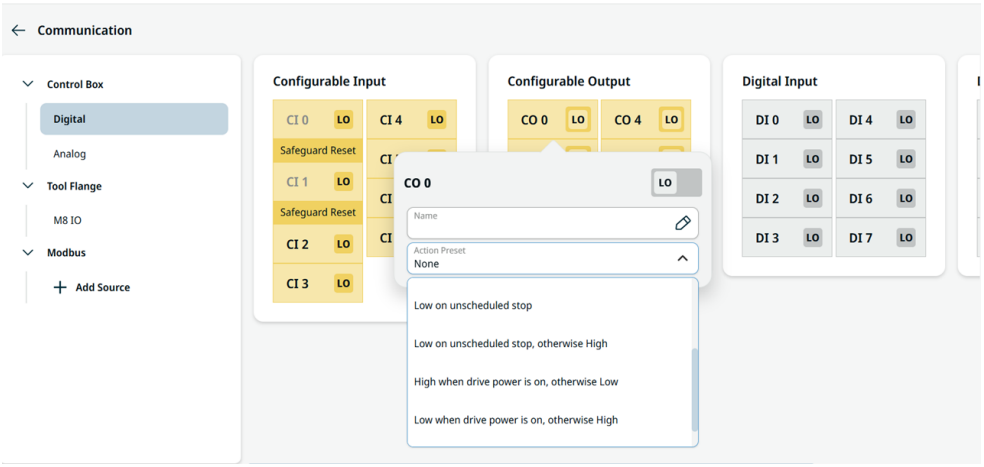


Control Box I/O on CB7

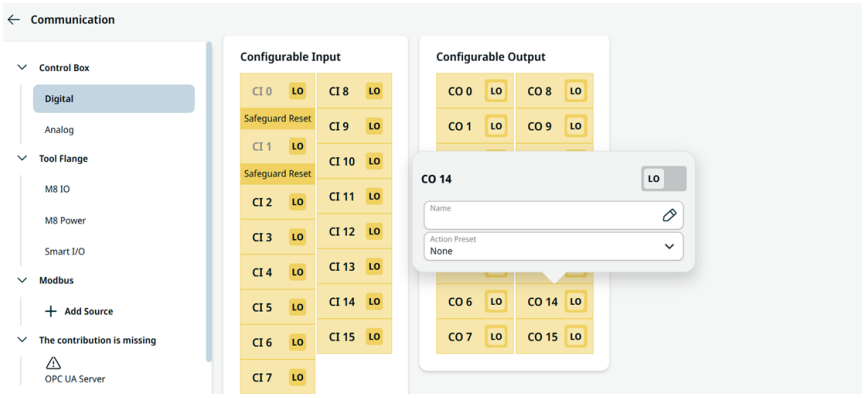
On CB5.6, the I/O are in yellow and gray, while on CB7, all I/Os are yellow and configurable.

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5. Select **Action Preset** in the drop-down. You can name the selected output.



CB5.6 Action Preset in Configurable I/O and Digital I/O



CB7 Action Preset in Configurable I/O only

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8.6. Safety I/O

Safety I/O

This section describes dedicated safety input (Yellow terminal with red text) and configurable I/O (Yellow terminals with black text) when configured as safety I/O.
Safety devices and equipment must be installed according to the safety instructions and the risk assessment in chapter Safety.
All safety I/O are paired (redundant), so a single fault does not cause loss of the safety function. However, the safety I/O must be kept as two separate branches.

The permanent safety input types are:

- **Robot Emergency Stop** for emergency stop equipment only
- **Safeguard Stop** for protective devices

Table

The functional difference is shown below.

	Emergency Stop	Safeguard Stop	3PE Stop
Robot stops moving	Yes	Yes	Yes
Program execution	Pauses	Pauses	Pauses
Drive power	Off	On	On
Reset	Manual	Automatic or manual	Automatic or manual
Frequency of use	Infrequent	Every cycle to infrequent	Every cycle to infrequent
Requires re-initialization	Brake release only	No	No
Stop Category (IEC 60204-1)	1	2	2
Performance level of monitoring function (ISO 13849-1)	PLd	PLd	PLd

Safety caution

Use the configurable I/O to set up additional safety I/O functionality, e.g. Emergency Stop Output. Use the PolyScope interface to define a set of configurable I/O for safety functions.



CAUTION

Failure to verify and test the safety functions regularly can lead to hazardous situations.

- Safety functions shall be verified before putting the robot into operation.
- Safety functions shall be tested regularly.

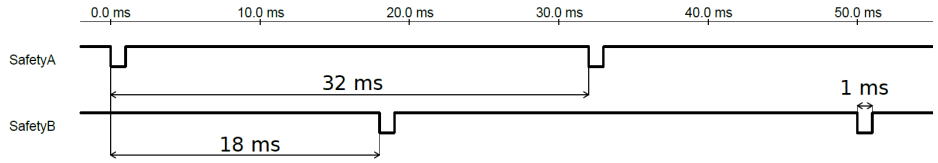
OSSD signals

All configured and permanent safety inputs are filtered to allow the use of OSSD safety equipment with pulse lengths under 3ms. The safety input is sampled every millisecond and the state of the input is determined by the most frequently seen input signal over the last 7 milliseconds.

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OSSD Safety Signals

You can configure the Control Box to output OSSD pulses when a safety output is inactive/high. OSSD pulses detect the ability of the Control Box to make safety outputs active/low. When OSSD pulses are enabled for an output, a 1ms low pulse is generated on the safety output once every 32ms. The safety system detects when an output is connected to a supply and shuts down the robot.
The illustration below shows: the time between pulses on a channel (32ms), the pulse length (1ms) and the time from a pulse on one channel to a pulse on the other channel (18ms)

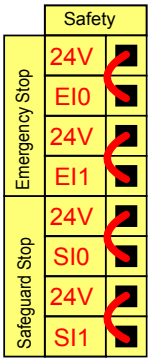


To enable OSSD for Safety Output

1. In the Header, tap **Installation** and select **Safety**.
2. Under **Safety**, select **I/O**.
3. On the I/O screen, under Output Signal, select the desired OSSD checkbox. You must assign the output signal to enable the OSSD checkboxes.

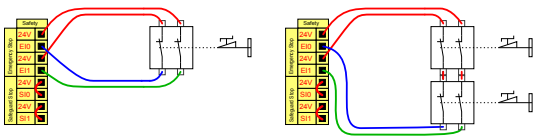
Default safety configuration

The robot is delivered with a default configuration, which enables operation without any additional safety equipment.



Connecting emergency stop buttons

Most applications require one or more extra emergency stop buttons. The illustration below shows how one or more emergency stop buttons can be connected.



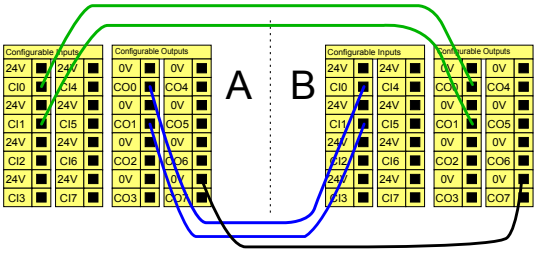
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Sharing the Emergency Stop with other machines

You can set up a shared emergency stop function between the robot and other machines by configuring the following I/O functions via the GUI. The Robot Emergency Stop Input cannot be used for sharing purposes. If more than two UR robots or other machines need to be connected, a safety PLC must be used to control the emergency stop signals.

- Configurable input pair: External Emergency Stop.
- Configurable output pair: System Stop.

The illustration below shows how two UR robots share their emergency stop functions. In this example the configured I/Os used are CI0-CI1 and CO0-CO1.

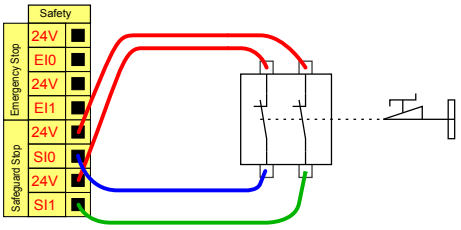


Safeguard stop with automatic resume

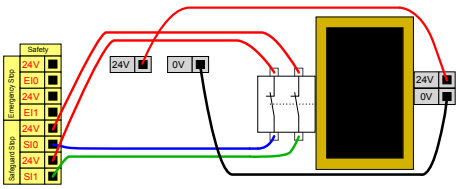
This configuration is only intended for applications where the operator cannot go through the door and close it behind him. The configurable I/O is used to setup a reset button outside the door to reactivate robot motion. The robot resumes movement automatically when the signal is re-established.

WARNING

Do not use this configuration if signal can be re-established from the inside of the safety perimeter.



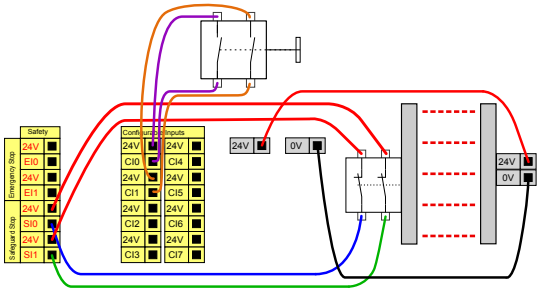
In this example a door switch is a basic safeguard device where the robot is stopped when the door is opened.



In this example a safety mat is a safety device where automatic resume is appropriate. This example is also valid for a safety laser scanner.

Safeguard Stop with reset button

If the safeguard interface is used to interact with a light curtain, a reset outside the safety perimeter is required. The reset button must be a two channel type. In this example the I/O configured for reset is CI0-CI1.



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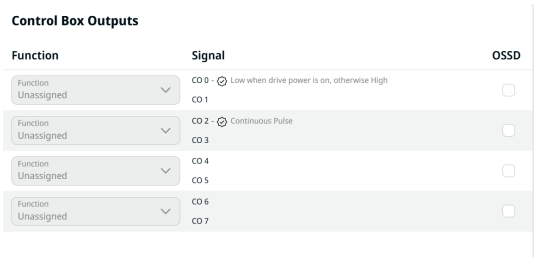
8.6.1. Safety I/O Signals

Description

The Safety I/O consists of paired Control Box inputs and outputs. Each safety function provides Category 3 PLd capability.



Control Box Inputs



Control Box Outputs

NOTICE

When you start a program from an I/O or fieldbus input, the robot can begin moving from its current position. You do not need to move the robot manually to the first waypoint in PolyScope.

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Control Box Inputs

The following table describes the Control Box inputs:

Emergency Stop Button	Performs a Stop Category 1 (IEC 60204-1) informing other machines using the System Stop output if that output is defined. A stop is initiated in anything connected to the output.
Robot Emergency Stop	Performs a Stop Category 1 (IEC 60204-1) via Control Box input, informing other machines using the System Emergency Stop Output if that output is defined.
External Emergency Stop	Performs a Stop Category 1 (IEC 60204-1) on robot only.
Reduced	All safety limits can be applied while the robot is using a **Normal** configuration, or a **Reduced** configuration. When configured, a low signal sent to the inputs causes the safety system to transition to the reduced configuration. The robot arm decelerates to satisfy the reduced parameters. The safety system guarantees the robot is within reduced limits less than 0.5s after the input is triggered. If the robot arm continues to violate any of the reduced limits, a Stop Category 0 is triggered. Trigger planes can also cause a transition to the reduced configuration. The safety system transitions to the normal configuration in the same way.

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Control Box Inputs

The following table describes the additional Control Box inputs:

Operational Mode	When an external mode selection is used it switches between **Automatic Mode** and **Manual Mode**. The robot is in Automatic mode when input is *low* and Manual mode when the input is *high*.
Safeguard Reset	Returns from the Safeguard Stop state, when a rising edge on the Safeguard Reset input occurs. When a Safeguard Stop occurs, this input ensures that the Safeguard Stop state continues until a reset is triggered.
Safeguard	A stop triggered by a safeguard input. Performs a Stop Category 2 (IEC 60204-1) in all modes, when triggered by a Safeguard.
Automatic Mode Safeguard Stop	Performs a Stop Category 2 (IEC 60204-1) in Automatic mode ONLY. *Automatic Mode Safeguard Stop* can only be selected when a Three-Position Enabling Device is configured and installed.
Automatic Mode Safeguard Reset	Returns from the Automatic Mode Safeguard Stop state when a rising edge on the Automatic Mode Safeguard Reset input occurs.
Freedrive on robot	You can configure the Freedrive input to enable and use Freedrive without pressing the Freedrive button on a standard TP, or without having to press-and-hold any of the buttons on the 3PE TP in the light-press position.
3-Position Enabling Device	In Manual Mode, an external 3-Position Enabling Device must be pressed and held in the center-on position to move the robot. If you are using a built-in 3-Position Enabling Device, the button must be pressed and held in the mid position to move the robot.



WARNING

When the default Safeguard Reset is disabled, an automatic reset happens when the safeguard no longer triggers a stop.

This can happen if a person passes through the field of the safeguard.

If a person is not detected by the safeguard and the person is exposed to hazards, automatic reset is forbidden by standards.

- Use the external reset to ensure resetting only when a person is not exposed to hazards.



WARNING

When Automatic Mode Safeguard Stop is configured, the input can trigger a Safeguard Stop in Automatic Mode. The input is muted in Manual Mode.

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Control Box Outputs

All safety outputs go low in the event of a safety system violation or fault. This means the System Stop output initiates a stop even when an E-stop is not triggered.
You can use the following safety-function output signals. All signals return to low when the state that triggered the high signal has ended:

[1]System Stop	Signal is *Low* when the safety system has been triggered into a stopped state including by the Robot Emergency Stop input or the Emergency Stop Button. To avoid deadlocks, if the Emergency Stopped state is triggered by the System Stop input, low signal will not be given.
Robot Moving	Signal is *Low* if the robot is moving, otherwise high.
Robot Not Stopping	Signal is *High* when the robot is stopped or in the process of stopping due to an emergency stop or safeguard stop. Otherwise it will be logic low.
Reduced	Signal is *Low* when reduced parameters are active or if the safety input is configured with a reduced input and the signal is currently low. Otherwise the signal is high.
Not Reduced	This is the inverse of Reduced, defined above.
Safe Home	Signal is *High* if the robot arm is stopped and is located in the configured Safe Home Position. Otherwise, the signal is *Low*. This is often used when UR robots are integrated with mobile robots.
3-Position Enabling Stopped	The signal is low when a three-position stop is active; otherwise, the signal is high.
Not 3-Position Enabling Stopped	The signal is low when a three-position stop is inactive; otherwise, the signal is high.

NOTICE

Any external machinery receiving its Emergency Stop state from the robot through the System Stop output must comply with ISO 13850. This is particularly necessary in setups where the Robot Emergency Stop input is connected to an external Emergency Stop device. In such cases, the System Stop output becomes high when the external Emergency Stop device is released. This implies that the emergency stop state at the external machinery will be reset with no manual action needed from the robot's operator. Hence, to comply with safety standards, the external machinery must require manual action in order to resume.

[1]System Stop was previously known as "System Emergency Stop" for Universal Robots robots. PolyScope can display "System Emergency Stop".

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8.6.2. I/O Setup

Description

Use the I/O Setup screen to define I/O signals and configure actions with the I/O tab control. The types of I/O signals are listed under **Input** and **Output**.



NOTICE

When starting programs from an I/O or fieldbus input, the robot can begin movement from its current position. No manual movement to the first waypoint in PolyScope X is required.

Inputs

1. To the Application .
2. Go to Safety.
3. Tap the **Inputs** in the **Safety I/O** section.
4. Unlock the settings.
5. Assign a function to the signal group.

See the Safety I/O Signals for a description of the safety function.

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Available Input Actions

Command	Action
Start	Starts or resumes the current program on a rising edge (only enabled in Remote Control)
Stop	Stops the current program on a rising edge
Pause	Pauses the current program on a rising edge
Freedrive	When the input is high, the robot goes into Freedrive (similar to the **Freedrive** button). The input is ignored if other conditions disallow Freedrive.



WARNING

If the robot is stopped while using the Start input action, the robot slowly moves to the first waypoint of the program before executing that program. If the robot is paused while using the Start input action, the robot slowly moves to the position from where it was paused before resuming that program.

Outputs

1. To the Application .
2. Go to Safety.
3. Tab the Outputs in the Safety I/O section.
4. Unlock the settings.
5. Assign a function to the signal group.

You can enable OSSD on each output signal.
See the Safety I/O Signals for a description of the safety function.

Available Output Actions

Action	Output state	Program state
Low when not running	Low	Stopped or paused
High when not running	High	Stopped or paused
High when running, low when stopped	Low High	Running, Stopped or paused
Low on unscheduled stop	Low	Program terminated unscheduled
Low on unscheduled stop, otherwise High	Low High	Program terminated unscheduled Running, stopped or paused
Continuous Pulse	Alternates between high and low	Running (pause or stop the program to maintain the pulse state)

Program Termination Cause

An unscheduled program termination can occur for any of the reasons listed below:

- Robot stop
- Fault
- Violation
- Runtime exception

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8.6.3. Using I/O for Mode Selection

Description

The robot can be configured to switch between operational modes without using the Teach Pendant. This means that using the Teach Pendant is prohibited when switching from Automatic mode to Manual mode and vice versa.

Switching modes without using the Teach Pendant requires safety I/O configuration and a secondary device as a mode selector.

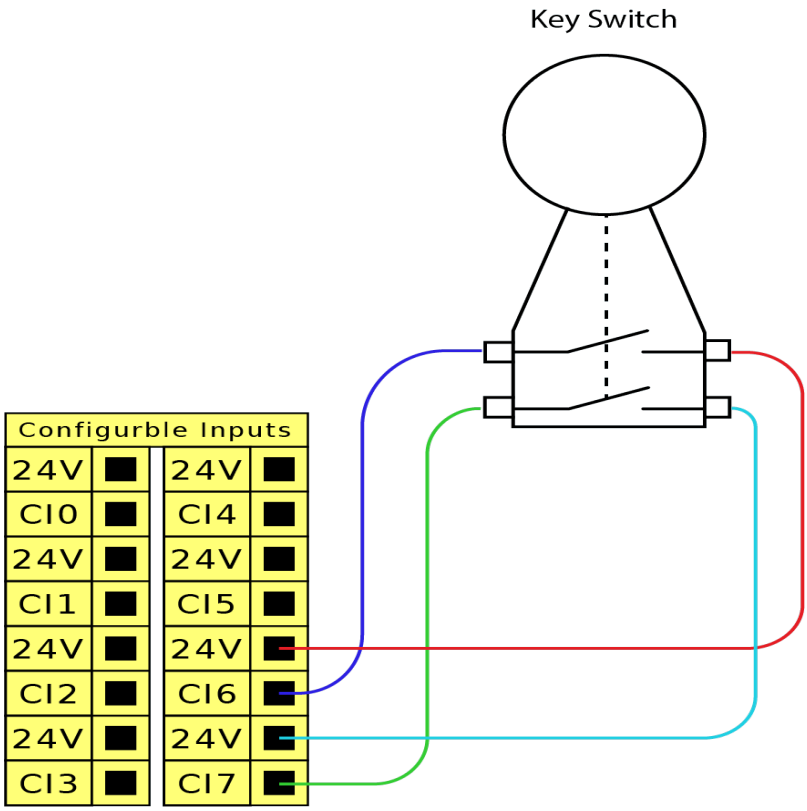
Mode selector

The mode selector can be a key switch with a redundant electrical layout or with signals from a dedicated safety PLC.

To use the mode selector

Using the mode selector, such as a key switch, prevents the Teach Pendant from being used to switch between modes.

1. Connect your mode selector to the inputs as shown in the image below.
2. Verify the mode selector is correctly connected and configured.



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Configure the connected safety inputs

Unlock the safety I/O screen to configure the safety inputs for the secondary device.

1. In the main navigation, tap **Application**.
2. Select **Safety** and tap **Unlock**.

   When prompted, enter your password to unlock the Safety screen.

   If you have not previously defined a password, use the default password: `ursafe`.
3. Under **Safety I/O**, select **Control Box Inputs**.
4. Select one of the input signals by tapping one of the **Input** drop-down menu options.
5. In the drop-down menu, select **Operational Mode**.
6. Tap **Apply** and allow the robot to restart.
7. Tap **Confirm Safety Configuration**.

   You can only use the secondary device to select and/or switch between operational modes.

Once the input is assigned to the secondary device, switching modes via the Teach Pendant is disabled. If you attempt to switch modes with the Teach Pendant, a message appears confirming that the Teach Pendant cannot change the operational mode.

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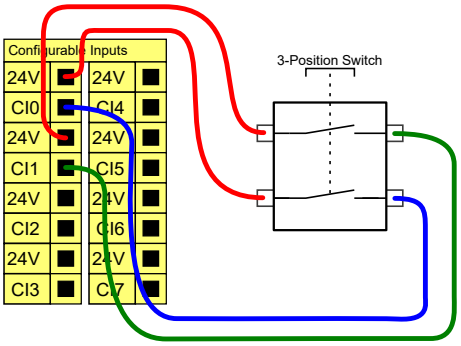
8.6.4. Three Position Enabling Device

Description

The robot is equipped with an enabling device in the form of the 3PE Teach Pendant.
The Control Box supports the following enabling device configurations:

- 3PE Teach Pendant
- External Three-Position Enabling device
- External Three-Position device and 3PE Teach Pendant

The illustration below shows how to connect a Three-Position Enabling device.



Note: The two input channels for the Three-Position Enabling Device input have a disagreement tolerance of 1 second.

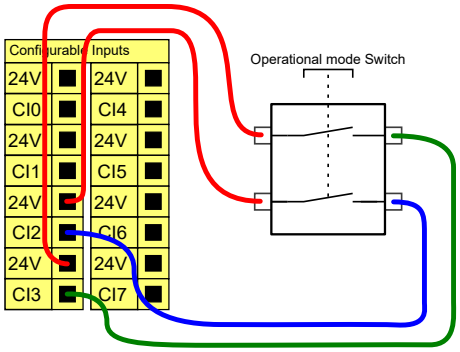
NOTICE

The UR robot safety system does not support multiple external Three-Position Enabling Devices.

Operational Mode Switch

Using a Three-Position Enabling device requires the use of an Operational Mode switch.

The illustration below shows an Operational Mode switch.



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8.7. General Purpose Digital I/O

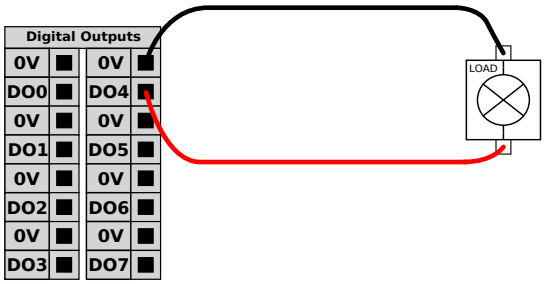
Description

The Startup screen contains settings for automatically loading and starting a default program, and for auto-initializing the Robot arm during power up.

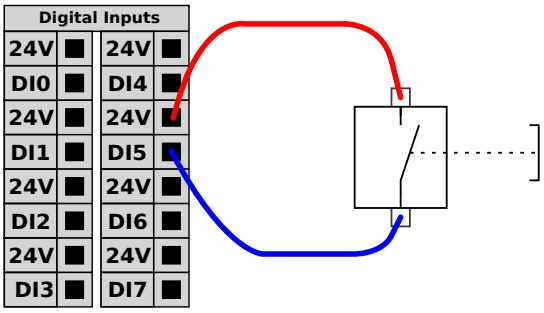
General purpose digital I/O

This section describes the general purpose 24V I/O (Gray terminals) and the configurable I/O (Yellow terminals with black text) when not configured as safety I/O.

The general purpose I/O can be used to drive equipment like pneumatic relays directly or for communication with other PLC systems. All Digital Outputs can be disabled automatically when program execution is stopped.
In this mode, the output is always low when a program is not running. Examples are shown in the following subsections.
These examples use regular Digital Outputs but any configurable outputs could also have be used if they are not configured to perform a safety function.



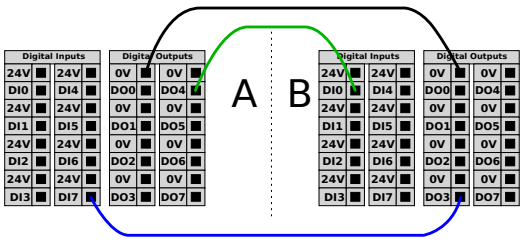
In this example a load is controlled from a Digital Outputs when connected.



In this example a simple button is connected to a Digital Input.

Communication with other machines or PLCs

You can use the digital I/O to communicate with other equipment if a common GND (0V) is established and if the machine uses PNP technology, see below.



NOTICE

Use shielded cables to connect Digital I/Os.

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8.7.1. Remote ON/OFF control

Description

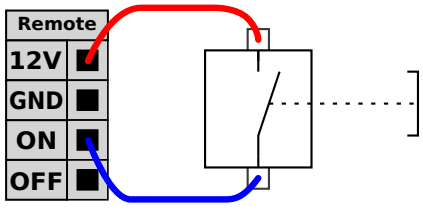
Use remote **ON/OFF** control to turn the Control Box on and off without using the Teach Pendant. It is typically used:

- When the Teach Pendant is inaccessible.
- When a PLC system must have full control.
- When several robots must be turned on or off at the same time.

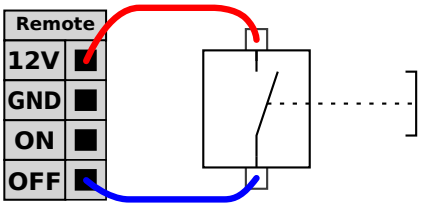
Remote Control

The remote **ON/OFF** control provides a auxiliary 12V supply, kept active when the Control Box is turned off. The **ON** input is intended only for short time activation and works in the same way as the **POWER** button. The **OFF** input can be held down as desired. Use a software feature to load and start programs automatically.
The electrical specifications are shown below.

Terminals	Parameter	Min	Typ	Max	Unit
[12V - GND]	Voltage	10	12	13	V
[12V - GND]	Current	-	-	100	mA
[ON / OFF]	Inactive voltage	0	-	0.5	V
[ON / OFF]	Active voltage	5	-	12	V
[ON / OFF]	Input current	-	1	-	mA
[ON]	Activation time	200	-	600	ms



This example illustrates connecting a remote **ON** button.



This example illustrates connecting a remote **OFF** button.

CAUTION

Maintaining a press and hold on the power button switches the Control Box OFF without saving.

- Do not press and hold the **ON** input or the **POWER** button without saving.
- Use the **OFF** input for remote off control to allow the Control Box to save open files and shut down correctly.

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8.8. General Purpose Analog I/O

Description

The analog I/O interface is the green terminal. It is used to set or measure voltage (0-10V) or current (4-20mA) to and from other equipment.
The following directions is recommended to achieve the highest accuracy.

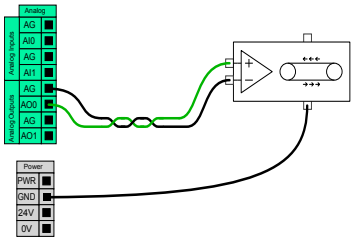
- Use the AG terminal closest to the I/O. The pair share a common mode filter.
- Use the same GND (0V) for equipment and Control Box. The analog I/O is not galvanically isolated from the Control Box.
- Use a shielded cable. Connect the shield to the GND terminal at the terminal called **Power**.
- Use equipment that works in current mode. Current signals are less sensitive to interferences.

Electrical Specifications

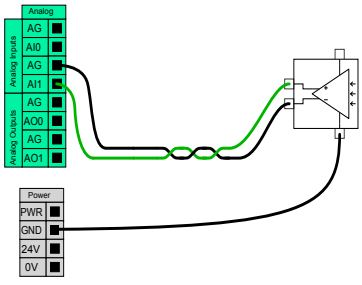
In the GUI you can select input modes. The electrical specifications are shown below.

Terminals	Parameter	Min	Typ	Max	Unit
Analog Input in current mode					
[AIx - AG]	Current	4	-	20	mA
[AIx - AG]	Resistance	-	20	-	ohm
[AIx - AG]	Resolution	-	12	-	bit
Analog Input in voltage mode					
[AIx - AG]	Voltage	0	-	10	V
[AIx - AG]	Resistance	-	10	-	Kohm
[AIx - AG]	Resolution	-	12	-	bit
Analog Output in current mode					
[AOx - AG]	Current	4	-	20	mA
[AOx - AG]	Voltage	0	-	24	V
[AOx - AG]	Resolution	-	12	-	bit
Analog Output in voltage mode					
[AOx - AG]	Voltage	0	-	10	V
[AOx - AG]	Current	-20	-	20	mA
[AOx - AG]	Resistance	-	1	-	ohm
[AOx - AG]	Resolution	-	12	-	bit

Analog Output and Analog Input



This example illustrates controlling a conveyor belt with an analog speed control input.



This example illustrates connecting an analog sensor.

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8.9. Remote Mode in Safety Overview

Description

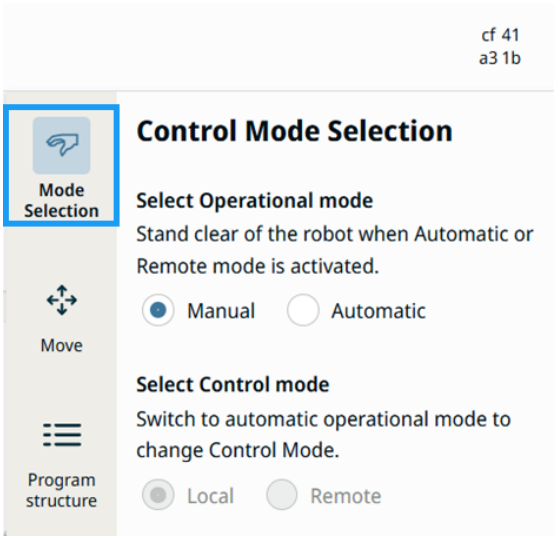
When activated, Remote Mode allows external devices to connect to key services such as the Primary Interface.

Remote Mode is enabled in the Mode Selection icon, which you can find in the sidebar.

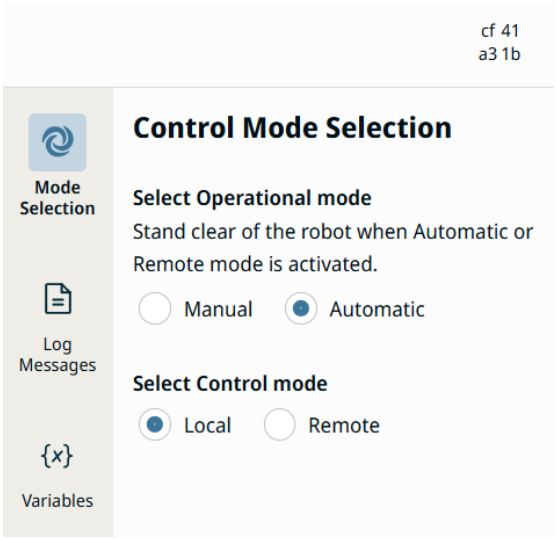
1. Go to Mode Selection in the sidebar. The sidebar expands and shows the Control Mode Selection panel.
2. You can now select Automatic and then Remote.

Local is toggled as default.
Remote is active only when the application is in Automatic mode.

Toggle Access



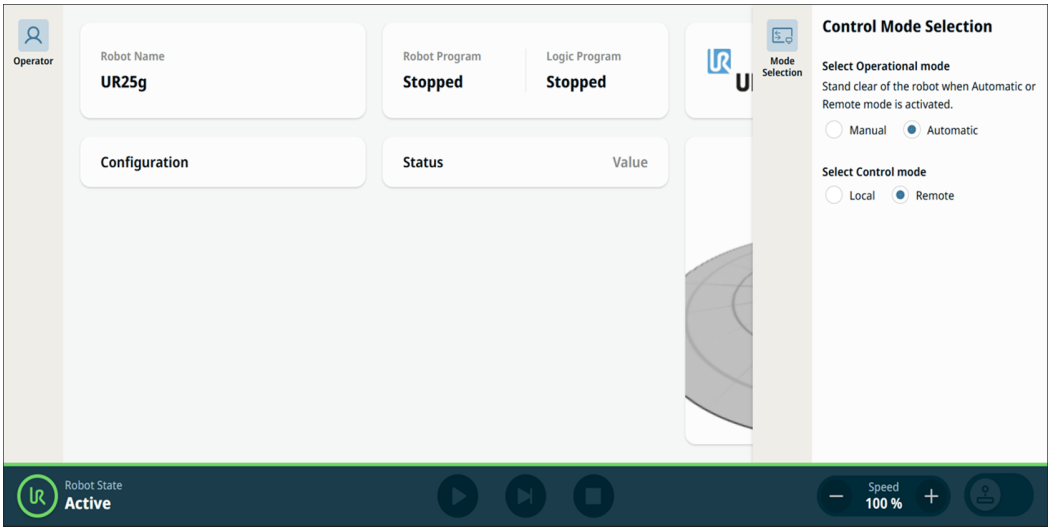
Automatic mode



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Secure Lockdown

While in Remote Mode, PolyScope X interface enters a secure, read-only state. All editing and control actions are disabled, and only the Operator Screen remains accessible in view-only mode. Additionally, a Remote Mode icon is displayed above the Safety checksum to clearly indicate the system is under remote supervision.



I/O Controlled Safety

If the robot's operational mode is governed by an I/O signal, switching to Manual mode via I/O will automatically revert Remote Mode back to Local Mode.
This feature ensures a safe and structured environment for remote monitoring, while preserving local control integrity when needed.

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9. End Effector Integration

Description The end effector can also be referred to as the tool and the workpiece in this manual.

NOTICE

UR provides documentation for the end effector to be integrated with the robot arm.

- Refer to the documentation specific to the end effector/tool/workpiece for mounting and connection.

9.1. Maximum Payload

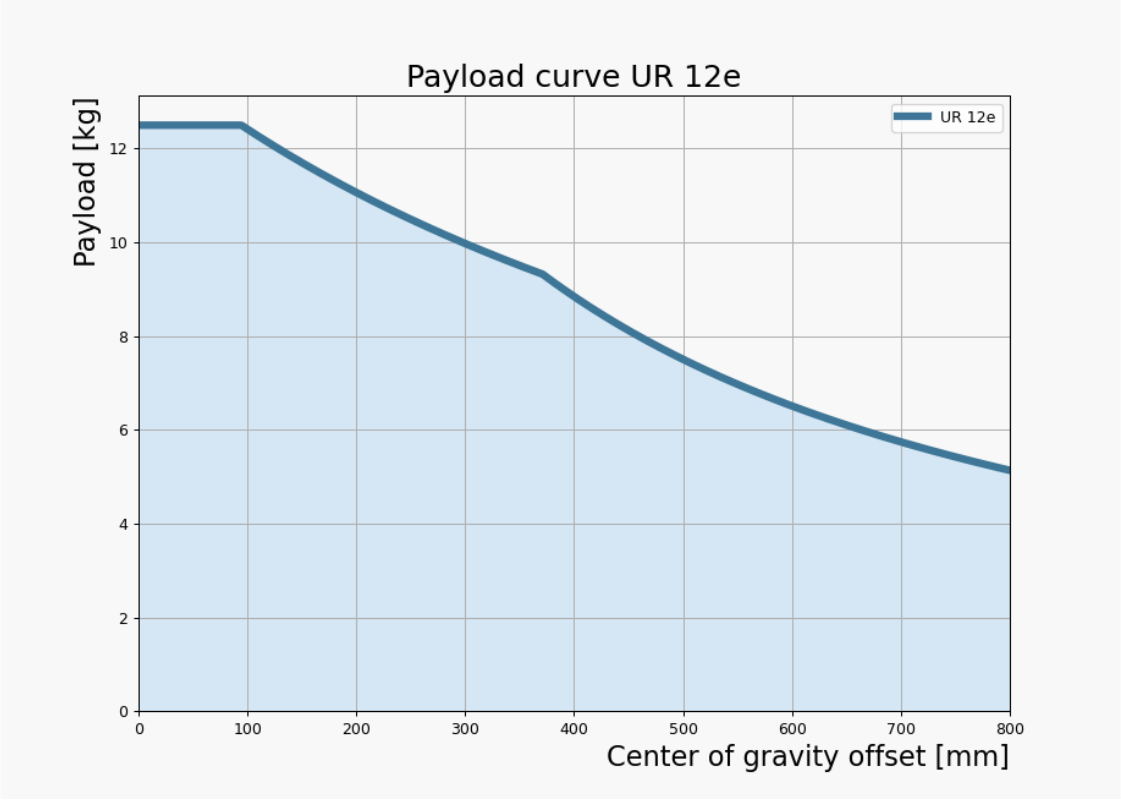
Description The rated robot arm payload depends on the center of gravity (CoG) offset of the payload, as shown below. The CoG offset is defined as the distance from the center of the tool flange to the center of gravity of the attached payload.

The robot arm can accommodate a long center of gravity offset, if the payload is placed below the tool flange. For example when computing the payload mass in a pick and place application, consider both the gripper and the workpiece.

The robot's capacity to accelerate can be reduced if the payload CoG exceeds the robot's reach and payload. You can verify the reach and payload of your robot in the Technical Specifications.

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Payload [kg]



Center of gravity offset [mm]

The relationship between the rated payload and the center of gravity offset.

Payload inertia

You can configure high inertia payloads, if the payload is set correctly.
The controller software automatically adjusts accelerations when the following parameters are correclty configured:

- Payload mass
- Center of gravity
- Inertia

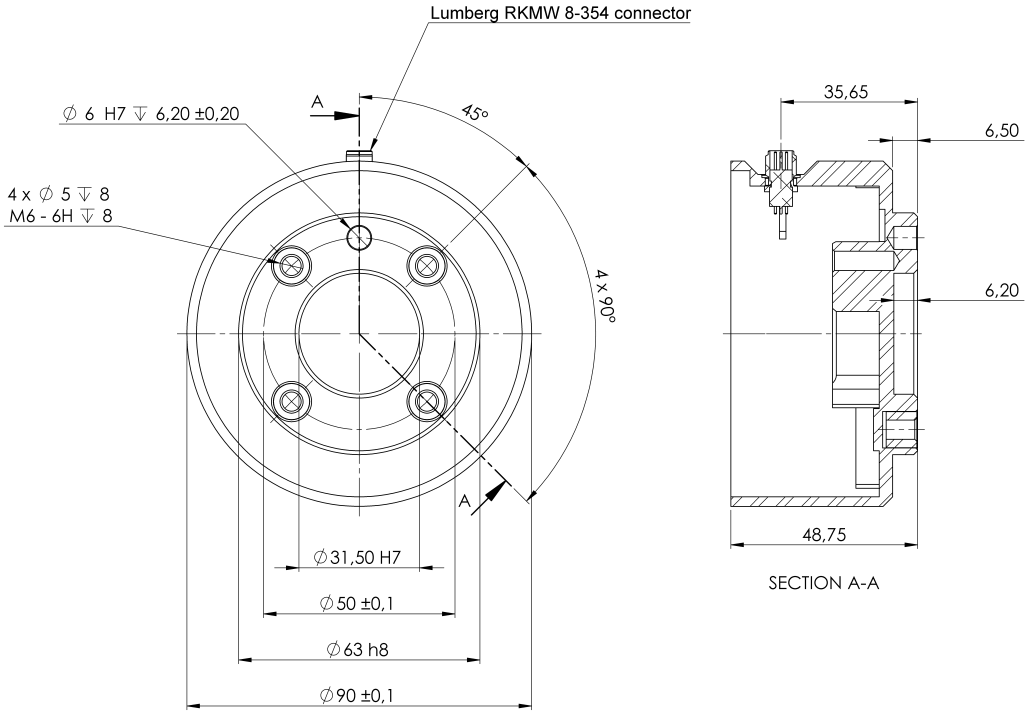
You can use the URSim to evaluate the accelerations and cycle times of the robot motions with a specific payload.

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9.2. Securing Tool

Description

The tool or workpiece is mounted to the tool output flange (ISO) at the tip of the robot.



Dimensions and hole pattern of the tool flange. All measurements are in millimeters.

Performance Tool Flange

The tool output flange (ISO 9409-1) is where the tool is mounted at the tip of the robot.

- ISO 9409-1-50-4-M6 for small robot arms
- ISO 9409-1-80-6-M8 for large robot arms

It is recommended to use a radially slotted hole for the positioning pin to avoid overconstraining, while keeping precise position.

CAUTION

Very long M6 bolts can press against the bottom of the tool flange and short-circuit the robot.

- Do not use bolts that extend beyond 8 mm to mount the tool.

WARNING

Failure to tighten bolts properly can cause injury due to loss of adapter flange and/or end effector.

- Ensure the tool is properly and securely bolted in place.
- Ensure the tool is constructed such that it cannot create a hazardous situation by dropping a part unexpectedly.

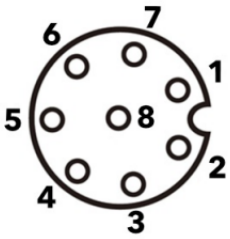
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9.3. Tool I/O

Tool Connector

The tool connector illustrated below provides power and control signals for the grippers and sensors used on a specific robot tool. The tool connector has eight holes and is located next to the tool flange on Wrist 3.
The eight wires inside the connector have different functions, as listed in the table:

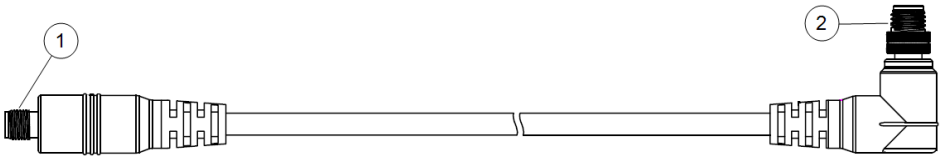
	Pin #	Signal	Description
	1	AI0 / RS485-	Analog in 0 or RS485-
	2	AI1 / RS485+	Analog in 1 or RS485+
	3	TO0/PWR	Digital Outputs 0 or 0V/12V/24V
	4	TO1/GND	Digital Outputs 1 or Ground
	5	POWER	0V/12V/24V
	6	TI0	Digital Inputs 0
	7	TI1	Digital Inputs 1
	8	GND	Ground

NOTICE
The Tool Connector must be manually tightened up to a maximum of 0.4 Nm.

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Tool Cable Adapter

The Tool Cable Adapter is the electronic accessory that allows compatibility between the tool I/O and e-Series tools.



1 Connects to the tool/end effector.

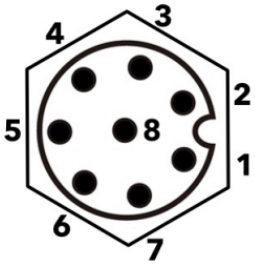
2 Connects to the robot.

WARNING

Connecting the Tool Cable Adapter to a robot that is powered on can lead to injury.

- Connect the adapter to the tool/end effector before connecting the adapter to the robot.
- Do not power on the robot if the Tool Cable Adapter is not connected to the tool/end effector.

The eight wires inside the Tool Cable Adapter have different functions, as listed in the table below:



Pin #	Signal	Description
1	AI0 / RS485+	Analog in 0 or RS485+
2	AI1 / RS485-	Analog in 1 or RS485-
3	TI1	Digital Inputs 1
4	TI0	Digital Inputs 0
5	POWER	0V/12V/24V
6	TO1/GND	Digital Outputs 1 or Ground
7	TO0/PWR	Digital Outputs 0 or 0V/12V/24V
8	GND	Ground

GROUND

The tool flange is connected to GND (Ground).

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9.3.1. Tool I/O Installation Specifications

Description

The electrical specifications are shown below. Access Tool I/O in the Installation Tab to set the internal power supply to 0V, 12V or 24V.

Parameter	Min	Typ	Max	Unit
Supply voltage in 24V mode	23.5	24	24.8	V
Supply voltage in 12V mode	11.5	12	12.5	V
Supply current (single pin)*	-	1000	2000**	mA
Supply current (dual pin)*	-	2000	2000**	mA
Supply capacitive load	-	-	8000***	uF

* It is highly recommended to use a protective diode for inductive loads.

** Peak for max 1 second, duty cycle max: 10%. Average current over 10 seconds must not exceed typical current.

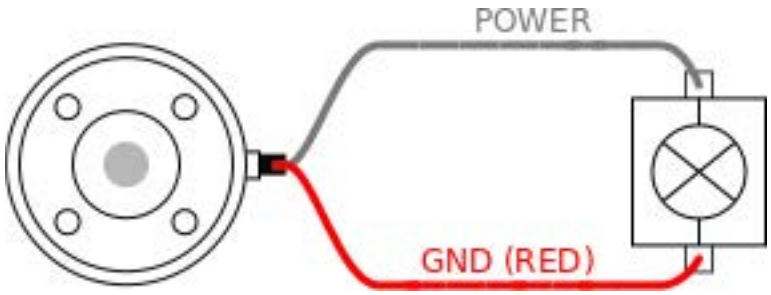
*** When tool power is enabled, a 400 ms soft start time begins allowing a capacitive load of 8000 uF to be connected to the tool power supply at start-up. Hot-plugging the capacitive load is not allowed.

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9.3.2. Tool Power Supply

Description

The tool power is supplied through dedicated power and ground pins in the tool connector. The output can be used to power external equipment directly from the robot without requiring a separate power source, provided the connected device remains within the specified electrical limits.

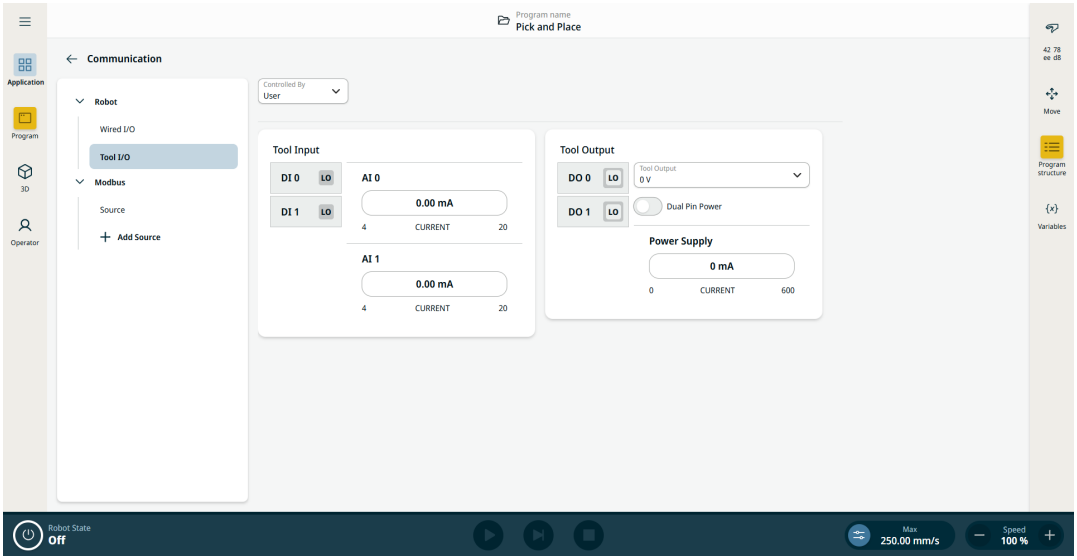


Tool power supply connection

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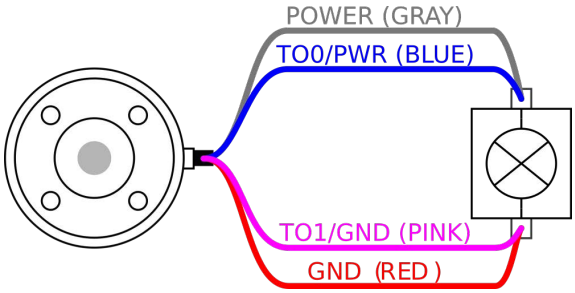
Dual Pin Power Supply

In Dual Pin Power mode, the output current can be increased as listed in Tool I/O.



Tool I/O in PolyScopeX

1. In the main navigation, tap **Application**.
2. In the main screen, tap **CommunicationI**.
3. Tap **Robot**>**Tool IO** and activate **Dual Pin Power**.
4. Connect the wires Power (gray) to TO0 (blue) and Ground (red) to TO1 (pink).



Connecting power wires

NOTICE

Once the robot makes an Emergency Stop, the voltage is set to 0V for both Power Pins (power is off).

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9.3.3. Tool Digital Outputs

Description

The Tool Digital Outputs allow the robot to control external devices connected to the tool connector, such as grippers, valves, indicators, relays, and other end-effectors. Output signals can be controlled from PolyScope, robot programs, or URScript to interact with external equipment during robot operation.



CAUTION

The Digital Outputs in the tool are not current-limited. Overriding the specified data can cause permanent damage.

Output Modes

The tool digital outputs are integrated into the tool connector and can be configured to operate in different output modes to support a wide range of external devices and control architectures.

Mode	Active	Inactive
Sinking (NPN)	Low	Open
Sourcing (PNP)	High	Open
Push / Pull	High	Low

Access Tool I/O in the Installation Tab to configure the output mode of each pin. The electrical specifications are shown below:

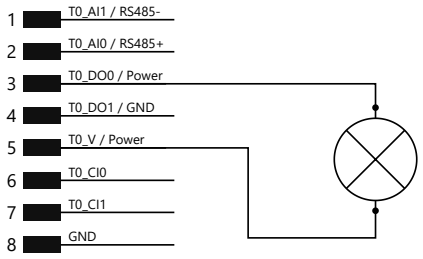
Parameter	Min	Typ	Max	Unit
Voltage when open	-0.5	-	26	V
Voltage when sinking 1A	-	-	0.09	V
Current when sourcing/sinking, continuous	0	-	600	mA
Current when sourcing/sinking, peak	0	-	1000*	mA
Current through GND, continuous	0	-	2000	mA
Current through GND, peak	0	-	3000*	mA

* Peak for max 1 second, duty cycle max: 10%. Average current over 10 seconds must not exceed continuous current.

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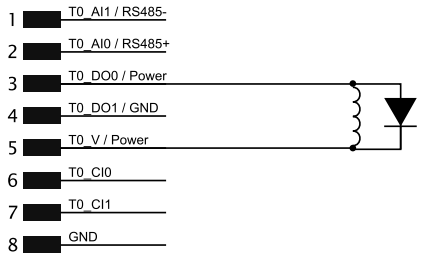
Using Tool Digital Outputs

This example illustrates turning on a load using the internal 12 V or 24 V power supply. The output voltage at the I/O tab must be defined. There is voltage between the POWER connection and the shield/ground, even when the load is turned off.



Digital tool output

When connecting inductive loads, a protective diode shall be used, as shown below.



Connect diode

9.3.4. Tool Digital Inputs

Description

The Tool Digital Inputs allow external devices connected to the tool connector to provide signals directly to the robot controller. Typical applications include sensors, push buttons, part detection devices, and status signals from end-effectors. The state of the digital inputs can be monitored and used within robot programs to control robot behavior and application logic.

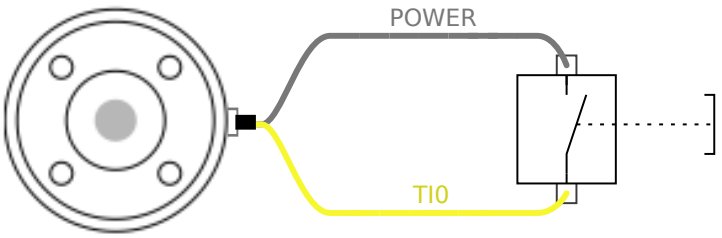
The Digital Inputs are implemented as PNP with weak pull-down resistors. This means that a floating input always reads as low. The electrical specifications are shown below.

Parameter	Min	Type	Max	Unit
Input voltage	-0.5	-	26	V
Logical low voltage	-	-	2.0	V
Logical high voltage	5.5	-	-	V
Input resistance	-	47k	-	Ω

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Using the Tool Digital Inputs

Tool digital inputs enable external devices and sensors to send signals to the robot system. Configure tool digital inputs to detect and respond to input signals from equipment connected to the tool.
To configure Tool Digital Inputs in PolyScope X:



9.3.5. Tool Analogue Inputs

Description

Tool Analogue Input are non-differential and can be set to either voltage (0-10V) or current (4-20mA) on the I/O tab. The electrical specifications are shown below.

Parameter	Min	Type	Max	Unit
Input voltage in voltage mode	-0.5	-	26	V
Input resistance @ range 0V to 10V	-	10.7	-	kΩ
Resolution	-	12	-	bit
Input voltage in current mode	-0.5	-	5.0	V
Input current in current mode	-2.5	-	25	mA
Input resistance @ range 4mA to 20mA	-	182	188	Ω
Resolution	-	12	-	bit

Two examples of using Analog Input are shown in the following subsections.

Caution

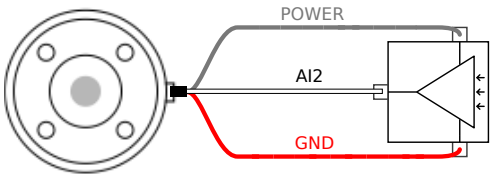
CAUTION

Analog Inputs are not protected against over voltage in current mode. Exceeding the limit in the electrical specification can cause permanent damage to the input.

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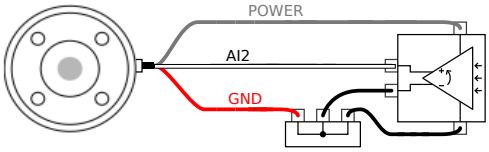
Using Tool Analog Inputs, Non-differential

This example shows an analog sensor connection with a non-differential output. The sensor output can be either current or voltage, as long as the input mode of that Analog Input is set to the same on the I/O tab.
Note: You can check that a sensor with voltage output can drive the internal resistance of the tool, or the measurement might be invalid.



Using Tool Analog Inputs, differential

This example shows an analog sensor connection with a differential output. Connecting the negative output part to GND (0V), works in the same way as a non-differential sensor.



9.4. Set Payload

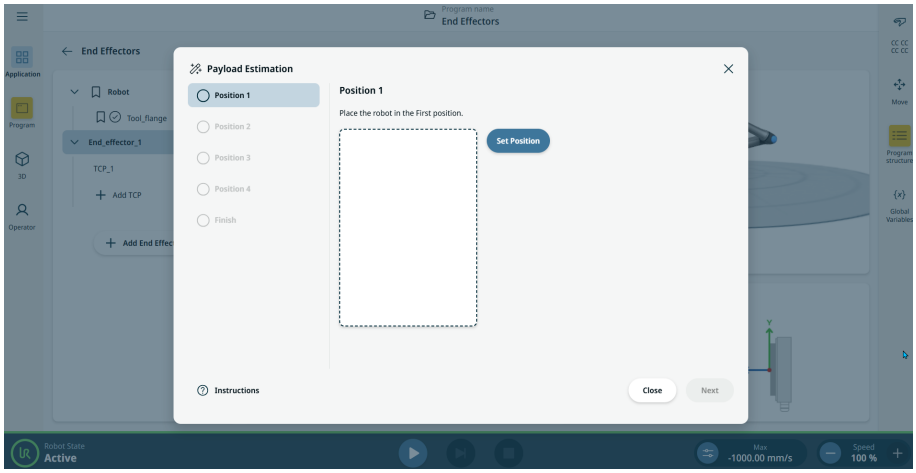
Description

The new Payload Estimation wizard allows the robot to help the user set the correct payload and center of gravity (CoG) of a work piece, such as a tool or a combination of attachments to the tool flange.

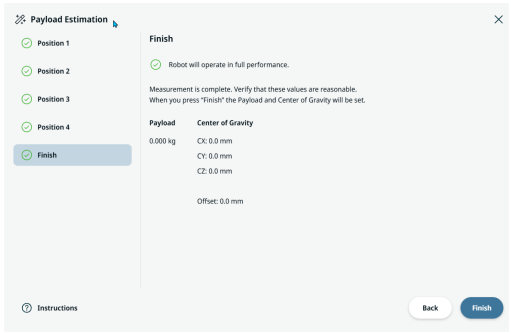
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Payload and Center of Gravity (CoG) wizard

1. On the left panel, tap End_effector_1.
2. On the central panel, tap the Payload wizard icon, , and the pop-up Payload Estimation screen appears.



3. By having the user teach four different positions, the robot can estimate the payload mass and CoG automatically. The wizard's final step will indicate, if the computed payload mass or the combination of payload mass and CoG offset may cause reduced robot performance.



As in the TCP position wizard, the user will be informed, if positions need to be re-taught, because the taught positions are not sufficiently diverse.
A pop-up with instructions can be opened at any time as in the TCP wizards.

NOTICE

Follow the these guidelines for best Payload Estimation results:

- Ensure the TCP positions are as different as possible from each other
- Perform the measurements within a short time span
- Avoid pulling on the tool and/or attached payload before and during estimation
- Robot mounting and angle must be correctly defined in the installation

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Renaming, Duplicating, and Deleting Payloads

You can start configuring a new Payload with the following actions:

- Tap to rename a Payload.
- Tap to duplicate a Payload.
- Tap to delete a selected Payload. You cannot remove the last Payload.

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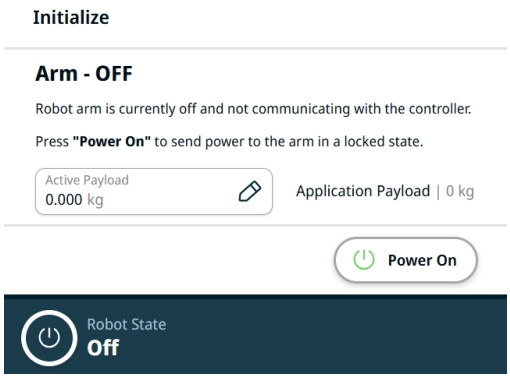
9.4.1. Safely Setting the Active Payload

Verify active payload

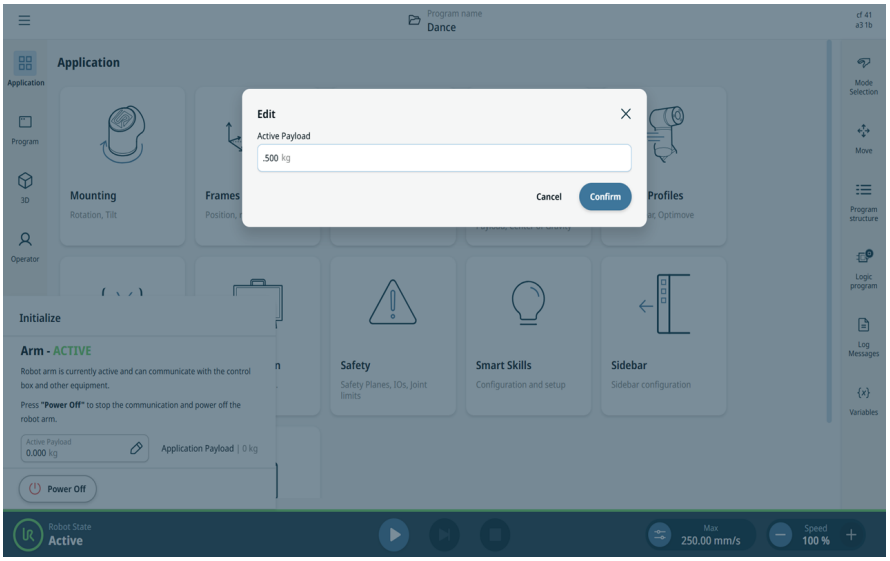
Starting the robot arm disengages the braking system, allowing you to start moving the robot arm and to start using PolyScope X. Before powering on the robot arm, you need to verify that the correct active payload is configured.

1. Check the **Robot State** in the footer of the screen.

   If the state is **Emergency Stopped**, hold and twist the emergency stop button to reset. The arm will then be in **Off** state.
2. Step outside the reach (workspace) of the robot arm.
3. Tap the on-screen **Power** button.



4. In the Initialize box, tap **Power On**. On a new robot or the first boot after the software update, an **Updating Firmware** dialog may appear. When the arm firmware update is complete, the robot state will change to **Locked**.
5. In the **Active Payload** field, verify the payload mass.
6. Tap the **Active Payload** field, and an **Edit** field appears in the main screen.
7. Enter your active payload and tap **Confirm**.



You can now **Unlock** the brakes and start moving the robot arm.

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10. Safety Configuration

Description The safety system limits are defined in the Safety Configuration. The safety system receives values from the input fields and detects any violation if any the values are exceeded. The robot controller prevents violations by making a robot stop or by reducing the speed.



CAUTION

Use of Safety Configuration parameters different from those defined by the risk assessment can result in hazards that are not reasonably eliminated or risks that are not sufficiently reduced.

10.1. Safety-Related Functions and Interfaces

Description Universal Robots robots are equipped with a range of built-in safety functions as well as safety I/O, digital and analog control signals to or from the electrical interface, to connect to other machines and additional protective devices. Each safety function and I/O is constructed according to EN ISO13849-1 with Performance Level d (PLd) using a category 3 architecture.

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WARNING

The use of safety configuration parameters different from those determined as necessary for risk reduction, can result in hazards that are not reasonably eliminated, or risks that are not sufficiently reduced.

- Ensure tools and grippers are connected correctly to avoid hazards due to interruption of power.



WARNING: ELECTRICITY

Programmer and/or wiring errors can cause the voltage to change from 12V to 24V leading to fire damage to equipment.

- Verify the use of 12V and proceed with caution.



NOTICE

- The use and configuration of safety functions and interfaces must follow the risk assessment procedures for each robot application.
- The stopping time should be taken into account as part of the application risk assessment
- If the robot detects a fault or violation in the safety system (e.g. if one of the wires in the Emergency Stop circuit is cut or a safety limit is exceeded), then a Stop Category 0 is initiated.



NOTICE

The end effector is not protected by the UR safety system. The functioning of the end effector and/or connection cable is not monitored

10.2. Configurable Safety Functions

Description

Universal Robots robot safety functions, as listed in the table below, are in the robot but are meant to control the robot system, i.e., the robot with its attached tool/end effector. The robot safety functions are used to reduce robot system risks determined by the risk assessment. Positions and speeds are relative to the base of the robot.

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Safety Functions

Safety Function	Description
Joint Position Limit	Sets upper and lower limits for the allowed joint positions.
Joint Speed Limit	Sets an upper limit for joint speed.
Safety Planes	Defines planes in space that limit robot position. Safety planes limit either the tool/end effector alone or both the tool/end effector and the elbow.
Tool Orientation	Defines allowable orientation limits for the tool.
Speed Limit	Limits maximum robot speed. The speed is limited at the elbow, at the tool/end effector flange, and at the center of the user-defined tool/end effector positions.
Force Limit	Limits maximum force exerted by the robot tool/end effector and elbow in clamping situations. The force is limited at the tool/end effector, elbow flange, and center of the user-defined tool/end effector positions.
Momentum Limit	Limits maximum momentum of the robot.
Power Limit	Limits mechanical work performed by the robot.
Stopping Time Limit	Limits maximum time the robot uses for stopping after a robot stop is initiated.
Stopping Distance Limit	Limits maximum distance travelled by the robot after a robot stop is initiated.

Risk assessment

When performing the application risk assessment, it is necessary to take into account the motion of the robot after a stop has been initiated. In order to ease this process, the safety functions **Stopping Time Limit** and **Stopping Distance Limit** can be used.
These safety functions dynamically reduce the speed of the robot motion such that it can always be stopped within the limits. The joint position limits, the safety planes and the tool/end effector orientation limits take the expected stopping distance into account, i.e., the robot motion will slow down before the limit is reached.

10.3. Unlock Safety Settings

Description

You have to unlock the safety settings to change them.

NOTICE
Safety Settings are password protected.

The default password for safety: `ursafe`.

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Unlock safety settings

1. In the PolyScope X Main Navigation, tap the Application tab.
2. On the workcell screen tap the Safety icon.
3. Observe that the Robot Limits screen displays, but the settings are inaccessible.
4. Tap UNLOCK to make settings accessible, and enter the safety password.
5. Tap Confirm, then Apply.
6. Tap the Apply and restart button to confirm configuration to lock all Safety item settings again.

10.4. Robot Limits

Description

Robot Limits restrict general robot movements.

- Change the values for Normal and Reduced modes in **Robot Limits**, and tap **Apply** to see the changes in the safety checksum.
- Verify that values in Reduced are always less than values in Normal.

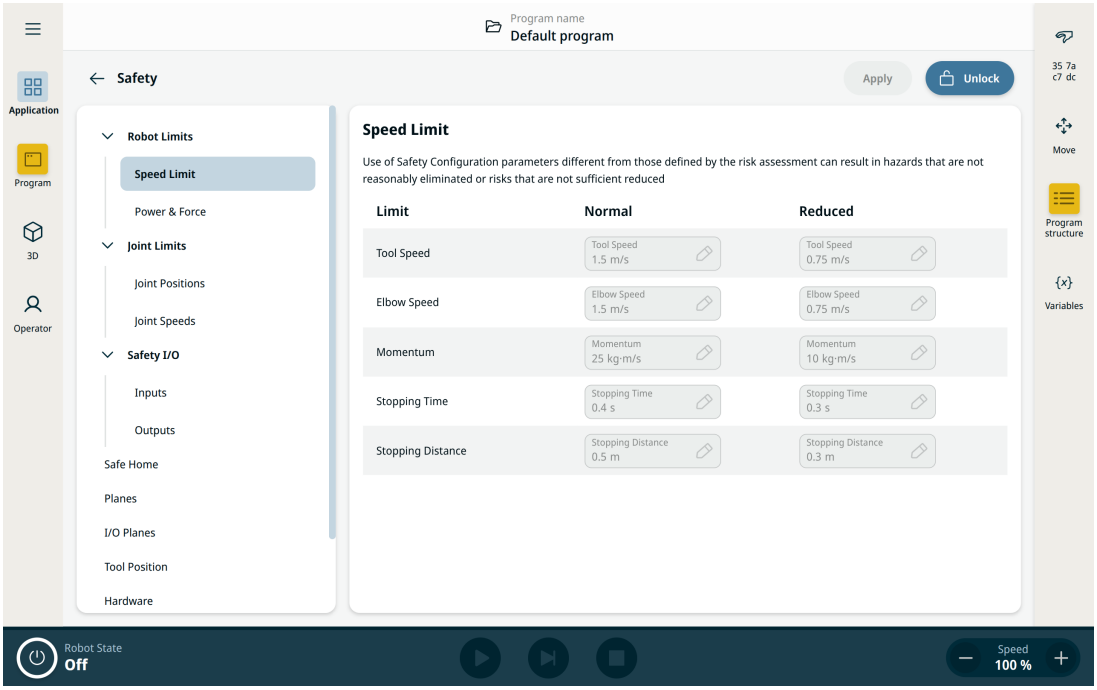


NOTICE

The safety limits restrict forces and motions at the tool flange and the center of the two user-defined tool positions.

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Speed Limits



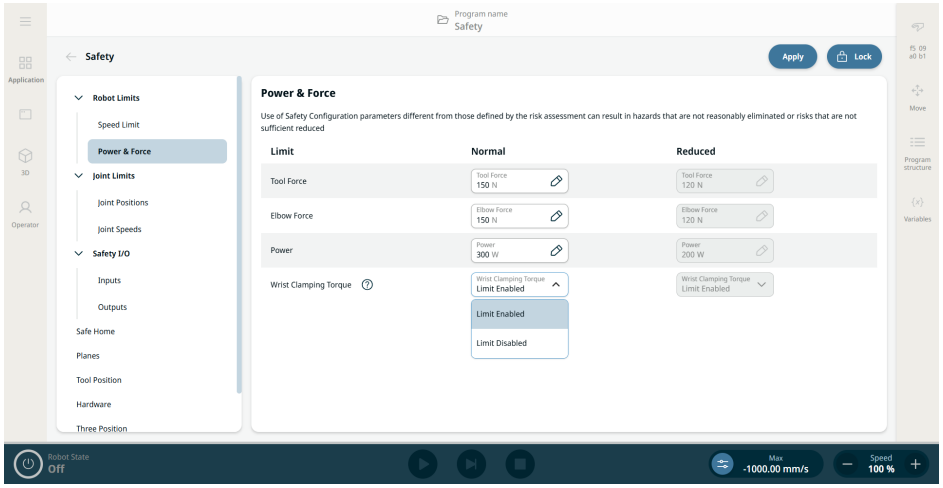
NOTICE

Restricting stopping time and distance affects overall robot speed. For example, if stopping time is set to 300 ms, the maximum robot speed is limited allowing the robot to stop within 300 ms.

Limit	Description
Tool Speed	Limits maximum robot tool speed.
Elbow Speed	Limits maximum robot elbow speed.
Momentum	Limits maximum robot momentum.
Stopping Time	Limits maximum time it takes the robot to stop, e.g., when an emergency stop is activated.
Stopping Distance	Limits maximum distance the robot tool or elbow can travel while stopping.

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Power and Force



NOTICE

The tool and elbow forces may be exceeded by the three wrist joints if the **Wrist Clamping Torque** safety function is disabled.

Limit	Description
Tool Force	Limits the maximum force exerted by the robot tool in clamping situations.
Elbow Force	Limits maximum force that the elbow exerts on the environment.
Power	Limits maximum mechanical work produced by the robot in the environment. This limit considers the payload a part of the robot and not of the environment.
Wrist Clamping Torque	Limits how much torque the wrist can apply for pushing. Enabled by default.

Safety Mode

Under normal conditions, i.e. when no robot stop is in effect, the safety system operates in a Safety Mode associated with a set of safety limits:

Safety mode	Effect
Normal	This configuration is active by default.
Reduced	This configuration activates when the Tool Center Point (TCP) is positioned beyond a Trigger Reduced mode plane, or when triggered using a configurable input.

10.4.1. Wrist Clamping Torque Limit

Description

Wrist Clamping Torque Limit is a setting that enables or disables limitation of the maximum clamping torque for the wrist joints of the robot. The limitation is enabled by default. This safety function limits how much torque the wrist can apply when pushing.

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Wrist Clamping Torque Limit details

When **enabled**, the robot limits torque in the wrist joints to prevent clamping between the wrist, payload, and the lower arm of the robot.

NOTICE

When the setting is enabled, it also defines a non-safety-rated upper limit for the applied torque windows of the base, shoulder, and elbow joints. In force control applications, the achievable contact forces may be significantly lower than the specified forces in the **Tool Force Limit** and **Elbow Force Limit** safety functions.

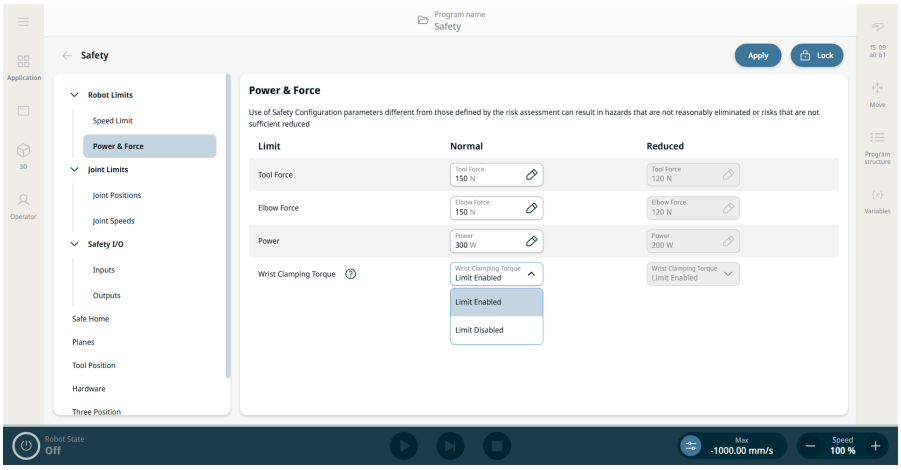
When **disabled**, the robot can use higher pushing force with the wrist joints, for example in force-controlled applications. When the function is disabled, risks of clamping between the wrist, payload, and lower arm of the robot must be mitigated by other means.

NOTICE

This safety function is enabled on all robots by default. In PolyScope X version 10.12 and newer, it is possible to disable this safety function.

Enable and disable Wrist Clamping Torque Limit

1. Go to the **Application** tab and select **Safety**.
2. Under **Robot Limits**, tap **Power and Force**. Unlock, enter the safety password, and confirm.
3. You can now select **Limit Enabled** or **Limit Disabled** for Normal or Reduced.



4. Tap **Apply** to apply the safety configuration and restart the safety system.
5. A pop-up box appears where you can revert or confirm the configuration.

10.5. Joint Limits

Description

Joint Limits allow you to restrict individual robot joint movements in joint space (for example, joint rotational position and joint rotational speed). Joint limiting is also called software-based axis limiting.

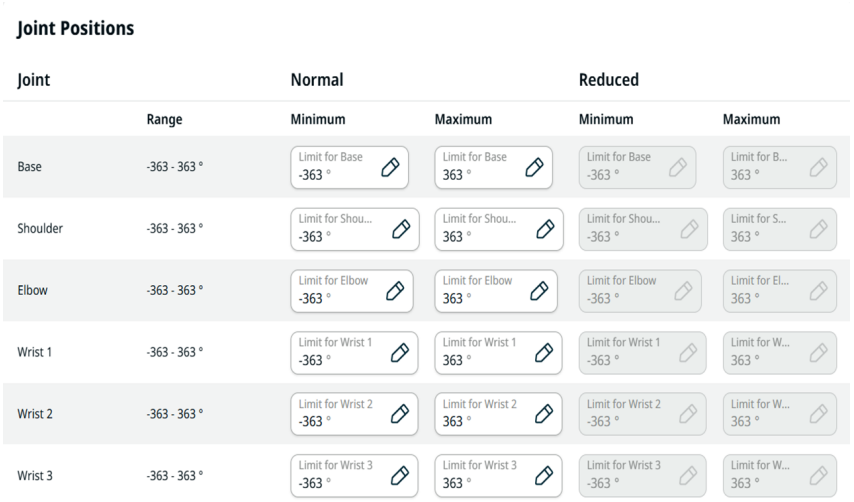
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Joint Positions

Set **Joint Positions** as follows:

1. Go to the **Application** tab.
2. Go to **Safety**.
3. **Unlock** and enter the safety password.
4. Select the settings for each joint in the corresponding fields.

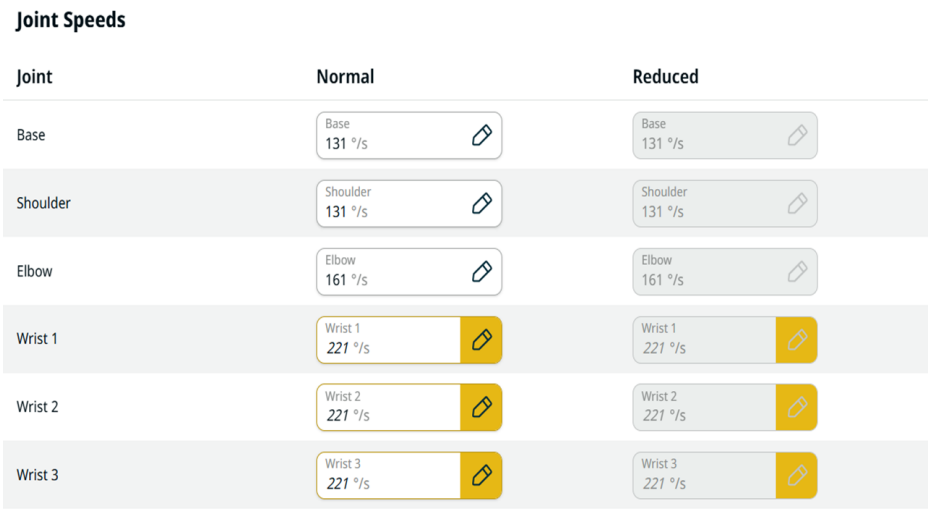


Joint Positions in PolyScope X

Joint Speeds

Set **Joint Speeds** as follows:

1. Go to the **Application** tab.
2. Go to **Safety**.
3. **Unlock** and enter the safety password.
4. Select the settings for each joint in the corresponding fields.

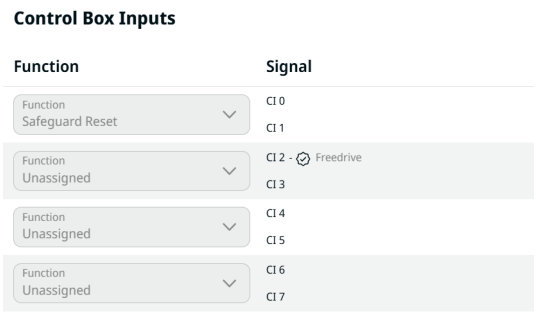


Joint Speeds in PolyScope X

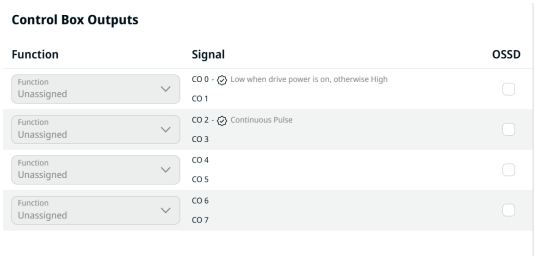
10.6. Safety I/O

Description

The Safety I/O consists of paired Control Box inputs and outputs. Each safety function provides Category 3 PLd capability.



Control Box Inputs



Control Box Outputs

NOTICE

When you start a program from an I/O or fieldbus input, the robot can begin moving from its current position. You do not need to move the robot manually to the first waypoint in PolyScope.

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Control Box Inputs

The following table describes the Control Box inputs:

Emergency Stop Button	Performs a Stop Category 1 (IEC 60204-1) informing other machines using the System Stop output if that output is defined. A stop is initiated in anything connected to the output.
Robot Emergency Stop	Performs a Stop Category 1 (IEC 60204-1) via Control Box input, informing other machines using the System Emergency Stop Output if that output is defined.
External Emergency Stop	Performs a Stop Category 1 (IEC 60204-1) on robot only.
Reduced	All safety limits can be applied while the robot is using a **Normal** configuration, or a **Reduced** configuration. When configured, a low signal sent to the inputs causes the safety system to transition to the reduced configuration. The robot arm decelerates to satisfy the reduced parameters. The safety system guarantees the robot is within reduced limits less than 0.5s after the input is triggered. If the robot arm continues to violate any of the reduced limits, a Stop Category 0 is triggered. Trigger planes can also cause a transition to the reduced configuration. The safety system transitions to the normal configuration in the same way.

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Control Box Inputs

The following table describes the additional Control Box inputs:

Operational Mode	When an external mode selection is used it switches between **Automatic Mode** and **Manual Mode**. The robot is in Automatic mode when input is *low* and Manual mode when the input is *high*.
Safeguard Reset	Returns from the Safeguard Stop state, when a rising edge on the Safeguard Reset input occurs. When a Safeguard Stop occurs, this input ensures that the Safeguard Stop state continues until a reset is triggered.
Safeguard	A stop triggered by a safeguard input. Performs a Stop Category 2 (IEC 60204-1) in all modes, when triggered by a Safeguard.
Automatic Mode Safeguard Stop	Performs a Stop Category 2 (IEC 60204-1) in Automatic mode ONLY. *Automatic Mode Safeguard Stop* can only be selected when a Three-Position Enabling Device is configured and installed.
Automatic Mode Safeguard Reset	Returns from the Automatic Mode Safeguard Stop state when a rising edge on the Automatic Mode Safeguard Reset input occurs.
Freedrive on robot	You can configure the Freedrive input to enable and use Freedrive without pressing the Freedrive button on a standard TP, or without having to press-and-hold any of the buttons on the 3PE TP in the light-press position.
3-Position Enabling Device	In Manual Mode, an external 3-Position Enabling Device must be pressed and held in the center-on position to move the robot. If you are using a built-in 3-Position Enabling Device, the button must be pressed and held in the mid position to move the robot.



WARNING

When the default Safeguard Reset is disabled, an automatic reset happens when the safeguard no longer triggers a stop.

This can happen if a person passes through the field of the safeguard.

If a person is not detected by the safeguard and the person is exposed to hazards, automatic reset is forbidden by standards.

- Use the external reset to ensure resetting only when a person is not exposed to hazards.



WARNING

When Automatic Mode Safeguard Stop is configured, the input can trigger a Safeguard Stop in Automatic Mode. The input is muted in Manual Mode.

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Control Box Outputs

All safety outputs go low in the event of a safety system violation or fault. This means the System Stop output initiates a stop even when an E-stop is not triggered.
You can use the following safety-function output signals. All signals return to low when the state that triggered the high signal has ended:

[1]System Stop	Signal is *Low* when the safety system has been triggered into a stopped state including by the Robot Emergency Stop input or the Emergency Stop Button. To avoid deadlocks, if the Emergency Stopped state is triggered by the System Stop input, low signal will not be given.
Robot Moving	Signal is *Low* if the robot is moving, otherwise high.
Robot Not Stopping	Signal is *High* when the robot is stopped or in the process of stopping due to an emergency stop or safeguard stop. Otherwise it will be logic low.
Reduced	Signal is *Low* when reduced parameters are active or if the safety input is configured with a reduced input and the signal is currently low. Otherwise the signal is high.
Not Reduced	This is the inverse of Reduced, defined above.
Safe Home	Signal is *High* if the robot arm is stopped and is located in the configured Safe Home Position. Otherwise, the signal is *Low*. This is often used when UR robots are integrated with mobile robots.
3-Position Enabling Stopped	The signal is low when a three-position stop is active; otherwise, the signal is high.
Not 3-Position Enabling Stopped	The signal is low when a three-position stop is inactive; otherwise, the signal is high.

NOTICE

Any external machinery receiving its Emergency Stop state from the robot through the System Stop output must comply with ISO 13850. This is particularly necessary in setups where the Robot Emergency Stop input is connected to an external Emergency Stop device. In such cases, the System Stop output becomes high when the external Emergency Stop device is released. This implies that the emergency stop state at the external machinery will be reset with no manual action needed from the robot's operator. Hence, to comply with safety standards, the external machinery must require manual action in order to resume.

[1]System Stop was previously known as "System Emergency Stop" for Universal Robots robots. PolyScope can display "System Emergency Stop".

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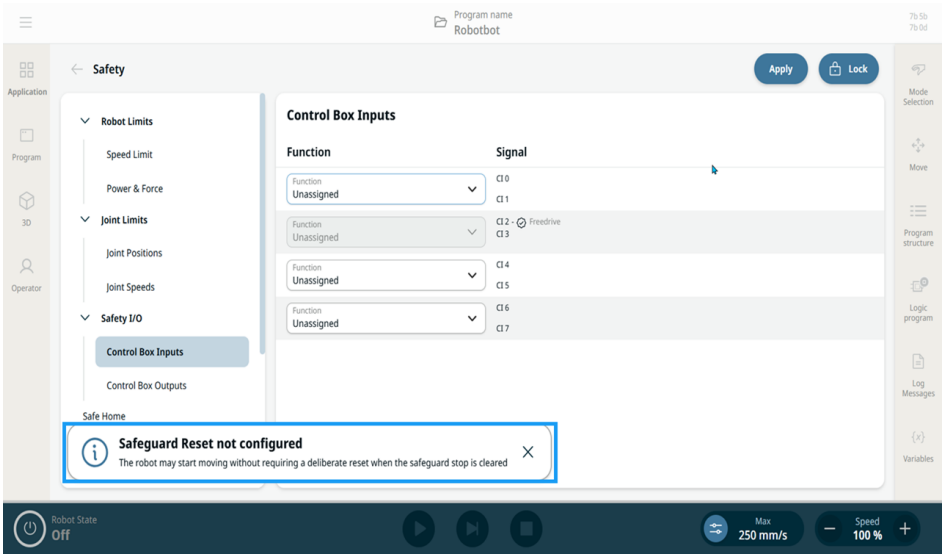
10.6.1. Safety Input Function Warnings

Description

A safety input function warning appears when you remove the **Safeguard Reset** assignment, or when you configure **Automatic Mode Safeguard Stop** without **Automatic Mode Safeguard Reset**.

Safeguard Reset

A warning appears in the **Safety Configuration** when you remove the **Safeguard Reset** function assignment. The warning remains until you reassign it to a safety input.



Notification that Safeguard Reset is not configured

The same warning appears in the **Safety Overview**. The **Safeguard Reset** function is recommended, but not required. It prevents immediate robot motion when a **Safeguard Stop** is cleared.

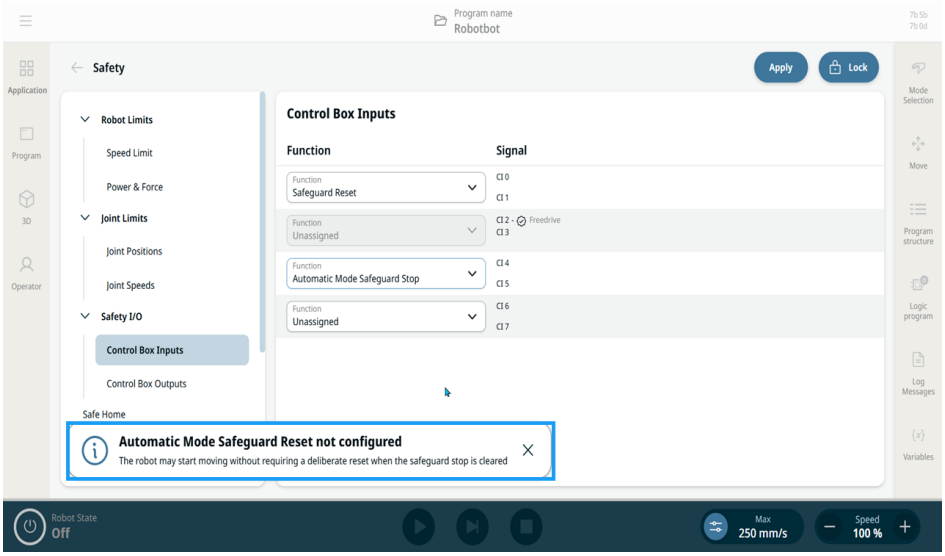


Warning in Safety Overview that Safeguard Reset is not configured

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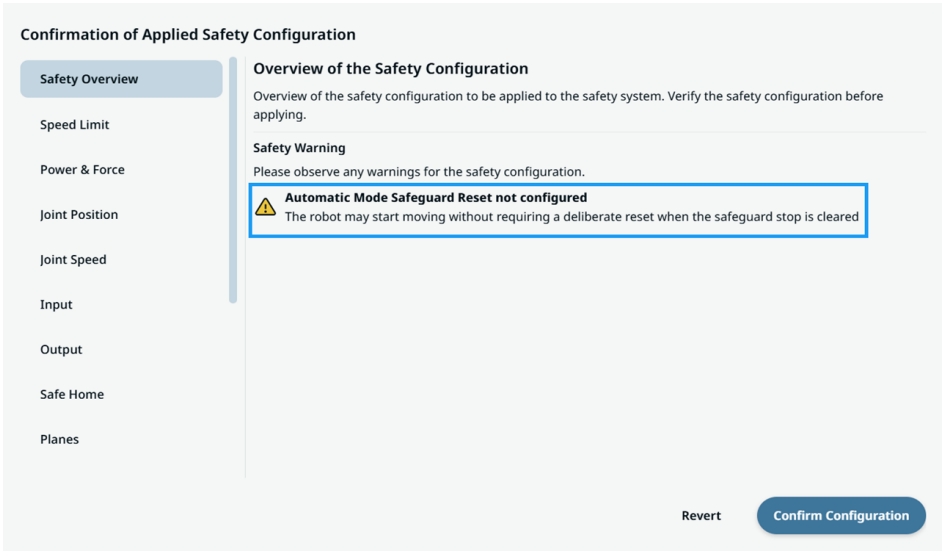
Automatic Mode Safeguard Stop

A warning appears in the **Safety Configuration** when you assign **Automatic Mode Safeguard Stop** without also assigning **Automatic Mode Safeguard Reset**. The warning remains until you either assign **Automatic Mode Safeguard Reset** to a safety input or remove the **Automatic Mode Safeguard Stop** assignment.



Notification that Automatic Mode Safeguard Reset is not configured

The same warning appears in the **Safety Overview**. Using **Automatic Mode Safeguard Reset** is recommended, but not required. It prevents immediate robot motion when **Automatic Mode Safeguard Stop** is cleared.



Warning in Safety Overview that Automatic Mode Safeguard Reset is not configured

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10.7. Tool Position Restriction

Description

The Tool Position screen enables you to have a more controlled restriction of tools and/or accessories placed on the end of the robot arm by letting you define tool positions with a radius that will interact with the safety planes by either collision detection with Tool Position and plane or enter reduced mode when tool enters plane.

Details

Tool Position has two key benefits:

- Supports two custom configurations to specify where to react to safety planes.
- Visualizes Tool Positions in 3D model.



NOTICE

You can define, configure, and manage up to two tool positions.

User-defined tools

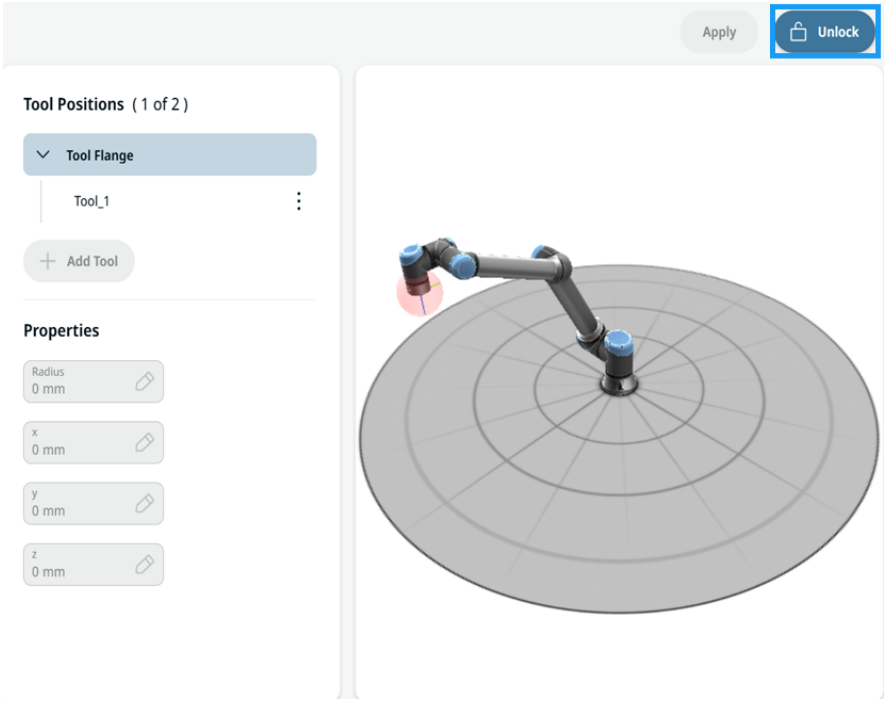
For the user-defined tools, you can change:

- Radius to change the radius of the tool sphere. The radius is considered when using safety planes.
- X, Y, Z positions to change the position of the tool with respect to the tool flange of the robot. The position is considered for the safety functions for tool speed, tool force, stopping distance, and safety planes.

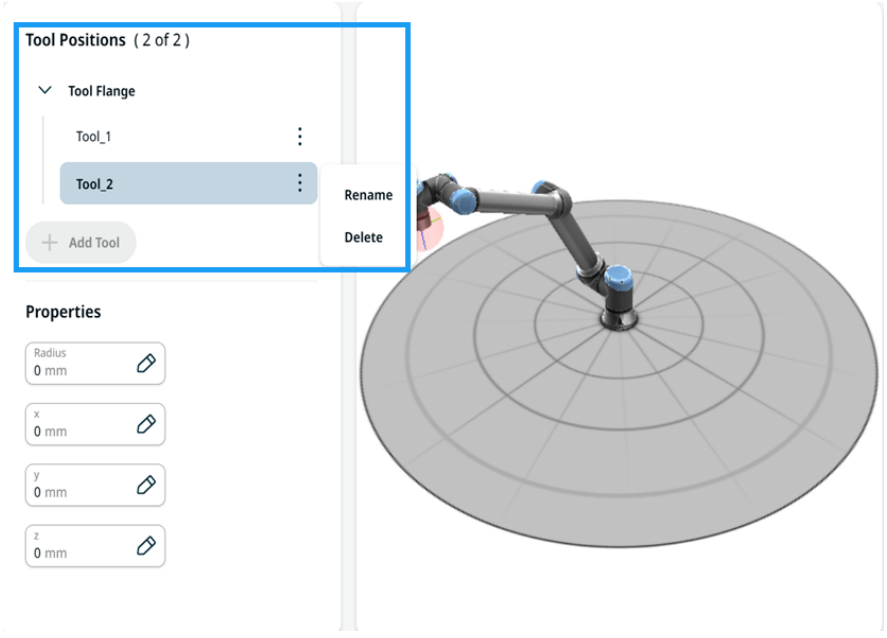
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To access Tool Position

1. Navigate to **Safety** Application.
2. Tap **Tool Position** in the left panel. On the top right side of the main screen, tap **Unlock** to activate adding tools. Enter the safety password and **Confirm**.

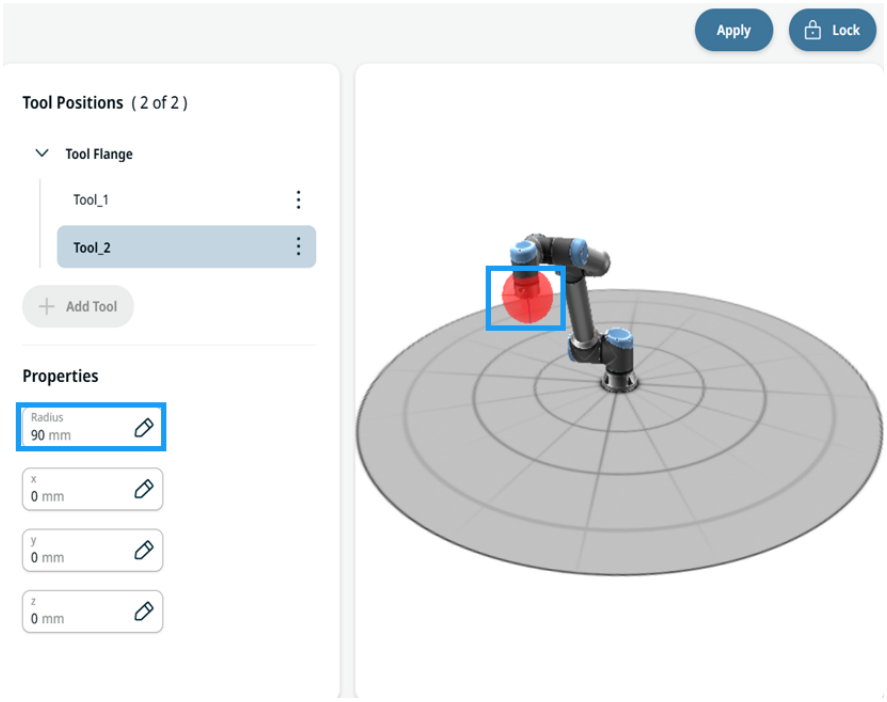


3. In the central panel's **Tool Positions** column, tap **+ Add Tool**. The added tool, **Tool_1**, appears under the **Tool Flange tree**.
4. Tap the **kebab icon** of the added tool to rename it to something more identifiable. You can also delete it.



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5. In the central panel's **Properties** column, you can find four editable fields for **radius, x, y, and z positions**. Tap the fields to change the radius and x ,y, z coordinates as needed. The sphere in the right panel updates live in the 3D model to assist with accurate placement.
6. Tap **Apply** in the top-right part of the main screen.



7. The robot will now interact with safety planes when the tool position spheres come into contact with them.

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10.8. Safety Planes

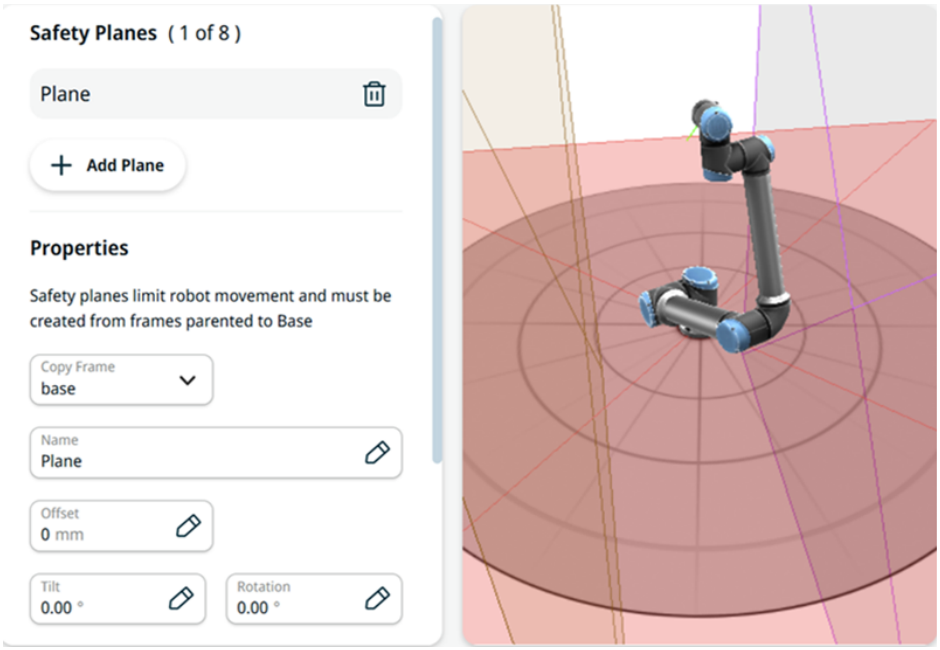
Description

Safety planes restrict the robot workspace, the tool, and the elbow.

WARNING

Defining safety planes only limits the defined tool spheres and elbow, not the overall limit for the robot arm.

Defining safety planes does not guarantee that other parts of the robot arm will obey this type of restriction.



PolyScope X screen displaying Safety Planes.

Configuring a Safety Plane

You can configure safety planes with the properties listed below:

- **Name**. This is the name used to identify the safety plane.
- **Offset from base**. This is the height of the plane from the base, measured in the Y direction.
- **Tilt**. This is the tilt of the plane, measured from the power cord.
- **Rotation**. This is the rotation of the plane, measured clockwise.

You can configure each plane with the restrictions listed below:

- **Normal**. When the safety system is in Normal mode, a normal plane is active and it acts as a strict limit on the position.
- **Reduced**. When the safety system is in Reduced mode, a reduced mode plane is active and it acts as a strict limit on the position.
- **Both**. When the safety system is in either Normal or Reduced mode, a normal and reduced mode plane is active and acts as a strict limit on the position.
- **Trigger Reduced Mode**. The safety plane causes the safety system to switch to Reduced mode if the robot tool, wrist joints, or elbow is positioned beyond it.

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Elbow Joint Restriction

The feature is enabled by default.
You can use **Restrict Elbow** to prevent the robot elbow joint from passing through any of your defined planes.
Disable **Restrict Elbow** to allow the elbow to pass through planes.

Tool flange Restriction

Restricting the tool flange prevents the tool flange and the attached tool from crossing a safety plane. When you restrict the tool flange, the unrestricted area is the area inside the safety plane, where the tool flange can operate normally. The tool flange cannot cross the restricted area, outside the safety plane.
Removing the restriction allows the tool flange to go beyond the safety plane, to the restricted area, while the attached tool remains inside the safety plane. You can remove the tool flange restriction when working with a large tool offset. This allows extra distance for the tool to move.
Restricting the tool flange requires the creation of a plane feature. The plane feature is used to set up a safety plane later in the safety settings.
Safety planes are defined in relation to a frame defined in the installation or the robot world frame. The robot is allowed to move such that all monitored parts of the robot arm and user-defined safety spheres are in front of the plane.

Wrist joint Restriction

When a safety plane restricts the tool flange position, it also restricts the position of the wrist joints. This prevents the wrist joints from penetrating the plane, so both the tool flange and the wrist joints remain inside the unrestricted area of the safety plane.
For a reduced mode plane, the position of the wrist joints also triggers Reduced mode, in the same way as the tool flange. When a wrist joint moves beyond a reduced mode plane, the safety system switches to Reduced mode.
Wrist joint monitoring is coupled to tool flange monitoring. When you disable monitoring of the tool flange, you also disable monitoring of the wrist joints.

NOTICE

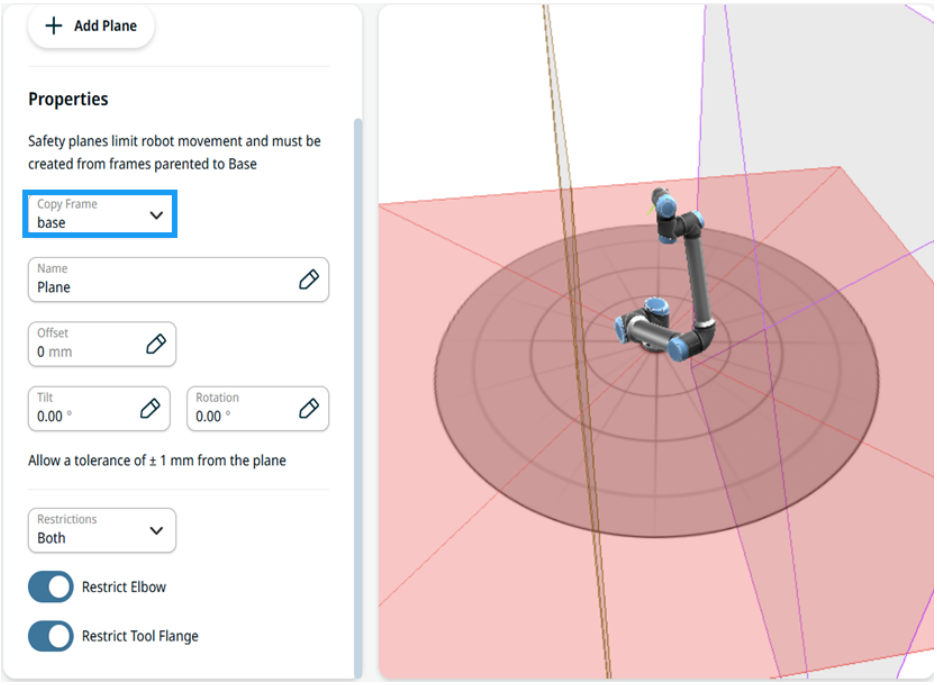
Wrist joint restriction follows the tool flange restriction setting for each safety plane. When you remove the tool flange restriction to allow extra distance for a large tool offset, the wrist joints are no longer restricted by that plane. Verify that other means mitigate any resulting risk of the wrist joints crossing the plane.

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10.8.1. Create Safety Plane Using a Frame

Description

You can use an existing frame to define a safety plane. This provides a more intuitive way to specify plane parameters from a predefined position and rotation (X, Y, Z, RX, RY, RZ). Select the frame in the **Copy Frame** drop-down menu.



The **Copy Frame** drop-down menu is found in the parameters of a safety plane definition on the **Planes** screen. This list includes frames defined on the **Frames** screen. When you select a frame, it is used as the safety plane definition.
If you specify offset, tilt, and rotation parameters, they are applied to the selected frame (see "Configuring a Safety Plane"). The resulting safety plane combines all parameters.

See the "Frames" section in Software Handbook.

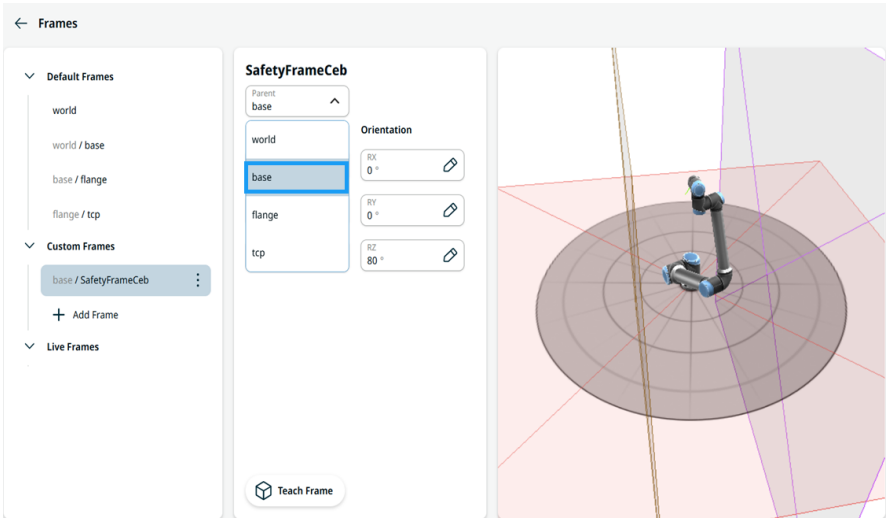
Creating Safety Planes using Frames

1. In the **Application** tab, select **Frames**.
2. Tap **+ Add Frame** under **Custom Frames**, then rename the frame using the **three vertical dots (kebab icon)**.

> **NOTICE**
> Frames are created relative to **Base**.

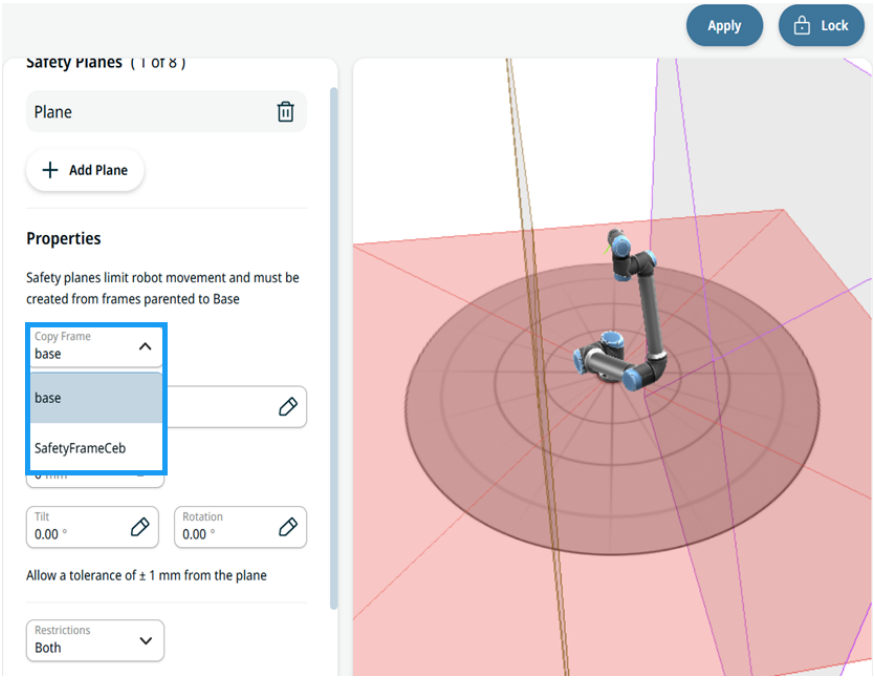
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3. In the **Parent** field, select **Base**.



Selecting Reference Frame in Safety Plane

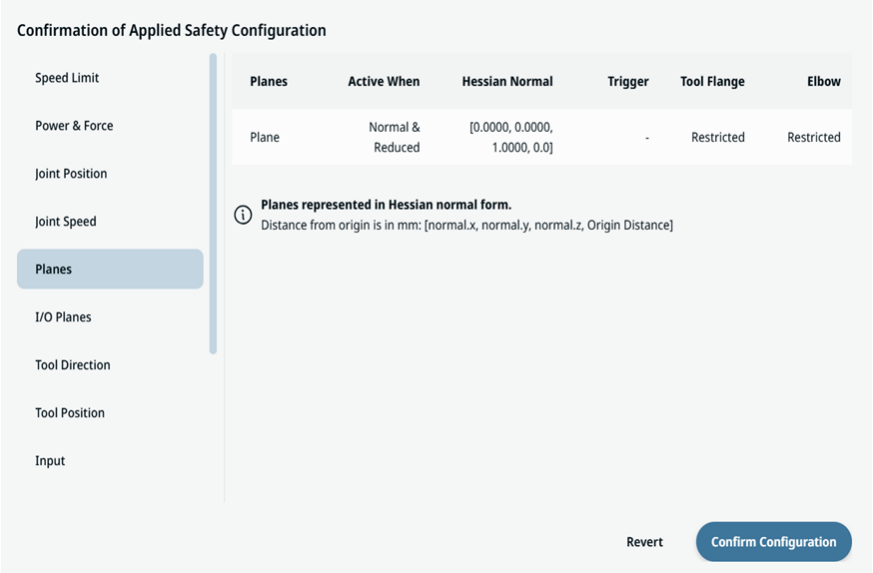
1. In **Application**, go to **Safety**, select **Planes**, and tap **Unlock**.
2. On the **Safety Planes** screen, select a frame in the **Copy Frame** drop-down menu. You can also apply offset, tilt, and rotation.



3. Tap the **Apply** button.

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4. Configured planes are listed in the function assignment table on the **Confirmation of Applied Safety Configuration** overview dialog.



NOTICE

A frame used for a safety plane may be inverted from what you expect. If the robot is positioned on the violating side of the plane, add a tilt of 180 degrees.
For restrictions on plane configurations, elbow joint restriction, and tool flange restriction, see "Safety Planes".

10.9. Safe Home

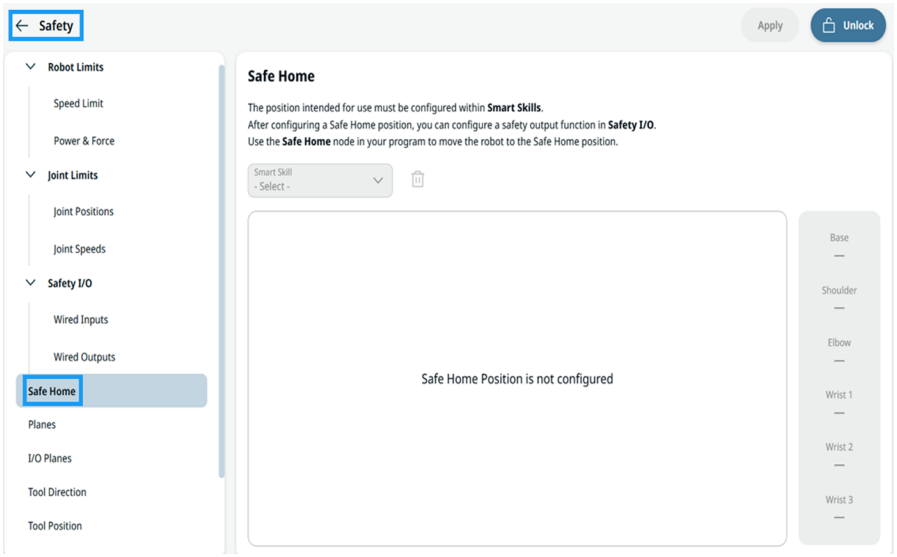
Description

Safe Home is a PolyScope X feature that enables users to define a safety-related output that activates when the robot reaches the configured safe home position. The user chooses **Home** in the dropdown of available smart skill positions, which can be assigned as the reference for the Safe Home position.

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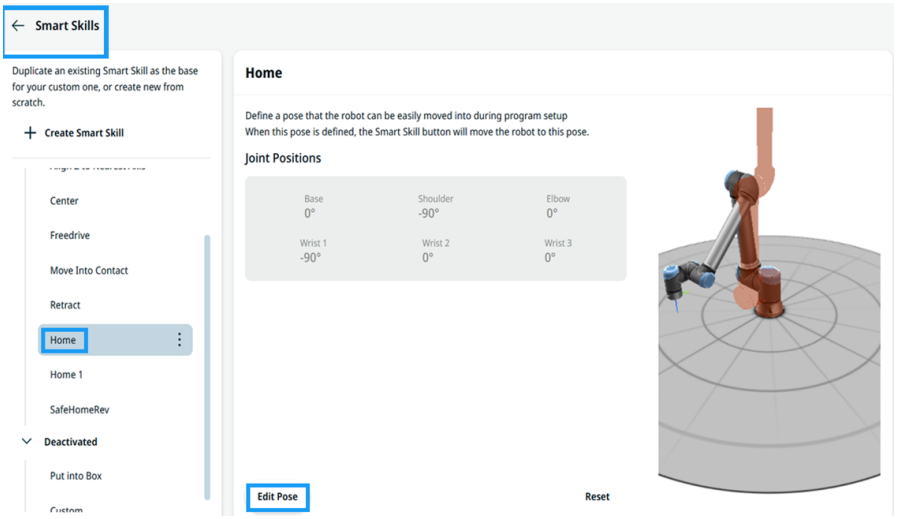
Access Safe Home

1. Tap the **Application Tab** and select **Safety Application**. In the left panel, select **Safe Home**.



Accessing Safe Home

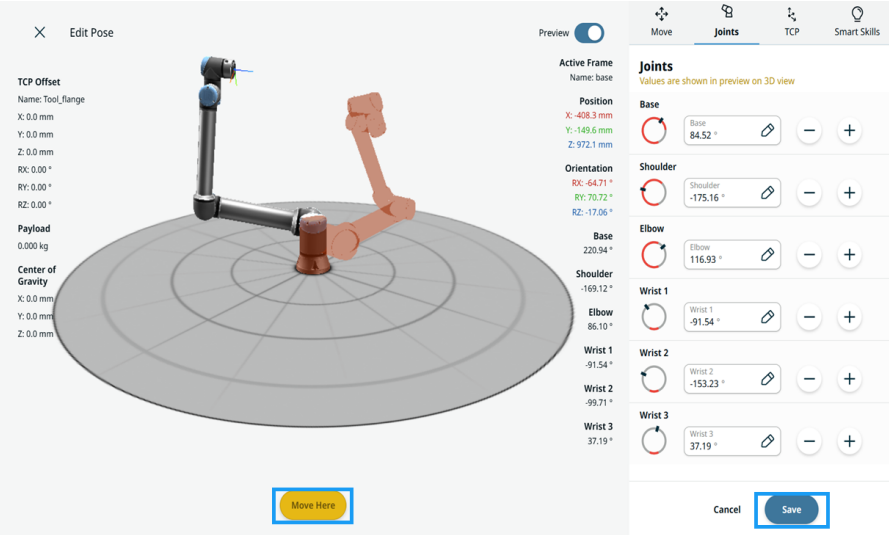
2. To configure the robot position, go to **Smart Skills Application** and select **Home**.
3. Tap the **Edit Pose** button, and the 3D view of the robot arm appears.



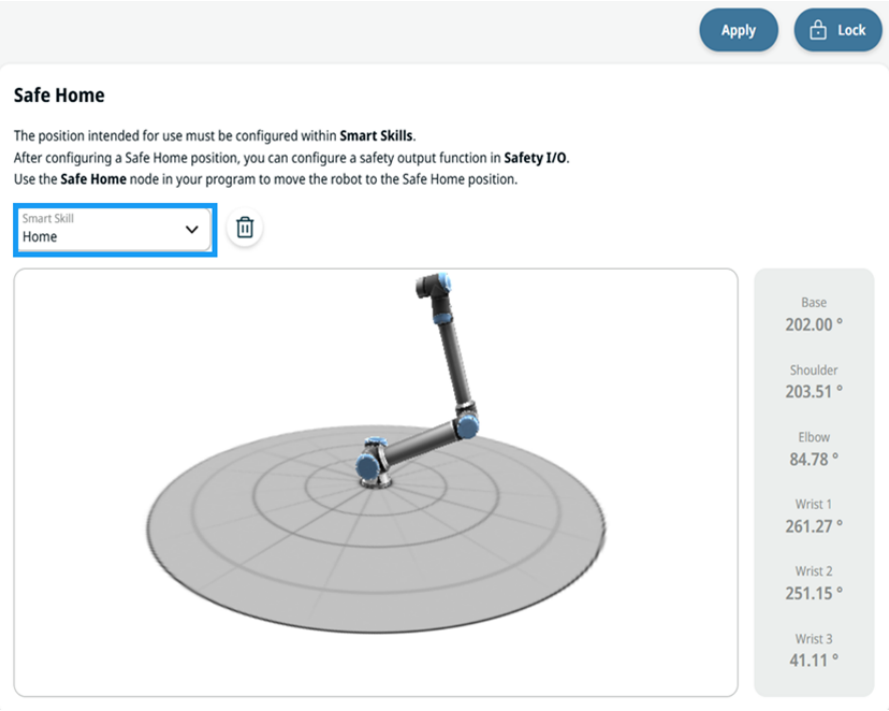
Edit Pose

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4. Jog the robot to the intended position using the **Move**, **Joints**, **TCP** buttons.
5. Long press the yellow **Move Here** button until the previewed image is positioned to the new configuration.
6. Tap **Save** to finalize the configuration.



7. Go back to **Safe Home** in **Safety Application** and enter the safety password.
8. In the activated **Smart Skill** field, select **Home**, and the configured robot position appears in the main screen.
9. Tap **Apply** and choose **Apply and restart**. Then tap **Confirm Configuration**.



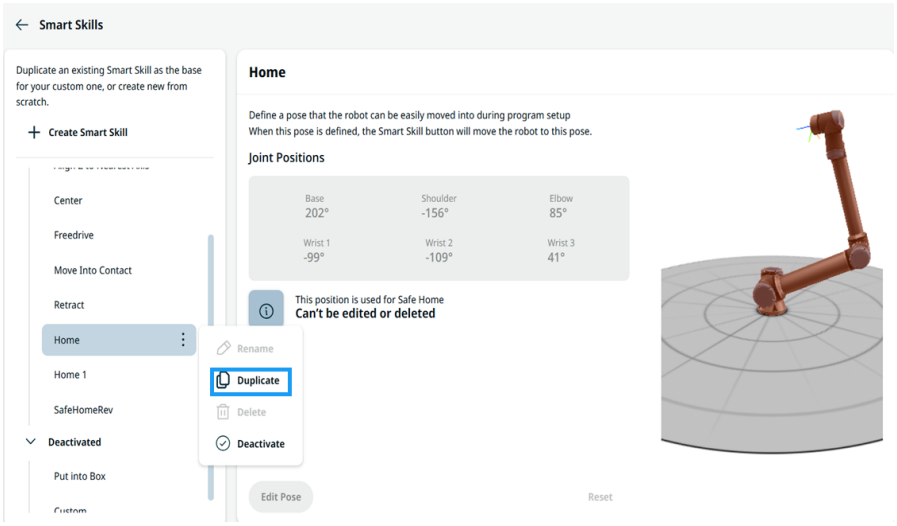
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NOTICE

If the Position Smart Skill is selected as the position reference for Safe Home:

- The message box is displayed on the Position Smart Skill page.
- The Position Smart Skill configured as Safe Home cannot be renamed, edited, or deleted unless the user deletes or unassigns the Safe Home from the **Safety > Safe Home** screen.

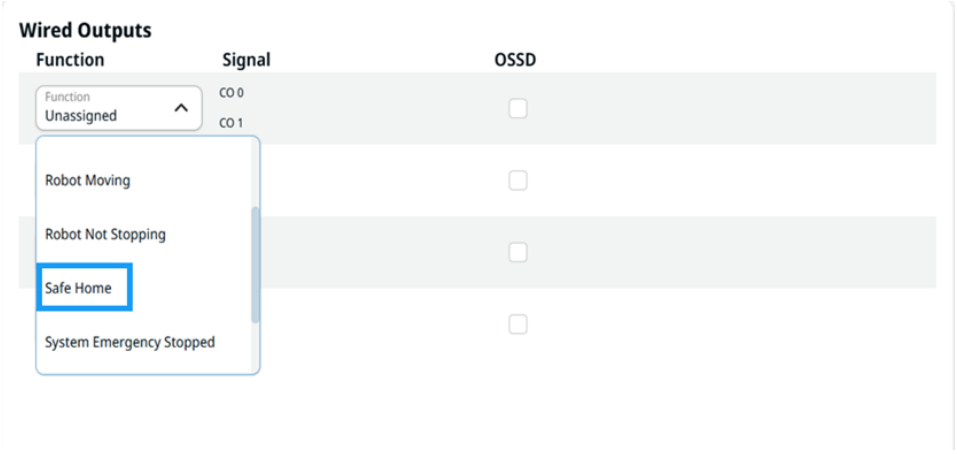
10. In the Smart Skills screen, the Home position can be duplicated and edited. All the newly created Smart Skills are also available to be configured as Safe Home.



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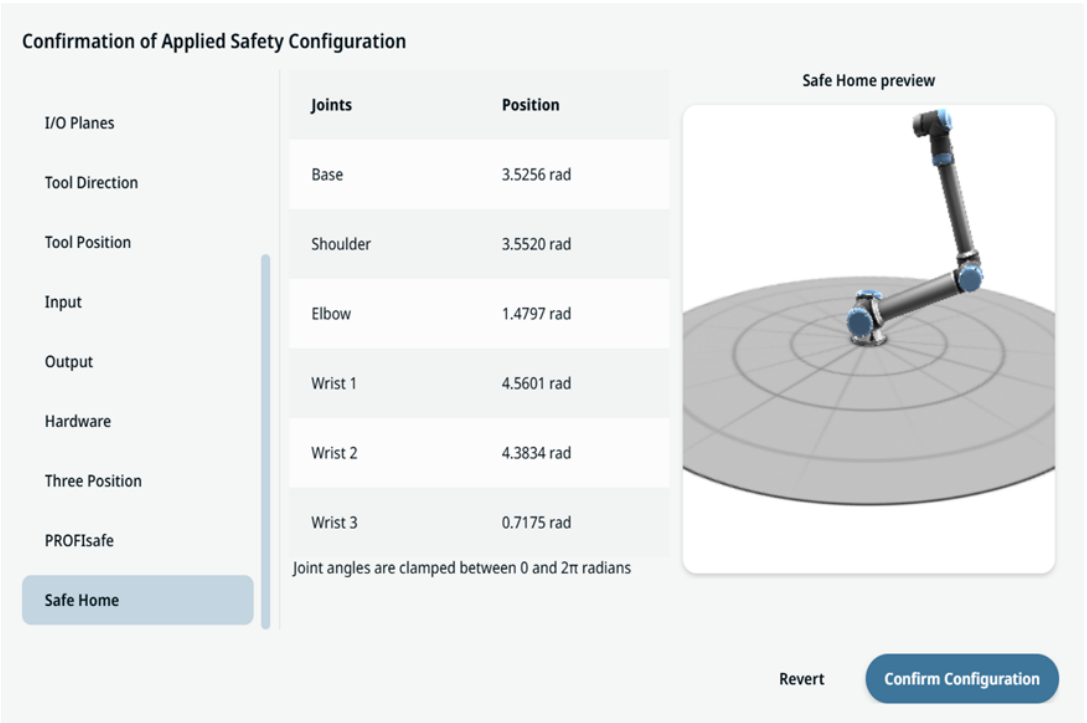
Safe Home function in outputs

If the **Home** position is assigned to a position smart skill in **Safety**, the safety output function dropdown contains **Safe Home** as a new function assignment.
Choose Safe Home in the **Function** fields in **Outputs** of Safety I/O.



Setting Safe Home function

Safe Home can be seen in the table of function assignment on the **Confirmation of Applied Safety Configuration** overview dialog.

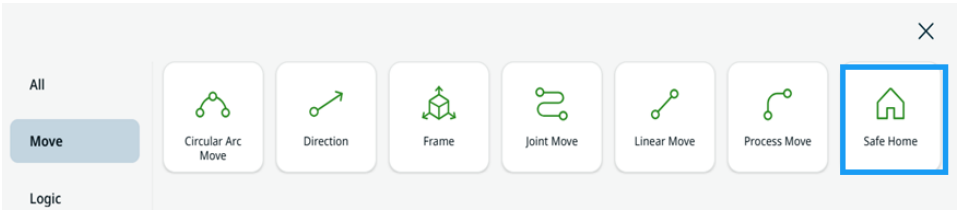


Confirming configuration

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Safe Home as a program node

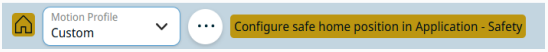
The **Safe Home** program node is located under the **Move nodes** category within the **Command Nodes**. This node is used to command the robot to move to its predefined safe home position, as configured in the safety application settings for safe home.



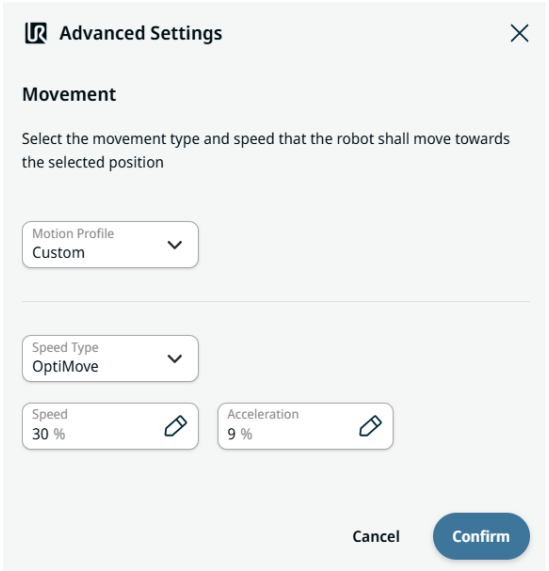
Move nodes

NOTICE

Adding the node without a safe home position configured in safety will mark the node as yellow.



The Safe Home command node has motion profiles options and other advanced settings when the ellipsis icon  is tapped.



Confirmation window

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Advanced Settings

Users can create movement profiles in the Advanced Settings using the two tabs and two fields:

- Motion Profile
- Speed Type
- Speed tab
- Acceleration tab

Motion Profile is a feature enabling users to set predefined motion profiles in move nodes: Joint Move, Linear Move, Circular Arc Move, Process Move, and Direction. **Custom** Motion Profile enables users to define movement data in move node.
In the **Speed Type** field, **OptiMove** is the default option. Choose **Classic** movement if you want to input speed and acceleration in degrees per second or mm per second. OptiMove settings are specified in percent to simplify the usage and setup.
Users can configure the percentage of preferred speed in the **Speed tab**, which sets the target travel speed as a percentage of the robot's maximum speed capability.
Users can configure the percentage of preferred acceleration in the **Acceleration tab**, which sets the target torque limits during acceleration and deceleration as a percentage of the robot's maximum power.

10.10. Teach Pendant Configuration

Description

The **Hardware** section allows you to select the type of Teach Pendant to be connected to the Control Box, so the robot's safety system knows what hardware to expect at power-up.
Your selection must match the physically connected hardware to prevent starting the robot while the safety system expects an emergency stop source that is not actually present.
The selections are:

- **3PE Enabled**. The robot operates with a three-position enabling Teach Pendant (3PE TP).
- **Without 3PE**. The robot is used with a Teach Pendant that does not include the three-position enabling device.
- **None**. No Teach Pendant is connected.



NOTICE
For safety reasons, the robot will not start if the selection does not reflect the connected hardware.

3PE Enabled

The connected Teach Pendant has an integrated 3-Position Enabling device (3PE TP). The 3PE buttons are a safety-critical interface where motion in Manual Mode requires you to hold one of the two underside enabling buttons at the center light-press position. When you release or fully press the button, an immediate Category 2 safety stop (SF19 - 3PE Stop) is triggered.
These are its main characteristics:

- Mandatory for UR15, UR20, UR30 per ISO 10218-1:2025.
- Unlocks Manual High Speed through the slider in the footer that lets TCP/elbow speed temporarily exceed 250 mm/s during teaching.
- Required to use Backdrive through the physical 3PE switch and to enable Freedrive through the rapid light-press, release, light-press, hold gesture.
- Plug-and-play; no URCap required

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Without 3PE The connected Teach Pendant is a standard e-Series Teach Pendant that does not have the integrated 3-Position Enabling buttons. The robot accepts a TP for operating PolyScope X, but motion in Manual Mode is not gated by a 3PE press.
These are its main characteristics:

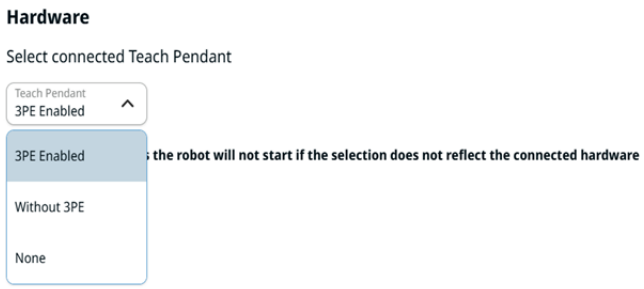
- Allowed for e-Series robots only under ISO 10218-1:2011 certification.
- A risk assessment may still require an external 3PE enabling device wired to the safety I/O (3PE Stop input) if you are inside a safeguarded space during Manual Mode.
- Manual Mode is locked to the default 250 mm/s reduced speed.

None The **None** option supports setups where a Teach Pendant is not required or physically present, enabling more streamlined and flexible deployments, especially in automated or remote-controlled environments.
It gives you three key benefits:

- Supports headless configurations where no Teach Pendant is used.
- Simplifies hardware requirements for minimal setups.
- Improves start-up flexibility by removing dependency on Teach Pendant presence.

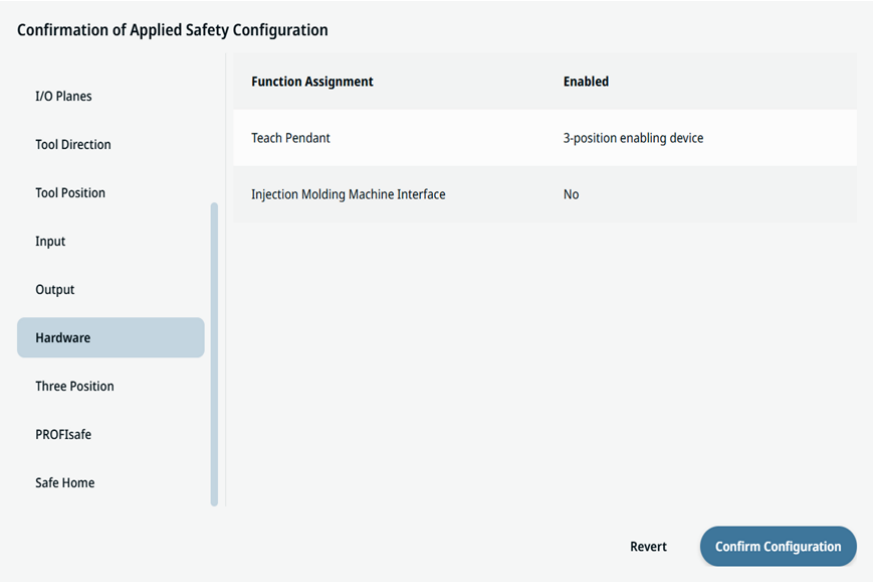
How to access Hardware

1. Tap **Hardware** on the left panel of the Safety application screen.
2. Unlock the main screen in the topmost right part, enter your safety password, and **Confirm**.
3. On the central panel, tap the **Teach Pendant** field, and select from the drop down.



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4. Tap **Apply** beside the Lock button.
5. Tap **Apply and restart** in the pop-up of Apply Safety Configuration.
6. A Confirmation of Applied Safety Configuration pop-up screen appears, and you can either **Revert** or **Confirm Configuration**.



10.11. Manual Mode

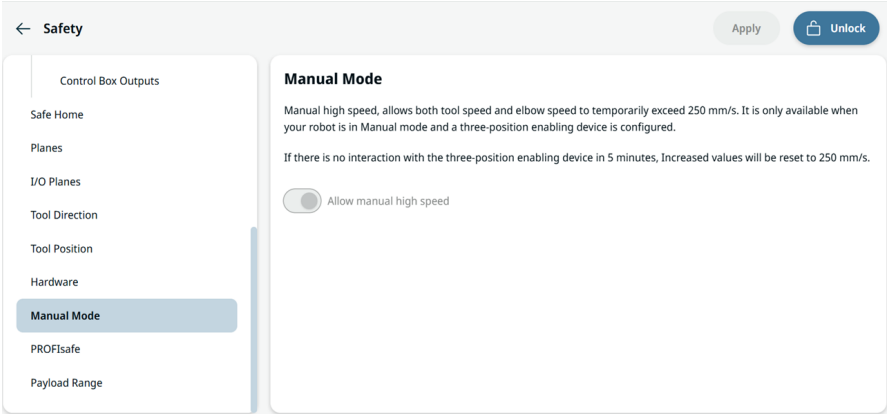
Description

Manual high speed allows both tool speed and elbow speed to temporarily exceed 250 mm/s. It is only available when the robot is in Manual mode and a three-position enabling device is configured. If there is no interaction with the three-position enabling device for five minutes, increased values reset to 250 mm/s.

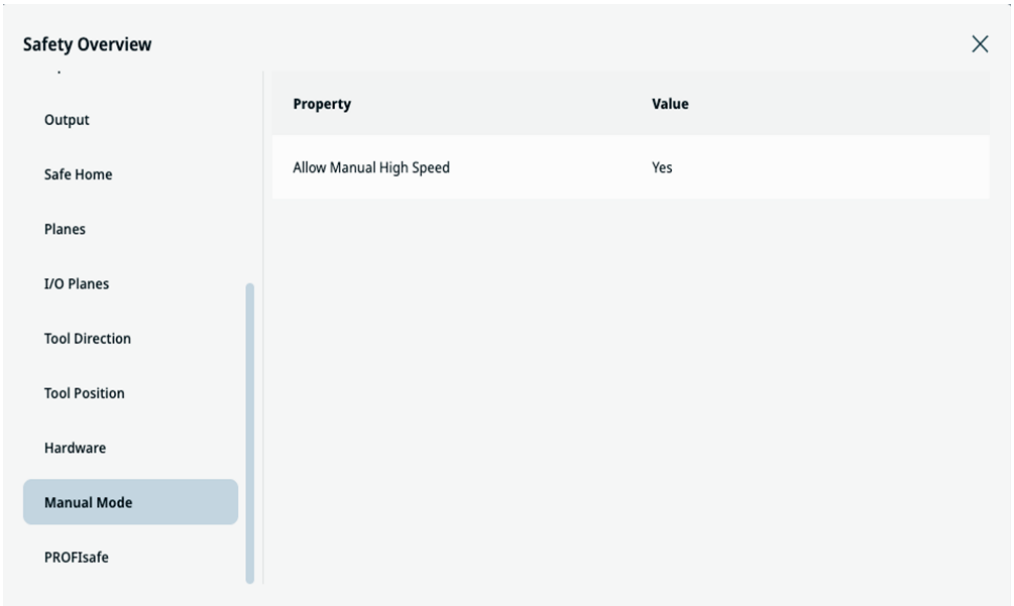
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Access Manual Mode

1. In the main navigation, tap **Safety** and scroll down to select **Manual Mode**.
2. Tap **Unlock** on the upper-right side of the main screen.
3. Enter the safety password and **Confirm**.
4. On the central panel, slide the switch to **Allow manual high speed**.
5. Tap **Apply** to save the configuration and restart.



6. Manual Mode in the Safety Overview.



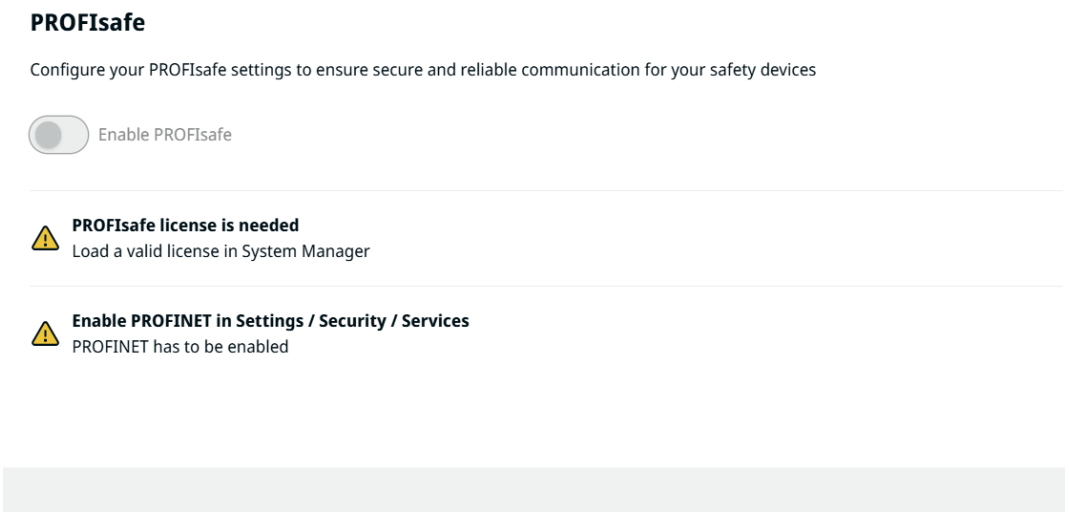
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10.12. PROFIsafe

Description

The PROFIsafe network protocol (implemented as version 2.6.1) enables the robot to communicate with a safety PLC according to ISO 13849, Cat 3 PLd requirements.
The robot transmits safety-related information to a safety PLC and receives safety-related information from it.
The safety-related communications can be state messages or commands to trigger a safety function (e.g., reduced settings, stop). Stop commands are described according to IEC 60204-1, where the emergency stop is a Category 1 stop and the safeguard stop is a Category 2 stop.

The PROFIsafe interface provides a safe, network-based alternative to connecting wires to the safety I/O pins of the robot control box.
Using the PROFIsafe interface maintains the UR robot's functional safety specifications (PL, category, and PFH). For details, see the "Safety Functions Table" section in the UR manual. For example, the safeguard stop is PLd Category 3 with a PFH value less than 1.8E-07 (1.8 x 10-7).



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Safety PLC Out

A control message that the safety PLC sends to the robot contains the information shown in the following table.

Signal	Description
E-Stop by system	• 0: Asserts the system e-stop. • 1: Clears the system e-stop.
Safeguard stop	• 0: Asserts the safeguard stop. • 1: Normal operation state. **Note**: Also refer to the “Reset safeguard stop” signal description.
Reset safeguard stop	Resets the safeguard stop state on a 0-to-1 transition when the “safeguard stop” signal is already set to 1.
Safeguard stop auto	• 0: Asserts safeguard stop if the robot is operating in Automatic mode. • 1: Normal operation state. Safeguard stop auto shall only be used when a 3-Position Enabling (3PE) Device is configured. If no 3PE Device is configured, the safeguard stop auto acts as a normal safeguard stop input. **Note**: Also refer to the “Reset safeguard stop auto” signal description.
Reset safeguard stop auto	Resets the safeguard stop auto state on a 0-to-1 transition when the “safeguard stop auto” signal is already set to 1.
Reduced	• 0: Activates the Reduced safety limits. • 1: Activates the “Normal mode” safety limits. The safety system guarantees the robot is within reduced limits less than 0.5 s after the input is activated. If the robot arm continues to violate any of the reduced limits, a Stop Category 0 is triggered.
Operational mode	• 0: Activates the manual operational mode. • 1: Activates the automatic operational mode. If the safety configuration "Operational mode selection via PROFIsafe" is disabled, this field shall be omitted from the PROFIsafe control message.

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Safety PLC In

A status message that the robot sends to the safety PLC contains the information shown in the following table.

Signal	Description
Stop, cat. 0	• 0: Robot is performing, or it has completed, a safety stop of category 0; a hard stop by immediate removal of power to the arm and the motors. • 1: Normal operation state.
Stop, cat. 1	• 0: Robot is performing, or it has completed, a safety stop of category 1; a controlled stop after which the motors are left in a power-off state with brakes engaged. • 1: Normal operation state.
Stop, cat. 2	• 0: Robot is performing, or it has completed, a safety stop of category 2; a controlled stop after which the motors are left in a power-on state. • 1: Normal operation state.
Violation	• 0: Robot is stopped because the safety system failed to comply with the active safety limits. • 1: Normal operation state.
Fault	• 0: Robot is stopped because of an unexpected error in the safety system. • 1: Robot is not experiencing an unexpected error in the safety system.

E-stop by system	• 0: Robot is stopped because of one of the following conditions:
	  • A safety PLC connected via PROFIsafe has asserted a system level e-stop.
	  • An IMMI module connected to the control box has asserted a system level e-stop.
	  • A unit connected to the system e-stop configurable safety input of the control box has asserted a system level e-stop.
	• 1: Robot is not in system e-stop.

E-stop by robot	• 0: The robot is stopped because of one of the following conditions:
	  • The e-stop button of the teach pendant is pressed.
	  • An e-stop button connected to the robot e-stop non-configurable safety input of the control box is pressed.
	• 1: Robot is not in e-stop by robot.

Safeguard stop	• 0: The robot is stopped due to one of the following conditions:
	  • A safety PLC connected via PROFIsafe has asserted the safeguard stop.
	  • A unit connected to the safeguard stop non-configurable input of the control box has asserted the safeguard stop.
	  • A unit connected to the safeguard stop configurable safety input of the control box has asserted the safeguard stop.
	• 1: The robot is not stopped due to a safeguard stop.
	NOTICE
	Also refer to the “Reset safeguard stop” signal description.
	PROFIsafe enforces the use of the safeguard reset functionality.

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Signal	Description
Safeguard stop auto	0: The robot is stopped because it is operating in Automatic mode and one of the following conditions applies: • A safety PLC connected via PROFIsafe has asserted safeguard stop auto. • A unit connected to a safeguard stop auto configurable safety input of the control box has asserted safeguard stop auto. 1: The robot is not stopped due to safeguard stop auto. **NOTICE** Also refer to the “Reset safeguard stop auto” signal description. PROFIsafe enforces the use of the safeguard reset functionality.
3PE stop	• 0: The robot is stopped because it is operating in Manual mode and one of the following conditions applies: • Any 3PE is pressed to the middle position, and **Freedrive** input is active. • Not all 3PE devices are pressed to the middle position. • 1: Robot is not stopped because of a 3-position enabling device.
Operational mode	Indication of the active operational mode of the robot. • 0: Disabled • 1: Automatic • 2: Manual
Reduced	• 0: Reduced safety limits are active. • 1: Normal safety limits are active.
Active limit set	The active set of safety limits. • 0: Normal • 1: Reduced • 2: Recovery
Robot moving	• 0: Robot is moving. If any joint moves at a velocity of 0.02 rad/s or higher, the robot is considered in motion. • 1: Robot is at standstill.
Safe home position	• 0: Robot is at rest (robot not moving), and in the position defined as the Safe Home Position. • 1: Robot is not at rest, or not in the position defined as the Safe Home Position.

10.13. I/O Planes

Description

The **I/O Planes** feature provides more flexible use of safety planes compared to the standard Safety Planes functionality. It lets you activate and deactivate safety planes using terminal inputs, and/or generate an output signal when the safety spheres cross a safety plane.

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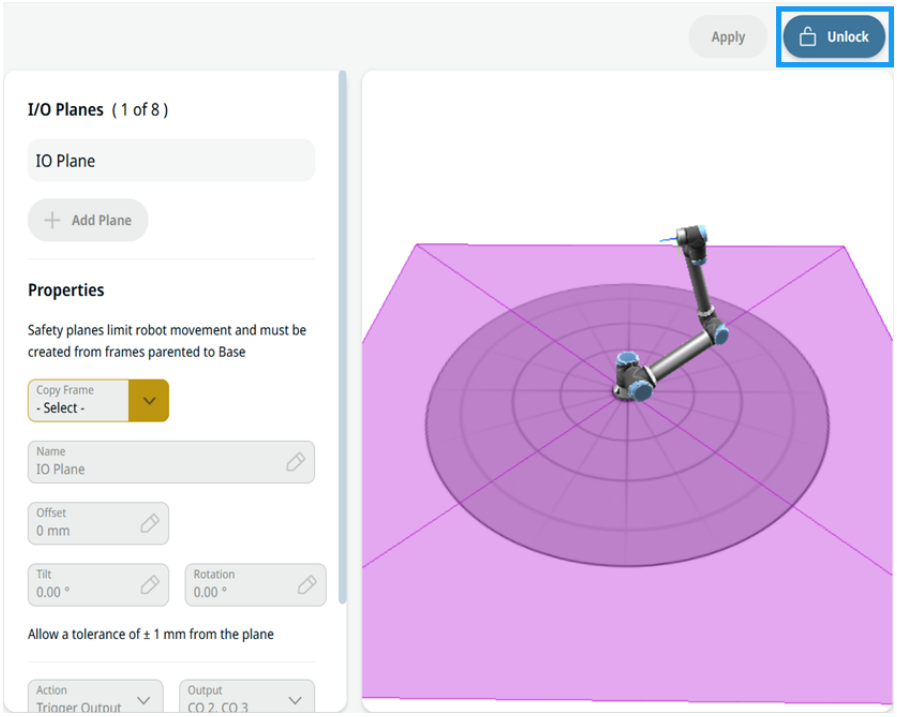
Input/Stop Plane

Trigger Stop triggers an I/O plane stop. It can be muted using a safety input.
Unless muted, moving toward the plane causes the robot to stop and wait until the safety input mutes the plane.

NOTICE

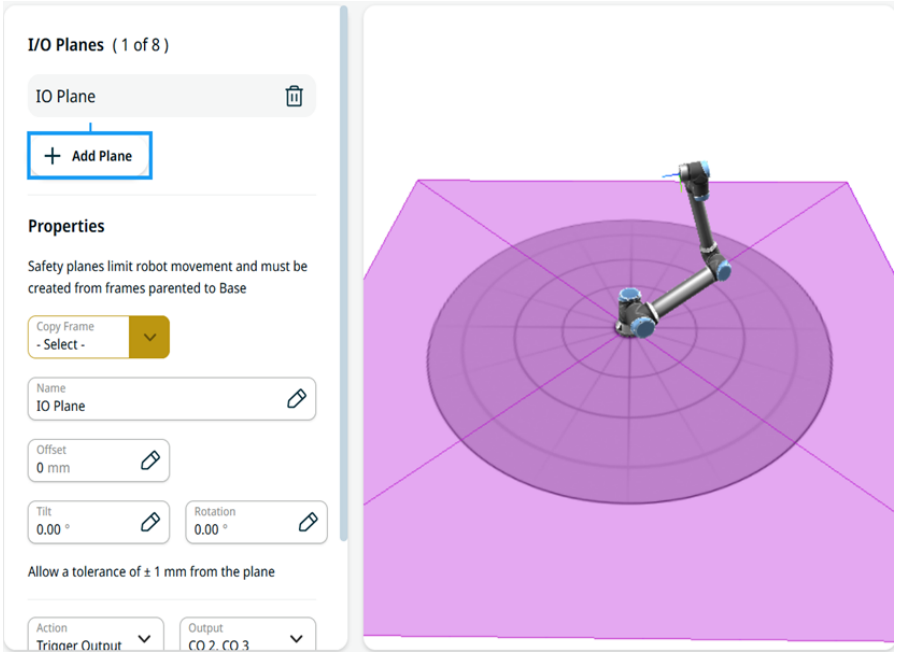
When the plane is inactive, the robot is allowed to move freely.
When the plane is active and the robot has not crossed the plane, the robot will stop before crossing the plane. If the plane is activated, while the robot is moving on the edge of the plane, the robot can end up crossing the plane and will in worst case stop according to the configured distance and stopping time limits.
When the plane is activated and the robot has crossed the plane, the robot will stop according to the configured stopping distance and stopping time limits.

1. Go to Safety in the **Application Tab** and tap **I/O Planes**.

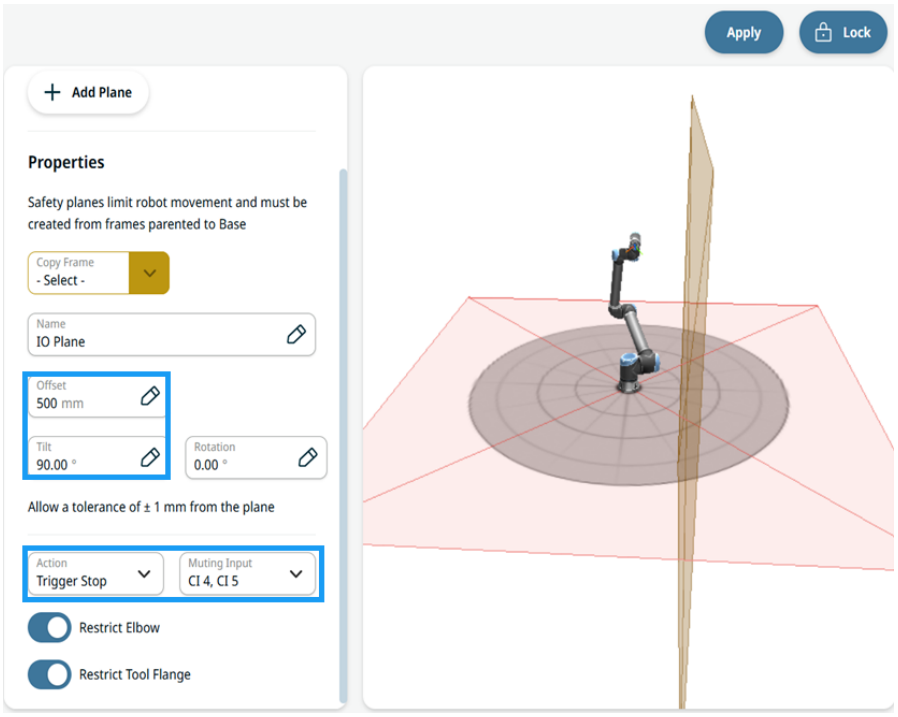


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2. **Unlock** and tap **Add Plane**. Several fields and tabs of the I/O Planes properties appear.



3. Enter the value of **Offset** and **Tilt**.
4. In the **Action** field, select **Trigger Stop**.
5. In the **Muting Input** field, select **CI4** and **CI5**. Tap **Apply**.



6. When you toggle a physical switch connected to the input, the plane disappears from the 3D viewer. Tap the **Play** button, and the robot moves freely from one side of the plane to the other.
7. Toggle the switch again to unmute the plane, and the robot enters I/O stop.

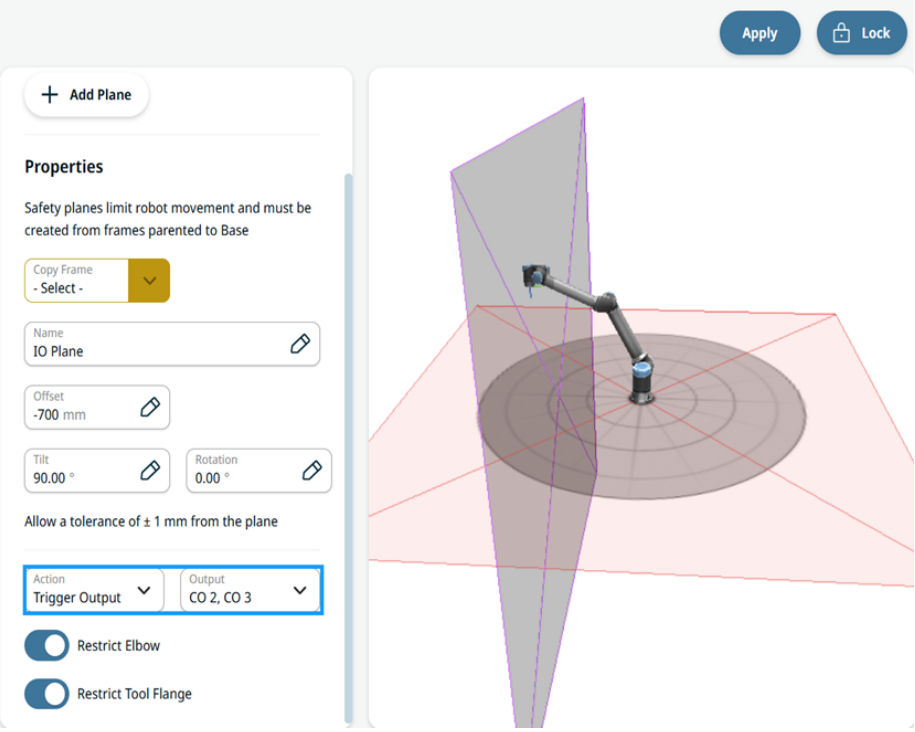
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Output Plane

Trigger Output generates a safety output based on whether one or more of the safety spheres have crossed the plane.
When one or more of the safety spheres have crossed a plane defined as trigger output, the safety output corresponding to that plane is activated. "Activated" means that the safety outputs are electrically set "Low".

NOTICE
When any of the safety spheres has crossed a plane defined as trigger output, the safety output corresponding to that plane is activated.

1. Enter the value of **Offset** and **Tilt**.
2. In the **Action** field, select **Trigger Output**.
3. In the **Output** field, select **CO2, CO3**. Tap **Apply**.



4. When you play the robot program, you can see the "LOW" and "HIGH" outputs in the Communication tab.

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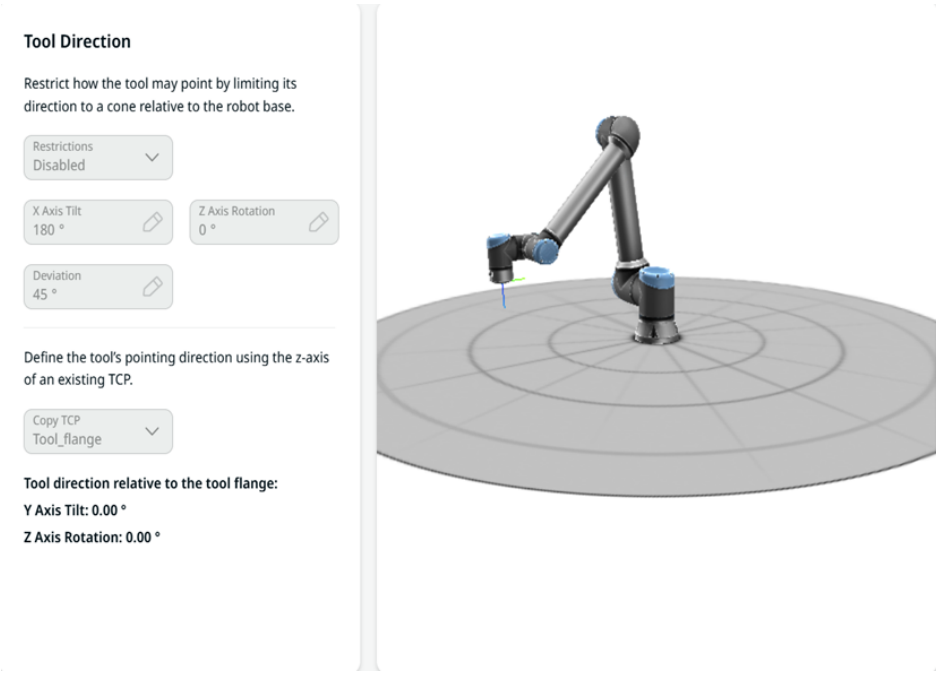
10.14. Tool Direction

Description

The Tool Direction screen enables you to configure a safety feature that restricts the angle at which the tool is allowed to point. You can see the Tool Direction limit, which is added to the safety settings. The limit is defined by a cone that has a fixed orientation relative to the robot arm's base reference frame. As the robot arm moves around, the tool direction is restricted so it remains within the defined cone.

NOTICE

The restrictions can be disabled or configured to apply in Reduced mode, Normal mode, or both.



NOTICE

The Tool Direction feature enables you to increase the safety of an application when you use a tool that can cause harm or injury when facing in a particular direction.

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Limit Properties

The Tool Direction limit has five configurable properties:

1. **Restriction**: This is the main toggle on the Tool Direction screen. When you enable the Restrictions field, the other parameter fields become available, and a green cone appears at the TCP, visualizing the tool's pointing direction. Restrictions can be Disabled, Normal, Reduced, or Both.
2. **Tilt**: You can define the cone's opening angle from the central (reference) direction.
3. **Rotation**: You can define how the cone rotates around its central axis.
4. **Deviation**: You can define the maximum angular offset that is allowed between the desired direction and any direction inside the cone.
5. **Copy TCP**: This is a drop-down where you are given the alternative to manually enter Tilt and Z axis rotation angles. In here, you can select an existing TCP (already defined in End Effectors Application) and PolyScope X will copy that TCP's Z axis orientation to use as the central direction of the safety cone.

Disabled Tool direction limit	Never active
Normal Tool direction limit	Active only when safety system is in **Normal mode**
Reduced Tool direction limit	Active only when the safety system is in **Reduced mode**
Both (Normal and Reduced Tool direction limit)	Active when the safety system is in **Normal mode** as well as when it is in **Reduced mode**.

The tool's pointing direction is specified using a TCP configured in the **End Effectors application** settings.

Tool Properties

By default, the tool points in the same direction as the Z axis of the tool output flange. You can modify it by specifying two angles:

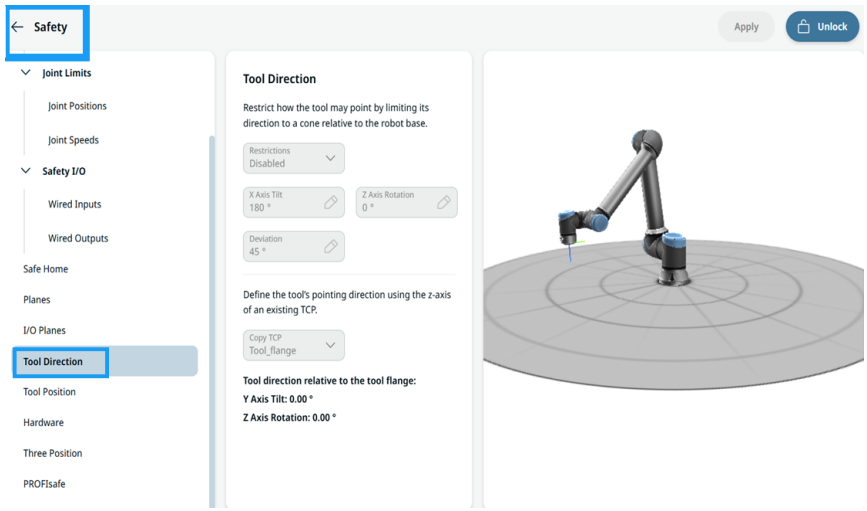
- **X Axis Tilt**: The parameter that defines how the tool's pointing direction differs from the default. By default, the tool points along the Z axis of the tool output flange. The Tilt angle specifies how much to tilt that Z axis toward the X axis of the output flange (i.e., it pitches the reference direction off the flange's Z axis toward its X axis).
- **Z Axis Rotation**: After you apply the Tilt, the Z axis rotation specifies how much to rotate the already-tilted Z-axis around the original output flange Z axis. Together, Tilt and Z axis rotation orient the reference (central) direction of the safety cone.
- **Deviation**: This is the safety tolerance. It is the maximum permissible misalignment between the commanded tool direction and any direction that still lies inside the cone before the safety system intervenes.

Alternatively, you can copy the Z axis of an existing TCP by selecting that TCP from the drop-down menu.

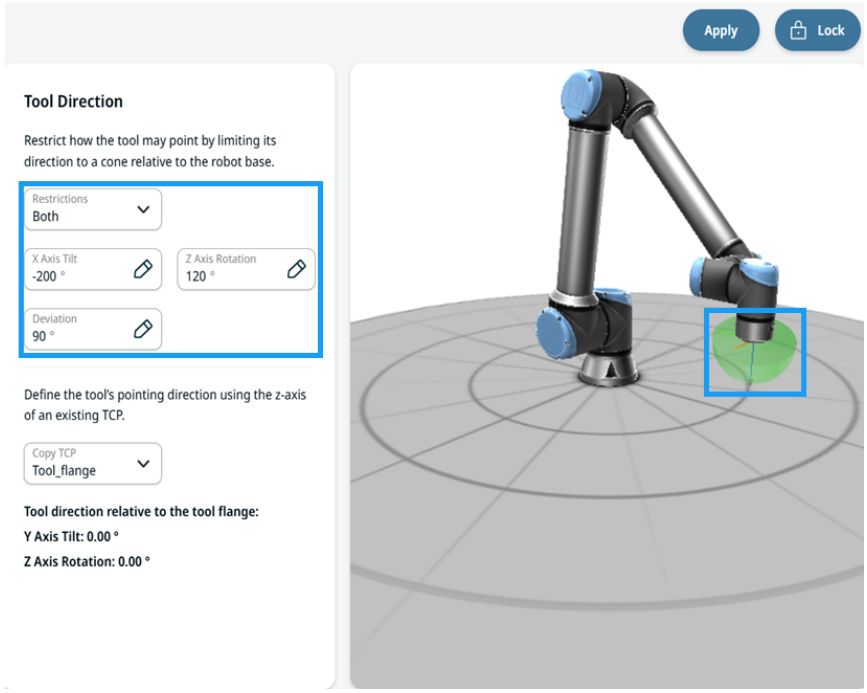
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To access Tool Direction

1. Tap the **Application Tab** and select **Safety Application**. In the left panel, select **Tool Direction**.



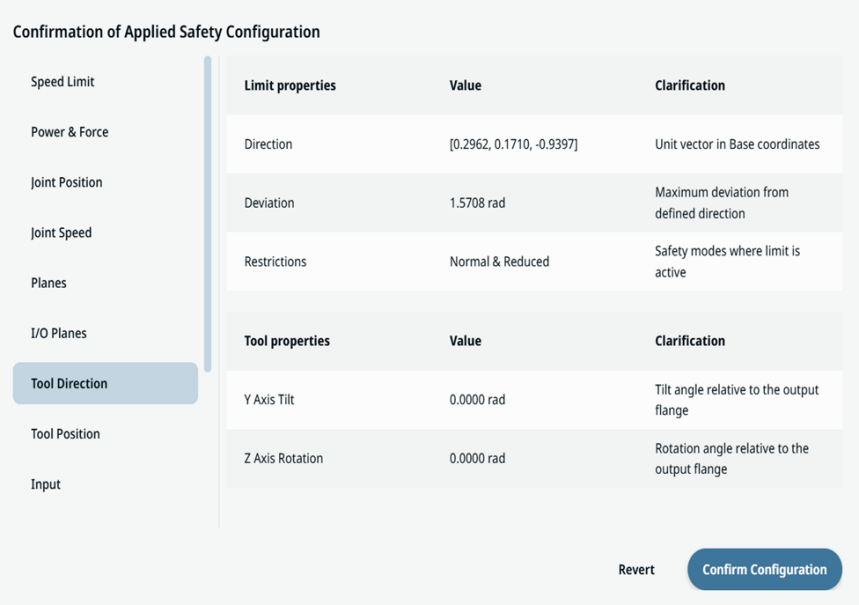
2. **Unlock** and enter the Safety password.
3. When you enable the **Restrictions** field, the other fields become available. A green cone appears in the TCP, showing the tool's pointing direction.



4. Tap the **Apply** button.

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5. You can see **Tool Direction** in the function assignment table on the **Confirmation of Applied Safety Configuration** overview dialog.



10.15. Payload Range

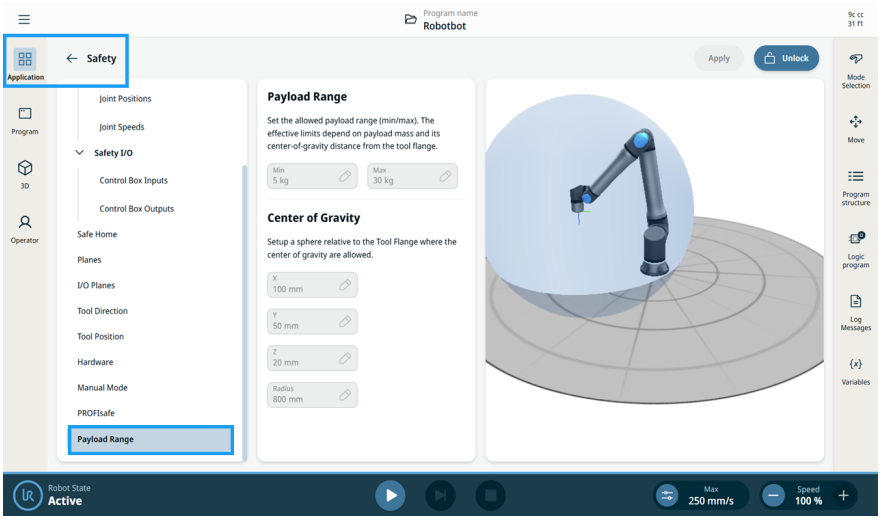
Description

Payload Range lets you define the allowed payload and center of gravity in the safety configuration. This keeps the robot operating safely by restricting which payloads are available for a given application. The default payload range exceeds the robot model's rated capacity, so normal operation does not trigger a safety violation.

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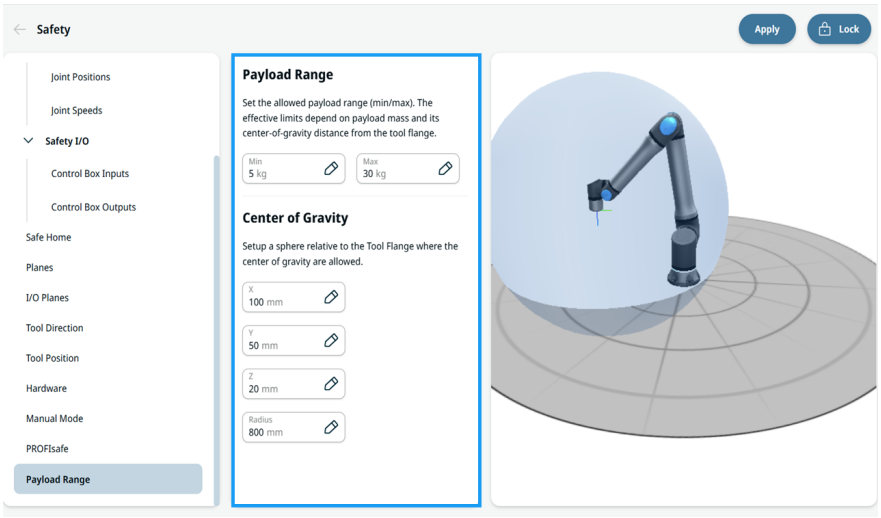
To configure Payload Range

1. In the **Application** tab, tap **Safety**.
2. Scroll down the **Safety** panel menu and select **Payload Range**.



Payload Range limit settings page in the Safety Configuration

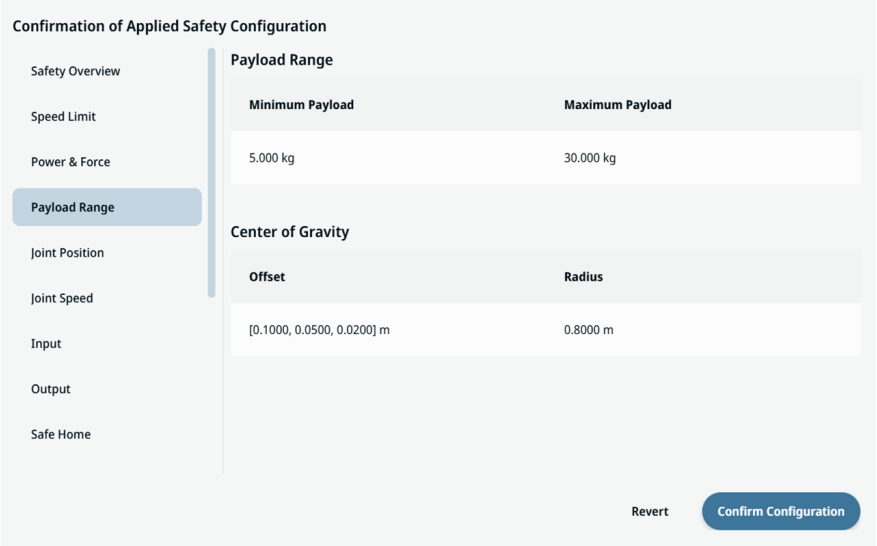
3. Tap **Unlock**, and then enter the safety password.
4. The fields for **Payload Range** and **Center of Gravity** become active. Enter a value in each field based on your application specifications.



Payload Range and Center of Gravity fields

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5. Tap **Apply**, and then tap **Apply and restart**.
6. The Confirmation of Applied Safety Configuration screen appears, listing your applied settings by category. Review the values, then tap **Confirm Configuration**.



Confirmation of Payload Range Safety Configuration

Field functions

Payload Range

Field	Unit	Function
Min	kg	Sets the lower bound of the allowed payload mass. Payloads below this weight fall outside the configured range.
Max	kg	Sets the upper bound of the allowed payload mass. The effective limit depends on both the mass and its center-of-gravity distance from the tool flange.

Center of Gravity (CoG)

Field	Unit	Function
X	mm	Positions the center of the allowed CoG sphere along the X axis, measured from the tool flange.
Y	mm	Positions the center of the allowed CoG sphere along the Y axis, measured from the tool flange.
Z	mm	Positions the center of the allowed CoG sphere along the Z axis, measured from the tool flange. Long Z offsets (payload below the flange) are tolerated better than horizontal offsets.
Radius	mm	Sets the radius of the sphere around the X, Y, Z point. Any payload CoG inside this sphere is permitted.

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11. First Program

Description

Creating your first program in PolyScope X teaches the robot arm to move through a series of waypoints that define the path to follow. An End Effector tool should be attached at the end of the arm.
To configure the tooling at the end of the arm, see **End Effectors Application** in the Software Handbook.

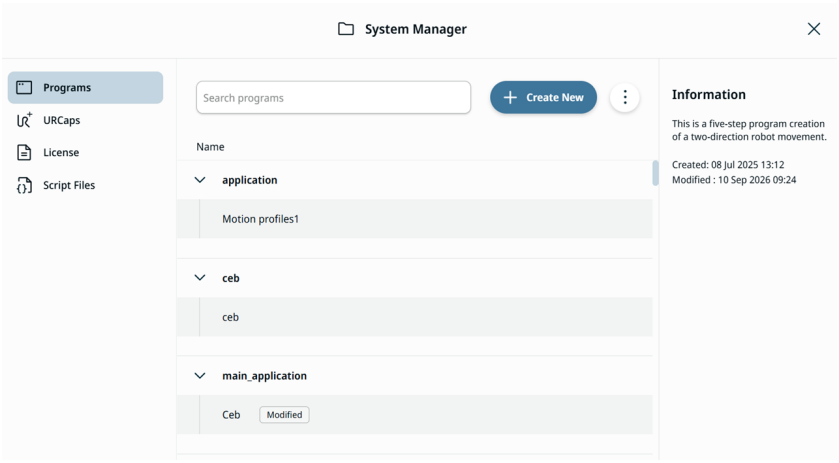
To create a simple program

The first program performs the following steps:

1. Move to position A.
2. Set an I/O.
3. Wait for 3 seconds.
4. Unset the I/O.
5. Move to position B.

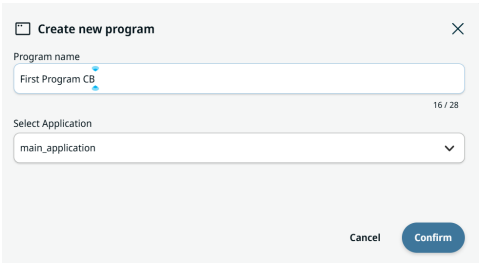
System Manager access

1. In the main screen, tap the **header** to open the System Manager.
2. In the **Programs** tab of the **System Manager** screen, tap **Create New**.



Create New program button of the System Manager

3. In the **Create new program** box, fill in the **Program name** and **Select Application** fields. Tap **Confirm**.



Create new program box with the Program name and Select Application fields

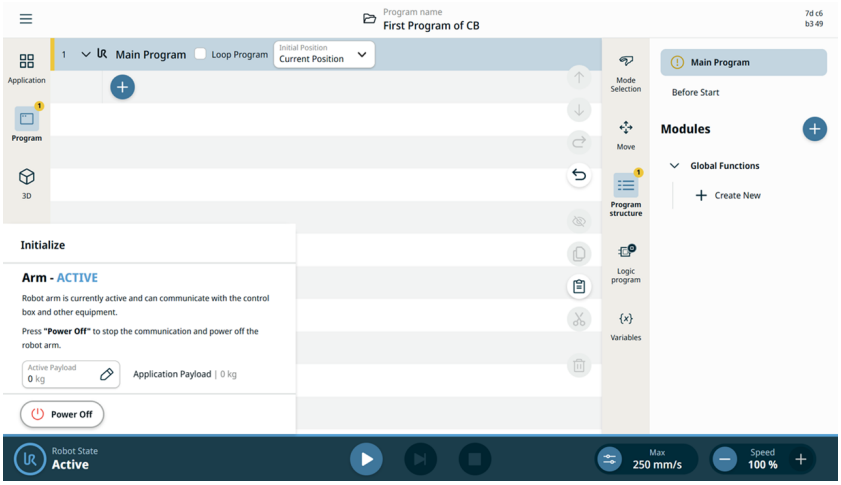
The main screen now shows your program name. In the multitask screen, the **Main Program** tab is yellow, indicating that program creation is ready to start.

Initialize Robot

4. On the left side of the footer, tap **Robot State** to initialize.

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5. Tap **Power On**, then **Unlock**. The robot state changes to **Active**, and the **Play** button and the **High Speed Manual Mode** and **Speed** sliders become available.



An Active Robot State and the enabled footer controls

6. On the main navigation, tap the **Program** menu icon.

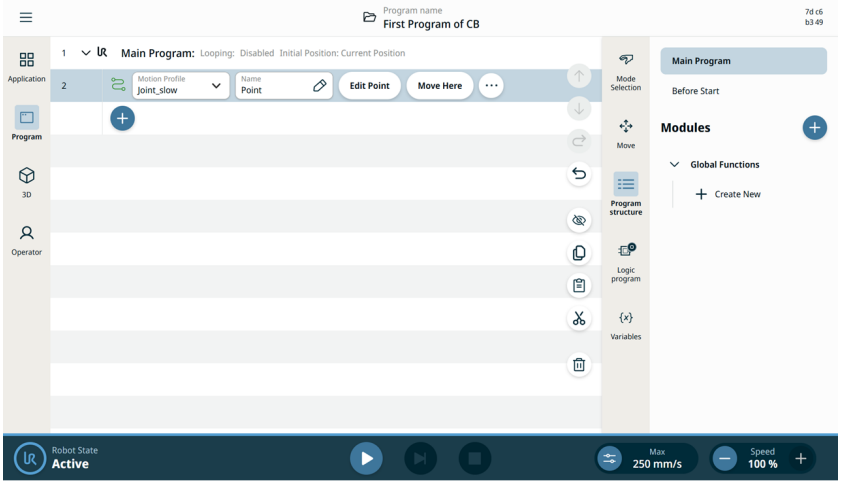
   See **Basic Command Nodes** description in the Software Handbook.

First command: Joint Move

Action: move to Position A

7. Tap the **Joint Move** command. In PolyScope X, the Waypoint node is merged into this command.

   See the **Joint Move** command node description in the Software Handbook.



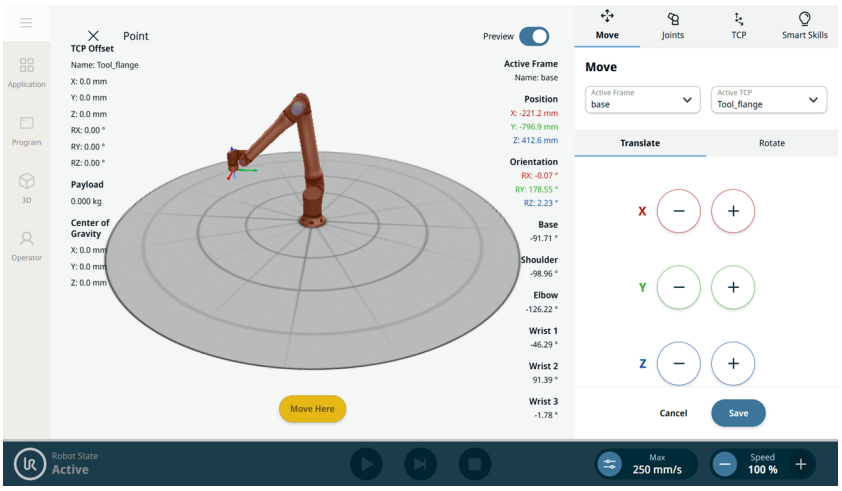
Joint Move node with the editable fields

Two editable fields, two buttons, and an ellipsis icon are added to the program tree:

- Motion Profile
- Name
- Edit Point
- Move Here

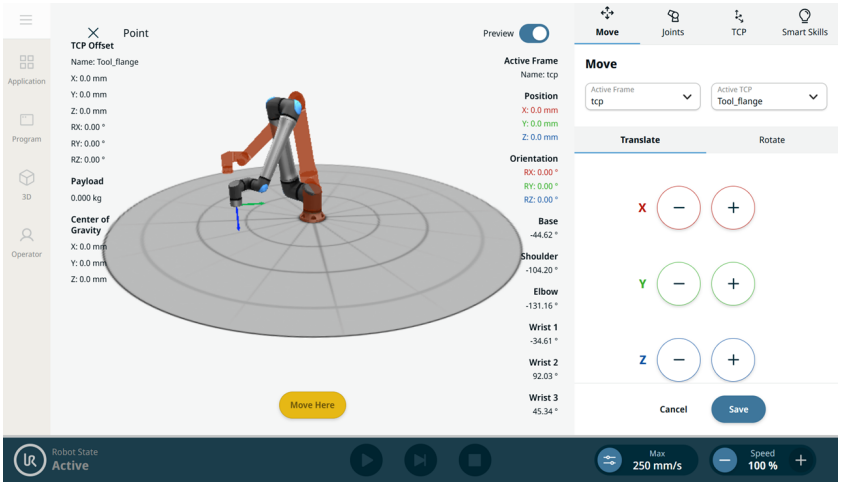
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8. Tap **Edit Point**. The robot arm appears in 3D, with the **Move** menu on the right side of the screen.



Edit Point screen with the robot arm in 3D

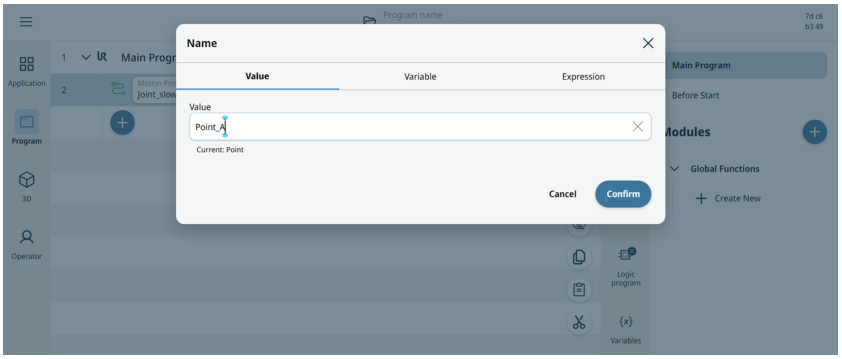
9. Use the **plus-minus buttons** of the X, Y, and Z axes to jog the robot to the position of your waypoint, then tap **Save**.



Jogged waypoint position in the Move menu

Name the first waypoint

10. In the **Name** field, enter **Point_A** on the **Value** tab and tap **Confirm**.



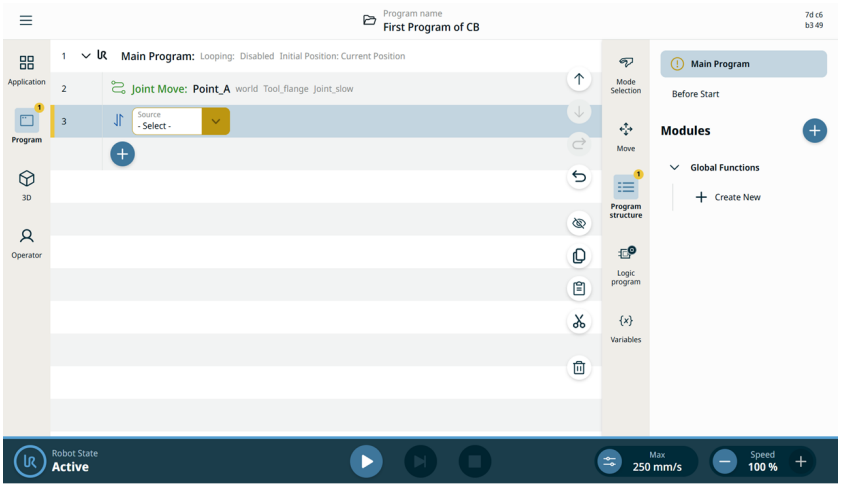
Name editor with Point_A

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Second command: Set

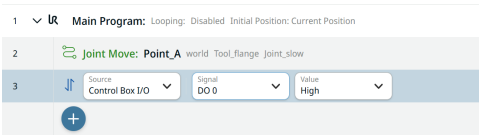
Action: Set an I/O for the end effector

11. Tap the add icon in the program tree, then tap the **Set** command icon.



Set node with the Source field

12. Tap the **Source** field and select **Control Box I/O**.
13. A **Signal** field is added. Select **DO 0**. A **Value** field is added to the right; select **High**.



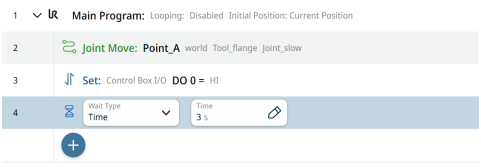
Set node with the editable fields

Third command: Wait

Action: robot waits for a specified number of seconds

14. Tap the add icon and choose the **Wait** command.

    See **Wait** command node description in the Software Handbook.
15. In the **Wait Type** field, select **Time**, to make the robot wait for a specified number of seconds.
16. Tap the **Time** field, enter **3** (three seconds) on the **Value** tab, and tap **Confirm**.

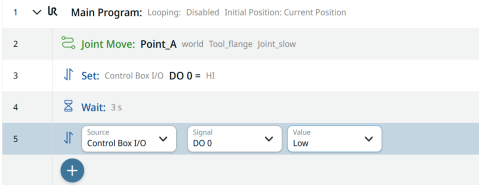


Wait node with the editable fields

Fourth command: Set

Action: Unset an I/O for the end effector

17. To create a second Set node, repeat steps 11 to 13.
18. In the **Signal** field, select **DO 0**. A **Value** field is added to the right; select **Low**.



Second Set node

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Fifth command: Joint Move

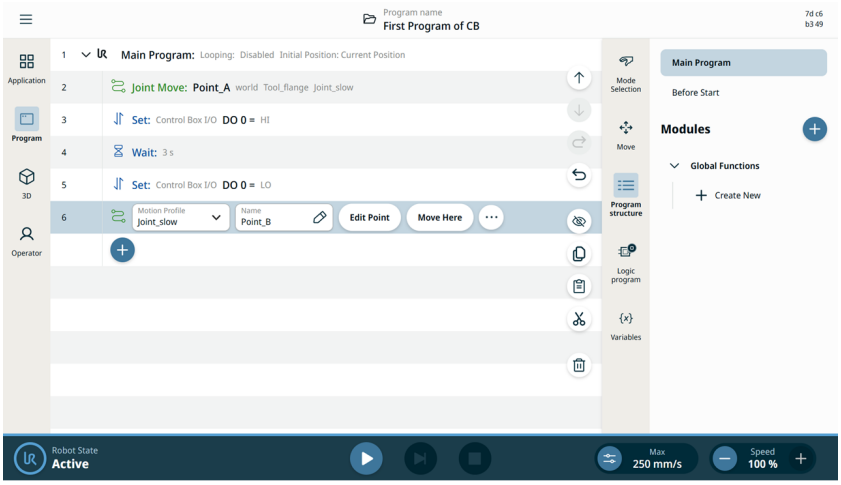
Action: move to Position B

19. Tap the add icon in the program tree. Repeat steps 7 to 9 to create a second waypoint. Move the robot arm to a position clearly distinguishable from Point_A.

Name the second waypoint

20. In the **Name** field, enter **Point_B** on the **Value** tab and tap **Confirm**.

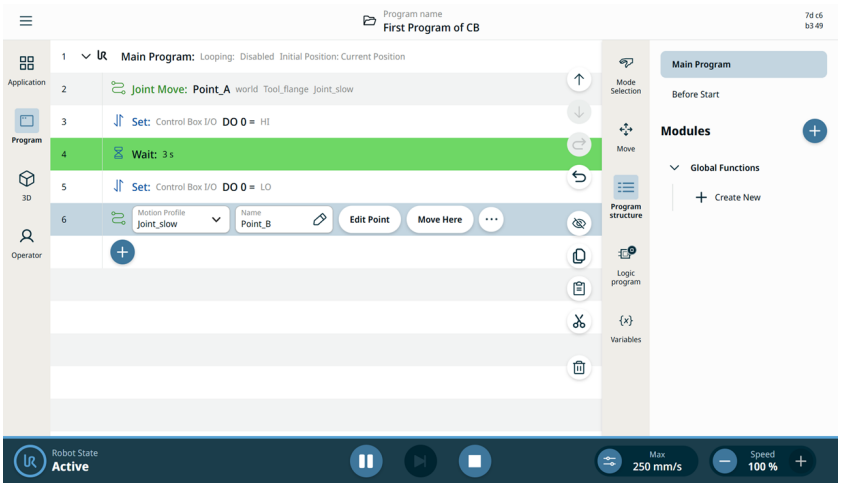
    The main screen shows your first program.



Completed program tree from Point_A to Point_B

Verify the program in 3D viewer

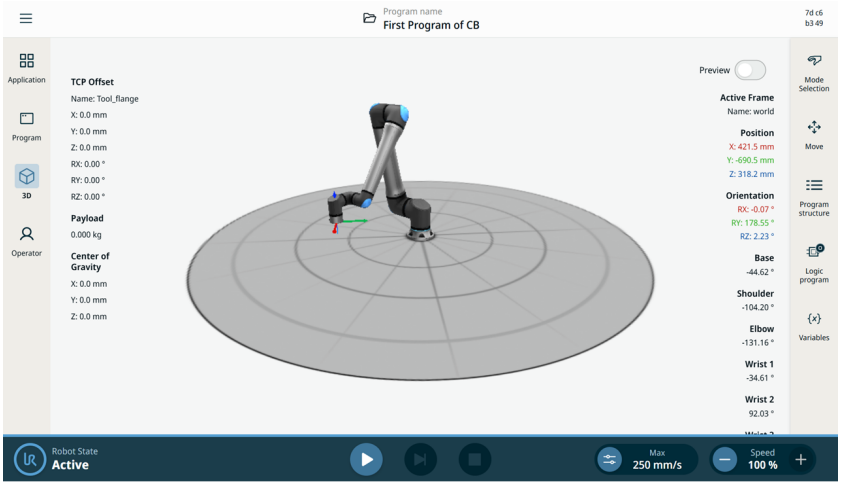
21. Tap the **3D Viewer** icon on the main navigation.
22. In the footer, tap the **Play** button. In the program tree screen, the node highlighted in green is the one currently running.



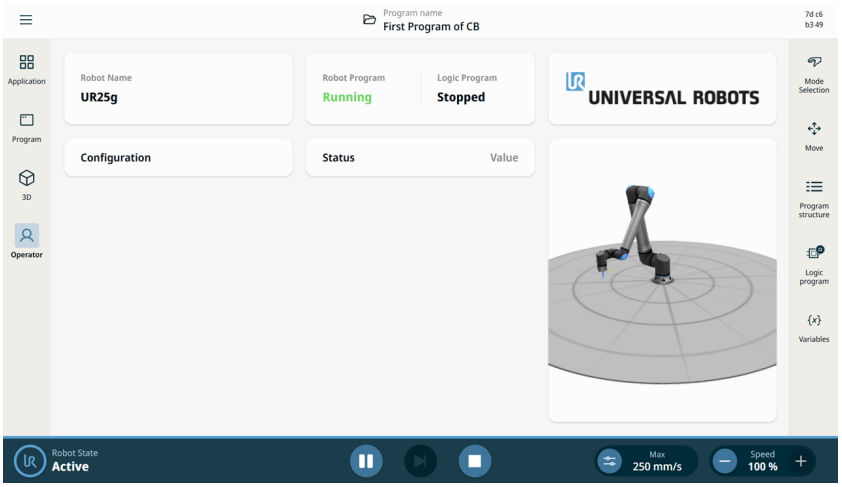
Running program with the Wait node highlighted in green

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23. In the **3D Viewer** and **Operator** screens, you see the robot move. Beside the three-dimensional graphics, you see the numerical details of the robot joints, position, and orientation.



Robot arm in 3D Viewer

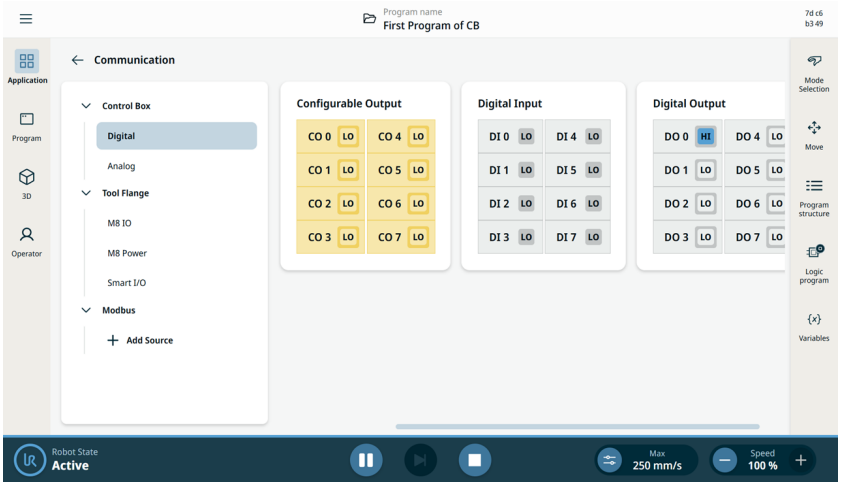


Operator screen with the Robot Program

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Verify the program in Communication

24. Go to the **Application** tab and tap the **Communication** icon. Observe how the state of **Digital Output 0 (DO 0)** alternates between LOW and HIGH when you tap the **Play** button in the footer.



Communication screen with Digital Output DO 0 set to HI

See **Communication** tab description in the Software Handbook for more details.

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12. Settings

Description

The settings in PolyScope X can be accessed via the hamburger menu in the main navigation. You can access the following sections:

- General
- Password
- Connection
- Security

General Settings

In the general settings, you can change the preferred language, units of measurements, etc. You also update the software from the general settings.

Password Settings

In the password settings, you can find the default passwords, and how to change them to the preferred and secure passwords.

Connection Settings

In the connection settings, you can set network settings such as IP address, DNS server, etc. Settings related to UR Connect is also found here.

Security Settings

The security settings related to SSH, admin password permissions and enabling/disabling of various services in the software.

12.1. Password

Description

In the password settings in PolyScope X, you can find three different passwords.

Protected area	What it unlocks	Default password
Operational Mode	Switching between Manual and Automatic mode.	`operator`
Safety	Safety settings and the safety configuration.	`ursafe`
Admin	Security screens: Secure Shell, Permissions, and Services.	`easybot`

It is possible to set the same password in all three instances, but it is also possible to set three different passwords to separate access and options.

NOTICE

The default passwords are publicly available. To prevent unauthorized access, change the default passwords before operating the system or connecting it to a network.

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12.1.1. Password – Admin

Description

All options under Security are protected by an Admin password. The Admin password protected screens are locked by a transparent overlay rendering the settings unavailable. Accessing the Security allows you to configure the settings in the following:

- Secure Shell
- Permissions
- Services

The settings can only the modified by designated administrator/s.
Unlocking any one of the options under Security, also unlocks the other options until you exit the Settings menu.

Default Password

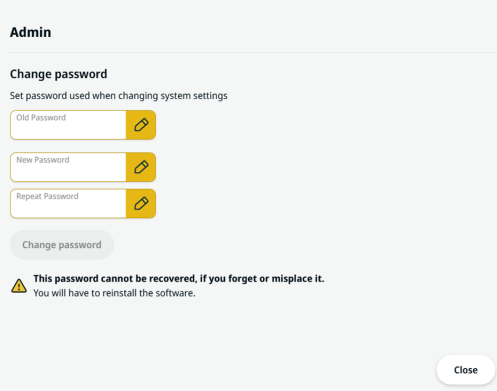
The default password for the admin password is: `easybot`

> **NOTICE**
> If you forget your admin password, it cannot be replaced or recovered.
> You will have to reinstall the software.

To set the Admin password

Before you can use the Admin password to unlock protected screens, you have to change the default password.

1. Access the Hamburger menu and select **Settings**.
2. Under Password, tap **Admin**.
3. Change the current Admin password to a new one.
   - If this is the first time, change the default Admin password from "`easybot`" to a new password. The new password must be at least 8 characters long.
4. Use the new password to unlock the Settings menu and access the options under Security.



To exit the Settings menu

When one of the Security options is unlocked, the Close button in the bottom right of the Settings menu changes. The Close button is replaced by the Lock and Close button indicating security is unlocked.

1. On the Settings menu locate and tap the **Lock and Close** button.

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12.1.2. Password – Operational Mode

Default Password

The default password for operational mode: `operator`.

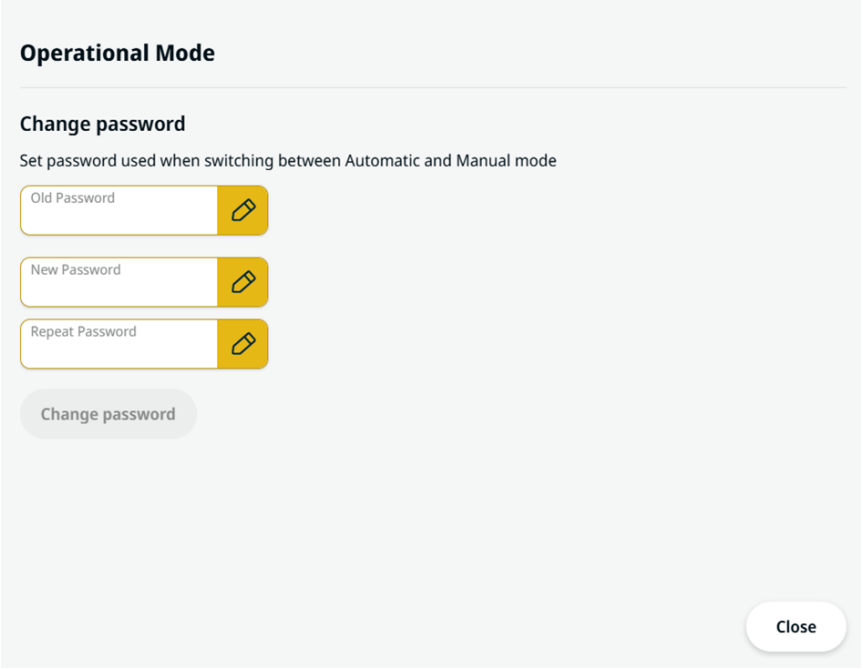
> **NOTICE**
> If you forget your password, it cannot be replaced or recovered.
> You will have to reinstall the software.

You must use the default password when you change the password for the first time.

Change Operational Mode password

This is how you change the password for operational mode in the PolyScope X setting.

1. Tap the hamburger menu in the main navigation.
2. Tap Settings.
3. Tap Operational Mode in the Password section.
4. Add the default password, if it is the first time.
5. Add your preferred password of at least 8 characters.



Changing the Operational mode password

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12.1.3. Password - Safety

Default Password

The default password for safety: `ursafe`

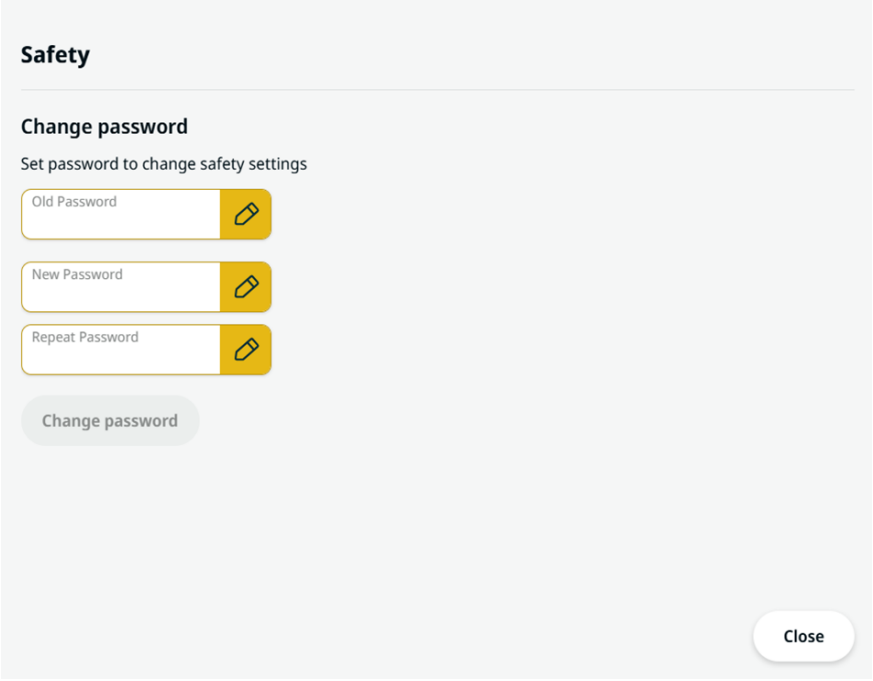
> **NOTICE**
> If you forget your password, it cannot be replaced or recovered.
> You will have to reinstall the software.

You have to use the default password when you change the password for the first time.

Change Safety Password

This is how you change the safety password in the PolyScope X setting.

1. Tap the hamburger menu in the main navigation.
2. Tap Settings.
3. Tap Safety in the Password section.
4. Add the default password, if it is the first time.
5. Add your preferred password of at least 8 characters.



Changing the safety password

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12.2. Permissions

Description

Access to the Networking, URCap Management and Updating PolyScope X screens is restricted by default, to prevent unauthorized changes to the system. You can change the permission settings to allow access to these screens. An Admin password is required to access Permissions.

To access Permissions

1. Access the Hamburger menu and select **Settings**.
2. Navigate to Security and tap **Permissions**.

Additional system permissions

You can also lock a few important screens/functionalities with the Admin password. On the Permissions screen in Security section in the Settings menu, it is possible to specify which additional screens are to be protected by the Admin password and which screens are available to all users. The following screens/functionalities can optionally be locked:

- Network settings
- Update settings
- URCaps section in the System Manager
- UR Connect

To enable/disable system permissions

1. Access Permission as previously described. The protected screens are listed under Permissions.
2. For the desired screen, slide the On/Off toggle switch to the On position to enable it.
3. To disable the desired screen, slide the On/Off toggle switch to the Off position.

The screen locks again once the toggle is in the Off position.

12.3. Services

Description

Services allow administrators to enable or disable remote access to the standard UR services running on the robot, such as Primary/Secondary Client interfaces, PROFINET, Ethernet/IP, ROS2, etc.

Use the Service screen to restrict remote access to the robot by only allowing external access to the services on the robot which the specific robot application is actually using. All services are disabled by default to provide maximum security. The communication ports for each service are to right of the On/Off toggle button in the list of services.

Enabling ROS2

When the ROS2 service is enabled on this screen, you can specify the ROS Domain ID (values 0-9). After changing the Domain ID, the system restarts to apply the change.

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13. Cybersecurity Threat Assessment

13.1. General Cybersecurity

Description

Connecting a Universal Robots robot to a network can introduce cybersecurity risks.
These risks can be mitigated by using qualified personnel and implementing specific measures for protecting the robot's cybersecurity.
Implementing cybersecurity measures requires conducting a cybersecurity threat assessment.
The purpose is to:

- Identify threats
- Define trust zones and conduits
- Specify the requirements of each component in the application



WARNING

Failure to conduct a cybersecurity risk assessment can place the robot at risk.

- The integrator or competent, qualified personnel shall conduct a cybersecurity risk assessment.



NOTICE

Only competent, qualified personnel shall be responsible for determining the need for specific cybersecurity measures and for providing the required cybersecurity measures.

Security Architecture

PolyScope X implements multiple independent layers of security (Defense in Depth) so that compromise of any single layer does not grant unrestricted access to the system.

- Secure defaults. Network services are disabled at delivery. Only services explicitly enabled by an administrator are reachable from the network. From PolyScope X 10.14, inbound HTTP/HTTPS on ports 80 and 443 is closed by default and remains closed across reboots until an administrator enables it. By default, the TP7 communicates only with the Control Box. In a future version of PolyScope X, an administrator will be able to turn on network access for the TP7.
- Network perimeter. A configurable firewall restricts traffic to specified ports and IP addresses.
- Authentication. Three independent passwords (Admin, Operational Mode, Safety) protect separate functional domains. SSH supports key-based authentication as an alternative to passwords.
- Authorization. Admin-locked permission screens restrict access to network settings, software updates, URCap management, and service configuration. Operational Mode separation prevents program modification during automatic execution.
- Cryptographic identity. The robot maintains a digital certificate for secure identification. Self-signed and CA-signed certificates are supported through built-in certificate handling.
- Audit trail. Security-relevant configuration changes and events are logged, retained, and can be inspected using standard audit tools.

The integrator shall conduct a cybersecurity threat assessment to determine potential need of additional hardening for the specific application.

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13.2. Cybersecurity Requirements

Description

Configuring your network and securing your robot requires you to implement the threat measures for cybersecurity.
Follow all the requirements before you start configure your network, then verify the robot setup is secure.

Cybersecurity

- Operating personnel must have a thorough understanding of general cybersecurity principles and advanced technologies as used in the UR robot.
- Physical security measures must be implemented to allow only authorized personnel physical access to the robot.
- There must be adequate control of all access points. For example: locks on doors, badge systems, physical access control in general.



WARNING

Connecting the robot to a network that is not properly secured, can introduce security and safety risks.

- Only connect your robot to a trusted and properly secured network.

Network configuration requirements

- Only trusted devices are to be connected to the local network.
- There must be no inbound connections from adjacent networks to the robot.
- Outgoing connections from the robot are to be restricted to allow the smallest relevant set of specific ports, protocols and addresses.
- Only URCaps and magic scripts from trusted partners can be used, and only after verifying their authenticity and integrity

Robot setup security requirements

- Change the default password to a new, strong password.
- Disable the "Magic Files" when not actively used (PolyScope 5).
- Disable SSH access when not needed. Prefer key-based authentication over password-based authentication
- Set the robot firewall to the most restrictive usable settings and disable all unused interfaces and services, close ports and restrict IP addresses.
- Close unused HTTP/HTTPS access using the **HTTP** toggle in **Settings** > **Security** > **Services** (PolyScope X 10.14 and later). Keep ports 80 and 443 closed unless required for PolyScope web access, REST/Robot API, or externally available URCaps.

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13.3. Cybersecurity Hardening Guidelines

Description

Although PolyScope includes many features for keeping the network connection secure, you can harden security by observing to following guidelines:

- Before connecting your robot to any network, always change the default password to a strong password.

  NOTICE

  You cannot retrieve or reset a forgotten or lost password.

  - Store all passwords securely.

- Use the built-in settings to restrict the network access to the robot as much as possible.
- Disable the **HTTP** toggle in **Settings** > **Security** > **Services** when the robot does not need inbound web traffic (PolyScope X 10.14 and later). After upgrading to 10.14 or later, confirm the toggle state; port 80 no longer re-opens automatically on boot.
- Some communication interfaces have no method of authenticating and encrypting communication. This is a security risk. Consider appropriate mitigating measures, based on your cybersecurity threat assessment.
- SSH tunneling (Local port forwarding) must be used to access robot interfaces from other devices if the connection crosses the trust zone boundary.
- Remove sensitive data from the robot before it is decommissioned. Pay particular attention to the URCaps and data in the program folder.
  - To ensure secure removal of highly sensitive data, securely wipe or destroy the SD card.

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14. Communication Networks

Fieldbus

You can use the Fieldbus options to define and configure the family of industrial computer network protocols used for real-time distributed control accepted by PolyScope:

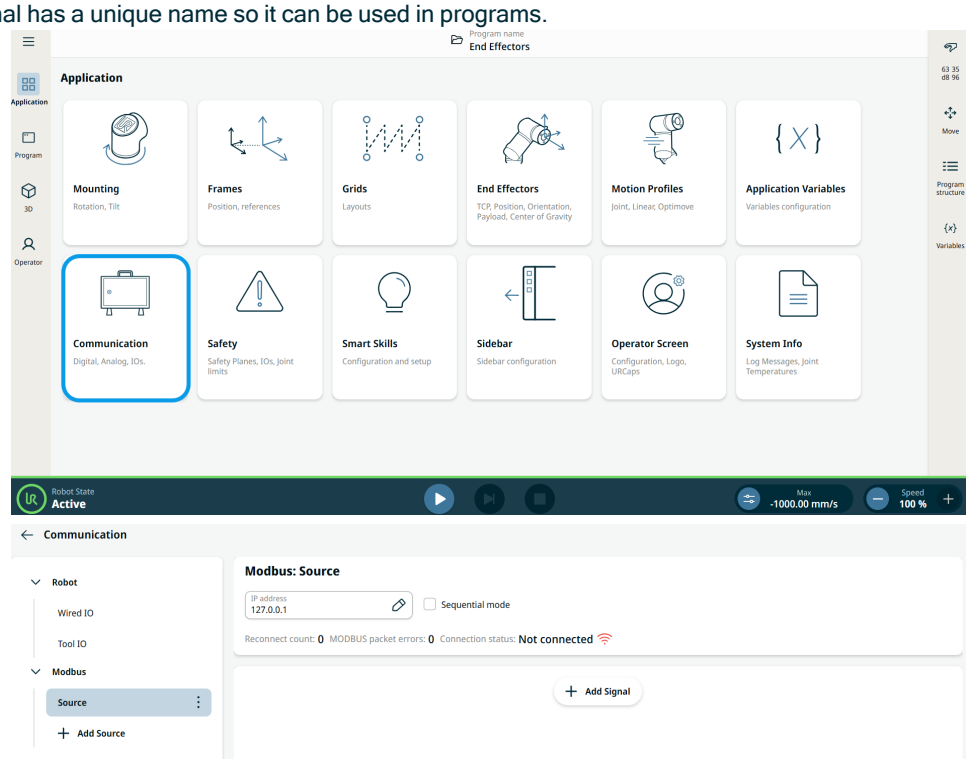
- MODBUS
- Ethernet/IP
- PROFINET
- PROFIsafe
- UR Connect

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14.1. MODBUS

Description

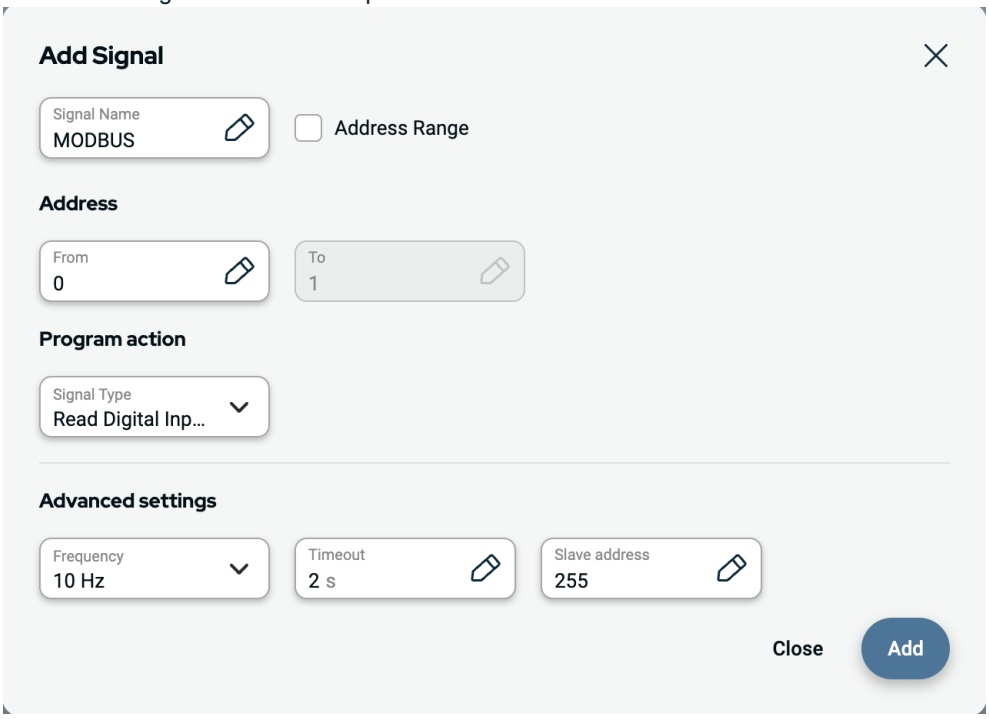
Here, the MODBUS client (master) signals can be set up. Connections to MODBUS servers (or slaves) on specified IP addresses can be created with input/output signals (registers or digital). Each signal has a unique name so it can be used in programs.



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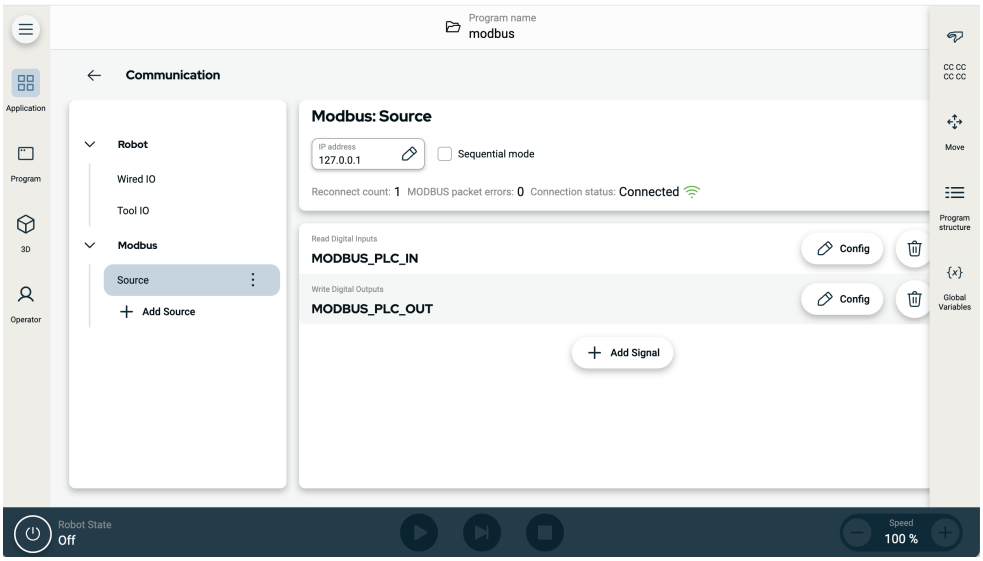
Add Signal

You may customized a signal name when adding a signal.
Select the signal type, signal direction and specify frequency, timeout and other advanced settings.
Signal could use single address or multiple addresses.



Signal Source

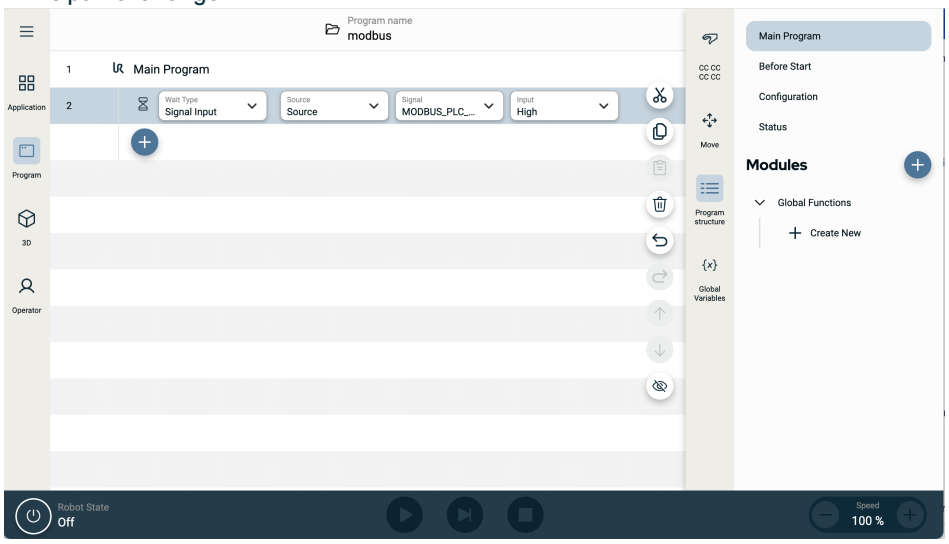
Modbus signal source settings can be edited and deleted, Tap the **Config** buttonto edit, and tap the trashcan icon to delete.



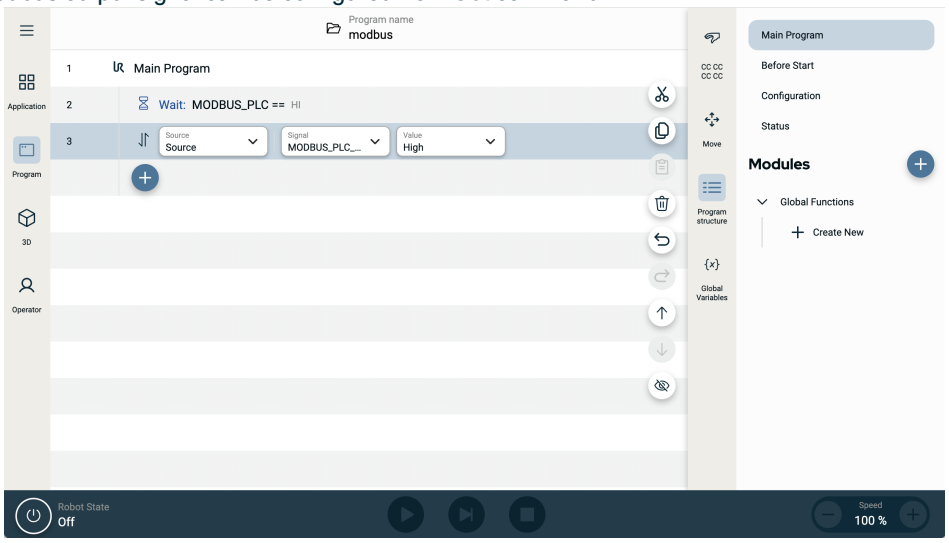
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Programming

Similar to other input signals, Modbus signals can be monitored. In the Program, on **Wait** command, select **Signal Input** under **Wait Type**. Then choose the Modbus source, the specific input signal, and the state to wait for.
Address ranges can not be used in logical expressions. The program can use only single address, even if it is part of a range.



A Modbus output signal can be configured from **Set** command.



14.2. Profinet

Description

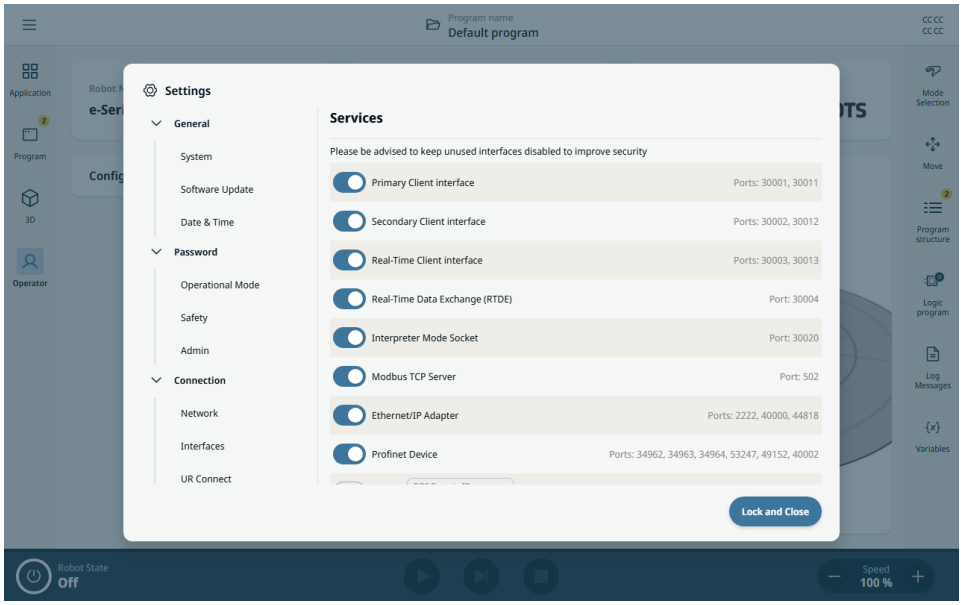
The PROFINET network protocol enables or disables the connection of the robot to an industrial PROFINET IO-Controller. If the connection is enabled, you can select the action that occurs when a program loses PROFINET IO-Controller connection.

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Enable PROFINET

This is how you enable PROFINET function in PolyScope X.

1. In the top left of the screen, tap the Hamburger menu and then tap Settings.
2. In the menu on the left, under Security, tap Services.
3. Type the admin password.
4. Tap the PROFINET button to switch PROFINET on.



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Using PROFINET

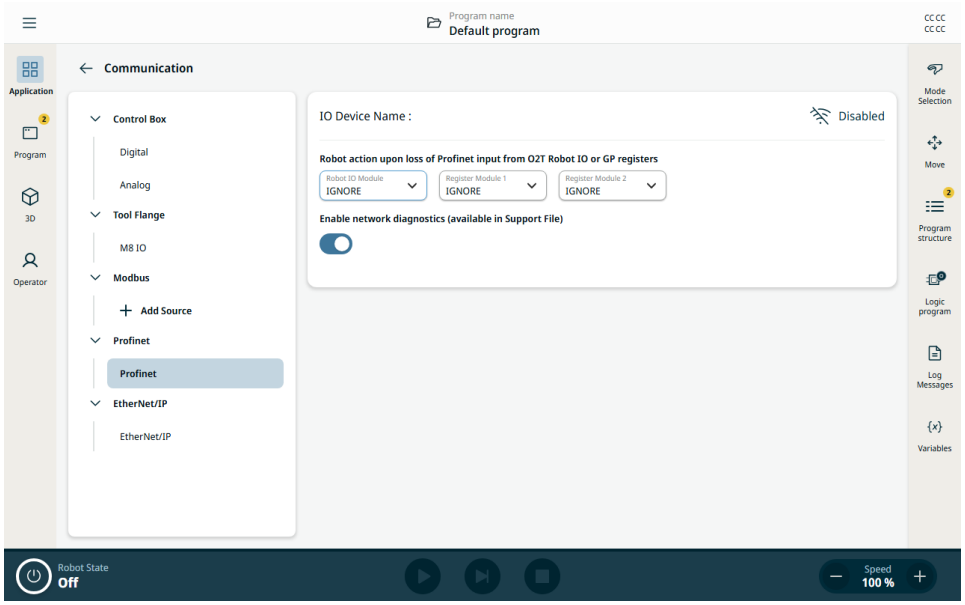
Find the PROFINET functions in PolyScope X:

In the PolyScope X Main Navigation.

1. Tap the Application icon.
2. Under Communication, select PROFINET from the left menu.

Select the relevant action from the list:

Ignore	PolyScope X ignores the loss of PROFINET connection, and the main program continues to run.
Pause	PolyScope X pauses the main program. The program resumes from where it stopped.
Stop	PolyScope X stops the main program.



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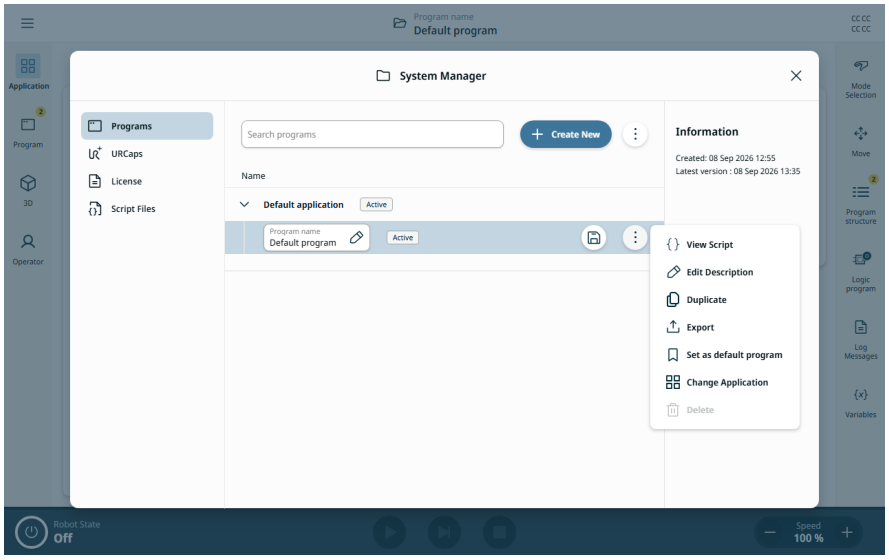
Diagnostics

PolyScope X has an option to record network traffic between Robot and PROFINET I/O-Controller. This can be used for diagnostics in case of connectivity issues.

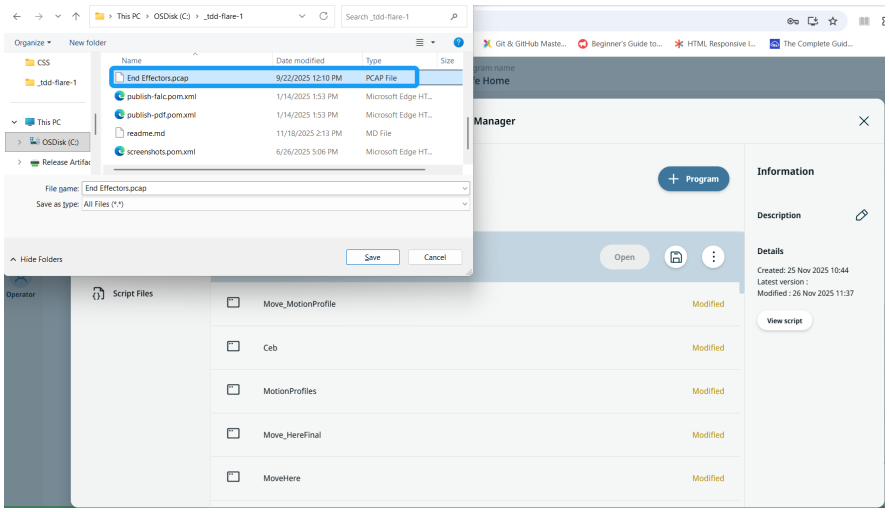
- To enable this option, tap the button "Enable network diagnostics" to toggle on.

Communication data will be saved in a .pcap file.
The file is saved in Support File in System Manager. Up to 50 MB of data can be recorded in the diagnostics.

1. Go to the **Header**, and the **System Manager** appears.
2. Choose the program you are working on.
3. Tap the three-vertical-dots icon (kebab icon) and choose **Export**.



4. Choose the communication data in pcap file and Save.



5. A pop-up notification appears in the main screen, stating you have successfully exported the file in the program.

Ethernet port status

When PROFINET Device is enabled, a new virtual ethernet port will be created.
Virtual ethernet port configuration shows information about currently configured IP address, subnet mask, gateway and MAC address.
Note that this virtual port is different from port configured in Robot network settings.

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14.3. Ethernet/IP

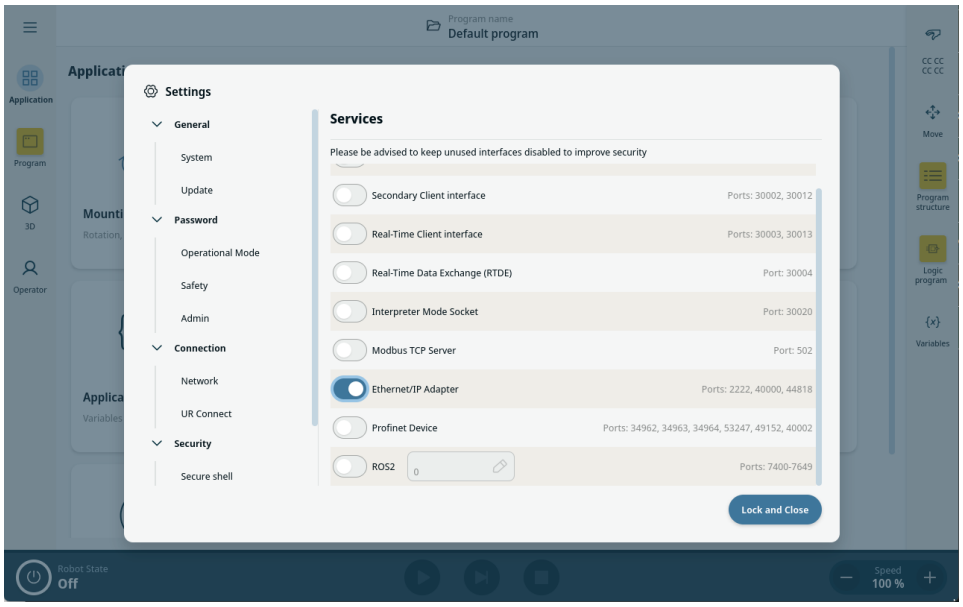
Description

EtherNet/IP is a network protocol that enables the connection of the robot to an industrial EtherNet/IP scanner device. If the connection is enabled, you can select the action that occurs when a program loses EtherNet/IP scanner device connection.

Enable Ethernet/IP

This is how to enable Ethernet/IP function in PolyScope X.

1. In the top left of the screen, tap the Hamburger menu.
2. Tap Settings.
3. In the menu on the left, under Security, tap Services.
4. Type the admin password.
5. Tap the Ethernet/IP Adapter button to switch toggle on.



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Using Ethernet/IP

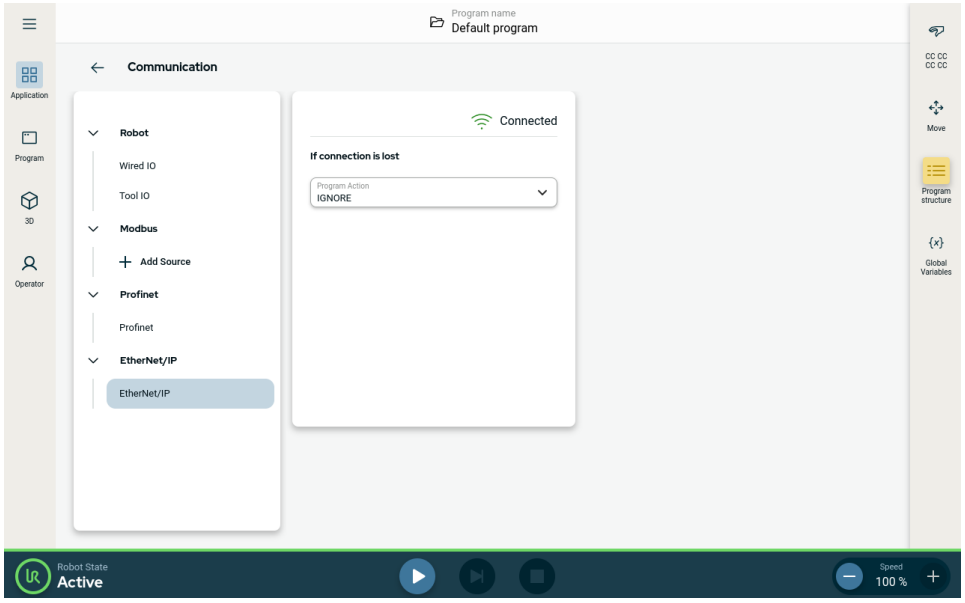
This is how you find the Ethernet/IP functions in PolyScope X:

In the PolyScope X left header.

1. Tap the Application icon.
2. Under Communication, select Ethernet/IP from the left menu.

Select the relevant action from the list:

Ignore	PolyScope X ignores the loss of EtherNet/IP connection, and the main program continues to run.
Pause	PolyScope X pauses the main program. The program resumes from where it stopped.
Stop	PolyScope X stops the main program.



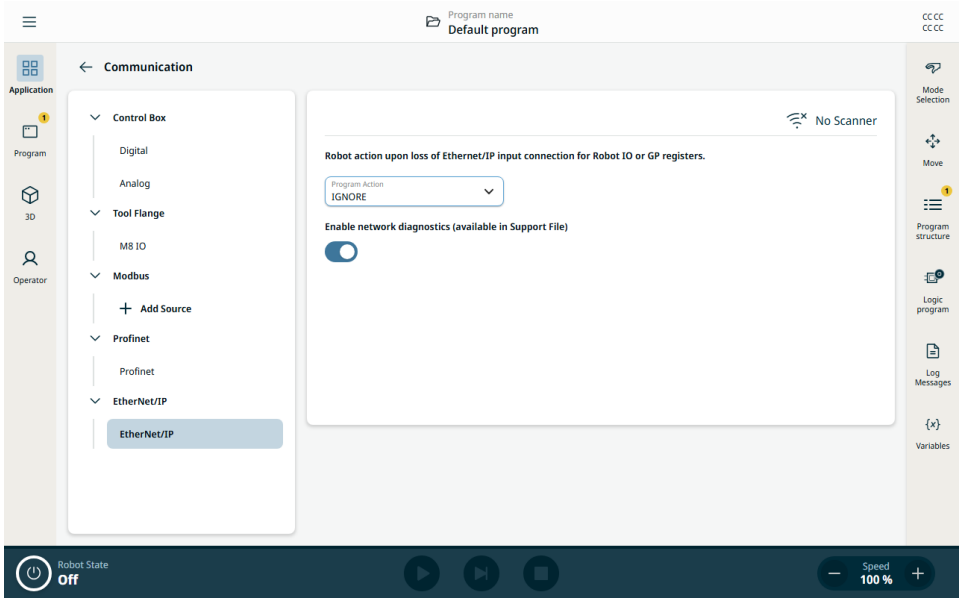
In the upper right corner of this screen, you can see the Ethernet/IP status.

Connected	The robot is connected to the Ethernet/IP Scanner.
No Scanner	Ethernet/IP Device is running, but no Scanner is connected to the robot via Ethernet/IP.
Disabled	Ethernet/IP Device is not enabled.

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Ethernet diagnostics support

There is an added support to enable Ethernet network diagnostics. When it is enabled, the traffic between robot Ethernet/IP Adapter and Ethernet/IP Scanner will be collected in a **pcap** file. Collected data is available as a part of Support File.



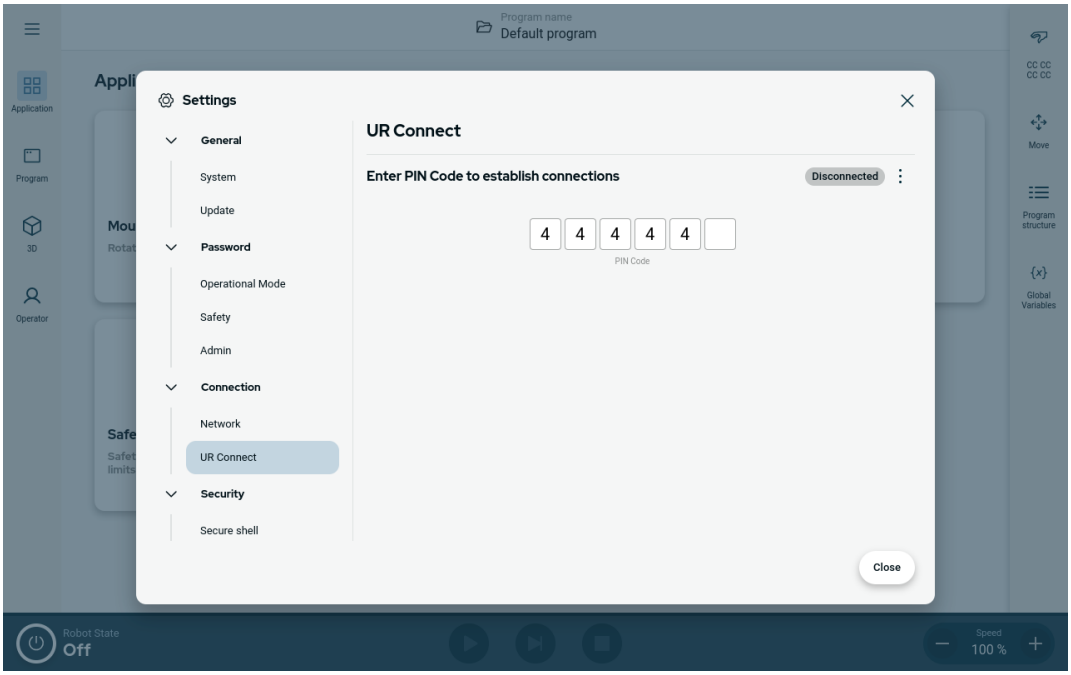
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14.4. UR Connect

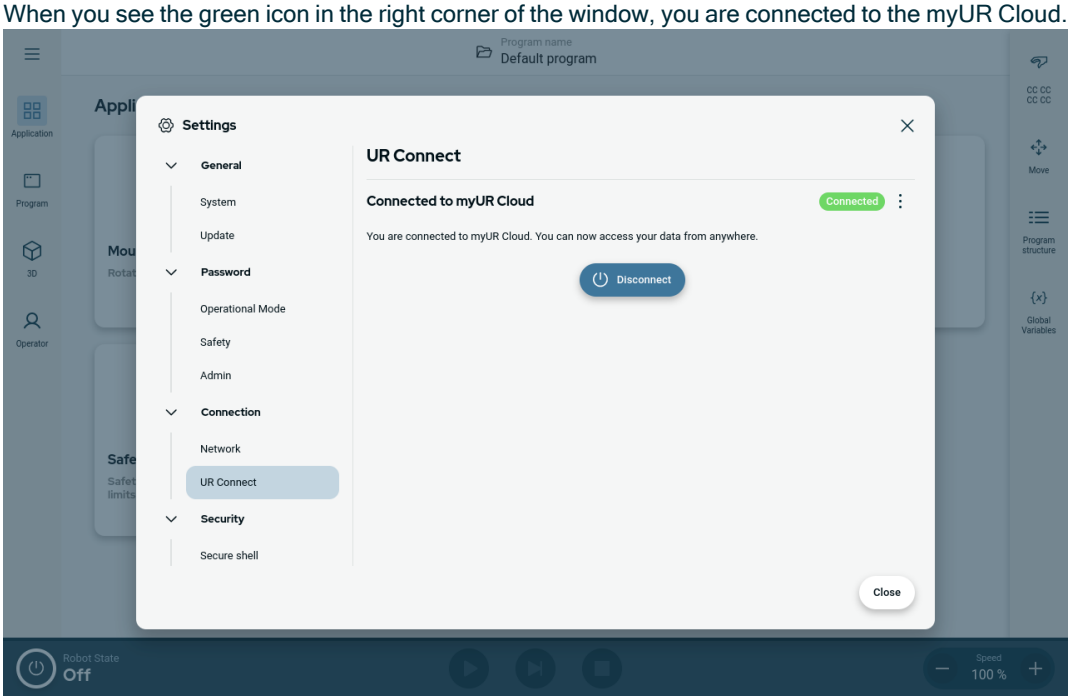
Connect PolyScope X to myUR Cloud

You have to connect your PolyScope X software to the myUR Cloud service.
You need to find you PIN code in your myUR account.

1. Go to the **Settings** tab.
2. Go to the **URConnect** tab.
3. Tap the **Connect** button on the main UR Connect page.
4. Add your PIN code from myUR.



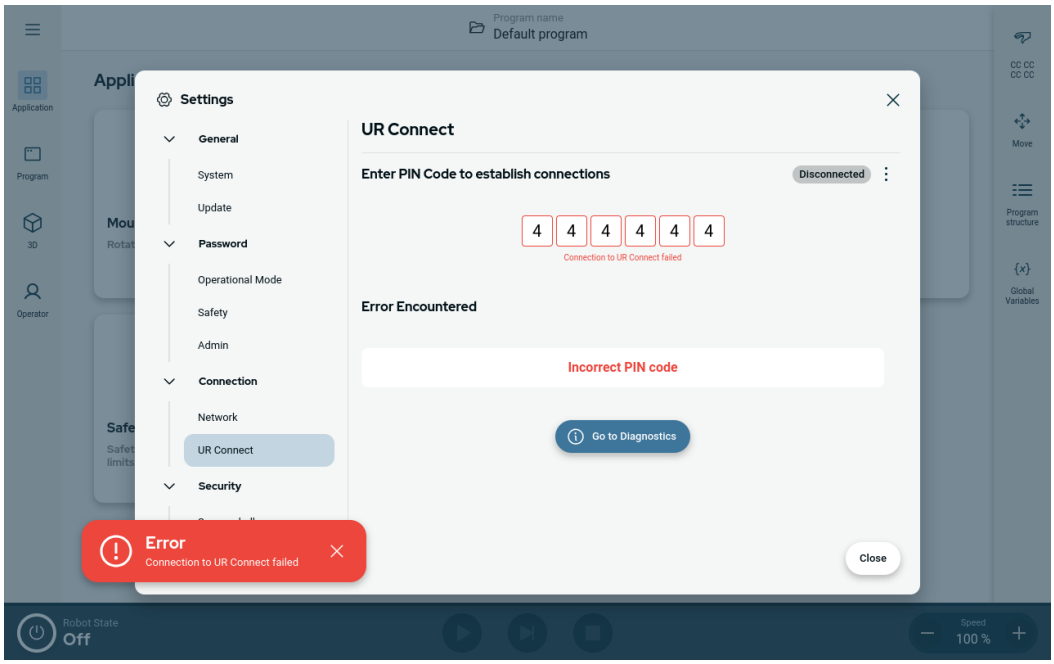
When you see the green icon in the right corner of the window, you are connected to the myUR Cloud.



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Unsuccessful connect

If you see the "Incorrect PIN code", please review your PIN code from myUR.



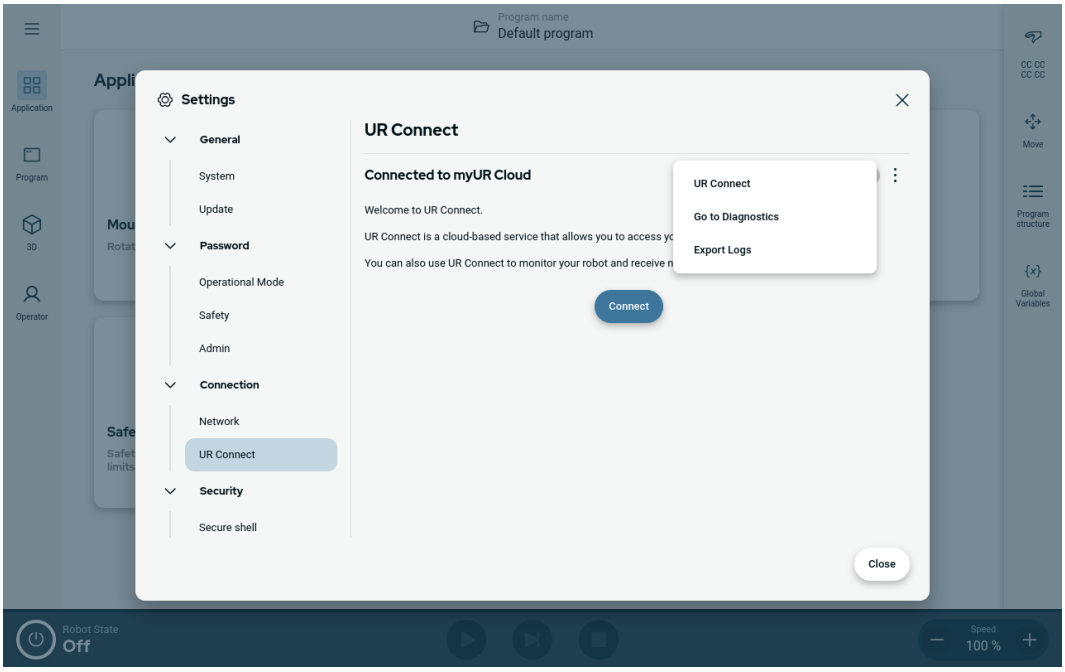
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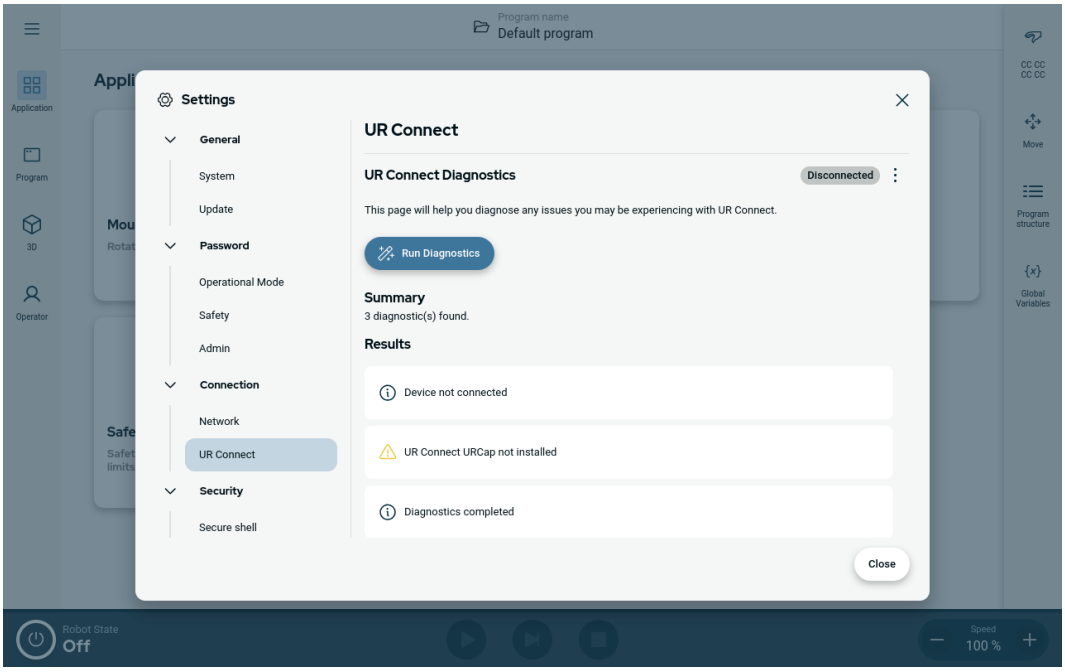
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Diagnostics

If you experience any unexpected when the UR Connect is active, you can go to the Diagnostics.

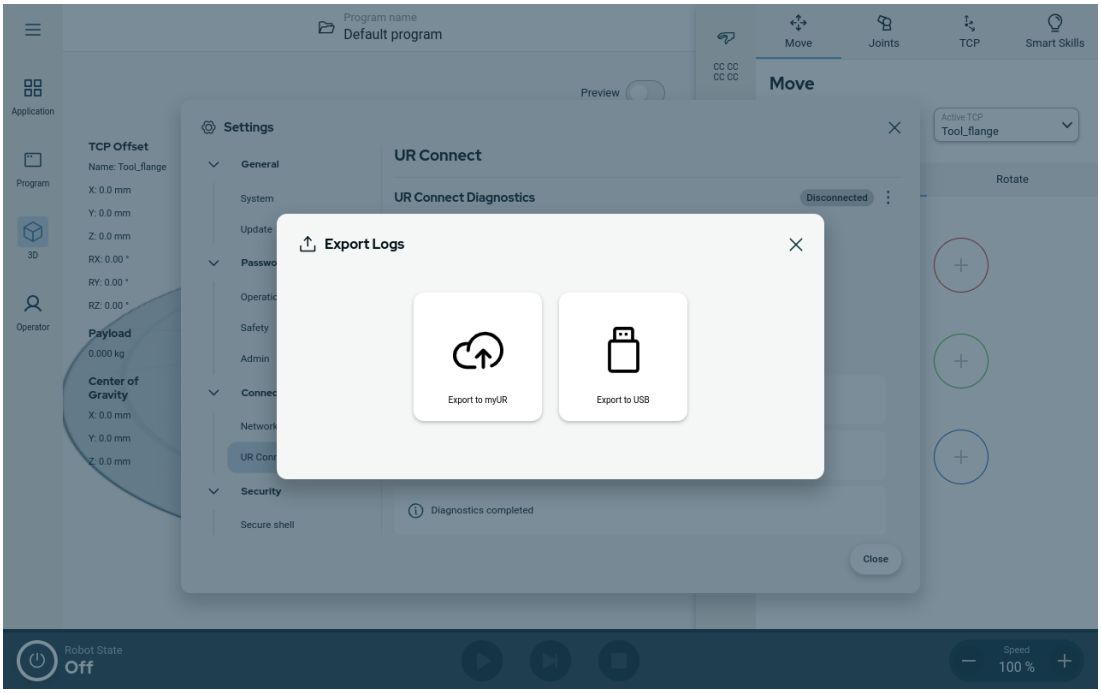
1. Go to the **Settings** tab.
2. Go to the **URConnect** tab.
3. Tap the kebab menu in the top right corner.
4. Select the **Diagnostics** option.





Export logs It is possible to export the UR Connect logs from your PolyScope X software.

1. Go to the **Settings** tab.
2. Go to UR Connect.
3. Tap the kebab menu in the top right corner.
4. Select the **Export Logs** option.
5. Select **Export to myUR** or **Export to USB**.



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15. Risk Assessment

Description

The risk assessment is a requirement that shall be performed for the application. The application risk assessment is the responsibility of the integrator. The user can also be the integrator.

The robot is partly completed machinery, as such the safety of the robot application depends on the tool/end effector, obstacles and other machines. The party performing the integration must use ISO 12100 and ISO 10218-2 to conduct the risk assessment. Technical Specification ISO/TS 15066 can provide additional guidance for collaborative applications. The risk assessment shall consider all tasks throughout the lifetime of the robot application, including but not limited to:

- Teaching the robot during set-up and development of the robot application
- Troubleshooting and maintenance
- Normal operation of the robot application

A risk assessment must be conducted **before** the robot application is powered on for the first time. The risk assessment is an iterative process. After physically installing the robot, verify the connections, then complete the integration. A part of the risk assessment is to determine the safety configuration settings, as well as the need for additional emergency stops and/or other protective measures required for the specific robot application.

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Safety configuration settings

Identifying the correct safety configuration settings is a particularly important part of developing robot applications. Unauthorized access to the safety configuration must be prevented by enabling and setting password protection.



WARNING

Failure to set password protection can result in injury or death due to purposeful or inadvertent changes to configuration settings.

- Always set password protection.
- Set up a program for managing passwords, so that access is only by persons who understand the effect of changes.

Some safety functions are purposely designed for collaborative robot applications. These are configurable through the safety configuration settings. They are used to address risks identified in the application risk assessment.

The following limit the robot and as such can affect the energy transfer to a person by the robot arm, end effector and workpiece.

- **Force and power limiting**: Used to reduce clamping forces and pressures exerted by the robot in the direction of movement in case of collisions between the robot and the operator.
- **Momentum limiting**: Used to reduce high transient energy and impact forces in case of collisions between robot and operator by reducing the speed of the robot.
- **Speed limitation**: Used to ensure the speed is less that the configured limit.

The following orientation settings are used to avoid movements and reduce exposure of sharp edges and protrusions to a person.

- **Joint, elbow and tool/end effector position limiting**: Used to reduce risks associated with certain body parts: Avoid movement towards head and neck.
- **Tool/end effector orientation limiting**: Used to reduce risks associated with certain areas and features of the tool/end effector and work-piece: Avoid sharp edges being pointed towards the operator, by turning the sharp edges inward towards the robot.

Stopping performance risks

Some safety functions are purposely designed for any robot application. These features are configurable through the safety configuration settings. They are used to address risks associated with the stopping performance of the robot application.

The following limit the robot stopping time and stopping distance to ensure stopping will occur before reaching the configured limits. Both settings automatically affect the speed of the robot to ensure the limit is not exceeded.

- **Stopping Time Limit**: Used to limit the stopping time of the robot.
- **Stopping Distance Limit**: Used to limit the stopping distance of the robot.

If either of the above is used, there is no need for manually performed periodic stopping performance testing. The robot safety control does continuous monitoring.

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If the robot is installed in a robot application where hazards cannot be reasonably eliminated or risks cannot be sufficiently reduced by use of the built-in safety-related functions (e.g. when using a hazardous tool/end effector, or hazardous process), then safeguarding is required.



WARNING

Failure to conduct a application risk assessment can increase risks.

- Always conduct an application risk assessment for foreseeable risks and reasonably foreseeable misuse.

  For collaborative applications, the risk assessment includes the foreseeable risks due to collisions and to reasonably foreseeable misuse.

  The risk assessment shall address:

  - Severity of harm
  - Likelihood of occurrence
  - Possibility to avoid the hazardous situation

Potential hazards

Universal Robots identifies the potential significant hazards listed below for consideration by the integrator. Other significant hazards can be associated with a specific robot application.

- Penetration of skin by sharp edges and sharp points on tool/end effector or tool/end effector connector.
- Penetration of skin by sharp edges and sharp points on nearby obstacles.
- Bruising due to contact.
- Sprain or bone fracture due to impact.
- Consequences due to loose bolts that hold the robot arm or tool/end effector.
- Items falling out of, or flying from the tool/end effector, e.g. due to a poor grip or power interruption.
- Mistaken understanding of what is controlled by multiple emergency stop buttons.
- Incorrect setting of the safety configuration parameters.
- Incorrect settings due to unauthorized changes to the safety configuration parameters.

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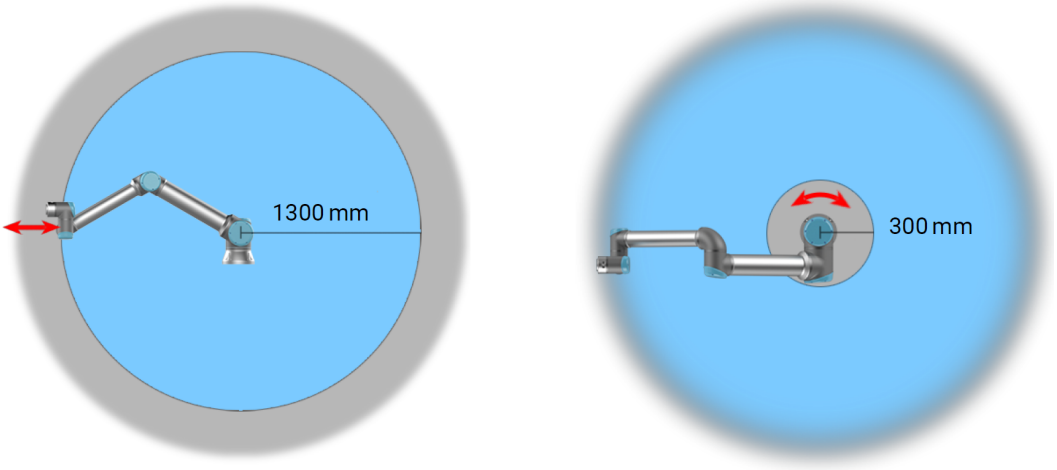
15.1. Pinch Hazard

Description

You can avoid pinching hazards by removing obstacles in these areas, by placing the robot differently, or by using a combination of safety planes and joint limits to eliminate the hazards by preventing the robot moving into this area of its workspace.

CAUTION

Placing the robot in certain areas can create pinching hazards that can lead to injury.



Due to the physical properties of the robot arm, certain workspace areas require attention regarding pinching hazards. One area (left) is defined for radial motions when the wrist 1 joint is at least 1300 mm from the base of the robot. The other area (right) is within 300 mm of the base of the robot, when moving tangentially.

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15.2. Stopping Time and Stopping Distance

Description

NOTICE

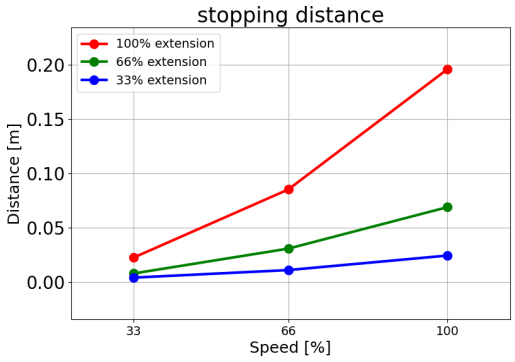
You can set user-defined safety rated maximum stopping time and distance.
If user-defined settings are used, the program speed is dynamically adjusted to always comply with the selected limits.

The graphical data provided for **Joint 0 (base)**, **Joint 1 (shoulder)** and **Joint 2 (elbow)** is valid for stopping distance and stopping time:

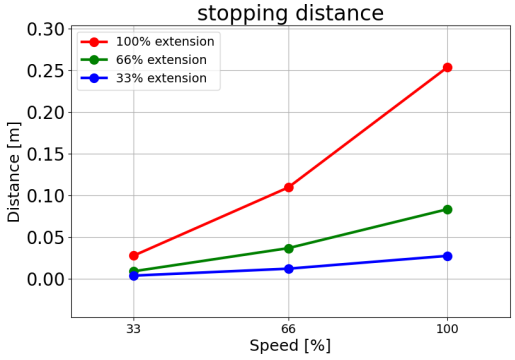
- Category 0
- Category 1
- Category 2

The **Joint 0** test was carried out using a horizontal movement, where the rotational axis was perpendicular to the ground. For the **Joint 1** and **Joint 2** tests, the robot followed a vertical trajectory, where the rotational axes were parallel to the ground, and the stop was done while the robot was moving downward.
The Y-axis is the distance from where the stop is initiated to the final position.
The payload CoG is at the tool flange.

Joint 0 (BASE)
Stopping distance in meters for 33% of 12.5kg

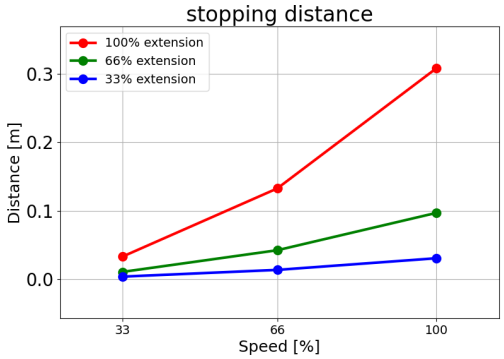


Stopping distance in meters for 66% of 12.5kg



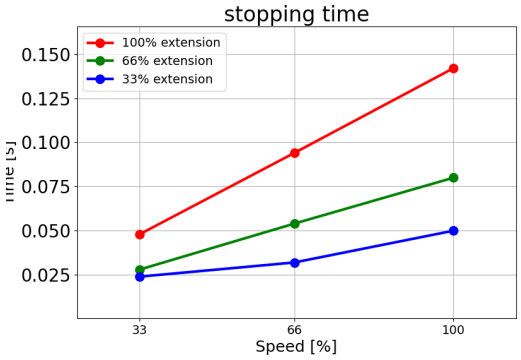
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Stopping distance in meters for maximum payload of 12.5kg

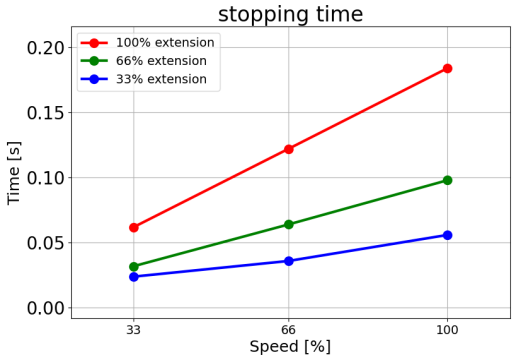


Joint 0 (BASE)

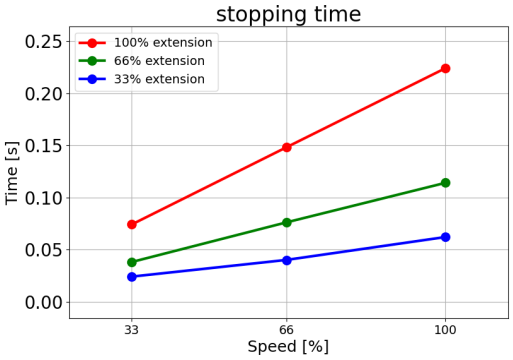
Stopping time in seconds for 33% of 12.5kg



Stopping time in seconds for 66% of 12.5kg



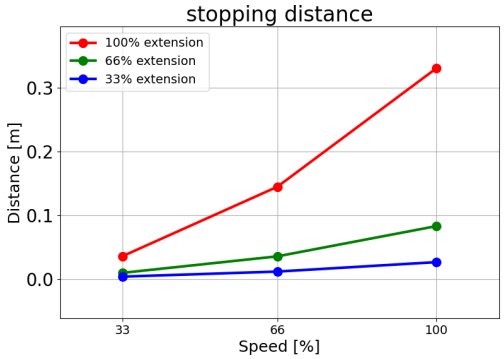
Stopping time in seconds for maximum payload of 12.5kg



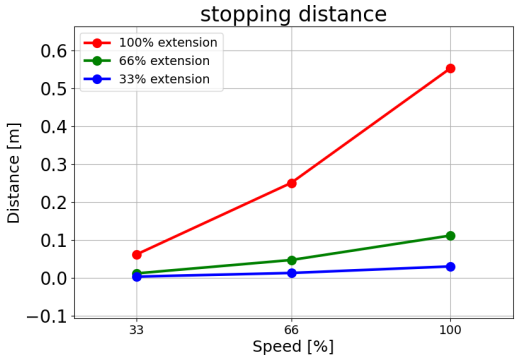
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Joint 1 (SHOULDER)

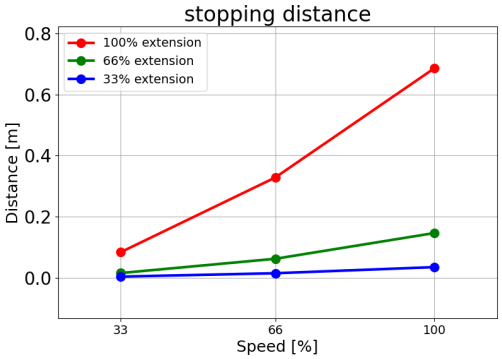
Stopping distance in meters for 33% of 12.5kg



Stopping distance in meters for 66% of 12.5kg

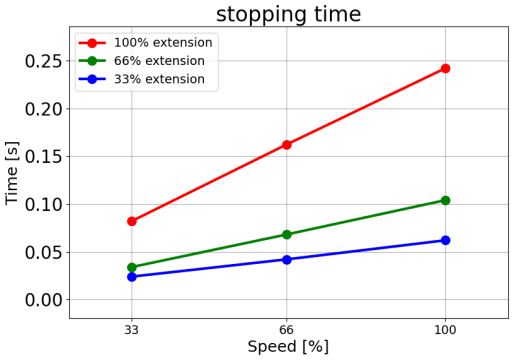


Stopping distance in meters for maximum payload of 12.5kg



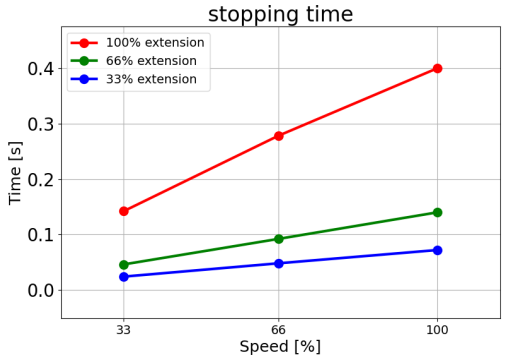
Joint 1 (SHOULDER)

Stopping time in seconds for 33% of 12.5kg

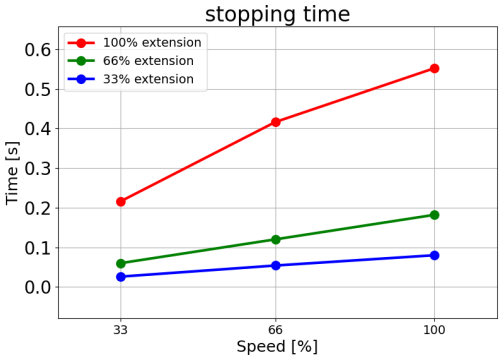


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Stopping time in seconds for 66% of 12.5kg

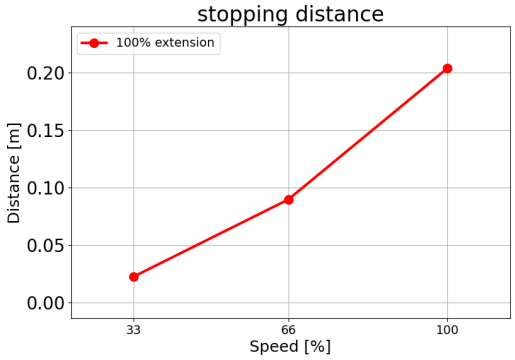


Stopping time in seconds for maximum payload of 12.5kg

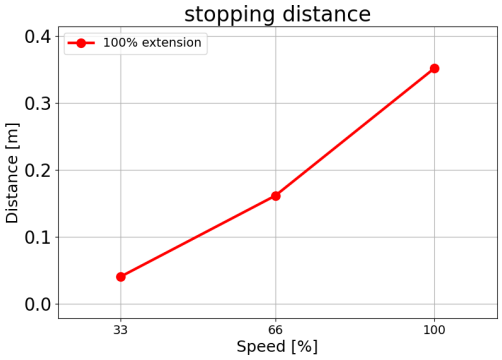


Joint 2 (ELBOW)

Stopping distance in meters for 33% of 12.5kg

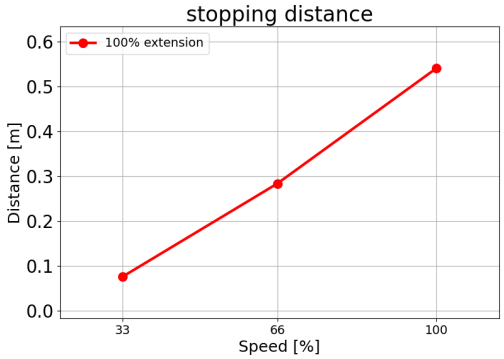


Stopping distance in meters for 66% of 12.5kg



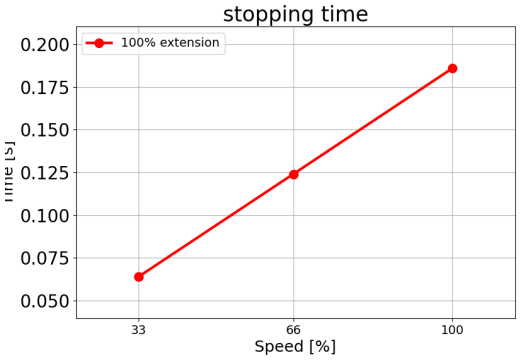
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Stopping distance in meters for the maximum payload of 12.5kg

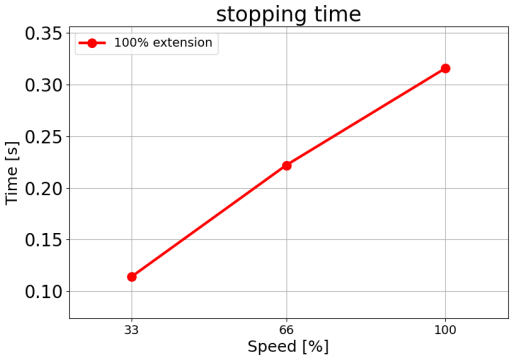


Joint 2 (ELBOW)

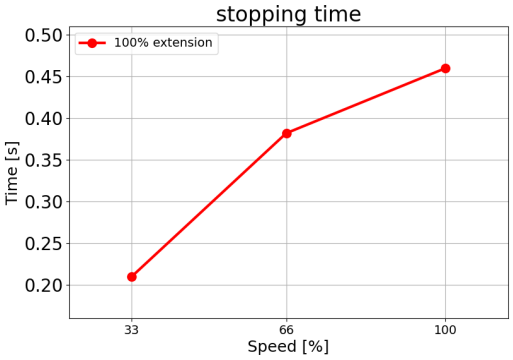
Stopping time in seconds for 33% of 12.5kg



Stopping time in seconds for 66% of 12.5kg



Stopping time in seconds for the maximum payload of 12.5kg



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15.3. Stop Categories

Description

Depending on the circumstances, the robot can initiate three types of stop categories defined according to IEC 60204-1. These categories are defined in the following table.

Stop Category	Description
0	Stop the robot by immediate removal of power.
1	Stop the robot in an orderly, controlled manner. Power is removed once the robot is stopped.
2	*Stop the robot with power available to the drives, while maintaining the trajectory. Drive power is maintained after the robot is stopped.

*Universal Robots robots' Category 2 stops are further described as SS1 or as SS2 type stops according to IEC 61800-5-2.

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16. Emergency Events

Description Follow the instructions here to handle emergency situations, such as activating the emergency stop using the red push-button. This section also describes how to manually move the system without power.

16.1. Emergency Stop

Description The Emergency Stop or E-stop is the red push-button located on the Teach Pendant. Press the emergency stop push-button to stop all robot motion. Activating the emergency stop push-button causes a stop category one (IEC 60204-1).
Emergency stops are not safeguards (ISO 12100).
Do not use the emergency stop for routine stopping or as a substitute for normal shutdown or power-off procedures.

Emergency stops are complementary protective measures that do not prevent injury. The risk assessment of the robot application determines if additional emergency stop push-buttons are required. The emergency stop function and the actuating device must comply with ISO 13850.

After an emergency stop is actuated, the push-button latches in that setting. As such, each time an emergency stop is activated, it must be manually reset at the push-button that initiated the stop. Before resetting the emergency stop push-button, you must visually identify the condition for activating the emergency stop, correct the issue, and verify that the hazardous condition is removed. Visual assessment of all the equipment in the application is required. Once the problem is solved, reset the emergency stop push-button.

To reset the emergency stop push-button

1. Hold the push-button and twist clockwise until the latching disengages.
   You should feel when the latching is disengaged, indicating the push-button is reset.
2. Verify the situation and whether to reset the emergency stop.
3. After resetting the emergency stop, restore power to the robot and resume operation.

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16.2. Movement Without Drive Power

Description

In the event of an emergency, when powering the robot is either impossible or unwanted, you can use forced back-driving to move the robot arm.

Forced back-driving requires you to push, or pull, the robot arm hard to move the joint. Bigger robot arms can involve more than one person to move the joint.

Each joint brake has a friction clutch that enables movement during high forced torque. Forced back-driving requires high force and one or more people may be required to move the robot.

In clamping situations, two or more people are required to do the forced back-driving. In some situations, two or more people are required to disassemble the robot arm.

Personnel using the UR robot are to be trained to respond to emergency events. Supplemental information shall be provided, on integration.



WARNING

Risks due to an unsupported robot arm breaking or falling can cause injury or death.

- Do not disassemble the robot during an emergency event.
- Support the robot arm before removing power.



NOTICE

Moving the robot arm manually is intended for emergency and service purposes only. Unnecessary moving of the robot arm can lead to property damage.

- Do not move the joint more than 160 degrees, to ensure the robot can find its original physical position.
- Do not move any joint more than necessary.

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16.3. Operational Mode

Description

You access and activate different modes using Teach Pendant or the Dashboard Server. If an external mode selector is integrated, it control the modes - not PolyScope X or the Dashboard Server.

Automatic Mode When this mode is activated the robot can only execute a program of pre-defined tasks. You cannot modify or save programs and installations.

Manual Mode When this mode is activated you can program the robot. You can modify and save programs and installations. The speeds used in Manual Mode must be limited to prevent injury. When the robot is operating in Manual Mode, a person could be positioned within reach of the robot. The speed must be limited to the value that is appropriate for the application risk assessment.



WARNING

Injury can occur if the speed used, while the robot is operating in Manual Mode, is too high.

Recovery Mode This mode activates when a safety limit from the active limit set is violated, the robot arm performs a Stop Category 0. If an active safety limit, such as a joint position limit or a safety boundary, is violated already when the robot arm is powered on, it starts up in Recovery mode. This makes it possible to move the robot arm back within the safety limits. In Recovery mode, the movement of the robot arm is restricted by a fixed limit that you cannot customize.

High Speed Manual Mode When this mode is enabled, you can temporarily exceed the default speed limit of the tool and the elbow.
The robot performs a Safeguard Stop in Manual mode, if a Three-Position Enabling Device is configured, and either released (not pressed) or it is fully compressed.

Switching between Automatic mode to Manual mode requires the Three-Position Enabling Device to be fully released and pressed again to allow the robot to move. When using High Speed Manual Mode, use safety joint limits or safety planes to restrict the robot's moving space.



NOTICE

After five minutes of inactivity the speed limit resets to the default.

To enable High Speed Manual

1. Tap **Application** and select **Safety**.
2. Access the **Three Position** options.
3. On the page, slide the button **Allow manual high speed**.

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Mode switching

Operational mode	Manual	Automatic
Move robot with +/- on Move Tab	x	
Freedrive	x	
Execute Programs	Reduced speed*	x
Edit & save program	x	

*If a Three-Position Enabling device is configured, the robot operates at Manual Reduced Speed unless High Speed Manual Mode is enabled.



WARNING

- Any suspended safeguards must be returned to full functionality before selecting Automatic Mode.
- Wherever possible, Manual Mode shall only be used with all persons located outside the safeguarded space.
- If an external mode selector is used, it must be placed outside the safeguarded space.
- No-one is to enter, or be within, the safeguarded space in Automatic Mode, unless safeguarding is used or the collaborative application is validated for power and force limiting (PFL).

Three-Position Enabling Device

When a Three-Position Enabling Device is used and the robot is in Manual Mode, movement requires pressing the Three-Position Enabling Device to the center-on position. The Three-Position Enabling Device has no effect in Automatic Mode.



NOTICE

- Some UR robot sizes might not be equipped with a Three-Position Enabling Device. If the risk assessment requires the enabling device, a 3PE Teach Pendant must be used.

A 3PE Teach Pendant (3PE TP) is recommended for programming. If another person can be within the safeguarded space when in Manual Mode, an additional device can be integrated and configured for the additional person's use.

Switching Modes

To switch between modes, in the Right Header, select the profile icon to display the Mode Selection.

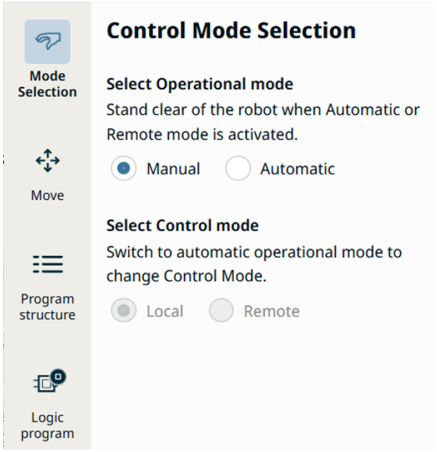
- Automatic indicates the operational mode of the robot is set to Automatic.
- Manual indicates the operational mode of the robot is set to Manual.

PolyScope X is automatically in Manual Mode when the Safety I/O configuration with Three-Position Enabling Device is enabled.

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Select Remote Mode

It is only possible to change the remote mode, when you have changed the operational mode to "Automatic".
If you change remote mode from "remote" to "local" the operational mode will go back to "manual".



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17. Commissioning

Description

The following tests must be conducted before using the robot application for the first time or after making any modifications.

- Verify all safety inputs and outputs are correctly connected.
- Test all connected safety input and output, including devices common to multiple machines or robots, are functioning as intended.
- Test emergency stop buttons and inputs to verify the robot stops and the brakes engage.
- Test safeguard inputs to verify the robot motion stops. If safeguard reset is configured, check that it functions as intended.
- Look at the initialization screen, activate the reduced input and verify the screen changes.
- Change the operational mode to verify the mode icon changes in top right corner of PolyScope screen.
- Test the 3-position enabling device to verify that pressing to the center on position enables motion in manual mode at a reduced speed.
- If the Emergency Stop outputs are used, press the Emergency Stop push-button and verify that there is a stop of the whole system.
- Test the system connected to Safety I/O Signals in the Installation section to verify the output changes are detected.
- Determine the commissioning requirements of your robot application.

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18. Transportation

Description

Only transport the robot in its original packaging. Save the packaging material in a dry place if you want to move the robot later.
When moving the robot from its packaging to the installation space, hold both tubes of the robot arm at the same time. Hold the robot in place until all mounting bolts are securely tightened at the base of the robot.
Lift the Control Box by its handle.



WARNING

Incorrect lifting techniques, or using improper lifting equipment, can lead to injury.

- Avoid overloading your back or other body parts when lifting the equipment.
- Use proper lifting equipment.
- All regional and national lifting guidelines shall be followed.
- Make sure to mount the robot according to the instructions in Mechanical Interface.



NOTICE

If the robot is attached to 3rd third-party application/ installation during transport, please refer to the following:

- Transporting the robot without its original packaging will void all warranties provided by Universal Robots A/S.
- If the robot is transported as part of a prefabricated solution, securely mounted, and in full compliance with the recommendations outlined below, it is not considered a breach of warranty.

Disclaimer

Universal Robots cannot be held responsible for any damage caused by transportation of the equipment.
See the recommendations for transportation without packaging at: universal-robots.com/manuals

18.1. Transportation Without Packaging

Description

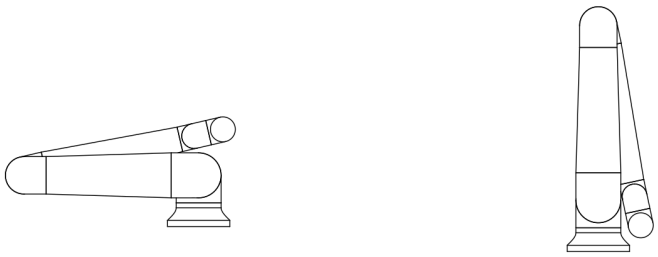
Universal Robots always recommends transporting the robot in its original packaging.
These recommendations reduce unwanted vibrations in joints and brake systems and reduce joint rotation.
If you transport the robot without its original packaging, follow these guidelines:

- Fold the robot as much as possible - do not transport the robot in the singularity position.
- Move the center of gravity of the robot as close to the base as possible.
- Secure each tube to a solid surface on two different points on the tube.
- Secure any attached end effector rigidly in 3 axes.

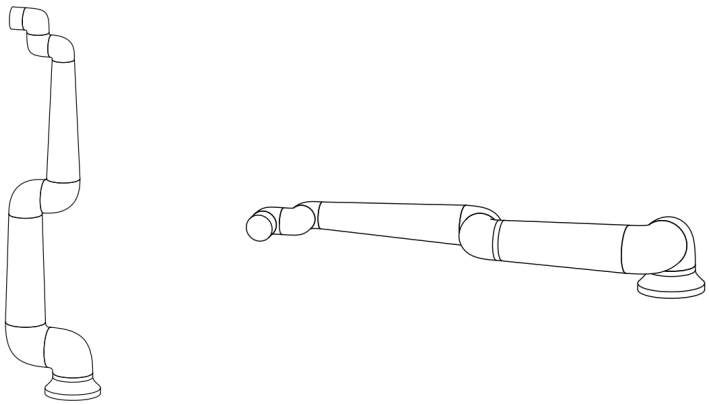
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Transport

Fold the robot as much as possible.



Do not transport extended. (singularity position)



Secure the tubes to a solid surface.
Secure attached end effector in 3 axes.



18.2. Teach Pendant Storage

Description

The operator needs to have a clear understanding about what the e-Stop on the Teach Pendant affects when pressed. For example there can be confusion with a multi-robot installation. It should be made clear if the e-Stop on the Teach Pendant stops the whole installation or only its connected robot.
If there could be confusion, store the Teach Pendant such that the e-Stop button is not visible or usable.

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18.3. Long Term Storage

Description

This section describes general guidelines for long-term storage of robots and spare parts.
This applies for all robot generations and spare parts.

A robot is considered long-term stored when it is stored for a period of 6 months or more.

Guidelines

In order to keep the robot and spare parts in its best possible condition, it is recommended to follow normal good practice which is:

- Storage temperature: 10°C - 30°C
- Humidity: RH 20-60%
- Universal Robots recommends to unpack and start up robots at least **yearly** and let them run a light load program rotating in all joints at least 90 degrees 5 times in each direction to distribute the lubricants.
  If possible, also mount spare parts joints on an arm and perform the same operation routine.
- In rare occurrences there may be a need for wiping down the robots after storage to remove any excess lubricants that have migrated out of the sealings.
- The battery is designed to last for the lifetime of the robot and will not be charged when power is applied to the system. The battery service life is 8 to 10 years, but for e-Series and UR Series it can be replaced.
- Flash memory can lose their data capacity over time, therefore there is a potential risk that the data on e.g. the SD-card will have to be re-flashed.

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19. Maintenance and Repair

Description

Any maintenance work, inspection and calibration shall be conducted in compliance with all safety instructions in this manual, the UR e-Series, and according to local requirements.
Repair work shall be done by Universal Robots. Client-designated, trained individuals can do repair work, provided they follow the Service Manual.

Safety for Maintenance

The purpose of maintenance and repair is to ensure the system is kept functioning as expected. When working on the robot arm or control box, you must observe the procedures and warnings below.



WARNING

Failure to adhere to any of the safety practices, listed below, can result in injury.

- Unplug the main power cable from the bottom of the Control Box to ensure that it is completely unpowered. Power off any other source of energy connected to the robot arm or Control Box. Take necessary precautions to prevent other persons from powering on the system during the repair period.
- Check the earth connection before re-powering the system.
- Observe ESD regulations when parts of the robot arm or Control Box are disassembled.
- Prevent water and dust from entering the robot arm or Control Box.

Safety for Maintenance



WARNING

Failure to leave space to accommodate the Control Box with the door fully open can lead to injury.

- Provide at least 915 mm of space to enable the Control Box door to open fully, providing access for servicing.



WARNING: ELECTRICITY

Disassembling the Control Box power supply too quickly after switching off can result in injury due to electrical hazards.

- Avoid disassembling the power supply inside the Control Box, as high voltages (up to 600 V) can be present inside these power supplies for several hours after the Control Box has been switched off.

After troubleshooting, maintenance, and repair work, ensure that safety requirements are fulfilled. Adhere to national or regional work safety regulations. The correct functioning of all safety function settings shall also be tested and validated.

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19.1. Testing Stopping Performance

Description

Test periodically to determine if stopping performance is degraded. Increased stopping times can require safeguarding to be modified, possibly with changes to the installation. If stop time and/or stop distance safety functions are used and are the basis of the risk reduction strategy, no monitoring or testing of stopping performance is required. The robot does continuous monitoring.

19.2. Robot Arm Cleaning and Inspection

Description

As part of regular maintenance the robot arm can be cleaned, in accordance with the recommendations in this manual and local requirements.

Cleaning Methods

To address the dust, dirt, or oil on the robot arm and/or Teach Pendant, simply use a cloth alongside one of the cleaning agents provided below.

Surface Preparation: Before applying the below solutions, surfaces may need to be prepared by removing any loose dirt or debris.

Cleaning agents:

- Water
- 70% Isopropyl alcohol
- 10% Ethanol alcohol
- 10% Naphtha (Use to remove grease.)

Application: The solution is typically applied to the surface that needs cleaning using a spray bottle, brush, sponge, or cloth. It can be applied directly or diluted further depending on the level of contamination and the type of surface being cleaned.
Agitation: For stubborn stains or heavily soiled areas, the solution may be agitated using a brush, scrubber, or other mechanical means to help loosen the contaminants.
Dwell Time: If necessary, the solution is allowed to dwell on the surface for a up to 5 minutes to penetrate and dissolve the contaminants effectively.
Rinsing: After the dwell time, the surface is typically rinsed thoroughly with water to remove the dissolved contaminants and any remaining cleaning agent residue. It's essential to ensure thorough rinsing to prevent any residue from causing damage or posing a safety hazard.
Drying: Finally, the cleaned surface may be left to air dry or dried using towels.



WARNING
DO NOT USE BLEACH in any diluted cleaning solution.

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WARNING

Grease is an irritant and can cause an allergic reaction. Contact, inhalation or ingestion can cause illness or injury. To prevent illness or injury, adhere to the following:

- PREPARATION:
  - Ensure that the area is well ventilated.
  - Have no food or beverages around the robot and cleaning agents.
  - Ensure that an eye wash station is nearby.
  - Gather the required PPE (gloves, eye protection)
- WEAR :
  - Protective gloves: Oil resistant gloves (Nitrile) impermeable and resistant to product.
  - Eye protection is recommended to prevent accidental contact of grease with eyes.
- DO NOT INGEST.
- In the event of
  - contact with skin, wash with water and a mild cleaning agent
  - a skin reaction, get medical attention
  - contact with the eyes, use an eyewash station, get medical attention.
  - inhalation of vapors or ingestion of grease, get medical attention
- After grease work
  - clean contaminated work surfaces.
  - dispose responsibly of any used rags or paper used for cleaning.
- Contact with children and animals is prohibited.

Robot Arm Inspection Plan

The table below is a checklist of the type of inspections recommended by Universal Robots. Perform inspections regularly as advised in the table. Any referenced parts found to be in an unacceptable state must be rectified or replaced.

Inspection action type			Timeframe		
			Monthly	Biannually	Annually
1	Check flat rings	V		✗	
2	Check robot cable	V		✗	
3	Check robot cable connection	V		✗	
4	Check Robot Arm mounting bolts *	F	✗		
5	Check Tool mounting bolts *	F	✗		
6	Round Sling	F			✗

Robot Arm Inspection Plan

NOTICE

Using compressed air to clean the robot arm can damage the robot arm components.

- Never use compressed air to clean the robot arm.

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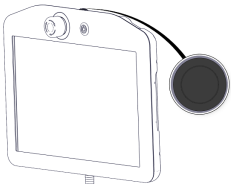
Robot Arm Inspection Plan

1. Move the Robot Arm to ZERO position, if possible.
2. Turn off and disconnect the power cable from Control Box.
3. Inspect the cable between Control Box and Robot Arm for any damage.
4. Check the base mounting bolts are properly tightened.
5. Check the tool flange bolts are properly tightened.
6. Inspect the flat rings for wear and damage.
   - Replace the flat rings if they are worn out or damaged.

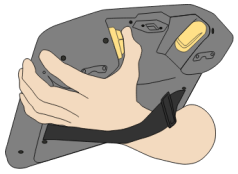
NOTICE
If any damage is observed on a robot within the warranty period, contact the distributor where the robot was purchased.

Inspection

1. Unmount any tool/s or attachment/s or set the TCP/Payload/CoG according to tool specifications.
2. To move the robot arm in Freedrive:
   - On a 3PE Teach Pendant, rapidly light-press, release, light-press again and keep holding the 3PE button in this position.

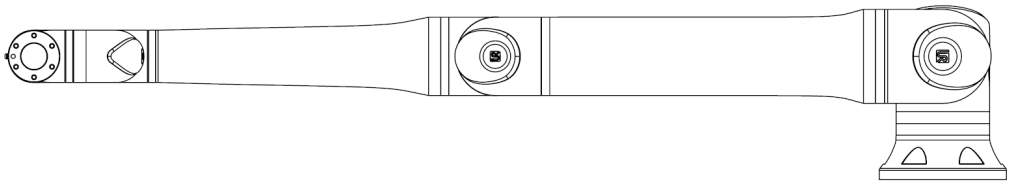


Power button



3PE button

3. Pull/Push the robot to a horizontally elongated position and release.



4. Verify the robot arm can maintain the position without support and without activating Freedrive.

19.3. Cleaning TP and CB

Cleaning the Teach Pendant Touch Screen

Use a mild, industrial cleaning agent without thinning agents or any aggressive additives. Do not use an abrasive material to wipe down the screen. Universal Robots does not recommend a specific cleaning agent.

Cleaning the Control Box

Wipe down the Control box with a damp cloth, if necessary.
Use the cleaning recommendation listed in the user manual.

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Replace the Control Box Filters

There is a filter on either side of the Control Box.

1. Gently remove the outer plastic frame by pulling where the red arrows indicate, as shown in Figure 3.7 below. The frame tilts outward.
2. Replace filters.

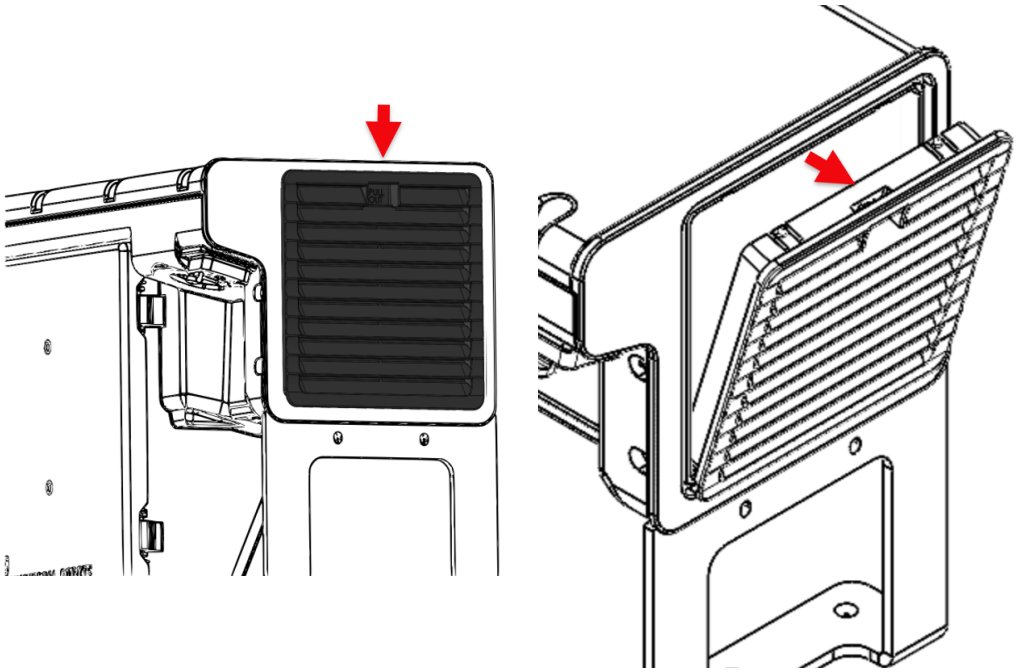


Figure 3.7. Replace the Control Box Filters.

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20. Disposal and Environment

Description

Universal Robots robots must be disposed of in accordance with the applicable national laws, regulations and standards. This responsibility rests with the owner of the robot.

UR robots are produced in compliance with restricted use of hazardous substances to protect the environment; as defined by the European RoHS directive 2011/65/EU. If robots (robot arm, Control Box, Teach Pendant) are returned to Universal Robots Denmark, then the disposal is arranged by Universal Robots A/S.

The disposal fee for UR robots sold on the Danish market is prepaid to DPA-system by Universal Robots A/S. Importers in countries covered by the European WEEE Directive 2012/19/EU must make their own registration to the national WEEE register of their country. The fee is typically less than 1€/robot.

You can find a list of national registers here: https://www.ewrn.org/national-registers.
Search for Global Compliance here: https://www.universal-robots.com/download.

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Substances in Robots

Robot arm

- Tubes, Base Flange, Tool mounting bracket: Anodized aluminum
- Joint housings: Powder coated aluminum
- Black band sealing rings: AEM rubber
  - additional slip ring under black band: moulded black plastic
- Endcaps/ lids: PC/ASA Plastic
- Minor mechanical components e.g. screws, nuts, spacers (steel, brass, and plastic)
- Wire bundles with copper wires and minor mechanical components e.g. screws, nuts, spacers (steel, brass, and plastic)

Robot arm joints (internal)

- Gears: Steel and grease (detailed in the Service Manual)
- Motors: Iron core with copper wires
- Wire bundles with copper wires, PCB's, various electronic components and minor mechanical components
- Joint seals and O-rings contain a small amount of PFAS which is a compound within PTFE (commonly known as Teflon^{TM}).
- Grease: synthetic + mineral oil with a thickener of either lithium complex soap or Urea. Contains molybdenum.
  - Depending on model and date of production, the color of the grease could be yellow, magenta, dark pink, red, green.
  - The Service Manual details the handling precautions and Grease Safety Data Sheets

Control box

- Cabinet (enclosure): Powder coated steel
  - Standard Control Box
- Aluminum sheet metal housing (internal to the cabinet). This is also the housing of the OEM controller.
  - Standard Control Box and OEM controller.
- Wire bundles with copper wires, PCB's, various electronic components, plastic connectors, and minor mechanical components e.g. screws, nuts, spacers (steel, brass, and plastic)
- A lithium battery is mounted to a PCB. See the Service Manual for how to remove.

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21. Declarations and Certifications

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21.1. Declaration of Incorporation (original)

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UNIVERSAL ROBOTS

Manufacturer:	**Person in the Community Authorized to Compile the Technical File:**
Universal Robots A/S Energivej 51, DK-5260 Odense S DK	**David Brandt,** *Vice President and Chief Technology Officer, R&D* Universal Robots A/S, Energivej 51, DK-5260 Odense S Denmark

Description and Identification of the Partly-Completed Machine(s):

Product and Function:	**Industrial robot** *multi-purpose, multi-axis manipulator with standard control box (CB5 v5.X, X is 5 or higher), standard length cables & with or without UR 3PE teach pendant* Function is determined by the completed machine (robot application or cell with end-effector, intended use and application program).
Model:	**UR3e, UR5e, UR7e, UR10e, UR12e, UR16e** (e-Series) **with the standard control box** *(model CB5 v5.X, where X is 5 or higher)* *Effective October 2020: Teach Pendants with 3-Position Enabling (3PE TP) & standard Teach Pendants (TP).* *Effective May 2021: UR10e specification improvement to 12.5kg maximum payload.*
Serial Number:	**Starting XY 24 5 0 00000 and higher** *Factory year* / *e-Series* *Sequential numbering, restarting at 0 each year* *3 = UR3e, 5 = UR5e, 7 = UR7e, 0 = UR10e, 1 = UR12e, 2 = UR10e (12kg payload), 6 = UR16e* ***NOTE**: This DOI is NOT applicable for use with the OEM Controller, See controller markings.*
Incorporation:	**Universal Robots' e-Series (UR3e, UR5e, UR7e, UR10e, UR12e and UR16e) with CB5 v5.X shall only be put into service upon being integrated into a final complete machine (robot application or cell), which conforms with the provisions of the Machinery Directive and other applicable Directives**.

It is declared that the above products fulfil, for what is supplied, the following directives as detailed below:
When this partly completed machine is integrated and becomes a complete machine, the integrator is responsible for the completed machine fulfilling all applicable Directives, applying the CE mark and providing the Declaration of Conformity (DOC).

I. Machinery Directive 2006/42/EC	**The following essential requirements have been fulfilled:** 1.1.2, 1.1.3, 1.1.5, 1.2.1, 1.2.4.3, 1.2.5, 1.2.6, 1.3.2, 1.3.4, 1.3.8.1, 1.3.9, 1.4.1 *with 3PE TP*, 1.5.1, 1.5.2, 1.5.5, 1.5.6, 1.5.8, 1.5.10, 1.6.3, 1.7.2, 1.7.4, 4.1.2.1, 4.1.2.3, 4.1.3, 4.3.3, Annex VI. It is declared that the relevant technical documentation has been compiled in accordance with Part B of Annex VII of the Machinery Directive.
II. Low-voltage Directive 2014/35/EU	Reference the LVD and the harmonized standards used below.
III. EMC Directive 2014/30/EU	Reference the EMC Directive and the harmonized standards used below.

See the harmonized standards used, as referred to in Article 7(2) of the MD & LV Directives & Article 6 of the EMC Directive:

(I) EN ISO 10218-1:2011 Ж	**(I)** EN ISO 13850:2015	**(III)** EN 61000-3-3: 2013
(I) EN ISO 12100:2010	**(I)(II)** EN IEC 60204-1:2018 *as applicable*	**(III)** EN 61000-6-1:2007 & 2019 *UR3e, UR5e & UR7e ONLY*
(I) EN ISO 13732-1:2008 as *applicable*	**(II)** EN IEC 60320-1:2021	**(III)** EN 61000-6-2:2005 & 2019
(I) EN ISO 13849-1:2015 Ж *2023 edition has no relevant changes*	**(II)** EN IEC 60664-1:2006 & 2020	**(III)** EN IEC 61000-6-3:2007 & 2021 *UR3e, UR5e & UR7e ONLY*
(I) EN ISO 13849-2:2012	**(I)(II)** EN 60947-5-5:1997+A2:2017	
Ж *See TÜV Rheinland Certificates*	**(II)** EN IEC 60947-5-8:2021	

Reference to other technical standards and technical specifications used:

(I) ISO 9409-1:2004 [Type 50-4-M6]	**(III)** EN 60068-2-27:2009	**(III)** EN IEC 61000-6-4:2023
(I) ISO/TS 15066:2016 *as applicable*	**(III)** EN 60068-2-64:2008+A1:2019	**(III)** EN 61326-3-1: 2017 *[Industrial locations SIL 2]*
(III) EN 60068-2-1: 2007	**(II)** EN 60529:1991/A2/AC:2019	**(II)** IEC 61784-3:2021/AMD1:2024 *[SIL2]*
(III) EN 60068-2-2:2007	**(III)** EN IEC 61000-3-2:2019/A2:2024	

The manufacturer, or his authorised representative, shall transmit relevant information about the partly completed machinery in response to a reasoned request by the national authorities.

Approval of full quality assurance system by the notified body Bureau Veritas: ISO 9001 certificate #DK019348, ISO 14001 certificate DK019349, and ISO 45001 certificate #DK019350.

Odense Denmark, 30 March 2026

Roberta Nelson Shea *Global Technical Compliance Officer*

This DOI can change without notice. For the most recent DOI, the latest User Manual and DOI are available from the UR website.

Universal Robots A/S, Energivej 51, DK-5260 Odense S, Denmark
CVR-nr. 29 13 80 60
www.universal-robots.com

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21.2. Certifications UR12e

Description

Third party certification is voluntary. However, to provide the best service to robot integrators, Universal Robots chooses to certify its robots at the recognized test institutes listed below. You can find copies of all certificates in the chapter: Certificates.

Certification

	TÜV Rheinland	Certificates by TÜV Rheinland to EN ISO 10218-1 and EN ISO 13849-1. TÜV Rheinland stands for safety and quality in virtually all areas of business and life. Founded 150 years ago, the company is one of the world's leading testing service providers.
	TÜV Rheinland	The cTUV mark shows that a product complies with Canadian safety standards, proving conformity with Canadian electrical safety standards.
	CHINA RoHS	Universal Robots products conform to CHINA RoHS requirements for controlling pollution by electronic information products. A product declaration table is provided.
	KCs	Universal Robots products have been assessed and conform to KOSHA safety standards.
	KC	Universal Robots products have been evaluated for conformity Korea's EMC requirements.
	Fraunhofer	Universal Robots products are performance tested by Fraunhofer.

Supplier Third Party Certification

	Environment	As provided by our suppliers, Universal Robots e-Series robots shipping pallets comply with the ISPM-15 Danish requirements for producing wood packaging material and are marked in accordance with this scheme.

	Teradyne Robotics	Teradyne Robotics A/S hereby declares that the packaging materials used for the packaging, transport, storage and distribution of our products conform with EU 2025/40 Packaging and Packaging Waste Regulation (PPWR).

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Manufacturer Test Certification

	Universal Robots	Universal Robots e-Series robots undergo continuous internal testing and end of line test procedures. UR testing processes undergo continuous review and improvement.

Declarations according to EU directives

Although EU directives are relevant for Europe, some countries outside Europe recognize and/or require EU declarations. European directives are available on the official homepage: http://eur-lex.europa.eu.
According to the Machinery Directive, Universal Robots' robots are partly completed machines, as such a CE mark is not to be affixed.
You can find the Declaration of Incorporation (DOI) according to the Machinery Directive in the chapter: Declarations and Certificates.

EU REACH

Our product includes components, specifically the blue plastic lids (cups) and grey plastic parts, that contain substances listed on the EU REACH Candidate List (>0.1% w/w).
For reference, please see the Global Compliance Document available for download on our website.
This information is provided to comply with EU REACH obligations for articles placed on the EU market.
Please use our product as intended and follow all operational and safety instructions provided in this manual. For further details, refer to the official REACH Regulation (Consolidated Text: 32006R1907). If you have questions related to product safety, please contact us at: ProductCompliance@teradyne-robotics.com.

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21.3. Certificates UR12e

TÜV Rheinland



Page 1

Certificate

Certificate no. T 72503111 0001

License Holder:
Universal Robots A/S
Energivej 51
5260 Odense S
Denmark

Manufacturing Plant:
See additional page(s) for the listing of 3 factories

Report Number: 31875333 027
Client Reference: Roberta Nelson Shea
Certification acc. to: EN ISO 10218-1:2011
EN ISO 13849-1:2015

Product Information

Certified Product: Industrial Robot

Model Designation: UR3, UR5, UR10, UR15, UR20, UR30, UR3e, UR5e, UR7e, UR10e, UR12e, UR16e, UR8 Long, UR18

Technical Data:
Rated Voltage: AC 100-200V, 50/60Hz or AC 200-240V, 50/60Hz
Rated Current: 15A or 8A
Protection Class: I
Special Remarks: The robot is only a component in a final robot application, collaborative or non-collaborative. The final application/installation must comply with EN ISO 10218-2. Certificate is only valid within used in conjunction with the UR Control Box, with or without a UR Teach Pendant. Includes optional IMMI accessory. The following safety functions have been evaluated and determined to meet PLd Cat. 3 per EN ISO 13849-1:2015:
1- Emergency Stop; 2- Safeguard Stop
3- Joint Position Limit; 4- Joint Speed Limit
5- Pose Limit; 6- Cartesian Speed Limit
7- Force Limit; 8- Momentum Limit
9- Power Limit; 10- Stopping Time Limit
11- Stopping Distance Limit; 12- System Emergency Stop Output
13- Robot Moving Digital Output;
14- Robot Not Stopping Digital Output
15- Reduced Mode Digital Output;
16- Not Reduced Mode Digital Output
17- 3 Position Enabling Device INPUT
Refer to product manual for additional information.
Must be installed and programmed in accordance with the manufacturer's instructions.

Remarks: Replaces Certificate T72501672.

Appendix: 1, 1-68

® TÜV, TÜEV and TUV are registered trademarks. Utilisation and application requires prior approval.

TUV Rheinland of North America, Inc.
400 Beaver Brook Rd, Boxborough, MA 01719
Tel +1 (978) 266 9500, Fax +1 (978) 266-9992

www.tuv.com

TÜVRheinland®

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China RoHS

Management Methods for Controlling Pollution by Electronic Information Products
Product Declaration Table For Toxic or Hazardous Substances
表1 有毒有害物质或元素名称及含量标识格式



Product/Part Name 产品/**部件名称**	Toxic and Hazardous Substances and Elements **有毒有害物**质或元素					
	铅 Lead (Pb)	**汞** Mercury (Hg)	镉 Cadmium (Cd)	**六价** Hexavalent Chromium (Cr+6)	**多溴**联苯 Polybrominated biphenyls (PBB)	**多溴二苯醚** Polybrominated diphenyl ethers (PBDE)
UR Robots 机器人：基本系统 UR3 / UR5 / UR10 / UR3e / UR5e /UR7e UR10e/UR12e/ UR16e /UR15e/ UR20 / UR30	X	O	X	O	X	X

O: Indicates that this toxic or hazardous substance contained in all of the homogeneous materials for this part is below the limit requirement in SJ/T11363-2006.
O: **表示**该有毒有害物质在该部件所有均质材料中的含量均在SJ/T 11363-2006规定的限量要求以下。
X: Indicates that this toxic or hazardous substance contained in at least one of the homogeneous materials used for this part is above the limit requirement in SJ/T11363-2006.
X: **表示**该有毒有害物质至少在该部件的某一均质材料中的含量超出SJ/T 11363-2006规定的限量要求。
（**企**业可在此处，根据实际情况对上表中打"X"**的技**术原因进行进一步说明。）
Items below are wear-out items and therefore can have useful lives less than environmental use period:
下列项目是损耗品,**因而它**们的有用环境寿命可能短于基本系统和可选项目的使用时间:
Drives, Gaskets, Probes, Filters, Pins, Cables, Stiffener, Interfaces
电子驱动器，垫圈, **探**针, 过滤器, 别针, 缆绳, **加强筋**, **接口**
Refer to product manual for detailed conditions of use.
详细使用情况请阅读产品手册.
Universal Robots encourages that all Electronic Information Products be recycled but does not assume responsibility or liability.
Universal Robots **鼓励回收再循**环利用所有的电子信息产品, **但** Universal Robots **不**负任何责任或义务

To the maximum extent permitted by law, Customer shall be solely responsible for complying with, and shall otherwise assume all liabilities that may be imposed in connection with, any legal requirements adopted by any governmental authority related to the Management Methods for Controlling Pollution by Electronic Information Products (Ministry of Information Industry Order #39) of the Peoples Republic of China otherwise encouraging the recycle and use of electronic information products. Customer shall defend, indemnify and hold Universal Robots harmless from any damage, claim or liability relating thereto. At the time Customer desires to dispose of the Products, Customer shall refer to and comply with the specific waste management instructions and options set forth at www.universal-robots.com/about-universal-robots/social-responsibility and www.teradyne.com/company/corporate-social-responsibility, as the same may be amended by Teradyne or Universal Robots.

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KC Registration

43A7-212A-D7CC-2089

방송통신기자재등의 적합등록증

Registration of Broadcasting and Communication Equipments

상호 또는 성명 Trade Name or Registrant	Universal Robots A/S
기자재명칭(제품명칭) Equipment Name	Industrial Robot
기기부호/추가 기기부호 Equipment code /Additional Equipment code	IND
기본모델명 Basic Model Number	UR12e
파생모델명 Series Model Number	
등록번호 Registration No.	R-R-URK-UR12e
제조자/제조국가 Manufacturer/Country of Origin	Universal Robots A/S/덴마크
등록연월일 Date of Registration	2025-10-23
기타 Others	

위 기자재는「전파법」제58조의2 제3항에 따라 등록되었음을 증명합니다.

It is verified that foregoing equipment has been registered under the Clause 3, Article 58-2 of Radio Waves Act.

2025년(Year) 10월(Month) 23일(Day)

국립전파연구원장 국립전파연구원장인

Director General of National Radio Research Agency

※ 적합등록 방송통신기자재는 반드시 **"적합성평가표시"** 를 부착하여 유통하여야 합니다.
위반시 과태료 처분 및 등록이 취소될 수 있습니다.

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KC Safety

자율안전확인 신고증명서

신청인	사업장명	Universal Robots A/S	사업장관리번호	2016E110079
	사업자등록번호	016E110079	대표자 성명	Jean-Pierre Hathout
	소재지	Energivej51, 5260 Odense SDenmark		
자율안전인증대상 기계 · 기구명		산업용로봇		
형식(규격)		UR12e	용량(등급)	6 axis
자율안전확인번호		25-AB2EQ-02417		
제조자		Universal Robots A/S		
소재지		Energivej51, 5260 Odense SDenmark		

「산업안전보건법」 제89조제1항 및 같은 법 시행규칙 제120조제3항에 따라 자율안전확인 신고증명서를 발급합니다.

2025년 11월 25일

COPY COPY

한국산업안전보건공단 이사장

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PPWR

MiR | TERADYNE Robotics

PPWR Packaging Supplier Compliance Declaration

Teradyne Robotics A/S hereby declares that the packaging materials used for the packaging, transport, storage and distribution of our products conform with EU 2025/40 Packaging and Packaging Waste Regulation (PPWR). This is based on the documentation received from our:

- Packaging suppliers and
- Internal compliance verification processes.

Basis for Declaration

Teradyne Robotics has established a process for assessing compliance of packaging materials supplied for use in our products and operations. This process includes:

- Collection and review of PPWR Declarations of Conformity from packaging suppliers.
- Collection and review of supporting technical documentation.
- Assessment of packaging composition and material information provided by suppliers.
- Review of available information concerning restricted substances and substances of concern where applicable.
- Ongoing evaluation of supplier-provided information as additional PPWR requirements become applicable.

Supplier Compliance

Based on the documentation currently available, Teradyne Robotics has no reason to believe that packaging supplied by approved packaging suppliers fails to comply with applicable PPWR requirements.

Continuous Compliance

As the Packaging and Packaging Waste Regulation is being implemented through phased requirements and supporting guidance, Teradyne Robotics will continue to:

- Monitor regulatory developments.
- Request updated declarations and technical documentation from suppliers when necessary.
- Review packaging compliance as new PPWR obligations become applicable.

Limitation of Declaration

This declaration is based on information, declarations, certifications and supporting documentation provided by packaging suppliers and on PPWR information available at the date of issue of this document.

Teradyne Robotics A/S reserves the right to change this declaration without notice.

Authorized Signatory

For and on behalf of Teradyne Robotics A/S, Energivej 51, 5260 Odense S, Denmark.



Roberta Nelson Shea — 17 August 2026

Technical Compliance Officer

compliance@teradyne-robotics.com

Revision 1

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22. Safety Functions Table

Description

Universal Robots safety functions and safety I/O are PLd Category 3 (ISO 13849-1), where each safety function has a PFH value less than 1.8E-07.
The PFH values are updated to include greater design flexibility for supply chain resilience.
For safety I/O the resulting safety function including the external device, or equipment, is determined by the overall architecture and the sum of all PFHs, including the UR robot safety function PFH.
If any safety function limit is exceeded or a fault is detected in a safety function or safety-related part of the control system, UR defines the safe state as a stop with removal of drive power (either a stop category 1 or 0[4] immediate removal of power).

SF1 [1, 2, 3, 4] Emergency Stop (ISO 13850)	What happens?	Tolerance	Affects
Pressing the Estop PB on the pendant[1] or the External Estop (if using the Estop Safety Input) results in a Stop Cat 1[4] with power removed from the robot actuators and the tool I/O. Controller I/O goes “low”. Commands[1] all joints to stop, and upon all joints coming to a monitored standstill state, power is removed. See Stop Time and Stop Distance Safety Functions[5]. **USE ONLY FOR EMERGENCY PURPOSES**; not to be used for safeguarding because actuation requires a manual action.	Stop Category 1 (IEC 60204-1)	N/A	Robot, robot tool I/O, and controller I/O
SF2 [3, 5] Safeguard Stop (Protective Stop according to ISO 10218-1*)	**What happens?**	**Tolerance**	**Affects**
This safety function is initiated by an external protective device using safety inputs which will initiate a Stop Cat 2[4]. The purpose is to protect people from injury, as compared to protecting the robot, equipment, or products. The tool I/O are unaffected by the safeguard stop. If an enabling device is connected, it is possible to configure the safeguard stop to function in automatic mode ONLY. See the Stop Time and Stop Distance Safety Functions.[5]. *Prior to 2006, this was called “safety stop” or “safeguard stop”.	Stop Category 2 (IEC 60204-1) SS2 stop (as described in IEC 61800-5-2)	N/A	Robot
Safeguard Stop Reset	**What happens?**	**Tolerance**	**Affects**
When configured for Safeguard Reset and the external reset connections transition from low to high, safeguard stop resets. Safety input to initiate a reset of SF2.	Reset Input to SF2	N/A	Robot

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SF3 Joint Position Limit (Software-Based Axis Limiting)	What happens?	Tolerance	Affects
Sets upper and lower limits for the allowed joint positions. Stopping time and distance is not considered as the limit(s) will not be violated. Each joint can have its own limits. *Directly limits the set of allowed joint positions that the joints can move within. It is safety-rated soft axis limiting and space limiting, according to ISO 10218-1:2011, 5.12.3.*	**Will not allow motion to exceed any limit settings.** Speed could be reduced so motion will not exceed any limit. A robot stop will be initiated to prevent exceeding any limit.	5°	Joint (each)
SF4 Joint Speed Limit	**What happens?**	**Tolerance**	**Affects**
Sets an upper limit for the joint speed. Each joint can have its own limit. This safety function has the most influence on energy transfer upon contact (clamping or transient). *Directly limits the set of allowed joint speeds which the joints are allowed to perform. It is used to limit fast joint movements, e.g. risks related to singularities.*	**Will not allow motion to exceed any limit settings.** Speed could be reduced so motion will not exceed any limit. A robot stop will be initiated to prevent exceeding any limit.	1.15° /s	Joint (each)
Joint Torque Limit	**What happens?**	**Tolerance**	**Affects**
Exceeding the internal joint torque limit (each joint) results in a Cat 0 Stop[4]. This safety function is not accessible to the user; it is a factory setting. It is NOT shown as here because there are no user settings.	N/A	N/A	N/A
SF5 Called with various names: Pose Limit, Tool Limit, Orientation Limit, Safety Planes, Safety Boundaries	**What happens?**	**Tolerance**	**Affects**
Monitors the **TCP** Pose (position and orientation) and will prevent exceeding a safety plane or TCP Pose Limit. Multiple pose limits are possible (tool flange and wrist joints, elbow, and up to 2 configurable tool offset points with a radius) Orientation restricted by the deviation from the feature Z direction of the tool flange OR the TCP. *Two parts: (1) is the safety planes for limiting the possible TCP positions. (2) is the TCP orientation limit, which is entered as an allowed direction and a tolerance. This provides TCP and wrist inclusion/exclusion zones due to the safety planes.*	**Will not allow motion to exceed any limit settings.** Speed or torques could be reduced so motion will not exceed any limit set for SF5, SF6, SF7, or SF8.	3° 40 mm	TCP, Tool flange and wrist joints, Elbow

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SF6 Speed Limit TCP and Elbow	What happens?	Tolerance	Affects
Monitors the **TCP** and **elbow** speed to prevent exceeding a speed limit. Equivalent to monitoring the whole arm as the sections between the TCP and elbow cannot move faster than the endpoints of these sections.	A robot stop will be initiated to prevent exceeding any limit. **Will not allow motion to exceed any limit settings.**	50 mm/s	TCP
SF7 **Force Limit (TCP)**	**What happens?**	**Tolerance**	**Affects**
The Force Limit is the force exerted by the robot at the TCP (tool center point) and **elbow**. The safety function continuously calculates the torques allowed for each joint to stay within the defined force limit for both the TCP and the elbow. The joints control their torque output to stay within the allowed torque range. This means that the forces at the TCP or elbow will stay within the defined force limit. When a stop is initiated by the Force Limit SF, the robot will stop. The UR standard controller will cause motion to “back-off” to the position before the force limit was exceeded. This “back-off” is not part of the safety function as it is done by the standard controller. The safety controller has a fixed time (part of the response time) allowed before a robot stop is initiated.	A robot stop will be initiated to prevent exceeding any limit. **Will not allow motion to exceed any limit settings.**	25 N	TCP
SF8 **Momentum Limit**	**What happens?**	**Tolerance**	**Affects**
The momentum limit is very useful for limiting transient impacts. *The Momentum Limit affects the entire robot.*	A robot stop will be initiated to prevent exceeding any limit. *Will not allow motion to exceed any limit settings.*	3 kg m/s	Robot

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SF9 Power Limit	What happens?	Tolerance	Affects
This function monitors the mechanical work (sum of joint torques times joint angular speeds) performed by the robot, which also affects the current to the robot arm as well as the robot speed. This safety function dynamically limits the current/torque but maintains the speed.	Dynamic limiting of the current/torque	10 W	Robot
SF10 UR Robot Stop Outputs	**What happens?**	**Tolerance**	**Affects**
When configured for a robot stop output and there is a robot stop, the dual outputs are LOW. If there is no robot stop initiated, dual outputs are high. Pulses are not used but they are tolerated. For an integrated safety function, see footnote.[6] These dual outputs change state for any external Estop that is connected to configurable safety inputs where this input is configured as an Emergency Stop input. For the Stop Output, validation is performed at the external equipment, as the UR output is an input to this external stop safety function for external equipment. **NOTICE** This stop output is not connected to the IMMI (Injection Moulding Machine Interface), to prevent having an unrecoverable stop.	Dual outputs go low in event of a stop if configurable outputs are set.	N/A	External connection to logic and/or equipment
SF11 “Moving” Safety Function with Digital Outputs	**What happens?**	**Tolerance**	**Affects**
Whenever the robot is moving (motion underway), the dual digital outputs are LOW. Outputs are HIGH when no movement. Functional safety is for what is within the UR robot. For an integrated safety function, see footnote[6].	Dual outputs are low during motion and high when no movement.	N/A	External connection to logic and/or equipment
SF12 ”Not stopping” Safety Function with Digital Outputs	**What happens?**	**Tolerance**	**Affects**
Whenever the robot is STOPPING (in process of stopping or in a stand-still condition) the dual digital outputs are HIGH. When outputs are LOW, robot is NOT in the process or stopping and NOT in a stand-still condition. For an integrated safety function, see footnote[6].	Dual outputs are high when robot is either in the process of stopping or at a stand-still state.	N/A	External connection to logic and/or equipment

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SF13 "Reduced Active" Safety Function with Digital Outputs	What happens?	Tolerance	Affects
When reduced settings are active (or initiated) for safety functions, the dual digital outputs are LOW. The functional safety is for what is within the UR robot. For the integrated safety function, see footnote[6].	Dual outputs are low when reduced settings are active.	N/A	External connection to logic and/or equipment
SF14 "Reduced Not Active" Safety Function with Digital Outputs	**What happens?**	**Tolerance**	**Affects**
Whenever the robot reduced settings for safety functions are NOT active (or not initiated), the digital outputs are LOW. The functional safety rating is for what is within the UR robot. For the integrated safety function, see below footnote.[6]	Dual outputs are low when reduced settings are NOT active.	N/A	External connection to logic and/or equipment
"Reduced Active" Input SF Parameter Settings Change	**What happens?**	**Tolerance**	**Affects**
Reduced is not a mode. It is a change of settings initiated: • internally by a safety plane/ boundary (starts when at 2 cm of the plane and reduced settings are achieved within 2 cm of the plane) or • externally by use of an external input, which will achieve reduced settings within 500 ms of the triggering input. When the external connections are Low, Reduced Mode is initiated. "Reduced Active" makes all reduced limits ACTIVE. Reduced is not a safety function. Reduced is a means of parametrization of safety functions. Reduced is a state change affecting the settings of the following safety functions: joint position, joint speed, TCP pose, TCP speed, TCP force, momentum, power, stopping time, and stopping distance. Verify and validate all parameter settings for the robot application.	N/A	N/A	Robot

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SF15 Stopping Time Limit	What happens?	Tolerance	Affects
Real time monitoring of conditions such that the stopping time limit will not be exceeded. Robot speed is limited to ensure that the stop time limit is not exceeded.[7]	**Will not allow the actual stopping to exceed the limit setting.** Causes decrease in speed or a robot stop so as NOT to exceed the limit.	50 ms	Robot
SF16 Stopping Distance Limit	**What happens?**	**Tolerance**	**Affects**
Real time monitoring of conditions such that the stopping distance limit will not be exceeded. Robot speed is limited to ensure that the stop distance limit will not be exceeded. [7]	**Will not allow the actual stopping to exceed the limit setting.** Causes decrease in speed or a robot stop so as NOT to exceed the limit.	40 mm	Robot
SF17 Safe Home Position "Monitored Position"	**What happens?**	**Tolerance**	**Affects**
Safety function which monitors a safety-rated output, such that it ensures that the output can only be activated when the robot is in the configured and monitored “safe home position”. A stop cat 0 is initiated if the output is activated when the robot is not in the configured position.	The “safe home output” is only activated when the robot is in the configured “safe home position”	1.7 °	External connection to logic and/or equipment
Mode Switch INPUT	**What happens?**	**Tolerance**	**Affects**
When the external connections are Low, Automatic Mode (running) is active. When High, mode is programming/ teach. **Recommendation**: Use with an enabling device, i.e. UR Teach Pendant with an integrated 3- position enabling device. When in teach/program, initially the TCP speed is limited to 250 mm/s. Speed can manually be increased using the TP “speed-slider”, but upon activation of the enabling device, the speed limitation will reset to 250 mm/s.	Input to SF2	N/A	Robot

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SF18 (3-Position Enabling) Safety Function [8] Inputs	What happens?	Tolerance	Affects
A 3-position enabling device [9] has 3 switch positions: off, on, off (in order of actuation when squeezing). When released completely, the device is off. When pressed or squeezed to the center position, it is on. Completely pressing (squeezing) results in an off state. When the 3P enabling device is “ON”, motion is enabled. **When in Manual Mode** and when an external Enabling Device connection is OFF, internally the safety system initiates SF2, which is a Stop Category 2. **Recommendation:** Use with a mode switch as a safety input.[10]	**In manual mode, when the SF18 Input is LOW, SF2 is triggered internally.** Stop Category 2 (IEC 60204-1) SS2 (IEC 61800- 5-2)	N/A	Robot and external connection to SF19 and SF20
SF19 **3PE (3-Position Enabling) Safety Function[8] with Digital Outputs**	**What happens?**	**Tolerance**	**Affects**

In Automatic Mode (“running”), SF19’s outputs are HIGH.
In Manual Mode and when any Enabling Device[11] is in the OFF state (not in the center-ON position, meaning the enabling device is released or fully pressed), a SF2 is triggered causing a Stop Category 2 (SS2) and SF19’s outputs are Low. [8]
In Manual mode, when Freedrive and the 3PE are used:
• **If Freedrive is** activated and
  • ALL 3PE are in the OFF state, SF19’s outputs are HIGH.
  • Any 3PE is in the ON state, SF19’s outputs are LOW.
• **If Freedrive is not** activated, and
  • ALL 3PE are in the ON state, SF19’s outputs are HIGH.
  • Any 3PE is in the OFF state, SF19’s outputs are LOW.
	In manual mode, when the 3PE is in the Off state, the outputs are LOW and SF2 is triggered internally.
	Stop Category 2 (IEC 60204-1) SS2 (IEC 61800-5-2)
		N/A	External connection to logic and/or equipment

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SF20 3PE (3-Position Enabling) "NOT state" Safety Function[8] with Digital Outputs	What happens?	Tolerance	Affects

In Automatic Mode ("running"), SF20's outputs are LOW.
In Manual Mode and when any Enabling Device[11] is in the OFF state (not in the centre-ON position, meaning the enabling device is released or fully pressed), SF20's outputs are High.[7]
In Manual mode, when Freedrive and the 3PE are used:
• **If Freedrive is** activated and:
  • ALL 3PE are in the OFF state, SF20's outputs are LOW.
  • Any 3PE is in the ON state, then SF20's outputs are HIGH.
• **If Freedrive is not** activated, and:
  • ALL 3PE are in the ON state, SF20's outputs are LOW.
  • Any 3PE is in the OFF state, SF20's outputs are HIGH.
Note: SF20 is an inverted version of the SF19 where the output state is logically reversed compared to SF19.
	In manual mode, when the 3PE is in the Off state, the outputs are HIGH.	N/A	External connection to logic and/or equipment

SF21 **Wrist Clamping Torque Limit**	**What happens?**	**Tolerance**	**Affects**
Monitors the torque of the wrist joints to avoid high clamping torques. Will not allow the wrist clamping torque limit to exceed the limit. **NOTICE** This safety function can be configured to be disabled.	Causes a robot stop so as NOT to exceed the limit.	N/A	Robot
SF22 **Outputs Activated by a Safety Plane (SF5)**	**What happens?**	**Tolerance**	**Affects**
Whenever the monitored TCP pose has crossed the safety plane, the dual outputs are LOW. Multiple poses can trigger the dual outputs (tool flange, elbow, and up to 2 configurable tool offset points with a radius). See Tool Position Restriction for further details.	The outputs are LOW when the monitored TCP pose crosses the safety plane.	40 mm same as SF5	External connection to logic and/or equipment

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SF23 Safety Plane (SF5) Activated by inputs	What happens?	Tolerance	Affects

When both INPUTS are:
• HIGH.
  • The monitored TCP pose can move freely.
• LOW.
  • The Safety Function's intended result is to prevent the monitored TCP pose from crossing the safety plane. However, this is not possible if there is insufficient time or distance to stop.
  • If the monitored TCP pose has already crossed the safety plane or the monitored TCP pose is about to cross the safety plane, then the Robot will stop according to stopping time and stopping distance limit settings.
See Tool Position Restriction for further details.
	When
	• both inputs are LOW, and
	• the monitored TCP pose is moving towards the safety plane, and
	• there is sufficient time or distance to stop before reaching the safety plane, a robot stop is initiated to prevent exceeding the safety plane.
	If there is insufficient time or distance to stop before reaching the safety plane, a robot stop is initiated which will comply with the configured stopping time and stopping distance limit settings. However, the monitored TCP pose will pass the safety plane.
		40 mm same as SF5	TCP, Tool flange, Elbow

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Table 1 footnotes

[1]**Communications** between the Teach Pendant, controller & within the robot are SIL 2 for safety data (per IEC 61784-3).
[2]**Estop validation:** The pendant Estop pushbutton is evaluated within the pendant, then communicated[1] to the safety controller by SIL2 communications. To validate the pendant Estop functionality, press the Pendant Estop pushbutton and verify that an Estop results. This validates that the Estop is connected within the pendant, the estop functions as intended, and the pendant is connected to the controller.
[3]**If a robot safety function** is “integrated” or “connected” with external equipment, devices or logic, the resulting integrated safety function has a PFH that is the sum of all PFH values, including the PFH value of the robot safety function.
[4]**Stop Categories** according to IEC 60204-1 (NFPA79). For the Estop, only stop category 0 and 1 are allowed.

- **Stop Category 0 & 1** result in the removal of drive power, with stop cat 0 being IMMEDIATE & stop cat 1 being a controlled stop (e.g. decelerate to a stop then removal of drive power).
- **Stop Category 2** is a stop where drive power is NOT removed. Stop category 2 is defined in IEC 60204-1. Descriptions of STO, SS1 & SS2 are in IEC 61800-5-2. With UR, a stop category 2 maintains the trajectory & retains power to the drives after stopping.

[5] **Stop Time & Stop Distance** Safety Functions should be used. When used, there is no need for periodic verification of stopping performance.
[6] **If a robot safety function** is “integrated” or “connected” with external equipment, devices or logic, the resulting integrated safety function has a PFH that is the sum of all PFH values, including the PFH value of the robot safety function.
[7] The stopping capability of the robot in the given motion(s) is continuously monitored to prevent motions that would exceed the stopping limit. If the time needed to stop the robot is at risk of exceeding the time limit, the speed of motion is reduced to ensure the limit is not exceeded. A stop will be initiated to prevent exceeding the limit.
[8] For the integrated functional safety rating with an external safety-related control system, add the PFH of this safety-related output to the PFH of the external safety-related control system. The safety function and its triggering of a stop are included in the PFH value for this SF.
[9] The enabling device can be on the teach pendant or external connected to the Enabling Function input (SF18).
[10] Use of an external mode switch is recommended when using a 3-position enabling device. If an external mode switch is not used and connected to the safety inputs, then the robot mode will be determined by the User Interface. If the User Interface is in

- “automatic mode”, the enabling function will not be active.
- “manual mode”, the enabling function will be active. Password protection for changing the mode can be configured.

[11] If any 3PE enabling device is released or fully pressed, the 3-position enabling safety function is OFF (not in the Center ON position).

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